

# VOLTAGE DETECTORS and ACCESSORIES

Operating

**Instruction Manual** 





#### READ AND UNDERSTAND ALL ELEMENTS OF THIS MANUAL PRIOR TO USE.

WARNING: Use of the TAG Detectors in corner locations may supply faulty indications. Those conditions should be avoided or retested in a nearby location. Voltage cancellation effects within right angles (conductors approximately 90° apart) may cause false reads if the detector is used within 3 feet (1 meter) of the conductors joining. Other operating limitations may exist. These are found in the Instructions for Use section of this manual (page 6).

DANGER: Never insert TAG Voltage Detectors into metal enclosures, switchgear, through access holes or use in any situations other than overhead conductor testing, unless special adapter probes designed for your application are available and are being used. Incorrect use of TAG Voltage Detectors or contact probes can lead to severe injury or death.

# SAFETY

Rigorous hot stick work practices should be used at all times. All industry, OSHA and company work practices and safety procedures shall apply when working on or near high voltage systems. When used properly, the TAG Detector reliably provides an alarm warning of energized conductors.

- Only trained, professional operating personnel should use this equipment. The
  voltages these instruments operate at are to be considered live and dangerous
  and are lethal. Severe injury or death can occur if improperly used.
- Make certain all other safety considerations have been identified, implemented and are in place prior to using this equipment. Maintain proper work clearances at all times.
- Make certain the TAG Detector is properly rated for use on the system voltages you will test.
- Assemble the TAG Voltage Detector with the proper contact probes for your application.
- Prior to using, make certain to inspect the instrument for any physical damage, cleanliness and check for proper working order using the All-Check® Self-Test button.
   Remove from service and do not use if you suspect a problem with any of the above.
- Test instrument before and after each use by testing on a known voltage source.
- Never allow another high voltage conductor, or grounded point, to come in contact
  with the instrument during use. Keep the TAG Detector housing free and clear of all
  structures at all times.
- · Hot sticks must be used at all times per industry, OSHA and company work practices.
- Never touch the detector or control panel during contact with high voltage. The TAG
  Detector should be considered to be at the same voltage as the conductor under test.

#### GENERAL DESCRIPTION

The TAG-200 and TAG-200MR Voltage Detectors are designed to provide added safety to crew members that are required to work on distribution lines. The minimum voltage setting is 4kV (2.4kV line-to-ground). The TAG-200 and TAG-200MR Detectors maximum voltage setting is 69kV (40kV line-to-ground). Operating frequency is 60Hz (optional 50Hz available).

The **TAG-200 Voltage Detector** is a single range voltage detector. One range of operating voltages is set within the unit. A typical range is 4kV-15kV. If the unit contacts a conductor energized from 4kV (line-to-line) to 15kV (line-to-line), a red LED flashes and an audible alarm is activated.

The **TAG-200MR Voltage Detector** can be set for up to two operating voltage levels. There can be a low operating voltage level and a high operating voltage level. An example of voltage levels is 4kV - 15kV and 15kV - 35kV (phase-to-phase). If the instrument contacts an energized conductor at its low voltage level of 4kV, a single red LED flashes and an audible alarm is activated. If the instrument contacts an energized conductor at or above its high level of 15kV, two red LEDs flash and an audible alarm is activated.

The **TAG-330 Voltage Detector** is designed to provide added safety to crew members that are required to work on transmission lines. The minimum voltage setting of the TAG-330 is 69kV (40kV line-to-ground), up to the maximum voltage setting of 765kV (442.2kV line-to-ground). Operating frequency is 60Hz (optional 50Hz available).

The operating voltage range or level of any TAG Voltage Detector can be customized to the user but will always be less than the entire design rating of the product. Ranges of the TAG-200, TAG-200MR and TAG-330 Voltage Detectors can be roughly defined by the maximum voltage setting exceeding the minimum voltage setting by no more than three to four times, e.g. 4 to 15kV. Do not use the detector at voltages higher or lower than its rating. Consult the product label for the specific range or levels for the unit supplied.

When operating within the unit's voltage range (see product label), the TAG Detector will provide both an audible and visual alarm upon making contact with an energized conductor. The TAG Voltage Detector units will not give an alarm due to induced voltage on de-energized conductors, unless the induced voltage level exceeds the threshold voltage of the detector.

The All-Check self-test feature is required both prior to and after line testing to make certain the unit is working properly. The All-Check self-test is operated by pushing the test button, which will test the battery, the electronic circuitry and the audible and visual alarm.

If the TAG Detector does not pass the All-Check self-test, the battery should be replaced and retested. If the unit still does not pass the test, the detector should be sent in for repair. NEVER USE THE TAG VOLTAGE DETECTOR IF THE ALL-CHECK SELF-TEST IS NOT SUCCESSFULLY PASSED! See All-Check Self-Test Operation Section (page 5). A standard 9-volt alkaline battery powers the TAG Detectors. Even though the circuitry is constantly "ON" and sensing voltage, the battery should last for approximately one year under normal use. We do recommend however, replacing the battery every six months. If the instrument is to be stored for a year or more, remove the battery during storage.

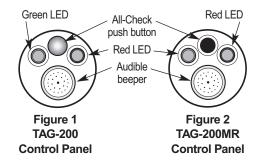
A universal spline adapter is built into the polycarbonate housing of the TAG Voltage Detector units. Extension hot sticks are required for use at all times. Hot sticks are available from HD Electric and must be used when placing the detector in contact with any conductor.

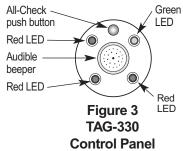
## ALL-CHECK SELF-TEST OPERATION

The All-Check self-test feature provides a full test of the battery, the electronic circuitry and the audible and visual alarm.

NOTE: The All-Check self-test feature should be used both prior to and after testing the conductor to confirm proper operation. In the instructions below, the numbers appearing with the letter "A" refer to the TAG-200 Voltage Detector operating characteristics, the numbers with the letter "B" refer to the TAG-200MR Voltage Detector and the numbers with "C" refer to the TAG-330 Voltage Detector. The figures referenced are shown below.

- 1A) Push and hold the test button on the inside of the polycarbonate housing to operate the All-Check self-test procedure. The red (alarm) LED light will flash and the buzzer will beep. After release of the button, the green LED light will illuminate for approximately one to two (1-2) minutes. The unit is ready for operation. (Figure 1)
- 1B) Push and hold the test button on the inside of the polycarbonate housing to operate the All-Check self-test procedure. The two red (alarm) LED lights will flash and the buzzer will beep. After release of the button, no lights will remain on. (Figure 2)
- 1C) Push and hold the test button on the inside of the polycarbonate housing to operate the All-Check
  - self-test procedure. Three red (alarm) LED lights will flash and the buzzer will beep. After release of the button, the green LED light will illuminate for approximately two (2) minutes. The unit is ready for operation. (Figure 3)
- If pressing the test button does not cause the events listed in Step 1, the unit 2) should not be placed in operation. The battery may need replacement, see Battery Replacement section (page 8). If changing the battery does not produce the results shown in Step 1, remove the unit from service and send in for repair.
- After completing the voltage detection on the conductor (see next section), always 3) confirm proper function of the TAG Detector by completing Step 1 again. If the self-test does not function as above, DO NOT assume that the test results are correct. Retest the conductor, preferably with a different TAG Voltage Detector.





NOTE: When using the All-Check self-test feature, do not hold the housing of the TAG Voltage Detector in your hand. This causes the detector's sensing field to be modified and may distort the All-Check self-test ability to test. Hold the TAG Detector with a hot stick or hand hold at spline while pressing the All-Check self-test button. Never use the All-Check self-test if the TAG Detector is in contact with any voltage source.

# INSTRUCTIONS FOR USE

#### Situations To Avoid

Within certain situations and because of various system configurations, electrical field interference capable of affecting the operation of TAG Voltage Detectors may occur. Within these areas it is imperative that you be aware of and identify all such conditions which may exist. Some examples of these situations are discussed here.

- 90° CORNER CONFIGURATIONS: Reposition the TAG Detector to at least three feet (1 meter) on both sides of corner configurations and attempt to retest. Any 90° corner configuration may cause field cancellation, causing the TAG Detector not to operate correctly. Conductor configurations, busbar and other electrical apparatus all apply.
- SAME PHASE INTERFERENCE: When two conductors of the same phase are in close proximity to one another, the field generated could shield the TAG Detector, causing it not to operate. Reposition the TAG Detector to areas which will remove it from these situations.
- 3. OPPOSITE PHASE INTERFERENCE: This condition may occur if you are testing a grounded and de-energized conductor which is in close proximity to a live, ungrounded conductor. When applying the TAG Detector, attempt to approach the conductor you want to test from outside this possible field. If you are within the field of the energized conductor, the TAG Detector may indicate that the de-energized line is energized.

**NOTE:** Only operate the TAG Detector within the voltage range specified on the product label. Do not use the TAG Detectors above or below the product label rating.

DANGER: Never allow the TAG Detector probes used for overhead (O/H) or underground (U/G) applications to bridge across, or come in contact with, another conductor or grounded point. The same applies to the TAG Detectors polycarbonate housing. Keep all parts free and clear at all times.

#### **OPERATION**

Once the All-Check self-test confirms proper operation, the TAG Detector is ready to test lines for voltage detection as follows:

**NOTE**: Direct, metal-to-metal contact with the conductor must be made for the detector to operate correctly.

- Place the detector at the end of a hot stick adequate for protection for the voltage range being tested. Company, OSHA and industry safety procedures MUST BE FOLLOWED AT ALL TIMES. Connect the detector to the hot stick by way of the built-in universal spline, making certain it is securely attached.
- 2) Make certain that the correct probe is firmly screwed in place on the tip of the TAG Detector. For underground distribution (U/G) and metal-enclosed switch gear (MESG), optional underground probes are required, see pages 10-12. Use overhead probes for overhead applications only. Contact factory for further information.
- 3) Place the TAG Detector in direct contact with the conductor being tested for voltage. The TAG Voltage Detector should be positioned as close to a 90° orientation (perpendicular) to the conductor as possible. If the conductor is energized, the TAG Detector will give both an audible (beeping tone) and visual (red blinking LED(s) light) indication. If the conductor is not energized no signal is given, although on the TAG-200 and TAG-330 Voltage Detectors, the green LED light from the All-Check self-test may remain on for approximately two minutes (if still on from prior use). With the TAG-200MR Voltage Detector, if the conductor is energized within the specified low operating voltage range, the TAG Detector will give both a visual indication of one (1) blinking red LED and an audible alarm (beeping tone). If the conductor is energized within the specified high operating voltage range, the TAG Detector will give both a visual indication of two (2) blinking red LEDs and an audible alarm (beeping tone). If the conductor is not energized, no indications are given.
- 4) Test the TAG Detector for proper operation after performing the voltage test on the conductor by pushing the All-Check self-test button. See the All-Check Self-Test Operation section (page 5).

#### BATTERY REPLACEMENT

Under normal conditions, the 9V alkaline battery will last approximately one year. When replacement is required (as determined by the All-Check self-test), replace the battery with a 9V alkaline battery, Duracell® #MN1604 or equivalent.

# TAG-200, TAG-200MR and TAG-330 Voltage Detectors

- 1. Remove (unscrew) the Contact Probe from the detector.
- 2. Remove (unscrew) the insulated Retaining Nut.
- Use the Contact Probe to push out the Electronic Assembly with Metal Shield from the polycarbonate housing.
- 4. Remove the Metal Shield from the Electronic Assembly.
- 5. Carefully remove the existing battery and replace it with a fresh 9V alkaline battery, Duracell® #MN1604 or equivalent. Make certain that the polarity is correct.
- 6. Replace the Metal Shield on the Electronic Assembly.
- 7. Replace the Electronic Assembly with the Metal Shield installed in the polycarbonate housing and insert until the contact screw is visible at the top of the unit. Replace the insulated Retaining Nut and the Contact Probe.







Electronic Assembly

#### MAINTENANCE AND CARE

**STORAGE** - It is recommended for protection of the TAG Detector that you always store it and its accessories in the carrying case provided. If a prolonged period of storage is anticipated (six or more months), remove the battery. Remember to replace the battery prior to using the TAG Detector again.

**CLEANLINESS** - The polycarbonate housing is very rugged, but it should be kept clean and free of dirt, grease and any other foreign materials. Use a silicone impregnated cloth prior to use in order to maintain the surface. If the housing surface integrity has been compromised in any way, return to factory for repair or replacement. Do not use.

**DAMAGE** - If you suspect any mechanical or electrical damage, do not use the TAG Detector and arrange for repair by returning it to the factory.

**BATTERY REPLACEMENT** - While the battery is expected to last several months, battery life is determined by usage, storage and quality. Batteries should be changed on regular schedules not to exceed twelve months and is recommended every six months. See Battery Replacement section (page 8) for additional information.

**CALIBRATION & TESTING** - It is recommended that every twelve months the TAG Voltage Detector is sent for testing and possible recalibration, cleaning and inspection. We recommend this to be done at a factory trained repair facility, the HDE factory, or other qualified location.

Minimal maintenance is required for the TAG Detector. The polycarbonate housing should be cleaned with a silicone impregnated cloth prior to each use to assure proper operation. The case that is supplied with the unit is recommended for storage of the TAG Voltage Detector unit when the unit is not in use.

#### REPAIRS

If any damage is found please contact us at 800-435-0786 to arrange for service.

# OPTIONAL ACCESSORIES

## **Overhead Probes**

The TAG-200 and TAG-200MR Voltage Detectors come standard with two overhead contact probes, the TAG-41811/B overhead bullet-tip probe and the TAG-42029 overhead "Y" probe. The case supplied with the TAG-200 and TAG-200MR Voltage Detectors is the C-200 plastic storage case. This case also holds the IEP-UD/C and the PT-DET Tester. A steel storage case is also available, part number CM-200, as well as a carrying bag, part number B-2.

The TAG-330 Voltage Detector comes standard with three overhead contact probes, the TAG-AD100 overhead straight probe, the TAG-AC60 small overhead hook probe and the TAG-AC120 large overhead hook probe. The case supplied is the CM-300 steel storage case. This case also holds the PT-DET Tester.



TAG-42029

TAG-41811/B

# **Hot Sticks**

A range of hot sticks are available in lengths starting at 4'. Contact HD Electric for more details.

# **Loadbreak Bushing Probes**

#### IEP-UD/C UNDERGROUND BUSHING PROBE

The IEP-UD/C Underground Bushing Probe is designed for direct insertion into exposed 15, 25 or small interface 35kV loadbreak bushings (after connecting elbows have been removed and properly stored). It can be used with the TAG-200 and TAG-200MR Voltage Detectors. The probe must be inserted directly into the bushing and remain free and clear of all surrounding surfaces. It is rated for use up to 35kV phase-to-phase.

IEP-UD/C Use with 15 and 25kV Loadbreak Bushings and Small Interface 35kV Bushings



To assemble the IEP-UD/C probe on the TAG Voltage Detector:

- 1. Inspect the IEP-UD/C probe for any mechanical defects and make certain it is clean and dry.
- Remove the metal overhead probe on the TAG Detector by unscrewing it from the threaded terminal in the nose of the TAG Detector.
- 3. Screw the IEP-UD/C onto the nose of the TAG Detector. Make certain it is snug by hand tightening, but DO NOT OVERTIGHTEN.



#### IEP-UD/C UNDERGROUND BUSHING PROBE continued

- 4. After assembly, test the TAG Voltage Detector by using the All-Check self-test function. Do not hold onto the probe during the self-test. Hold the body of the TAG Detector and depress the self-test button, allowing the TAG Detector to test its internal functions.
- 5. After confirming completion of the self-test, test the fully assembled TAG Voltage Detector on a known voltage source, such as the PT-DET Proof Tester® Voltage Detector Tester, prior to using.

#### IEP-UDP + ASP-15/25 ASSEMBLED UNDERGROUND BUSHING PROBE

The IEP-UDP and ASP-15/25 Assembled Underground Bushing Probe is designed for direct insertion into exposed 15 or 25kV loadbreak bushings (after connecting elbows have been removed and properly stored). The assembled probe can be used with the TAG-200 and

TAG-200MR Voltage Detectors. The assembled probe must be inserted directly into the bushing and remain free and clear of all surrounding surfaces. It is rated for use up to 25kV phase-to-phase.

To assemble the IEP-UDP and ASP-15/25 probes on the TAG Voltage Detector:

- Inspect both the IEP-UDP and ASP-15/25 probes for any mechanical defects and make certain they are clean and dry.
- Remove the metal overhead probe on the TAG Detector by unscrewing it from the threaded terminal in the nose of the TAG Detector.







- 3. Screw the IEP-UDP onto the nose of the TAG Detector. Make certain it is snug by hand tightening, but DO NOT OVERTIGHTEN.
- 4. Screw the ASP-15/25 onto the end of the IEP-UDP probe. Make certain it is snug by hand tightening, but DO NOT OVERTIGHTEN.
- 5. After assembly, test the TAG Voltage Detector by using the All-Check self-test function. Do not hold onto the assembled probe during the self-test. Hold the body of the TAG Detector and depress the self-test button, allowing the TAG Detector to test its internal functions.
- 6. After confirming completion of the self-test, test the fully assembled TAG Voltage Detector on a known voltage source, such as the PT-DET Proof Tester Voltage Detector Tester, prior to using.

#### Loadbreak Elbow Probes

# IEP-EA/C AND IEP-EA/C-35 ELBOW ADAPTER PROBES

HDE Elbow Adapter Probes are designed for 21.1kV maximum line-to-ground voltage, used with the TAG-200 and TAG-200MR Voltage Detectors only.

The probe is used in place of the metal probe on the TAG Detector for overhead applications. The elbow adapter probe must be tightly assembled to the TAG Detector.

The TAG Voltage Detector with the IEP-EA/C probe is a direct contact voltage detector for use with loadbreak elbows. All 15kV and 25kV elbows and small interface 35kV loadbreak elbows may be tested with this probe.

The TAG Voltage Detector with the **IEP-EA/C-35** probe is a direct contact voltage detector for use with 35kV large interface loadbreak elbows.

The TAG Detector cannot be used on deadbreak elbows. Use of the TAG Voltage Detector with either of these probes for testing loadbreak elbows is a two-person operation. One person

IEP-EA/C
Use with 15 and 25kV
Loadbreak Elbows
and Small Interface
35kV Loadbreak Elbows



must firmly hold the elbow with a suitable live line tool attached to its pulling eye. The second person can insert the assembled TAG Detector with the Elbow Adapter Probe over the elbow probe. The TAG Detector with this elbow adapter probe MUST BE TESTED ON A KNOWN VOLTAGE SOURCE, such as the PT-DET Tester, before and after each use. The TAG Detector self-test does not test the elbow adapter probe. Keep the TAG Detector and the elbow adapter probe free and clear of all grounded surfaces during testing.

To assemble the IEP-EA/C or IEP-EA/C-35 probe on the TAG Voltage Detector:

- 1. Inspect the probe for any mechanical defects and make certain it is clean and dry.
- Remove the metal overhead probe on the TAG Detector by unscrewing it from the threaded terminal in the nose of the TAG Detector.
- 3. Screw the probe onto the nose of the TAG Detector. Make certain it is snug by hand tightening, but DO NOT OVERTIGHTEN.
- 4. After assembly, test the TAG Voltage Detector by using the All-Check self-test function. Do not hold onto the probe during the self-test. Hold the body of the TAG Detector and depress the self-test button, allowing the TAG Detector to test its internal functions.
- After confirming completion of the self-test, test the fully assembled TAG Voltage Detector on a known voltage source, such as the PT-DET Proof Tester Voltage Detector Tester, prior to using.

#### PT-DET PROOF TESTER VOLTAGE DETECTOR TESTER

The PT-DET Proof Tester Voltage Detector Tester is for use on TAG-200, TAG-200MR, TAG-330 Voltage Detectors up to and including 69kV. This tester generates high voltage AC for testing TAG Voltage Detectors.

To use, hold the Tester in one hand and the TAG Detector in the other hand. Apply the TAG Detector probe to the metal end plate on the Tester. Press and hold the TEST button on the Tester. A properly operating TAG Detector will signal the presence of voltage



with both its beeper and flashing lights. If the TAG Detector does not operate, replace the battery in the Detector with a 9V alkaline type battery, per the instructions (page 8). If the Tester LED does not light, replace the Tester battery with a 9V lithium or alkaline type battery.

**CAUTION:** This device generates high voltage AC for testing TAG high voltage AC voltage detectors. There is no danger of electric shock when this tester is used as directed. Discontinue use and return to HD Electric for service if the housing is cracked or broken, or if the battery cover is lost.

**WARNING:** Do not use this tester except as directed. Do not use to test equipment other than specified TAG Voltage Detectors. Do not apply to energized circuits or equipment. Do not operate this Tester without the battery cover and do not open the housing. Refer all servicing to the factory. Failure to follow these instructions may lead to electric shock, severe injury or death.

#### TERMS AND CONDITIONS OF SALE

HD Electric Company is herein referred to either as "HDE" or "Seller" and the customer or person or entity purchasing goods or services (hereinafter collectively referred to as "Goods") is referred to as the "Buyer". These Terms and Conditions, any price list or schedule, guidation, acknowledgment or invoice from HDE relevant to the sale of the Goods and all documents incorporated by specific reference therein, constitute the complete and exclusive statement of the terms of the agreement operating the sale of Goods by HDE to Buyer, Buyer's acceptance of the Goods will make buyer's asceptance to the set man and conditions without variation or addition. Any different or additional terms in Buyer's purchase order or other Buyer documents are hereby objected to. HDE reserves the right in its sole discretion to refuse orders.

1. PRICES AND TAXES: Unless a fixed price is quoted, the price at which this order is accepted is subject to adjustment to HDE's price in effect at the time of order. Any current or future tax or governmental charge (or increase in same) affecting Seler's costs or production, sale or delivery or which Seler is otherwise required to pay or collect in connection with the sale, purchase, delivery, storage, processing, use or consumption of Goods (out excluding any fact soon Seler's not increase in connection or the sale, purchase, delivery, storage, processing, use or consumption of Goods (out excluding any fact soon Seler's not income or profit) shall be for Buyer's account and shall be added to the price.

2. TERMS OF PAYMENT: Terms are stated on HDE's invoice in U.S. currency. HDE shall have the right, among other remedies, either to terminate this agreement or to suspend further performance under this and/or other agreements with the Buyer in the event Buyer falls to make any payment when due, which other agreements Buyer and Seleth hereby 10 HDE otherwise deems liself insecure. Buyer shall be label for all expenses, including altomacys' less, retaining to the collection of past due amounts. Should Buyer's financial responsibility become unastication of the UBC, each payments or security staffactory to HDE may be required by HDE for future deliveries and for the goods therefolder delivered. If such cash payment or security is not provided, in addition to HDE's other rights and remedies, HDE may discontinue deliveries. HDE may apply a finance charge for payments made by credit card.

3. SHPMENT AND DELVERY: Unless otherwise expressly provided, shipments are made F.O.B. HDE's shipping point, Risk of loss or dranage and responsibility shall pass from HDE to Buyer upon delivery to and receptly procured nor affect. Any claims for sharbages or dranages and selfered in transit are the responsibility of buyer and shall be submitted by the Buyer directly to the carriers. Sharbage or dranages must be acknowledged and signed for at the time of delivery, While HDE will use all responsible commercial efforts to maintain the delivery date(s) acknowledged or quoted by HDE, all shipping dates are approximate and not guaranteed. HDE reserves the right to make partial shipments. HDE, at the princip dates are approximate and not guaranteed. HDE reserves the right to make partial shipments. HDE is a thipping dates are approximate and not guaranteed. HDE reserves the right to make partial shipments. HDE is a thipping and shipments and the shipment of the Goods is postponed or delegated by Buyer for any reason, Buyer agrees to reinburse HDE for any and all handling and storage costs and other additional expenses resulting therefrom. All claims for shipping errors, tost shipments or any other discrepancies must be made within ninely (6) days or they will be disallowed and demend valved.

4. HDE LIMITED WARRANTY: HDE covers is products with a manufacturer's warranty against defects in material or workmanship or a period of ney years in the case of Capacitor Controls and in all other circumstances for a period of ney year unless otherwise stated by HDE in writing. To take advantage of his warranty, the complete prograpt to HDE or any HDE Authorized Service Center. This warranty shall not not apply in any Goods inclusing but not limited to products which (a) Have been repaired or altered outside HDEs factory (or Authorized Service Center) or in any manner so as, in HDE's signment, a fifted its serviceability or proper operation, in the programment of any or proper operation, complete the period service of the historic services. The proper operation, and interesting on the proper operation, and proper installation or accident. HDE's obligation under this warranty, and the Buyer's exclusive remedy for the breach thereof, shall be limited to, at HDE's option, repair or replacement of any depend yielderice of order in the proper operation of order in the proper operation of the proper operation operation operation operation operation operation operation operation of the proper operation operat

5. LIMITATION OF REMEDY AND LIABILITY: THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY WARRANTY HEREUNDER SHALL BE LIMITED TO REPAIR, CORRECTION, REPLACEMENT OF CREDIT UNDER SECTION 4. HID SHALL NOT BE LIABIL FOR DAMAGES CAUSED BY DELAY IN PERFORMANCE, AND IN NO EVENT, REGARDLESS OF THE FORM OF THE CHAIN OF THE CHAIN OF ACTION WHETHER BASED CONTINUES. THE FORM OF THE CHAIN OF THE CHAIN OF ACTION OF THE CHAIN OF THE CH

6. EXCUSE OF PERFORMANCE (FORCE MAJEURE): HDE shall not be liable for delays in performance or for non-performance due to acts of God; acts of Buyer, war, fire; flood; weather; sabotage; strikes, labor disputes, o'dl disturbances or rioks; governmental requests, restrictions, allocations, laws, regulations, orders or actions; unavailability of or delays in transportation; default of suppliers; or unforeseen circumstances or events beyond HDEs reasonable control. Deliverse or other performance may be suspended for a naproprisel period or cancelled by IVED groun fotio to line in the event of any of the foregonis, but the belance of this superement shall otherwise remain unaffected. IVED determines that its ability to supply the total demand for the Goods, or to obtain material used directly or indirectly in the manufacture of the Goods, is indirectly and the remainded to the Goods or materials and the remainded to the Goods or materials and the suppliers of any such Goods or materials) among itself and its purchasers on such basis as HDE determines to be equitable without liability for any failure of performance which may result therefrom.

7. CHANGES: HDE reserves the right to change designs and specifications for standard Goods without prior notice to Buyer, but not with respect to custom Goods being made for Buyer. HDE shall have no obligation to install or make such change in any Goods manufactured prior to the date of such change.

8. ASSIGNMENT: Buyer shall not assign its rights or delegate its duties hereunder or any interest herein without the prior written consent of HDE, and any such assignment, without such consent, shall be void.

9. INSTALLATION: Buyer shall be responsible for receiving, inspecting, testing, storing, installing, starting up and maintaining all Goods

10. NSPECTIONTESTING: Buyer, at its expense, agrees that it will promptly inspect the Goods upon receipt thereof, and in no event later than thirty. (30) days from the date of receipt of the Goods. Buyer shall deliver to IDE within filters of 15 days of rempsection, but in no event later than forty-five, 60 days from the date of receipt of the Goods, written notice of any and all deficiencies, defects, variations from specifications or complaints of any kind with respect to the quantity, quality, condition, shipment, performance, price or appearance of the Goods so received by Buyer. In the event no such written notice is received by HDE. Buyer shall be deemed conclusively to have inspected and such Goods unconditionally any and all rights and claims, including withintion any right to reject the Goods or to diam damages in respect the reaction. Buyer may not return goods without first advising HDE of the reasons therefore, obtaining from HDE a material authorization number and observing such instructions as HDE may give in authorizing such return. In the event a return is authorizing for any Goods requiring repackaging or maintenance a wenty percent (20%) restording fee shall be assessed to Buyer in the final credit amount.

11. SERVICEs: If this agreement requires HDE to perform or provide any services, HDE (including without limitation its successors, assigns, agents or any person or entity acting at HDE's direction) shall not be responsible for any damages, claims, liabilities or expenses of any nature arising out of such services.

12. U.S. EXPORT CONTROL LAWS: All Goods sold to Buver by HDE hereunder are subject to U.S. Export Control Laws. Buver hereby agrees not to re-sell or divert any goods contrary to such laws

13. COMPLIANCE: Selenic Contractor shall comply with all applicable federal, state or local laws, rules, regulations, or crotes. Selenic/Contractor shall comply with Executive Order 11246, as amended by Executive Order 11246, as amended by Executive Order 1246, as amended order 1246, as amended by Executive Order 124

14. MISCELLANEOUS: These terms and conditions superseds all other communications, negotiations and prior or all or written statements regarding the subject matter hereof. No change, modification, rescission, dischange, beandorment, or waiver of these terms and conditions shall be binding upon HDE unless made in writing and signed on its behalf by its duly authorized representative. No conditions, usage or trade, course of dealing or performance, undestanding or agreement purporting to modify, vary, explain, or supplement these terms and conditions shall be binding unless hereafter made in writing and signed by Seller. No modification shall be effected by HDEs receipt or acceptance of Buyer's purchase orders, shipping instruction forms, of other documentation containing terms at variance with or in addition to those self toth herein, all of which are objected to by HDEs. Any such modifications or additional terms are specification; presently rejected by HDEs whatever the deemed to constitute or offeatured any other breach or default of any other breach or default of any other breach or default of any other pith or remedy, unless such waiver be expressed in writing and signed by HDE. All typographical or defectal errors made by HDE in any southern exceeding to the interpretation and effect of this agreement shall be governed by twos of the state of limits on whose of the state of limits of li

15. DISPUTE RESOLUTION: In the event of any dispute INCLUDING, BUT NOT LIMITED TO, BREACH OF CONTRACT, BREACH OF WARRANTY, CLAIMS BASED IN TORT, NEGLIGENCE, PRODUCT LIABILITY, FRAUD, MARKETING, STATE OR FEDERAL REGULATIONS, ANY CLAIMS REGARDING THE ENFORCEABILITY OF THIS LIMITED WARRANTY, AND THE WAIVER OF CLASS ACTION TRIALS between Buyer and Seller, either may choose to resolve the dispute by binding arbitration, as described below, instead of in out. THIS MEANS IF EITHERY OR SELLER CHOOSE BINDING ARBITRATION, DIFFIER PARTY SHALL HAVE THE RIGHT TO LITIGATE SUCH CLAIM IN COURT OR HAVE A JURY TRIAL. DISCOVERY AND APPEAL RIGHTS ARE LIMITED IN BINDING ARBITRATION. Buyer and Seller agree that the proper usure if Arbitration in on sto schosen by Buyer or Seller of all actions arising in connection herewith shall be only in the state of liminos and the agree to submit to sch jurisdiction. No acid, negardess of form, arising out of transactions relating to the agreement, may be brought by either party more than two (2) years after the cause of action has accrued. The U.N. Convention on Contracts for the International Sales of Goods shall not anyly in this accruence.

16. CLASS ACTION WAIVER: BINDING ARBITRATION MUST BE ON AN INDIVIDUAL BASIS. THIS MEANS NEITHER BUYER NOR SELLER MAY JOIN OR CONSOLIDATE CLAIMS IN ARBITRATION BY OR AGAINST OTHERS, OR LITIGATE IN COURT OR ARBITRATE ANY CLAIMS AS A REPRESENTATIVE OR MEMBER OF A CLASS OR IN A PRIVATE AT TORNEY GENERAL CAPACITY. ADMINISTRATION OF A PRIVATE AND A PRIVATE AT TORNEY GENERAL CAPACITY. ADMINISTRATION OF A PRIVATE AND A PRIVATE AT TORNEY GENERAL CAPACITY. ADMINISTRATION OF A PRIVATE AND A PRIVATE

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