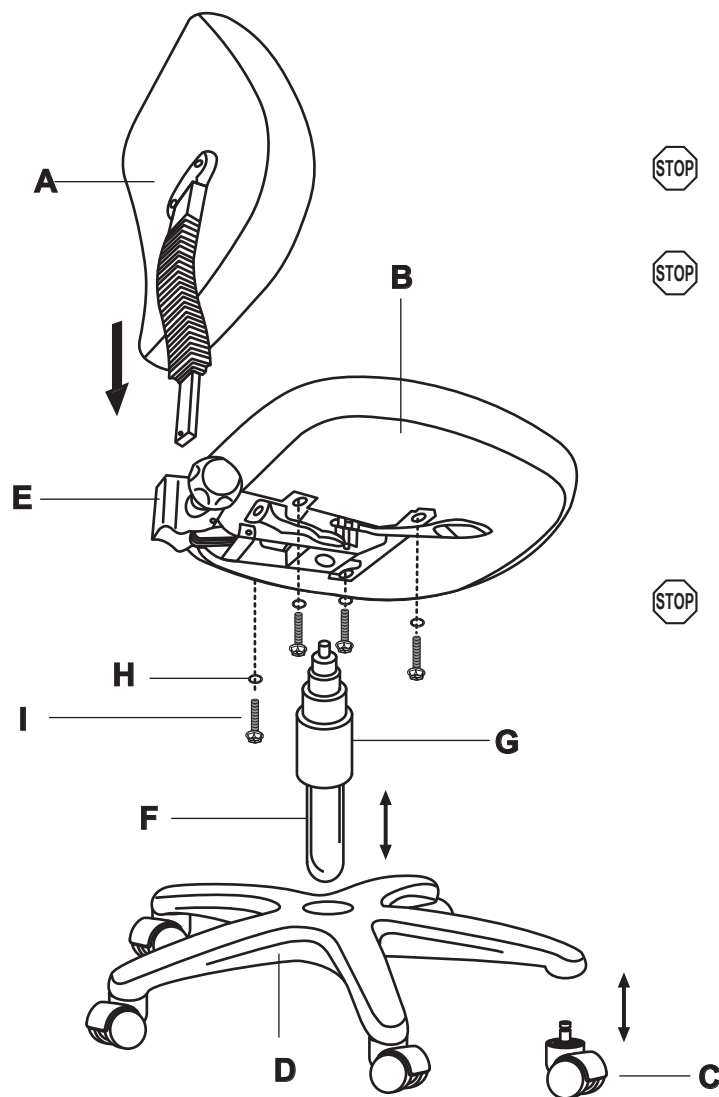
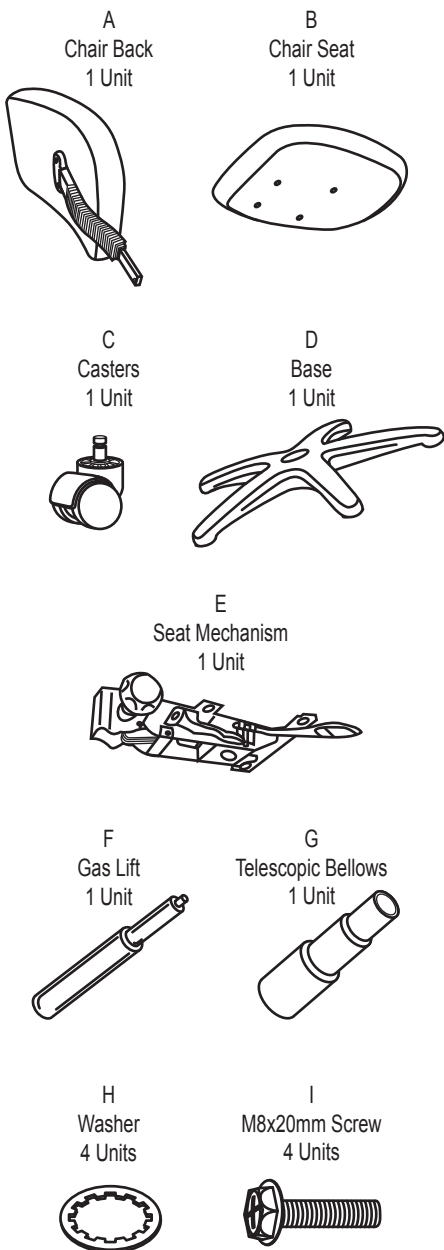


# Model 118-2 / 118-2-AA / 118-2-DK / 118-2-AA-DK Posture Task Chair

## Parts Listing



**WEIGHT CAPACITY: 250 lbs.**

### Assembly Notes:

During assembly, hand tighten screw. Only when all screws are in place, you may then tighten all screws completely.

### CAUTION:

1. Do not use this chair as a step ladder.
2. Check for loose screws and tighten them every 6 months.

## Assembly Instructions



**Tools Needed: Phillips Head Screwdriver**  
*Please read all instructions before assembly.*

**Step 1:** Insert Casters (C) into Base (D).



**If you are assembling a model with a DK Foot Ring please proceed to subsequent pages for drafting kit assembly instructions.**

**Step 2:** Insert Gas Lift (F) into Base (D).

**Step 3:** Cover Gas Lift (F) with Telescopic Bellows (G).

**Step 4:** Place Chair Seat (B) on a level surface, and align pre-drilled holes in Seat Mechanism (E) with holes in bottom of Chair Seat (B).

**Step 5:** Please four washers (H) onto four M8x20mm Screws (I), and insert through the holes in the Seat Mechanism (E) and into the Chair Seat (B). Tighten screws with scredriver.



**If you are assembling a model with optional Adjustable Arms please proceed to subsequent pages for armrest assembly instructions.**

**Step 6:** Carefully place Chair Seat (B) with attached Seat Mechanism (E) onto the Gas Lift (F). Press down firmly on Chair Seat (B) to secure onto Base (D).

**Step 7:** Slide bar on Chair Back (A) into the slot on Seat Mechanism (E).

**Step 8:** Hand tighten tension knob on Seat Mechanism (E) until the Chair Back (A) is properly secured.

**Step 9:** Carefully sit on chair to make sure the Gas Lift (F) is properly inserted into the Base (D).

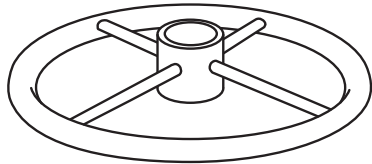
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919-303-6389 (voice) www.ofminc.com  
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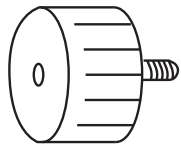
# Model DK-2 Drafting Kit Assembly

## Parts Listing

A  
Circular Foot Rest  
1 Unit



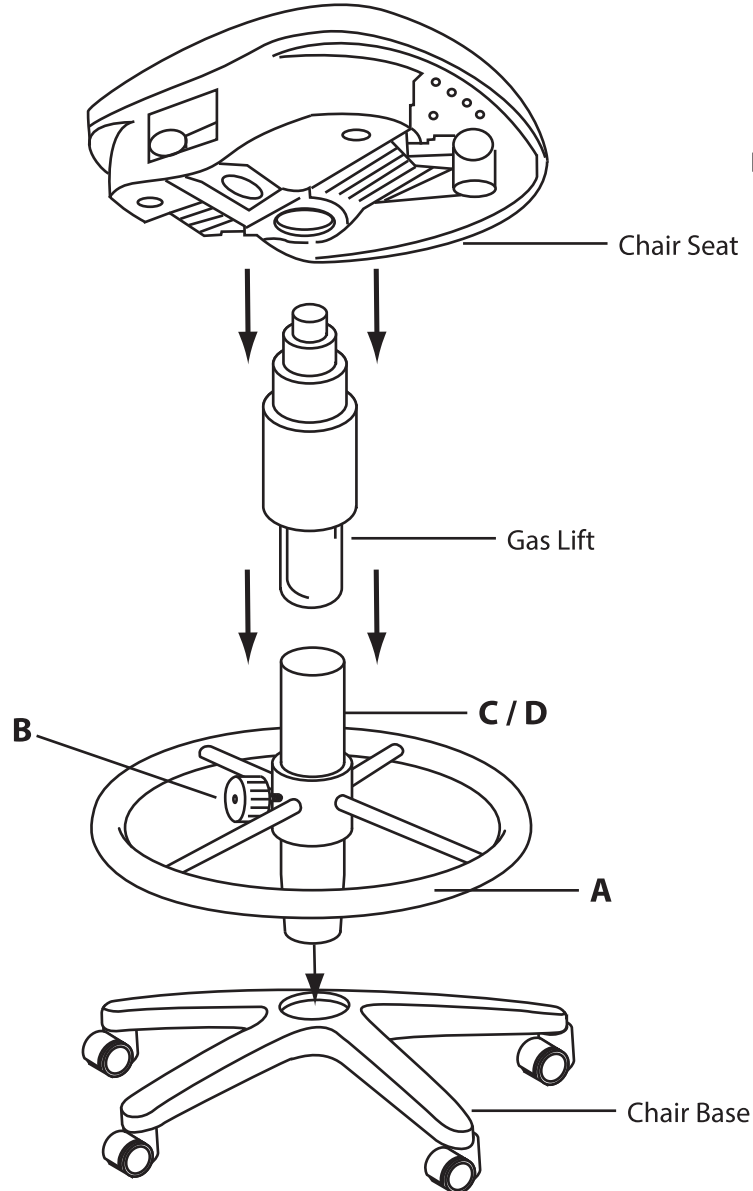
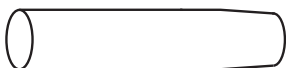
B  
Tension Knob  
1 Unit



C  
9" Extension Tube  
1 Unit



D  
12" Extension Tube  
1 Unit



## Assembly Instructions



*Please read all instructions before assembly. Prior to assembly, select only one Extension Tube for desired Height*

*9" Extension Tube will change seat height from 24"-28"  
12" Extension Tube will change seat height from 27-31"*

**Step 1:** Slide the Circular Foot Rest (A) over the smaller tapered end of your chosen Extension Tube (C / D).

**Step 2:** Screw in Tension Knob (B) and tighten to lock Foot Rest (A).

**Step 3:** Place the tapered end of Extension Tube (C / D) into your Chair Base.

**Step 4:** Insert bottom of Gas Lift Cylinder into the top end of the Extension Tube (C / D).

**Step 5:** Place the Chair Seat onto the Gas Lift by inserting top of Gas Lift into the hole in the Seat Mechanism.

**Step 6:** Press down firmly to secure the chair.

**Note:** Save the left over extension tube for future use.

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