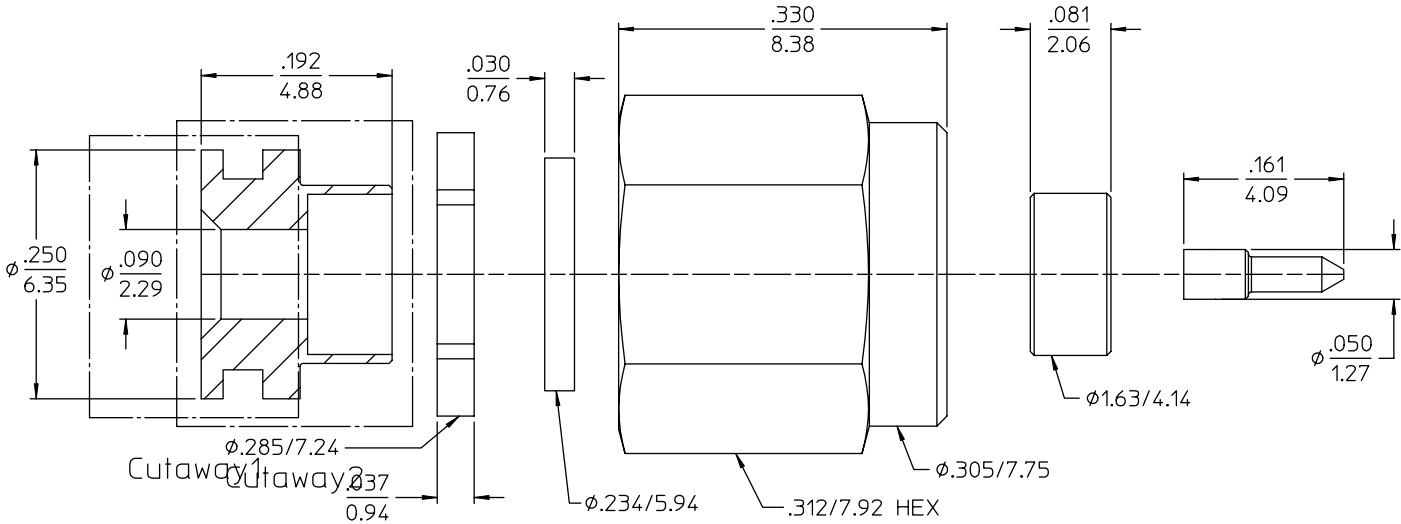


NOTES:

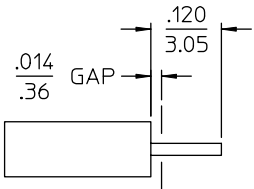
- 1 MATERIAL:
COUPLING NUT & BODY: STAINLESS STEEL PER ASTM B194
CENTER CONTACT: BRASS PER ASTM B16
INSULATOR: TEFLON PER ASTM D1710
RETAINING RING: BERYLLIUM COPPER PER ASTM B194
WASHER: SILICONE RUBBER PER ZZ-R-765, GRADE 50-60, CLASS II

FINISH:
COUPLING NUT: .000005/.000015 GOLD PER ASTM B488, TYPE II, GRADE C
OVER .000080/.000130 NICKEL PER AMS-QQ-N-290 CLASS 2
BODY: .000015/.000025 GOLD PER ASTM B488, TYPE II, GRADE C
OVER .000080/.000130 NICKEL PER AMS-QQ-N-290 CLASS 2
CENTER CONTACT: .000030/.000040 GOLD PER ASTM B488, TYPE II, GRADE C
OVER .000080/.000130 NICKEL PER AMS-QQ-N-290 CLASS 2

- 2 FOR GENERAL SPECIFICATION SEE SD25-0000
3 WINCHESTER ELECTRONICS TOOL T-2412 SHOULD BE USED FOR RETAINING RING INSTALLATION
4 ALL PARTS ARE SUPPLIED LOOSE



PART No. 250-500-0853G



CABLE TRIMMING DIMENSIONS

REV	DESCRIPTION	BY DATE	APPD
A	RELEASED PER ECR 8216	LD 8/27/04	DRW

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES OR INCHES/MM TOLERANCES: DECIMALS .XX ± .01/0.254 .XXX ± .005/0.127 ANGLES ±N/A SCALE: 5:1				NORTHROP GRUMMAN 62 Barnes Industrial Road North Wallingford, CT 06492			
CUSTOMER DRAWING				Winchester Electronics			
DRAWN DATE LD 8/17/04				APPROVED DATE W.P.M. 8/27/04			
APPROVED DATE M.GLUZ 8/27/04				APPROVED DATE DRW 8/31/04			
A				SD250-500-0853G			
SHT. 1 OF 1				REV. A			