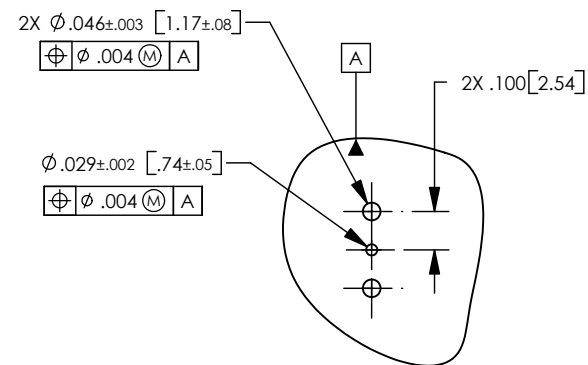
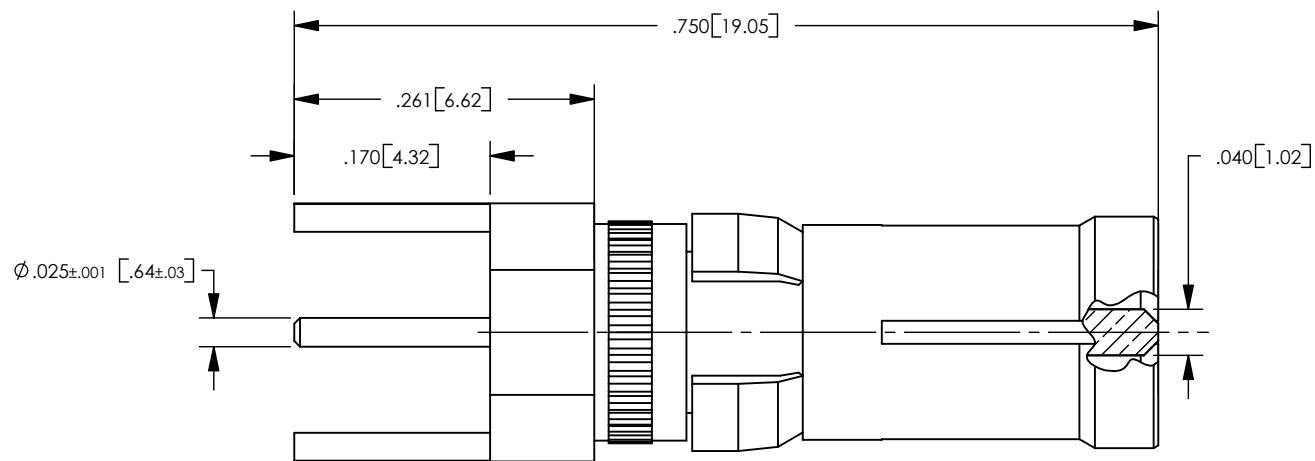
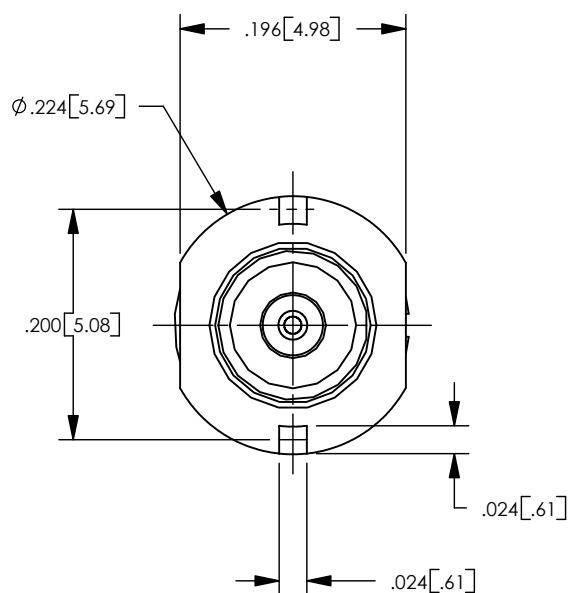


REV	DESCRIPTION	BY DATE	APPD
A	RELEASED PER ECR# 8830	GCP 02/09/06	RDG



CATALOG NO. 311-010-61411G

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIALS:

BODY: BERYLLIUM COPPER PER ASTM B196
CONTACT: BRASS PER ASTM B16
INSULATOR: TEFLON PER ASTM D1710
CLIP RING: BERYLLIUM COPPER PER ASTM B194

2. FINISH:

CLIP RING: .000100 MIN. NICKEL PER QQ-N-290 OVER COPPER FLASH
ALL OTHER METAL PARTS: .000050 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290

RECOMMENDED
HOLE LAYOUT

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES: DECIMAL: .XX ± .01 [0.254] .XXX ± .005 [0.127] .XXXX ± .XXXX ANGLES: ± 2° SCALE: 6:1				NORTHROP GRUMMAN Winchester Electronics 62 Barnes Industrial Road North Wallingford, CT 06492			
CUSTOMER DRAWING				KNURLED 31 SERIES RECEPTACLE			
DRAWN GCP	DATE 02/09/06	APPROVED RDG	DATE 02/09/06	A SD311-010-61411 SHT 1 OF 1 REV A			
APPROVED XXX	DATE XX/XX/XX	APPROVED XXX	DATE XX/XX/XX				