

Install Code Blue No Hub Roof Drains (R19XXX series)

Note: These instructions are general recommendations for installation. Local code requirements supersede these instructions.

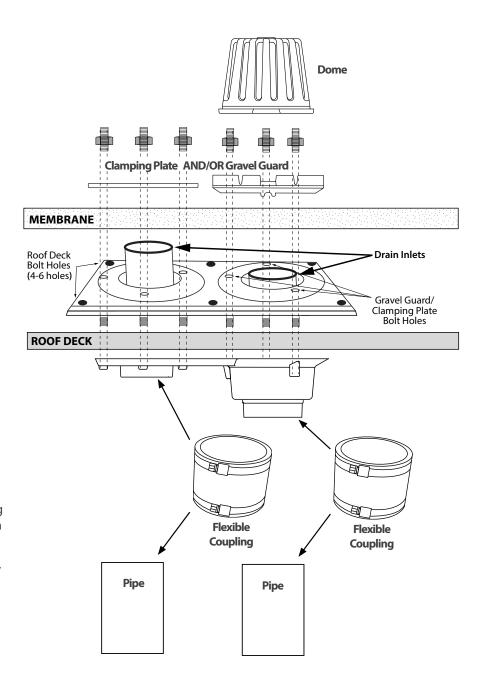
Note: Your drain may look different, having one or two domes, one or two drains, or venting to the side. These instructions apply to all R19XXX drains.

Supplies Needed

- Safety glasses
- Gloves
- 5/16" wrench
- · Knife or cutting tool

Installation

- Install the flexible coupling(s) on the interior drain pipe(s) or the bottom of the drain assembly.
- Place the drain assembly into a prepared roof deck opening and bolt to the roof. (Hardware not provided).
- 3. Lay a waterproof membrane over the drain assembly.
- 4. Before adhering the membrane to the deck, cut a small star pattern over the drain inlet(s). You want to expose the drain inlet(s) without cutting too much of the membrane which will provide a watertight seal over the drain assembly.
- Position the membrane over the drain assembly and tightly around the inlets(s), carefully cutting excess membrane from the drain inlet opening(s).
- 6. Using your fingers, feel through the membrane for the gravel guard/clamping plate bolt holes and make small cuts for the bolts to go through.
- 7. Install the bolts down through the roof deck, into the drain assembly.
- 8. Adhere the membrane to the roof, per the membrane manufacturer's instructions.
- 9. Install the gravel guard(s)/clamping ring over the membrane onto the bolts and secure with three nuts.



- 10. Install the dome(s) onto the gravel guard(s) and twist a quarter turn into place.
- 11. Beneath the roof, install the flexible coupling(s) to the drain assembly and piping by tightening the clamps to the recommended torque with a 5/16" wrench.
- 12. Test for leaks.

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