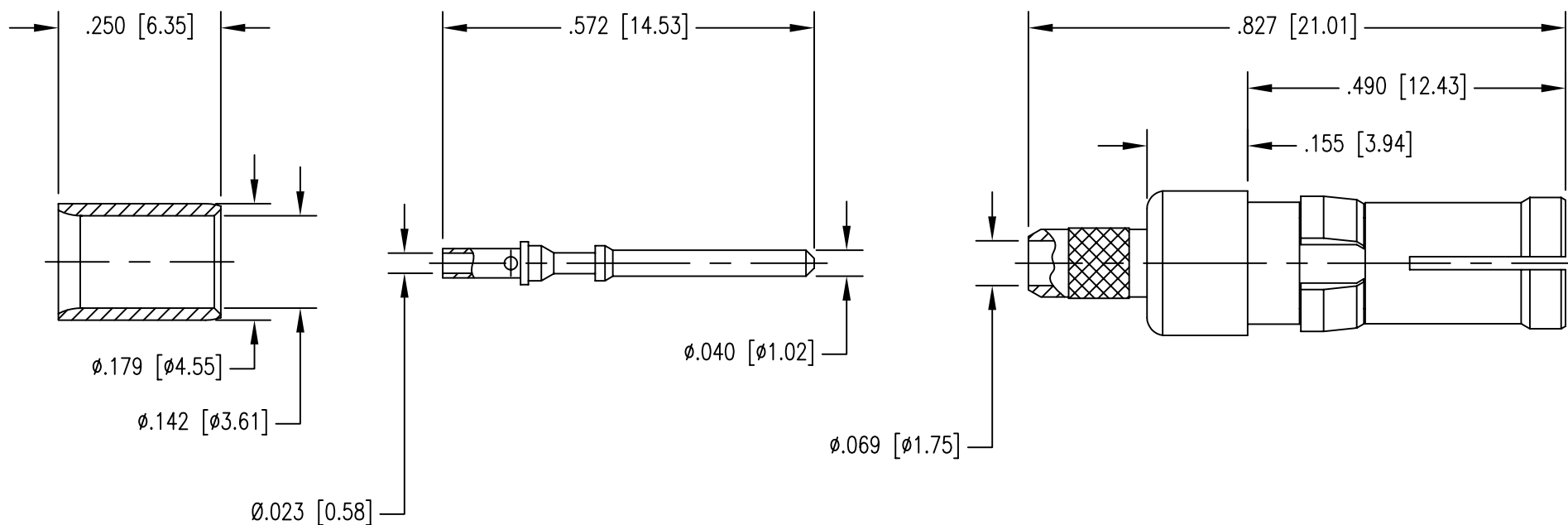


DWG. NO.		311-910-0631G		DCam	
REV	DESCRIPTION	BY DATE	APPD		
H	ECR 8576	PSM 06/15/05	DCam		



NOTES:

1. MATERIALS:

WEDGE BODY AND CONTACT: BRASS PER ASTM B16

INSULATOR: TEFLON PER ASTM D1710

CLIP RING: BERYLLIUM COPPER PER ASTM B194

ALL OTHER METAL PARTS: COPPER ALLOY

2. FINISH:

WEDGE BODY: .000015 MIN. GOLD PER MIL-G-45204 OVER

.000050 MIN. NICKEL PER QQ-N-290

FERRULE: .000005 MIN. GOLD PER MIL-G-45204 OVER

.000050 MIN. NICKEL PER QQ-N-290

CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER

COPPER FLASH

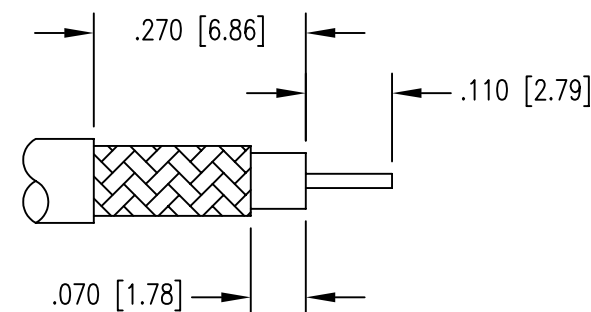
ALL OTHER METAL PARTS: .000030 MIN. GOLD PER MIL-G-45204 OVER

.000050 MIN. NICKEL PER QQ-N-290

3. FOR USE WITH RG-316 CABLE OR EQUIVALENT.

4. FOR CABLING TRIMMING DIMENSIONS USE CAP 9-07 WITH TRIMMING DIMENSIONS SHOWN.

5. CRIMP FERRULE USING .151 HEX DIE.



RECOMMENDED TRIMMING DIMENSIONS

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES: DECIMALS .XX ± .01 [0.254] XXX ± .005 [0.127] ANGLES ± 2° SCALE: 4:1				<i>NORTHROP GRUMMAN</i> Winchester Electronics 400 Park Road Watertown, CT 06795				
CUSTOMER DRAWING				TITLE				
				31 SERIES CABLE RECEPTACLE				
DRAWN KJT		DATE 3/14/97		CHECKED JMC		DATE 3/14/97		
APPROVED AT		DATE 3/14/97		APPROVED AT		DATE 3/14/97		
A		311-910-0631G				SHT. 1	OF 1	REV. H