



CRC Industries NZ
Auckland NZ

I. Product Description

CRC Hot Paints are single pack high temperature silicone based paints that rapidly cure to durable heat and flame resistant protective coating for metal surfaces. Applied over bare metal or existing high temperature paint systems, they provide excellent colour retention and film integrity, withstanding temperatures up to 650°C. They have good resistance to abrasion once cured.

II. Features & Benefits

- **Heat & Flame Resistant** – Withstands temperatures up to 650°C.
- **Protective Coating** – Resistant to abrasion once cured.
- **Provides excellent colour retention & film integrity**
- **Single coat, primerless, fast drying** – Convenient, reduces downtime.
- **Ready to Use Aerosol** – No additional mixing or chemical additives required. Easy application. No clean up.

III. Application and Directions

Must be applied over:

Bare ferrous metal.

Recommended System:

Designed as finish coat on bare metal.

Surface Preparation:

1. Remove signs of corrosion – rust, mill scale and slag with a wire brush, emery paper or other suitable means.
2. Clean surface with CRC Brakleen or similar degreaser if required.
3. Where possible, abrade surface with disc grinding, wire brush or sandpaper.

Application:

1. Use bulk material as supplied for airless spray.
2. If thinning is required for conventional spray a maximum of 15% reducer can be added. Use Toluene or Xylene.
3. For aerosol use shake can until agitator ball is moving freely and then for at least 1 further minute to ensure content is thoroughly mixed.
4. Apply a thin coat with smooth even strokes to clean, dry surface holding can approximately 25cm from surface.
5. If required, apply a second coat within 30 minutes.

Application Data (Performance Characteristics):

Touch Dry	15 - 30 minutes
Full Cure	2 @ 200°C
Viscosity #4 Ford Cup	30 – 40s
Recommended DTF	20 – 50 microns
Gloss	<20% @ 60°

IV. Typical Properties and Characteristics



CRC Industries NZ
Auckland NZ

V. Package Description

Part Number	Size
5131	Black 400ml Aerosol
5132	Silver 400ml Aerosol
	Metallic Black 400ml Aerosol
	Metallic Black 20 Litre Pail

VI. Special Precautions

General:

The solvents in CRC Hot Black / CRC Hot Silver are Highly Flammable. Keep away from naked flames, electrical appliances/lights, lighted cigarettes, etc. Use with adequate ventilation. Do not eat, drink or smoke while using. Store in a cool, well-ventilated area. Dispose of empty containers safely. All unused product should be disposed of in conformance with local and HSNO regulations, do not contaminate water supply. Refer to Material Safety Data Sheet for more details.

Aerosol Cans:

Do not puncture, incinerate or store above 50°C. Exposure to high temperatures may cause can to burst. Do not place in direct sunlight or near any heat source. Aerosol cans will conduct electricity. Keep away from all live electrical sources including battery terminals, solenoids, electrical panels and other electronic components. Failure to observe this warning may result in serious injury from flash fire and/or electrical shock.

First Aid:

Swallowed – Give water to dilute. Do not induce vomiting. Do not give milk or oil. Do not give alcohol. Get medical attention without delay.

Skin – Remove contaminated clothing and wash skin thoroughly with soap and water. Do not scrub skin. Apply cleansing cream. Wash contaminated clothing before reuse.

Eyes – Hold open and rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention without delay.

Inhalation – Remove to fresh air. If breathing with difficulty, get medical attention immediately.

TECHNICAL DATA SHEET Version 05/2013

PRODUCT WARRANTY: CRC offers a conditional warranty of this product for the period of 2 years from the date of manufacture.

DISCLAIMER: All information on this data sheet is based on testing by CRC Industries NZ. All products should be tested for suitability on a particular application prior to actual use. CRC Industries makes no representations or warranties of any kind concerning this data.