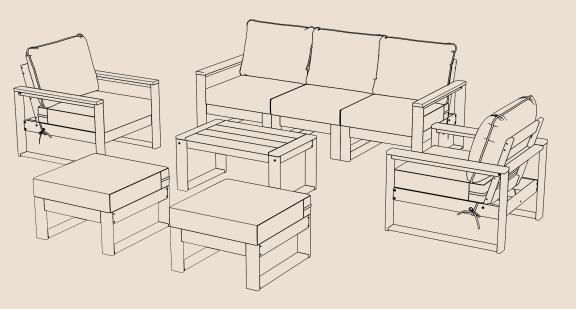


DESIGNED IN CALIFORNIA



PATIO SECTIONAL 8-PIECE LOUNGE SOFA SET WITH FRAME AND CUJHION

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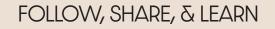
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#### PRODUCT REGISTRATION https://westintrends.com/apps/product-registration



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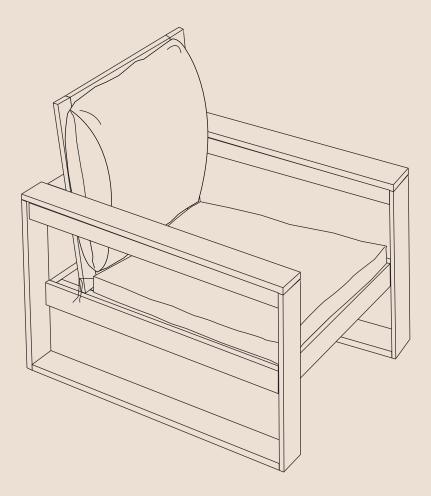
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#### ASSEMBLY INSTRUCTIONS

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Patio Deep Seating Right Arm Chair With Cushion 11
Patio Deep Seating Left Arm Chair With Cushion
Patio Deep Seating Armless Chair With Cushion
Patio Coffee Table 40
Patio Deep Seating Ottoman With Cushion 45



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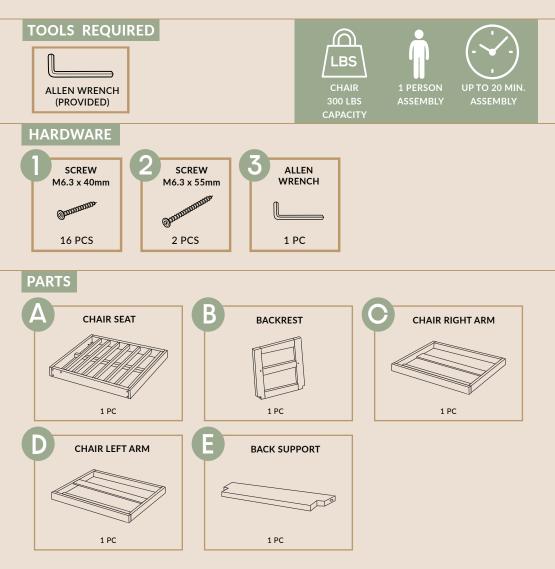
PATIO DEEP SEATING CLUB CHAIR WITH CUJHION

PAGE 4 OF 50

#### () CARE & MAINTENANCE

#### Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

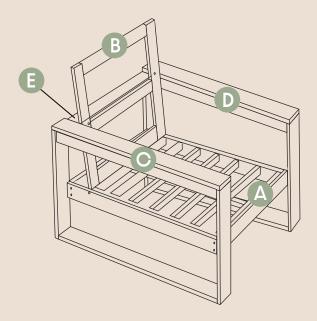


## CUSHION Z1 BACK CUSHION Z2 SEAT CUSHION

1 PC

#### PRODUCT ASSEMBLY - OVERALL VIEW

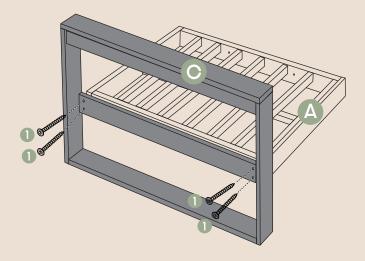
Look at following overall view of this chair and learn the exact position of each part to be assembled.



1 PC

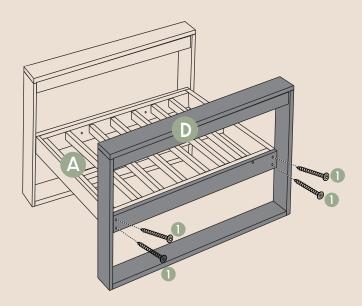


Attach Part C Chair Right Arm to Part A Chair Seat with 4 pcs of Hardware #1 Screw.





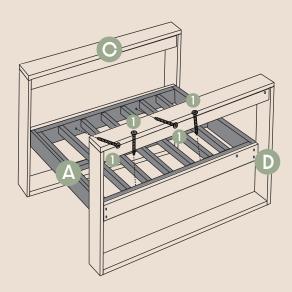
Attach Part D Chair Left Arm to Part A Chair Seat with 4 pcs of Hardware #1 Screw.



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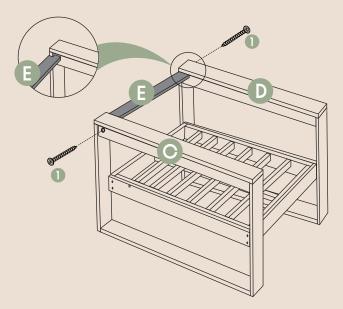


Attach Part A Chair Seat to Part C Chair Right Arm and Part D Chair Left Arm with 4 pcs of Hardware #1 Screw.





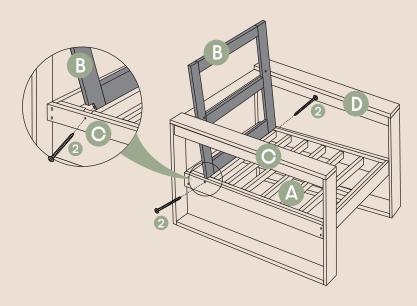
Place **Part E Back Support** between **Part C Chair Right Arm** and **Part D Chair Left Arm** as below and attach them with 2 pcs of **Hardware #1 Screw**.



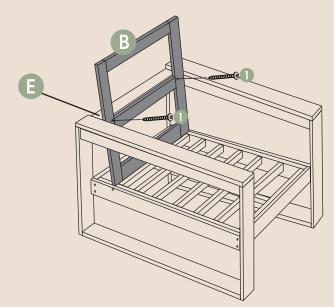
PAGe 8 OF 50



Place Part B Backrest onto Part A Chair Seat as below, attach Part B Backrest to Part C Right Arm and Part D Chair Left Arm with 2 pcs of Hardware #2 Screw.

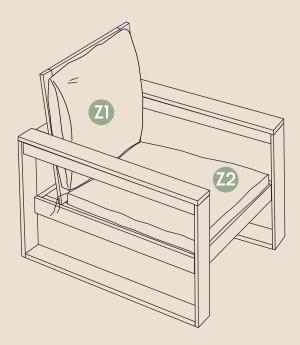






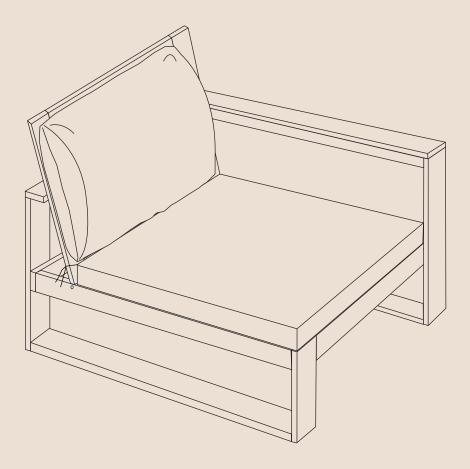


Check and tighten all the screws when the parts are loosely attached. Place **Cushion Z1** and **Z2** onto the chair for comfortable use. Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.





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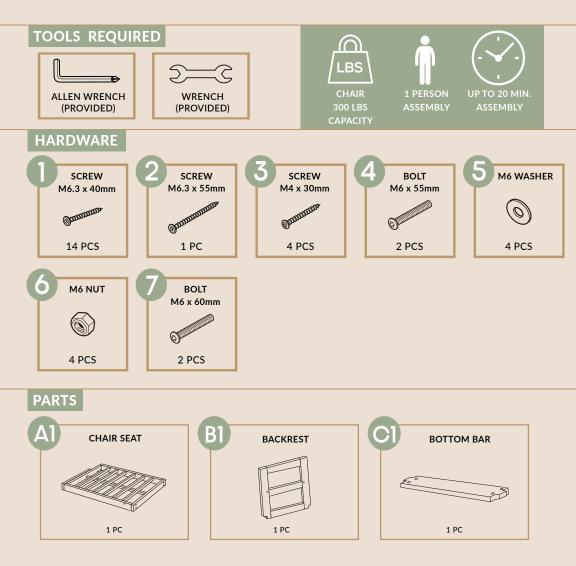
PATIO DEEP SEATING RIGHT ARM CHAIR WITH CUJHION

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#### () CARE & MAINTENANCE

#### Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.



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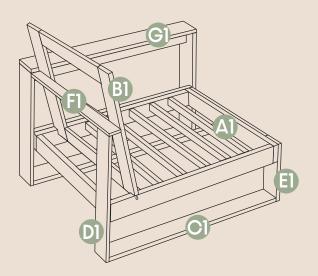
#### PARTS D1 E1 F1 REAR LEG FRONT LEG BACK SUPPORT 6. 100 1 PC 1 PC 1 PC G CHAIR LEFT ARM 1 PC

## 

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#### PRODUCT ASSEMBLY - OVERALL VIEW

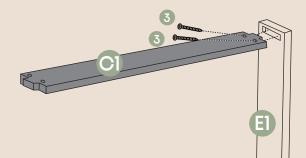
Look at following overall view of this chair and learn the exact position of each part to be assembled.



#### **PRODUCT ASSEMBLY**

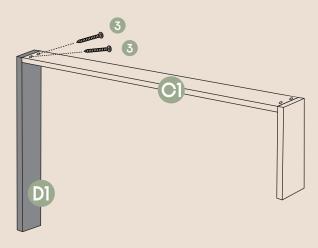


Attach Part C1 Bottom Bar to Part E1 Front Leg with 2 pcs of Hardware #3 Screw.



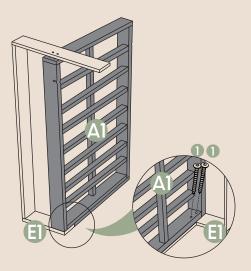


Attach Part D1 Rear Leg to Part C1 Bottom Bar with 2 pcs of Hardware #3 Bolt.





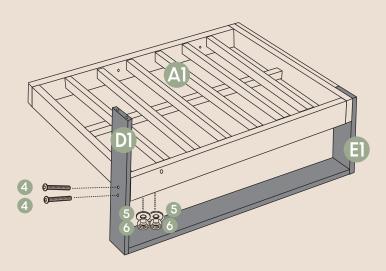
Attach Part A1 Chair Seat to Part E1 Front Leg with 2 pcs of Hardware #1 Screw.



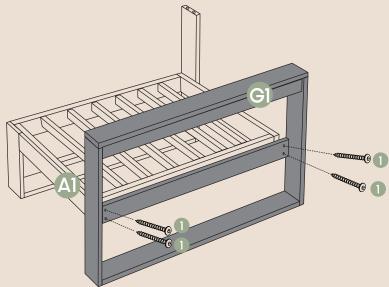
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Attach Part D1 Rear Leg to Part A1 Chair Seat with 2 sets of Hardware #4 Bolt, #5 Washer and #6 Nut.



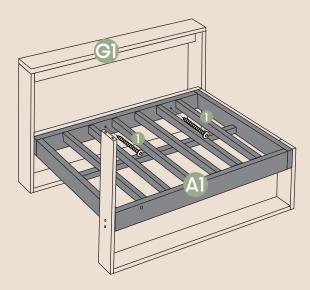




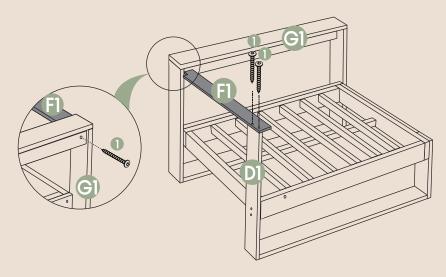
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Attach **Part A1 Chair Seat** to **Part G1 Chair Left Arm** from inside with 2 pcs of **Hardware #1 Screw**.



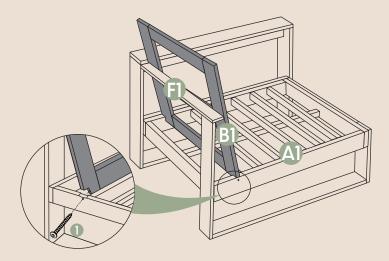




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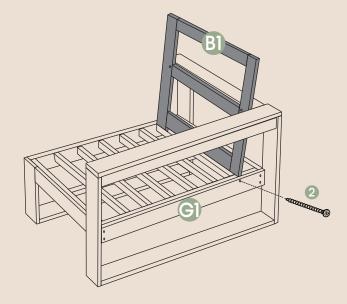


Place **Part B1 Backrest** onto **Part A1 Chair Seat** as below and attach them with 1 pc of **Hardware #1 Screw**.





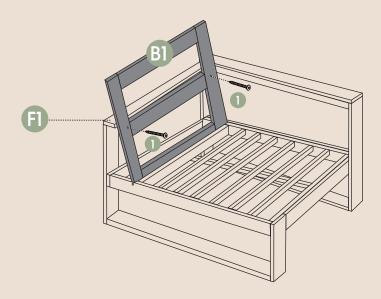
Attach Part B1 Backrest to Part G1 Chair Left Arm with 1 pc of Hardware #2 Screw.



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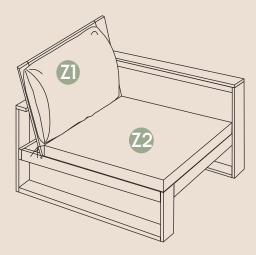


Attach Part B1 Backrest to Part F1 Back Support with 2 pcs of Hardware #1 Screw.



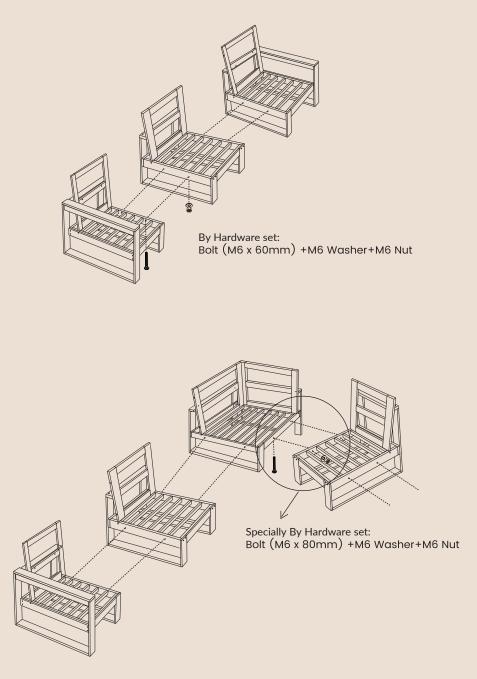


Check and tighten all the screws when the parts are loosely attached. Place **Cushion Z1** and **Z2** onto the chair for comfortable use. Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.



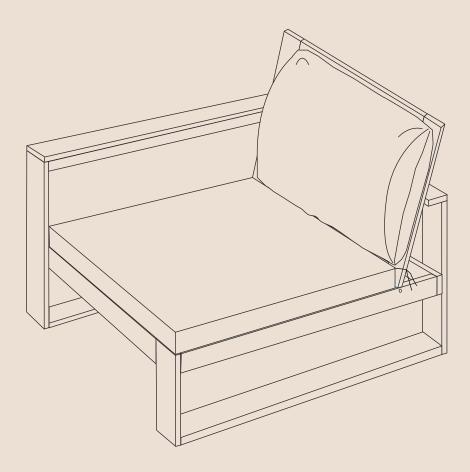
#### PRODUCT ASSEMBLY TIPS

This model can be combined with other Patio series products to form a comfortable sofa set by connecting the seats together as below.





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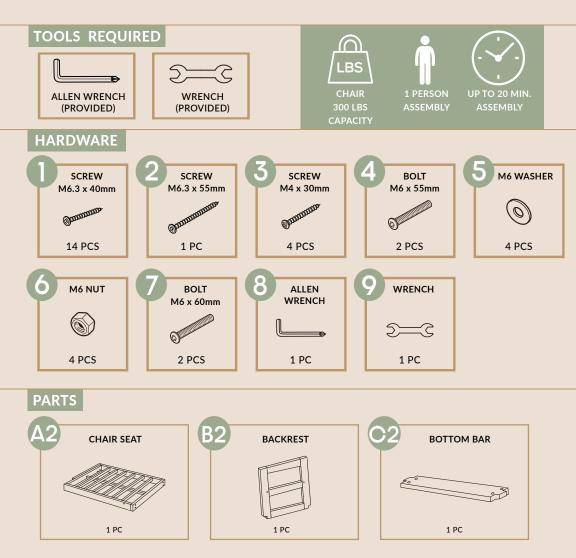
PATIO DEEP SEATING LEFT ARM CHAIR WITH CUJHION

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#### () CARE & MAINTENANCE

#### Please keep this instruction for your future reference.

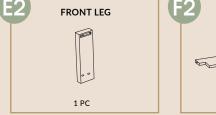
- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.



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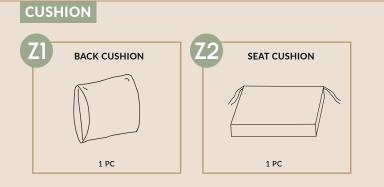
#### PARTS







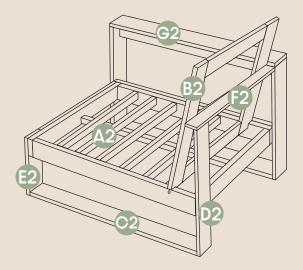




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#### PRODUCT ASSEMBLY - OVERALL VIEW

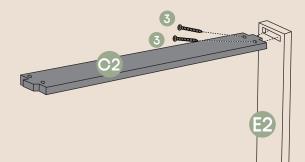
Look at following overall view of this chair and learn the exact position of each part to be assembled.



#### **PRODUCT ASSEMBLY**

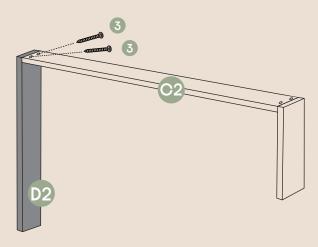


Attach Part C2 Bottom Bar to Part E2 Front Leg with 2 pcs of Hardware #3 Screw.



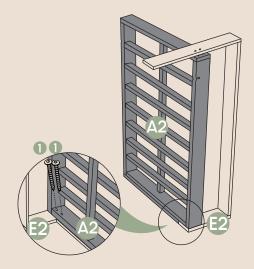


Attach Part D2 Rear Leg to Part C2 Bottom Bar with 2 pcs of Hardware #3 Bolt.



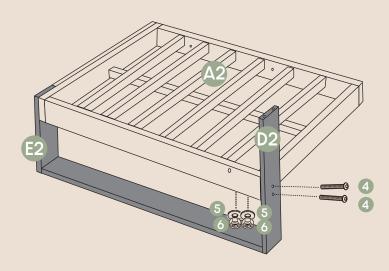


Attach Part A2 Chair Seat to Part E2 Front Leg with 2 pcs of Hardware #1 Screw.

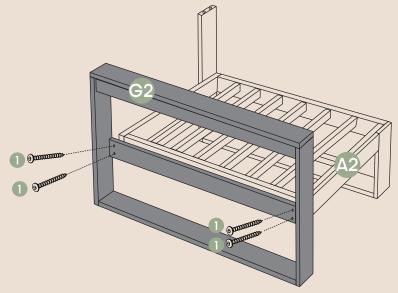




Attach Part D2 Rear Leg to Part A2 Chair Seat with 2 sets of Hardware #4 Bolt, #5 Washer and #6 Nut.

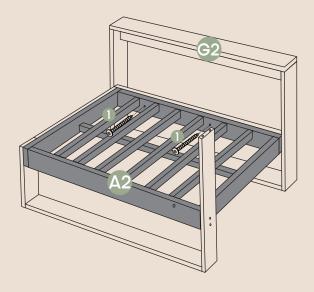






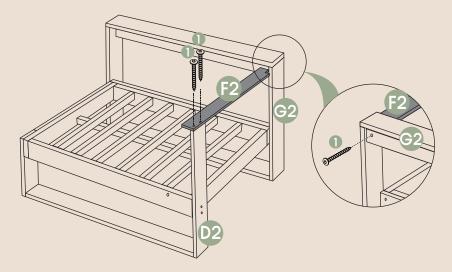


Attach **Part A2 Chair Seat** to **Part G2 Chair Right Arm** from inside with 2 pcs of **Hardware #1 Screw**.



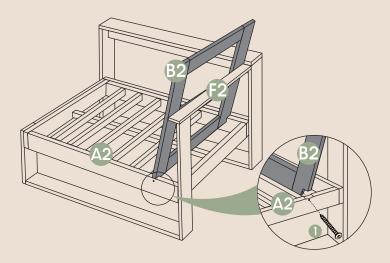
Place **Part F2 Back Support** as below and attach the **Part F2 Back Support** to **Part D2 Rear Leg** with 2 pcs of **Hardware #1 Screw**.

Attach Part F2 Back Support to Part G2 Chair Right Arm with 1 pc of Hardware #1 Screw.



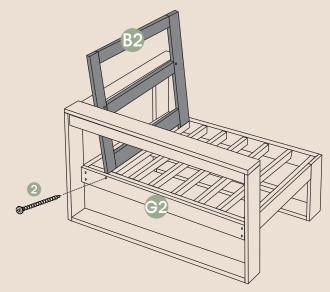


Place **Part B2 Backrest** onto **Part A2 Chair Seat** and **Part F2 Back Support** as below and attach with 1 pc of **Hardware #1 Screw**.



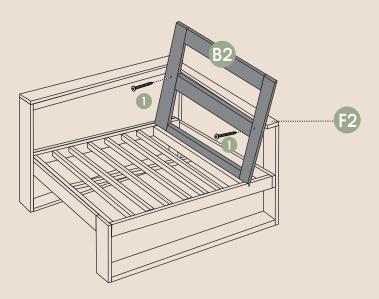


Attach **Part B2 Backrest** to **Part G2 Chair Right Arm** and **Part A2 Chair Seat** with 1 pc of **Hardware #2 Screw**.



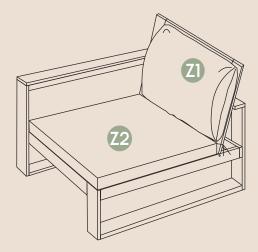


Attach Part B2 Backrest to Part F2 Back Support with 2 pcs of Hardware #1 Screw.



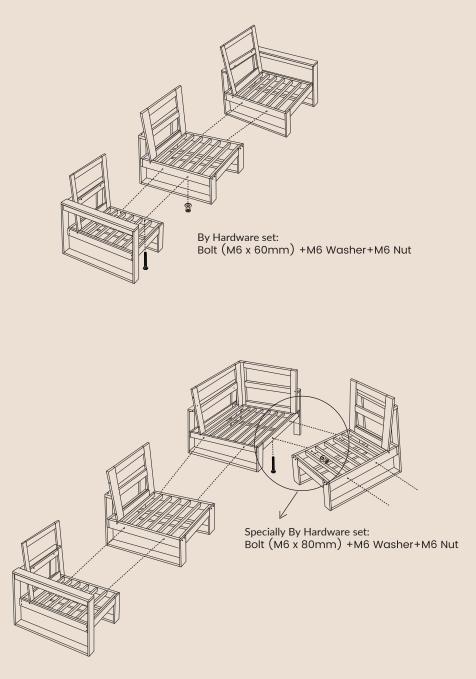


Check and tighten all the screws when the parts are loosely attached. Place **Cushion Z1** and **Z2** onto the chair for comfortable use. Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.



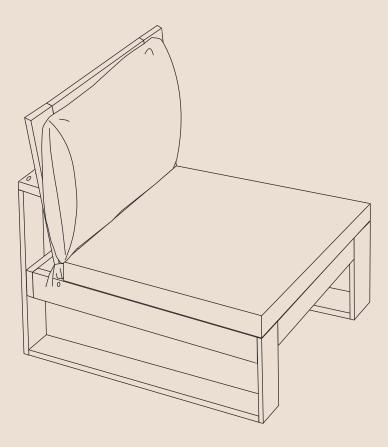
#### PRODUCT ASSEMBLY TIPS

This model can be combined with other Patio series products to form a comfortable sofa set by connecting the seats together as below.





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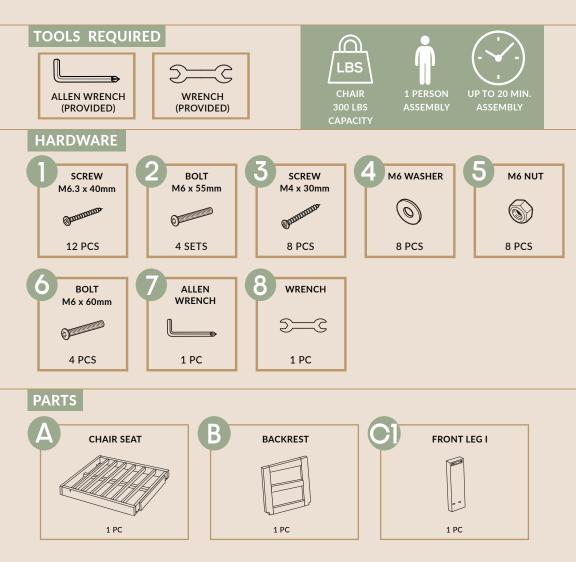
PATIO DEEP SEATING ARMLESS CHAIR WITH CUSHION

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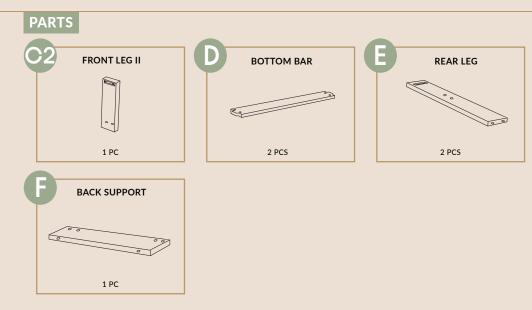
#### () CARE & MAINTENANCE

#### Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.



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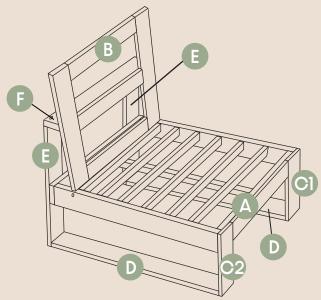


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#### PRODUCT ASSEMBLY - OVERALL VIEW

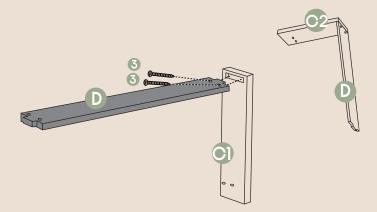
Look at following overall view of this chair and learn the exact position of each part to be assembled.



#### **PRODUCT ASSEMBLY**

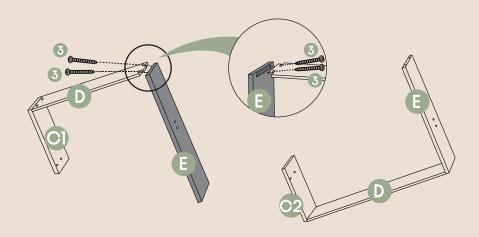


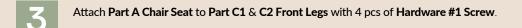
Attach **Part D Bottom Bar** to **Part C1 Front Leg I** with 2 pcs of **Hardware #3 Screw**. Do the same to attach **Part D Bottom Bar** and **Part C2 Front Leg II**.

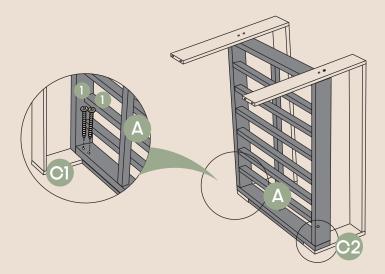




Attach 2 pcs of Part E Rear Leg to Part D Bottom Bar with 4 pcs of Hardware #3 Screw.

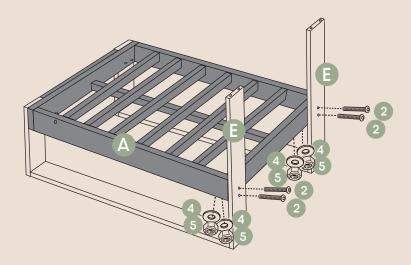






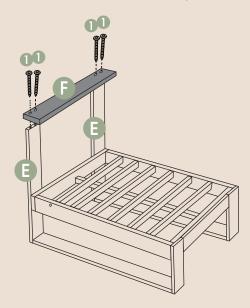


Attach Part A Chair Seat to 2 pcs of Part E Rear Leg with 4 sets of Hardware #2 Bolt, #4 Washer and #5 Nut.



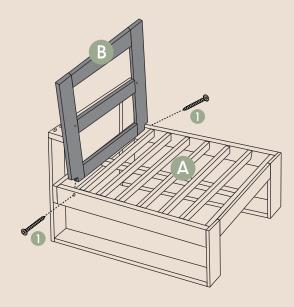


Attach Part F Back Support to 2 pcs of Part E Rear Leg with 4 pcs of Hardware #1 Screw.

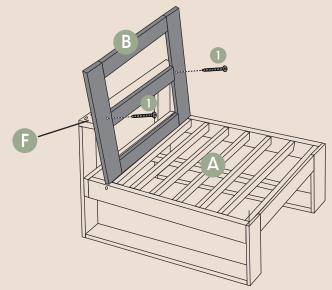




Place **Part B Backrest** onto P**art A Chair Seat** as below and attach them with 2 pcs of **Hardware #1 Screw**.

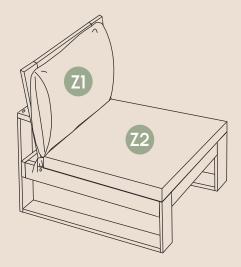






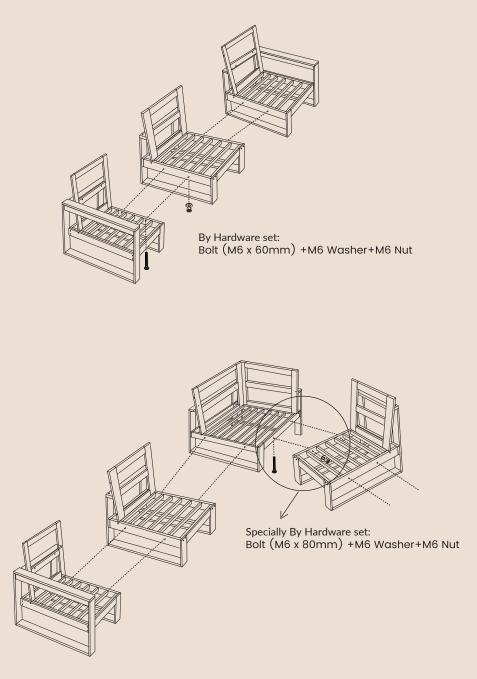


Check and tighten all the screws when the parts are loosely attached. Place the **Cushion Z1** and **Z2** onto the chair for comfortable use. Tie the **Seat Cushion** to the **Chair Backrest** to make it steady.

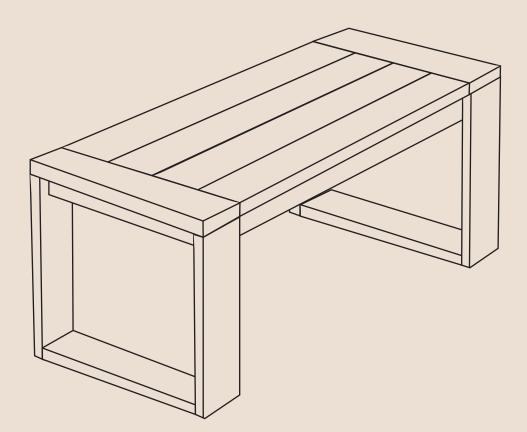


# PRODUCT ASSEMBLY TIPS

This model can be combined with other Patio series products to form a comfortable sofa set by connecting the seats together as below.







PATIO COFFEE TABLE

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## () CARE & MAINTENANCE

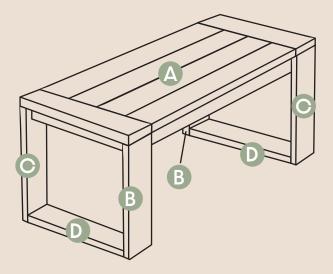
#### Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the table with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.



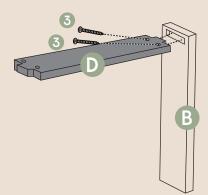
# PRODUCT ASSEMBLY - OVERALL VIEW

Look at following overall view of this table and learn the exact position of each part to be assembled.





Attach Part D Bottom Bar to Part B Table Leg I with 2 pcs of Hardware #3 Screw.

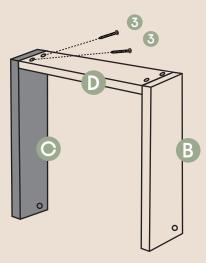


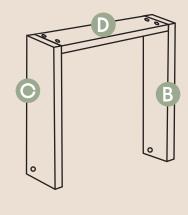
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Attach Part C Table Leg II to Part D Bottom Bar with 2 pcs of Hardware #3 Screw.

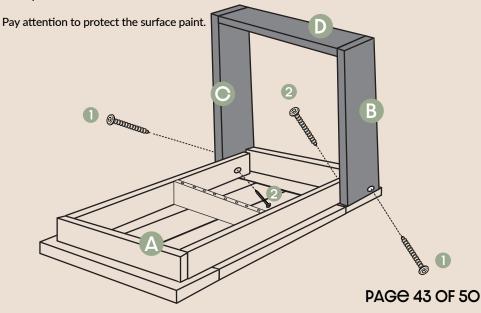
Do the same to assemble another Part B, Part D and Part C.





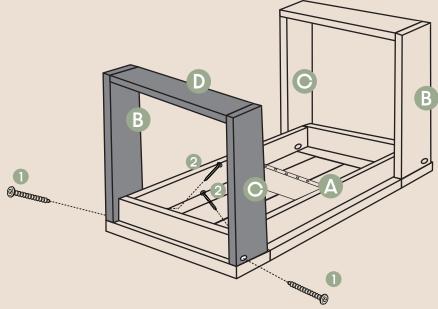
Place Part A Table Top upside down on flat floor.

Attach Combined Part (B+D+C) to Part A Table Top with 2 pcs of Hardware #1 Screw and 2 pcs of Hardware #2 Screw as below.





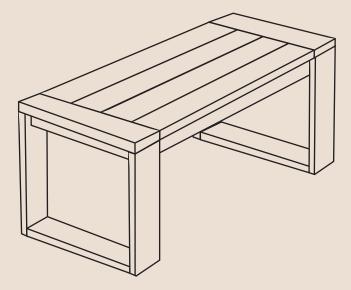
Attach another piece of **Combined Part (B+C+D)** to **Part A Table Top** with 2 pcs of **Hardware #1 Screw** and 2 pcs of **Hardware #2 Screw**.



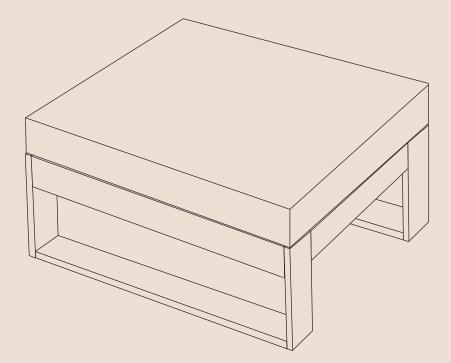


Check and tighten all the screws when the parts are loosely attached.

Enjoy the table now.







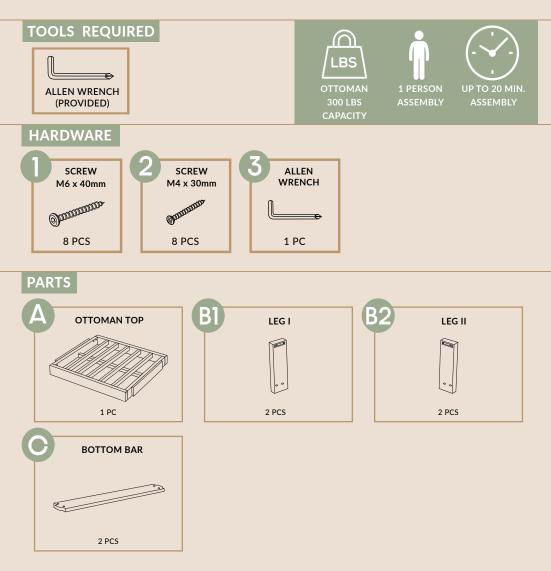
PATIO DEEP SEATING OTTOMAN WITH CUJHION

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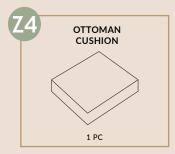
## () CARE & MAINTENANCE

#### Please keep this instruction for your future reference.

- Be careful when assembly, avoid hurting the top surface.
- Clean the chair with lukewarm water, mild detergent & soft cloth.
- Firmly secure all bolts before use, do not use any part of this item as a step ladder.
- Reconfirm that all bolts, screws, and nuts are secure every 90 days.
- Do not use or store this item in the proximity of open flame or flammable/combustible chemicals.
- Be aware that some parts are heavy and have sharp edges.
- Do not overtighten screws. (Insert all screws before tighten screws.)
- Please do not exceed the weight limitations of this item.

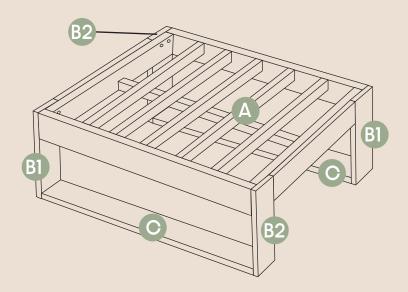


# CUSHION



# PRODUCT ASSEMBLY - OVERALL VIEW

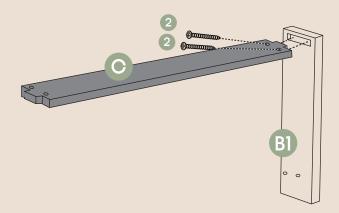
Look at following overall view of this ottoman and learn the exact position of each part to be assembled.



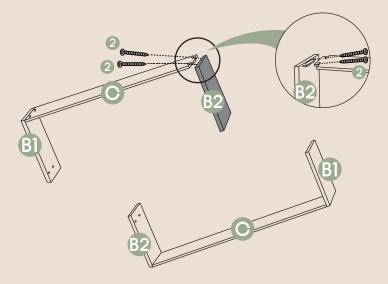
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Attach Part C Bottom Bar to Part B1 Leg I with 2 pcs of Hardware #2 Screw.





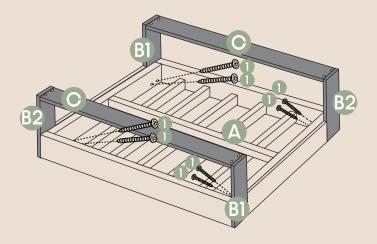




Place Part A Ottoman Top upside down on flat floor.

Attach 2 pcs of Combined Part (B1+C+B2) Ottoman Legs to Part A Ottoman Top as below with 8 pcs of Hardware #1 Screw.

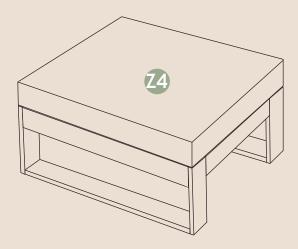
Pay attention to protect the surface paint.





Tighten all the screws when the parts are loosely attached. Place **Cushion Z4** onto the ottoman for comfortable use.

Enjoy the ottoman now.



# **REGISTRATION & REFUND POLICY**

https://westintrends.com/apps/product-registration



https://westintrends.com/policies/refund-policy

## HAVING TROUBLE

• Not sure how to assemble or missing pieces? Please contact our Customer Service Team for assistance at *cs@westintrends.com* 

Have Order #, Part # or SKU ready to speed up customer service!

## **CLEANING TIPS**

**REGULAR CLEAN:** Use a mixture of warm water and mild soap. Gently scrub the surface with a soft bristle brush to remove any dirt or stains.

**QUICK CLEAN:** You can simply wipe down the HDPE furniture with a damp cloth. The material's resilience makes it resistant to most spills and stains, ensuring a hassle-free maintenance routine.

Regular cleaning not only preserves the aesthetic appeal of your furniture but also helps extend its lifespan.

Pressure washer can be used for seriously deep-cleaning -DO NOT exceed 1500 PSI - this will remove and debris and dirt.