

Assembly Guide

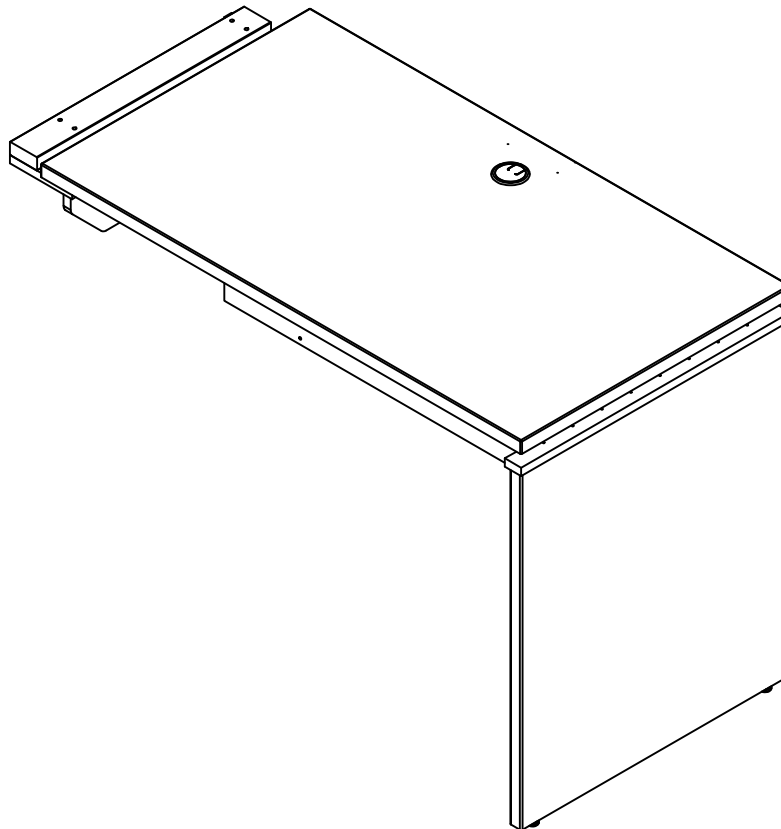


If you're having any difficulty during assembly of this product, don't hesitate to call us at 1-800-950-4782.

Our customer service experts are trained to provide step-by-step instruction and can easily replace any missing or damaged parts.

Representatives are available Monday-Friday from 8:30 a.m. to 7:30 p.m. (ET)

42W x 24D Sit to Stand Return



Lot Code #

Instruction Sheet Number A189166A

Keep manual for future reference.

For best results, keep these tips in mind:

- ① We know you want to finish this assembly as quickly as possible, but trust us: you'll have a better experience if you take it one step at a time.
- ② Give yourself some room to work near where you want the fully assembled product.
- ③ If your floor isn't carpeted, assemble this product on the empty carton to avoid scratching.
- ④ Do you have a friend who owes you a favor? Some steps may go a little easier with a second set of hands.

DOs

- ✓ Use a #2 Phillips head screwdriver (or other handheld tools as indicated)
- ✓ Wear safety glasses at all times during assembly
- ✓ Carefully follow the instructions in this guide and complete all steps in order
- ✓ Give us a call if you're having trouble with a particularly tricky step

DON'Ts

- ✗ We know power tools are quick and easy, but you shouldn't use them when assembling this product (unless otherwise specified)
- ✗ Never move your furniture with items inside or resting on the surface
- ✗ Do not attempt to use this product before all steps have been completed

Watch assembly videos right on your phone or computer!



Some steps include QR codes that link to helpful videos. Watch out for the icon below! Simply open up your smartphone camera to scan the code.

(Users of older smartphones may need to install a QR Reader.)

SCAN HERE



FOR VIDEOS

Or visit <https://bushfurniture.com/help-faq/#assembling>



IMPORTANT SAFETY INFORMATION



PLEASE READ WARNINGS

Improper use can cause safety hazards, or damage to your furniture and household items.

Warning	Do	Don't	Why it's important
Serious injury may occur.	Assemble following all instructions using all indicated parts and hardware provided.	- Do not move unit when loaded. - Do not load with a television or other heavy equipment. - Do not exceed the maximum load limits stated in the instructions. - Do not sit or stand on adjustable height work surface.	Improper assembly, use or loading can lead to product instability, tipover, or collapse.
Serious injury may occur.	Maintain 1 inch (25mm) clearance between desk and all other furniture at all times.	Do not place hands close to the mechanism when lifting or lowering the work surface.	Pinch points may be created by placing desk too close to other furniture or objects.

Advertencia	Hacer	No	Por qué es importante
Pueden producirse lesiones graves.	Realice el montaje siguiendo todas las instrucciones y utilizando todas las piezas indicadas y los herrajes suministrados.	- No mueva la unidad cuando esté cargada. - No cargue el mueble con un televisor u otro equipo pesado. - No supere los límites máximos de carga indicados en las instrucciones. - No se siente ni se ponga de pie sobre la superficie de trabajo de altura regulable.	El montaje, uso o carga inadecuados pueden provocar inestabilidad, vuelco o colapso del producto.
Pueden producirse lesiones graves.	Mantenga en todo momento una distancia de 25 mm entre el escritorio y el resto del mobiliario.	No coloque las manos cerca del mecanismo cuando levante o baje la superficie de trabajo.	Pueden crearse puntos de pellizco al colocar el escritorio demasiado cerca de otros muebles u objetos..

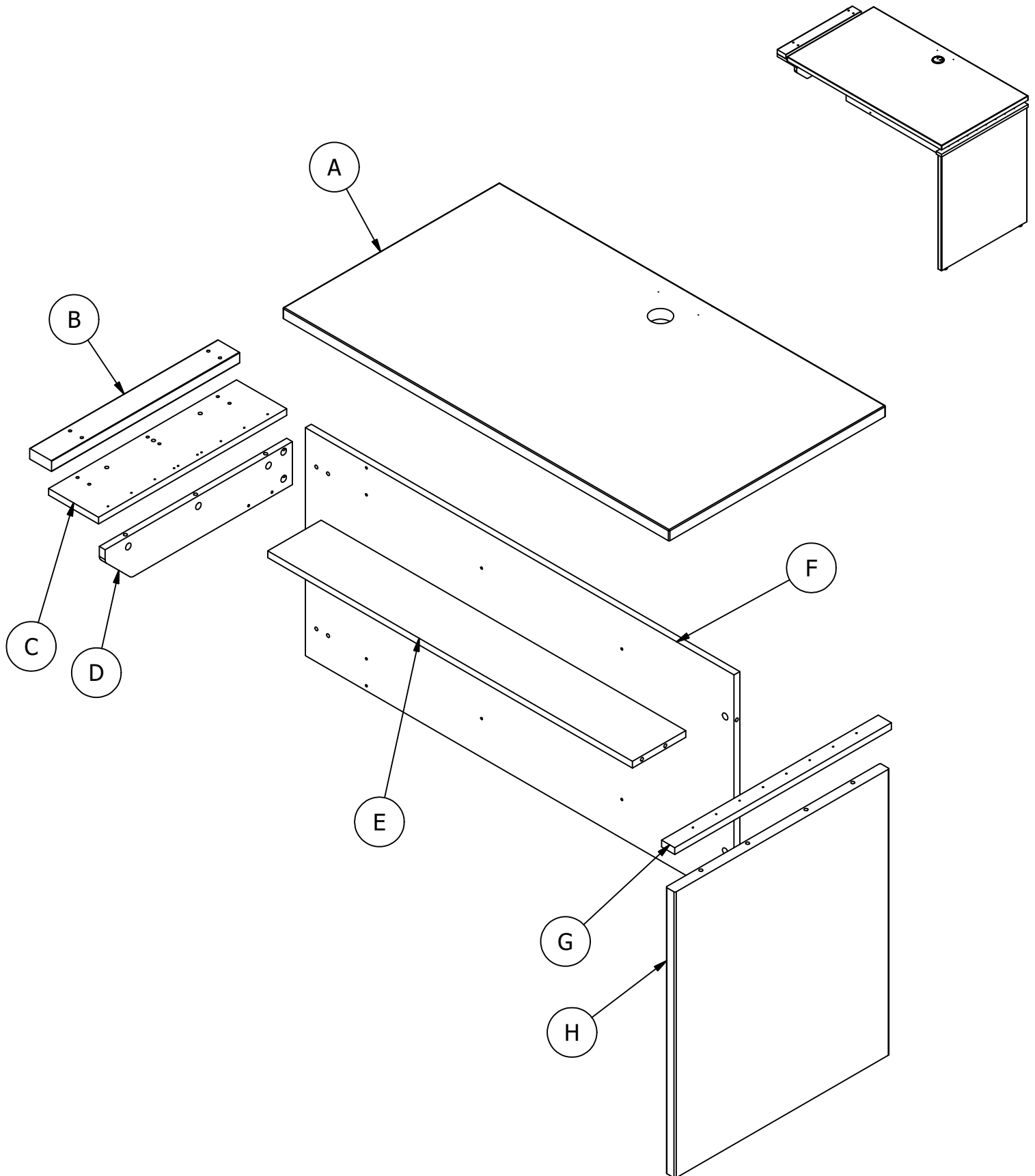
IMPORTANT SAFETY INFORMATION



PLEASE READ WARNINGS

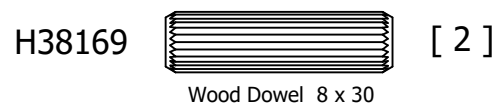
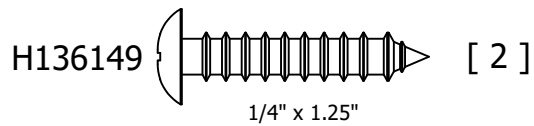
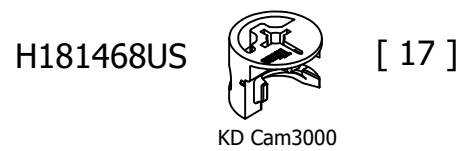
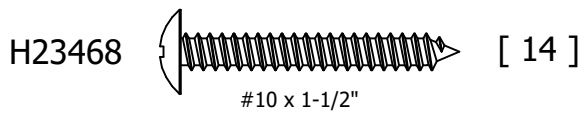
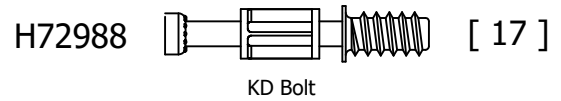
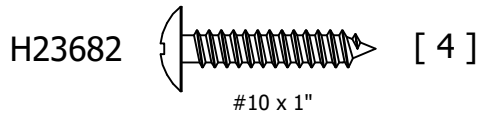
Improper use can cause safety hazards, or damage to your furniture and household items.

Avertissement	À faire	À ne pas faire	Pourquoi c'est important
Peut entraîner des blessures graves.	Assembler en suivant toutes les instructions et en utilisant toutes les pièces et la quincaillerie incluses.	- Ne pas déplacer le meuble lorsqu'il est chargé. - Ne pas charger le meuble avec un téléviseur ou tout autre équipement lourd. - Ne pas dépasser les limites de poids maximales indiquées dans les instructions.. - Ne pas s'asseoir ou se tenir debout sur la surface de travail à hauteur réglable.	Un assemblage, une utilisation ou un chargement incorrects peuvent entraîner l'instabilité, le basculement ou l'effondrement du produit.
Peut entraîner des blessures graves.	Maintenir un espace de 1 po (25 mm) entre le bureau et tout autre meuble en tout temps.	Ne pas approcher les mains du mécanisme lors de la montée ou de la descente de la surface de travail.	Des points de pincement peuvent être créés en plaçant le bureau trop près d'autres meubles ou objets.



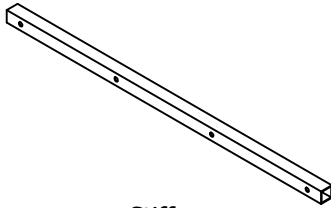
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Fasteners are shown actual size.



Hardware not to scale.

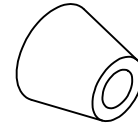
H181315



[1]

Stiffener

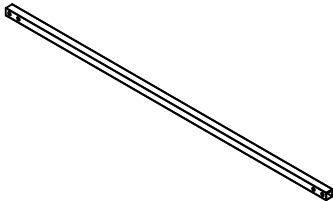
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[4]

Bumper

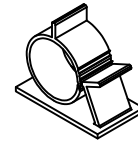
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[2]

Connecting Bar

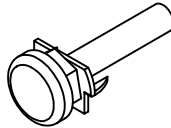
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[4]

Wire Clip

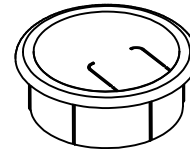
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[2]

Leveler

H118700

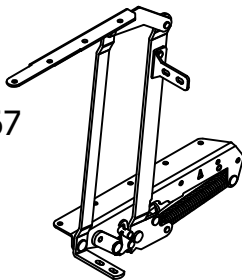


[1]

Grommet

Q184665 Sit to Stand Mechanism

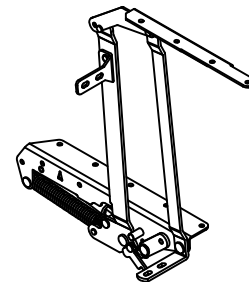
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[1]

Left Side Mechanism

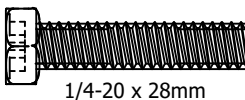
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[1]

Right Side Mechanism

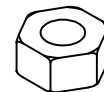
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[8]

1/4-20 x 28mm

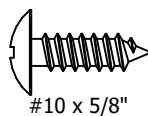
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[8]

Nut 1/4-20

H23119

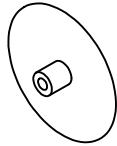


[18]

#10 x 5/8"

Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Hardware not to scale.



[17]

Cover Cap



[8]

5mm



[6]

3mm

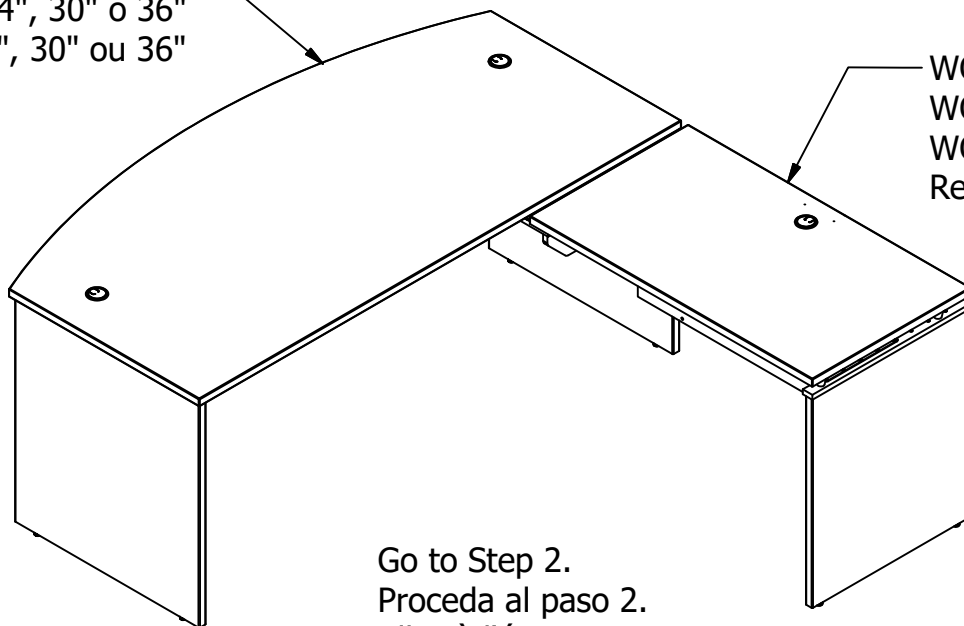


[2]

8mm

Right mounting option
Opción para montura derecha
Option droite de montage

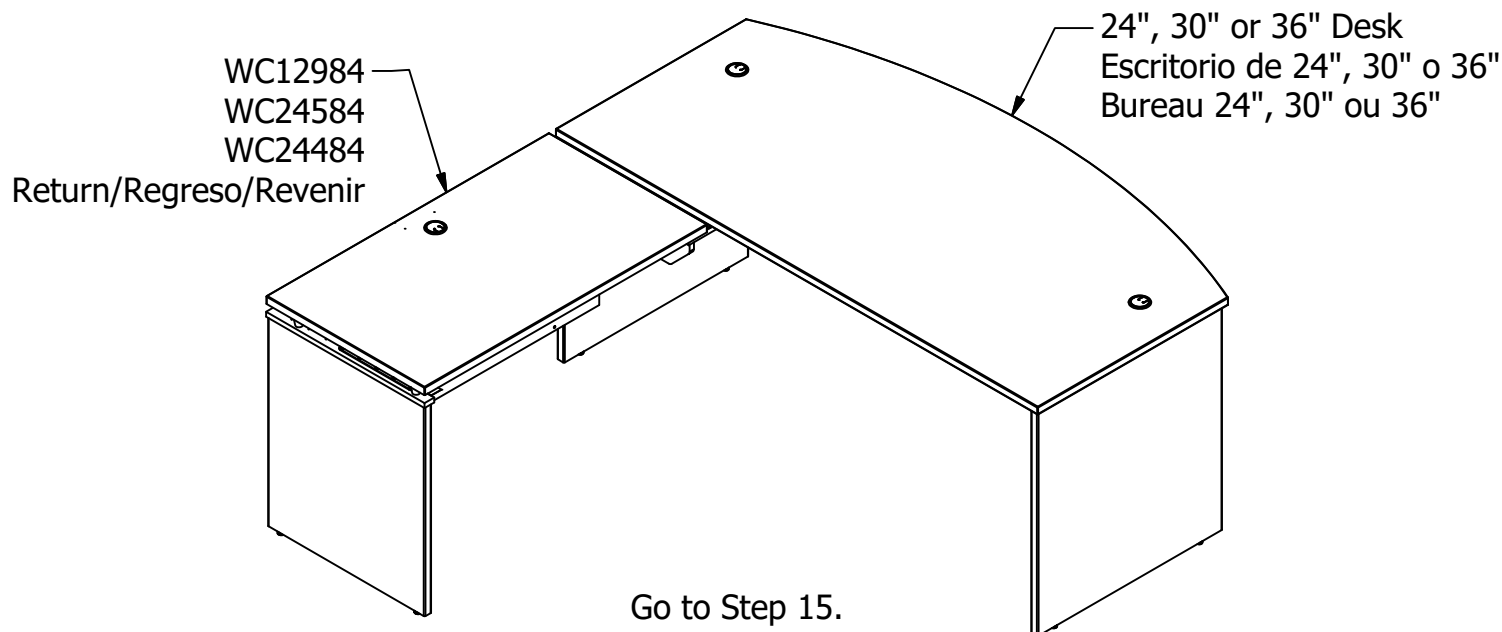
24", 30" or 36" Desk
Escritorio de 24", 30" o 36"
Bureau 24", 30" ou 36"



WC12984
WC24584
WC24484
Return/Regreso/Revenir

Go to Step 2.
Proceda al paso 2.
Allez à l'étape 2.

Left mounting option
Opción para montura izquierda
Option gauche de montage



Go to Step 15.
Proceda al paso 15.
Allez à l'étape 15.

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STEP 2

Prepare - Assemble Panels

A189166A

Scan QR Code to
Watch Video on:



How to Tighten KD Cams

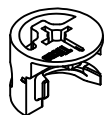
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KD Bolt

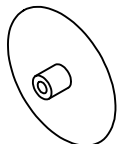
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H181468US



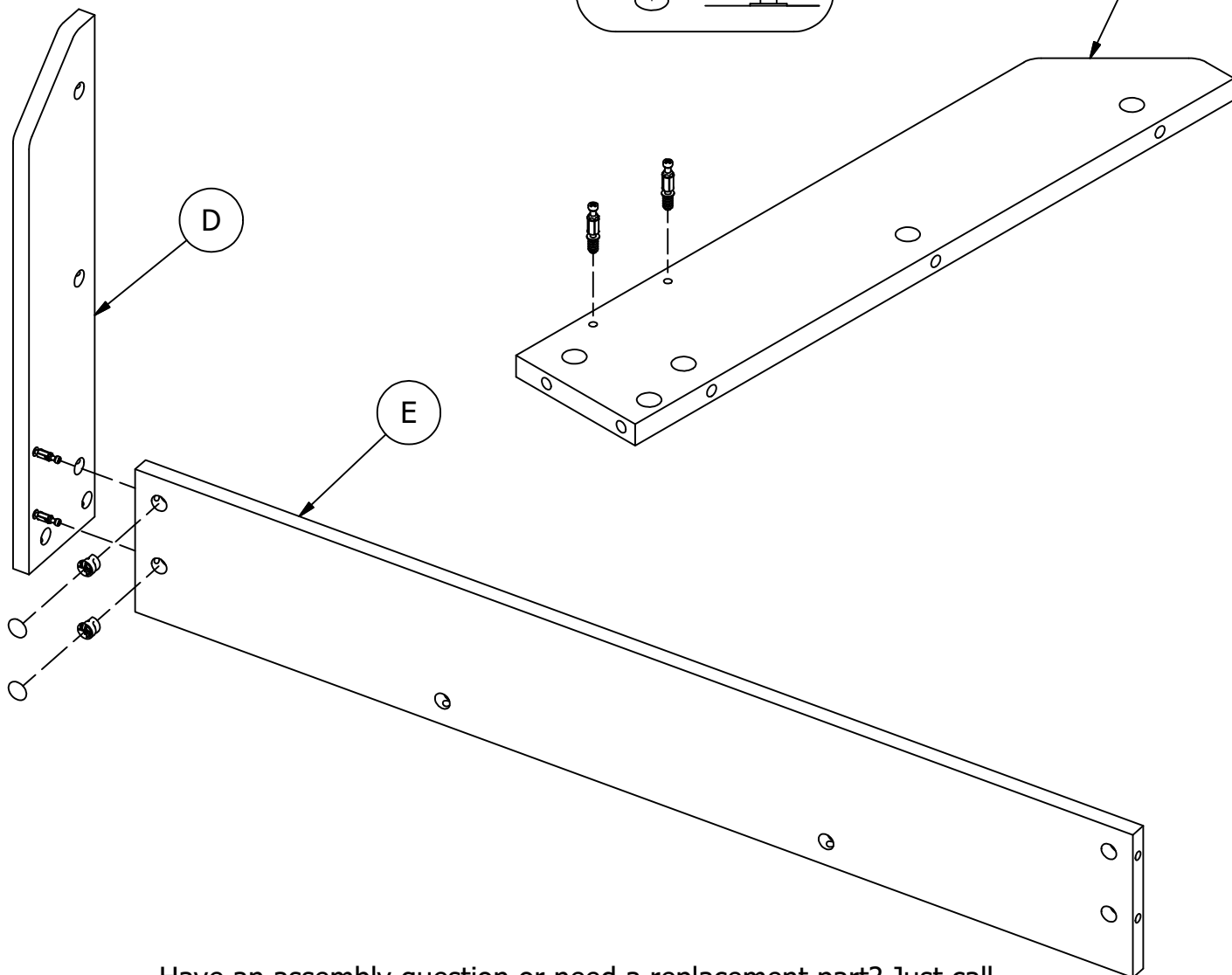
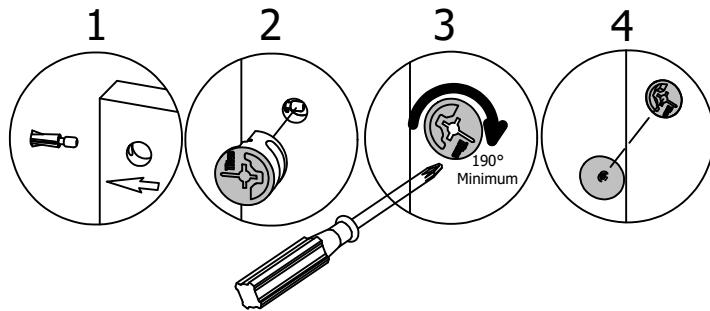
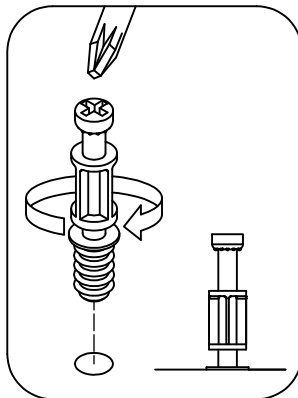
KD Cam3000

[2]



Cover Cap

[2]



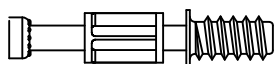
Have an assembly question or need a replacement part? Just call **1-800-950-4782**, we are here to help.

STEP 3

Prepare Panels

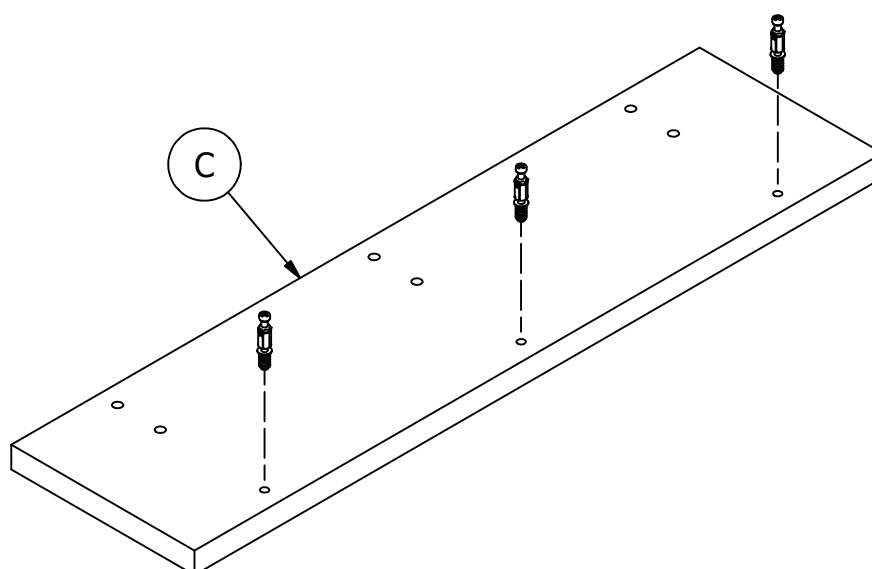
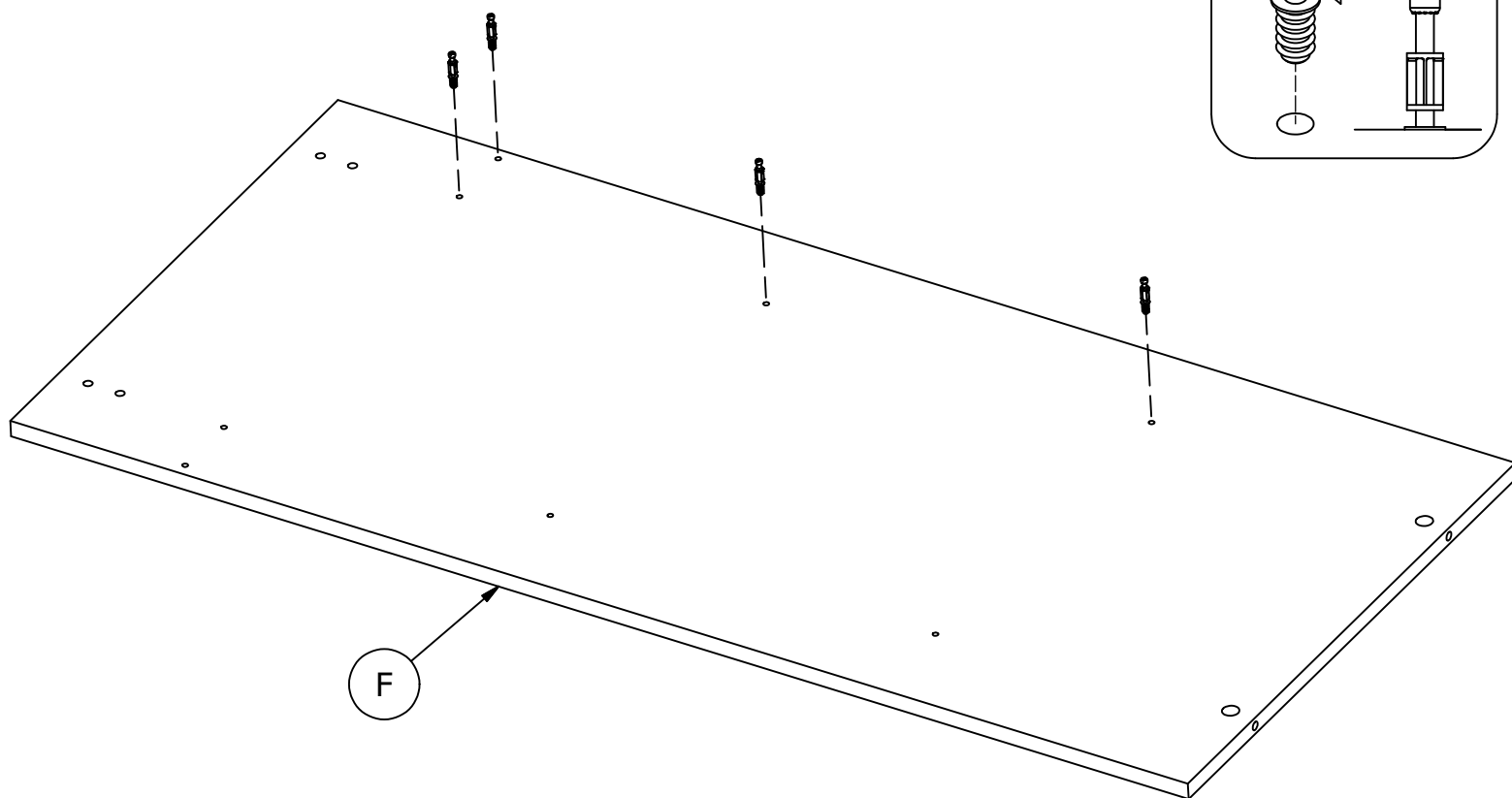
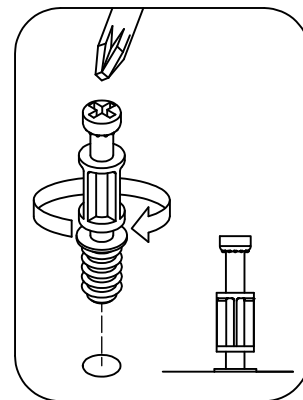
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H72988



[7]

KD Bolt



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STEP 4

Assemble Panels

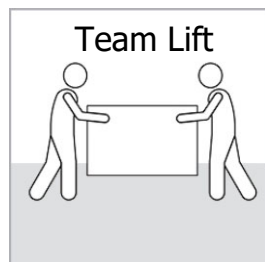
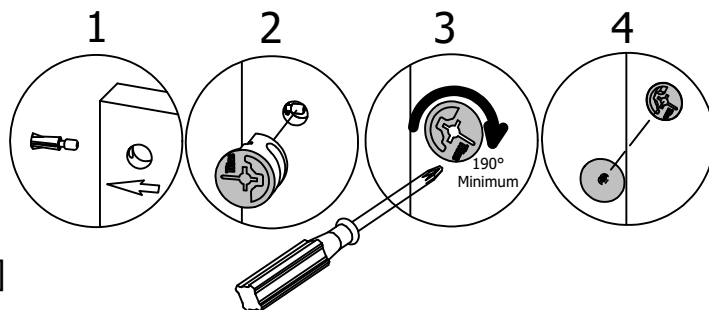
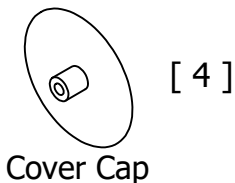
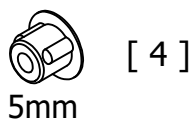
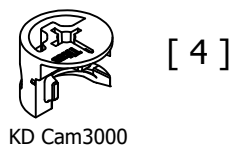
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Scan QR Code to
Watch Video on:

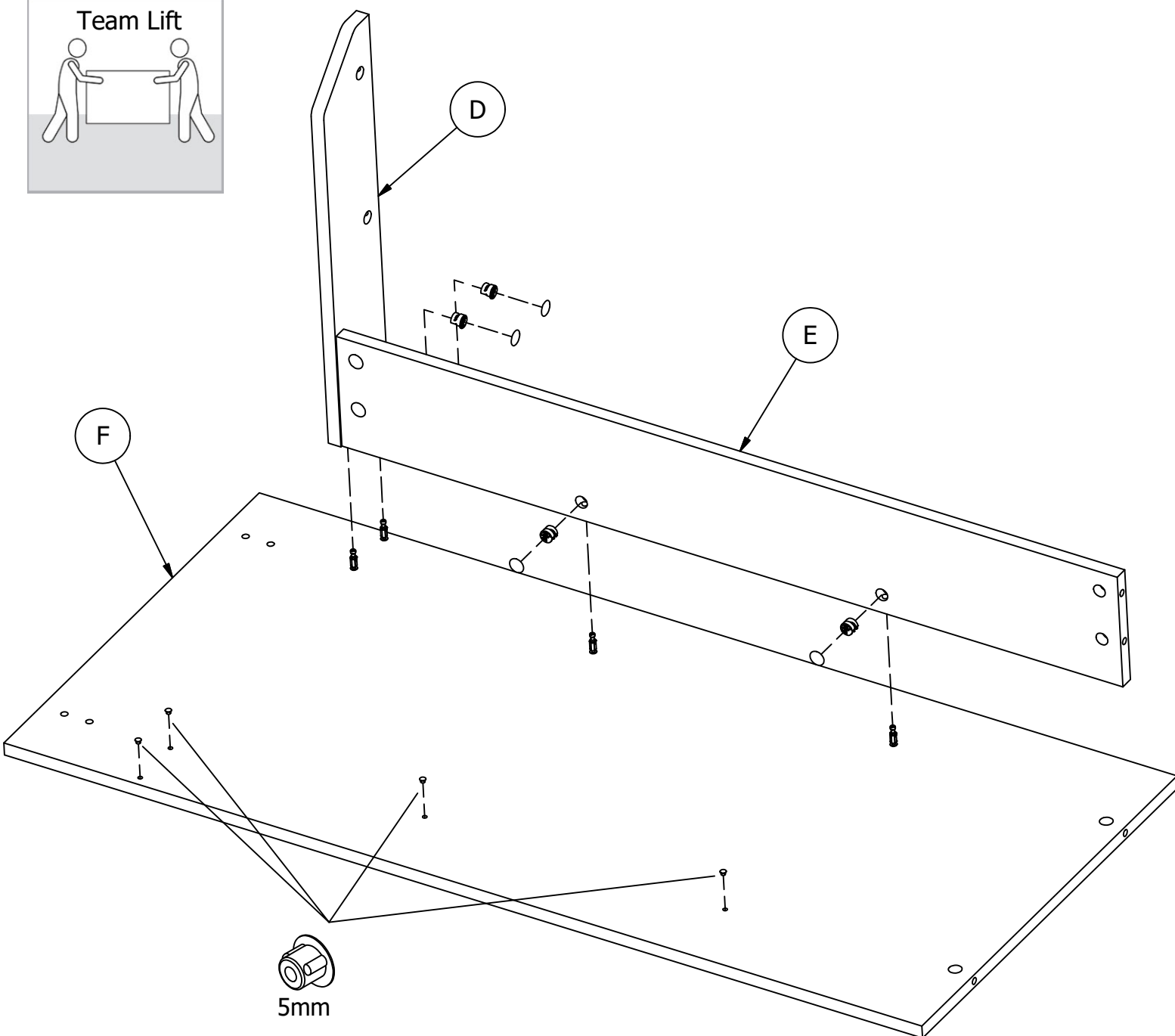


How to Tighten
KD Cams

H181468US



Team Lift



Have an assembly question or need a replacement part? Just call
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STEP 5

Assemble Panels

A189166A

Scan QR Code to
Watch Video on:



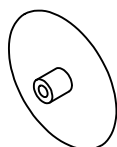
How to Tighten
KD Cams

H181468US



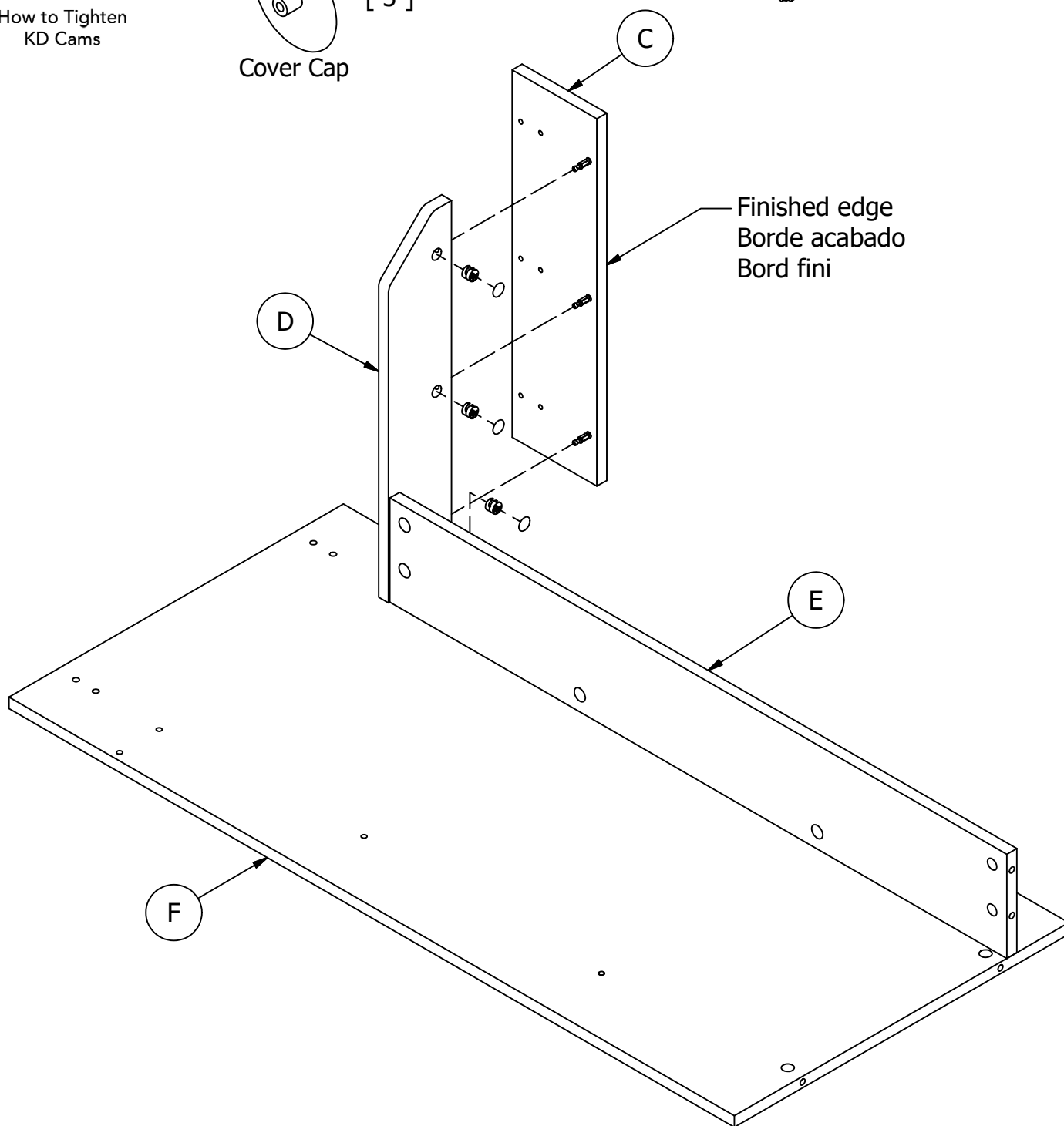
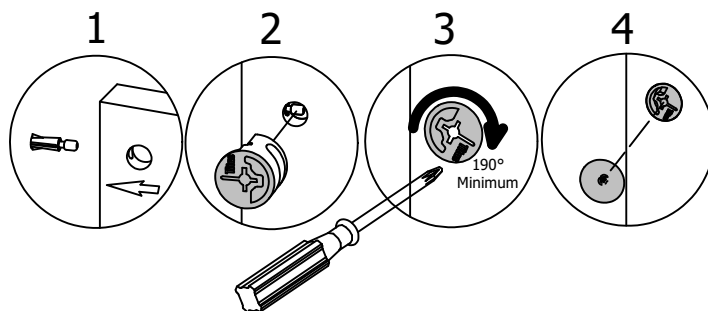
KD Cam3000

[3]



Cover Cap

[3]



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STEP 6

Prepare Panels

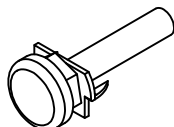
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H72988



[8]

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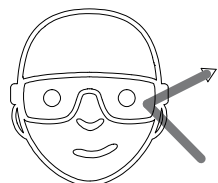


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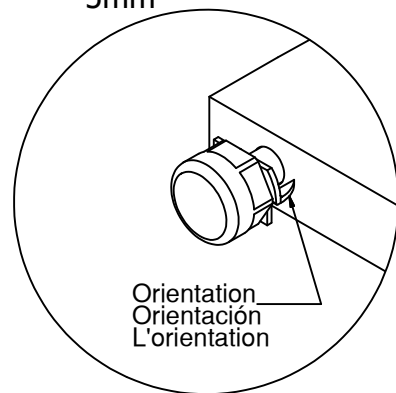
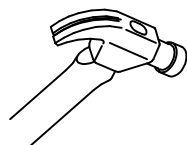


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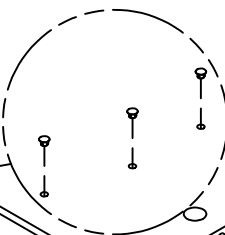
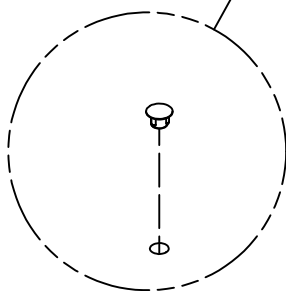
5mm



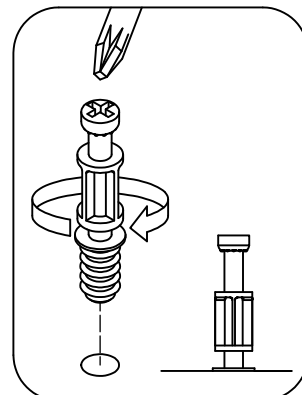
Safety glasses
Gafas de seguridad
Lunettes de protection



H



G



Have an assembly question or need a replacement part? Just call
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STEP 7

Assemble Panels

A189166A

Scan QR Code to
Watch Video on:



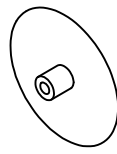
How to Tighten
KD Cams

H181468US



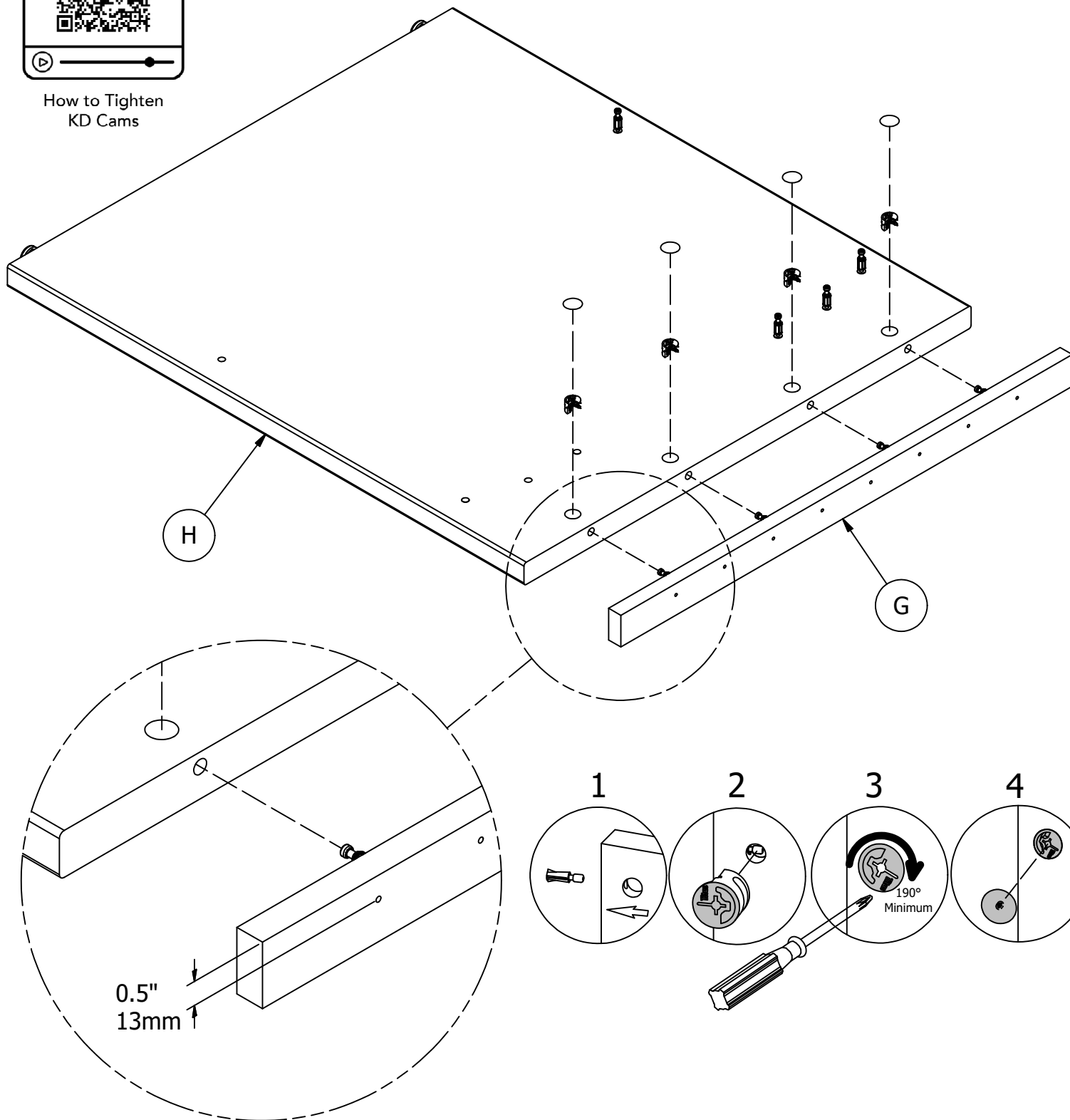
KD Cam3000

[4]



Cover Cap

[4]



Have an assembly question or need a replacement part? Just call
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STEP 8

Assemble Panels

A189166A

Scan QR Code to
Watch Video on:

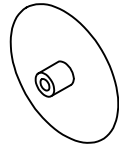


How to Tighten
KD Cams

H181468US

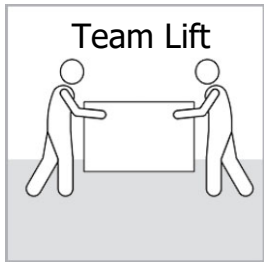
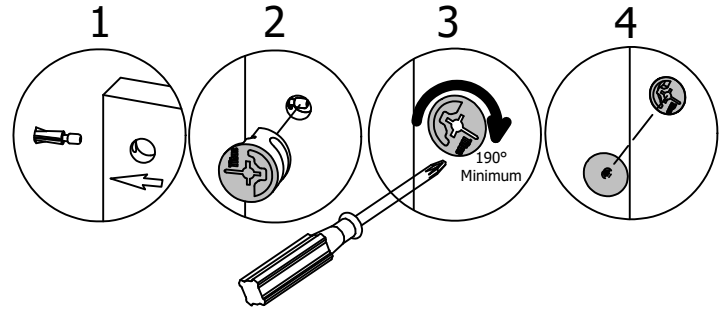


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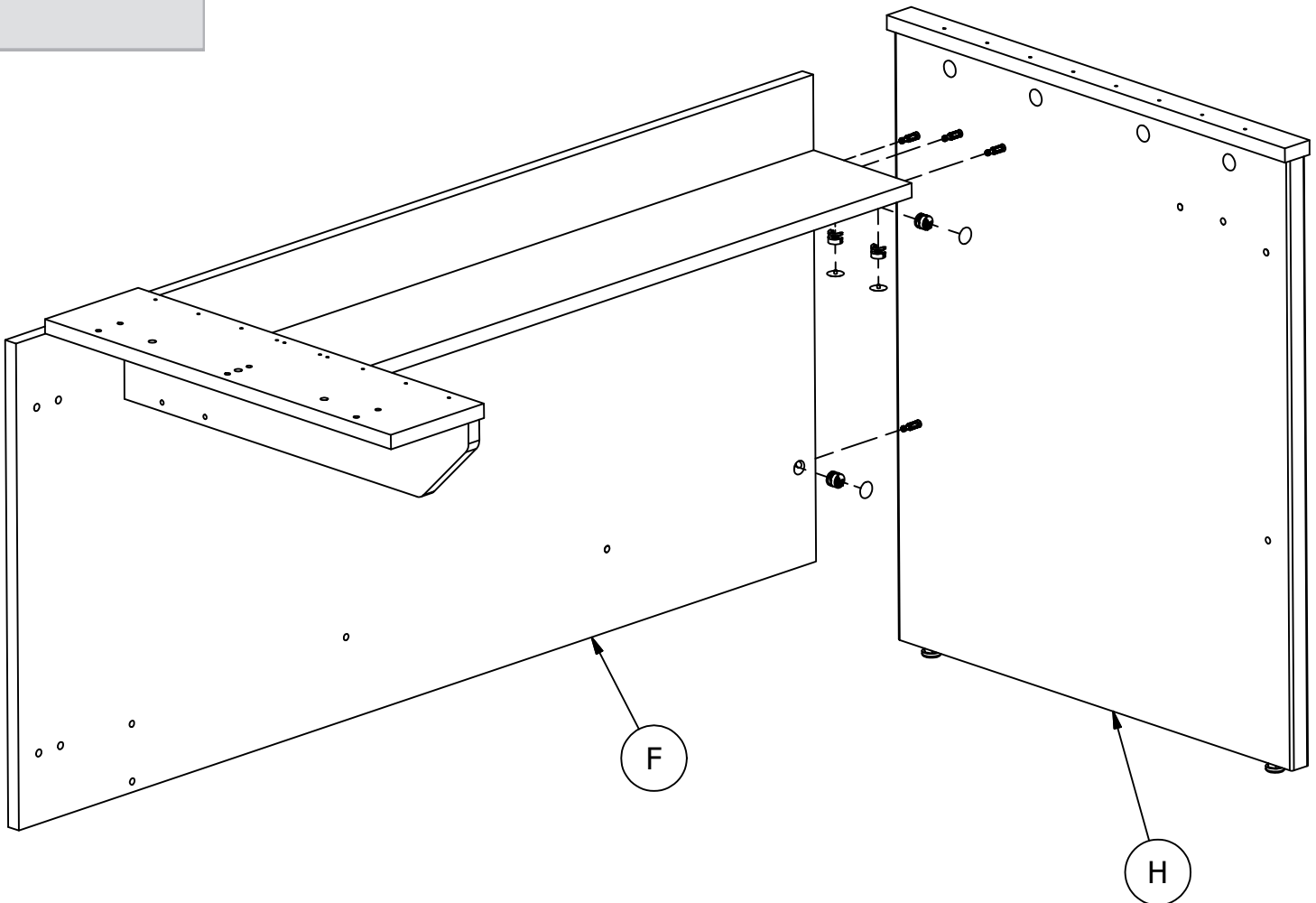


Cover Cap

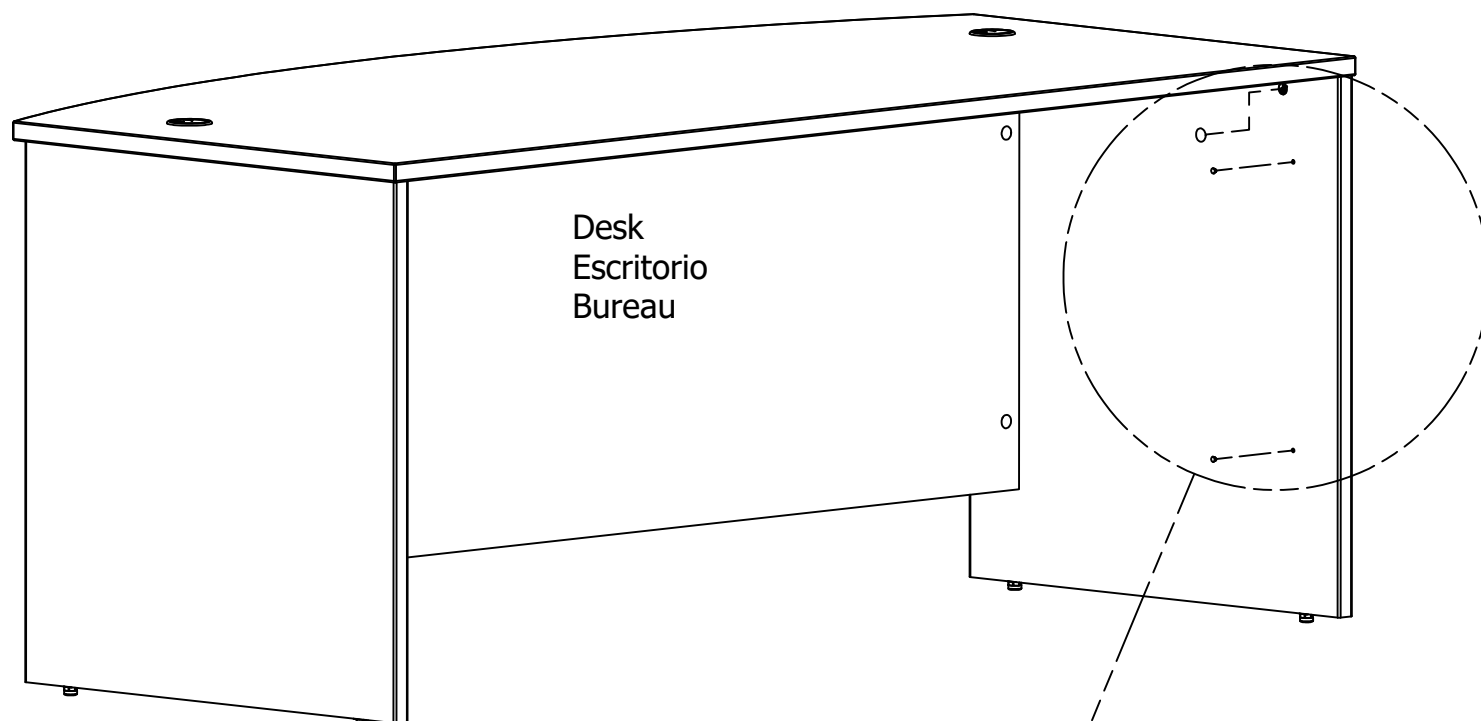
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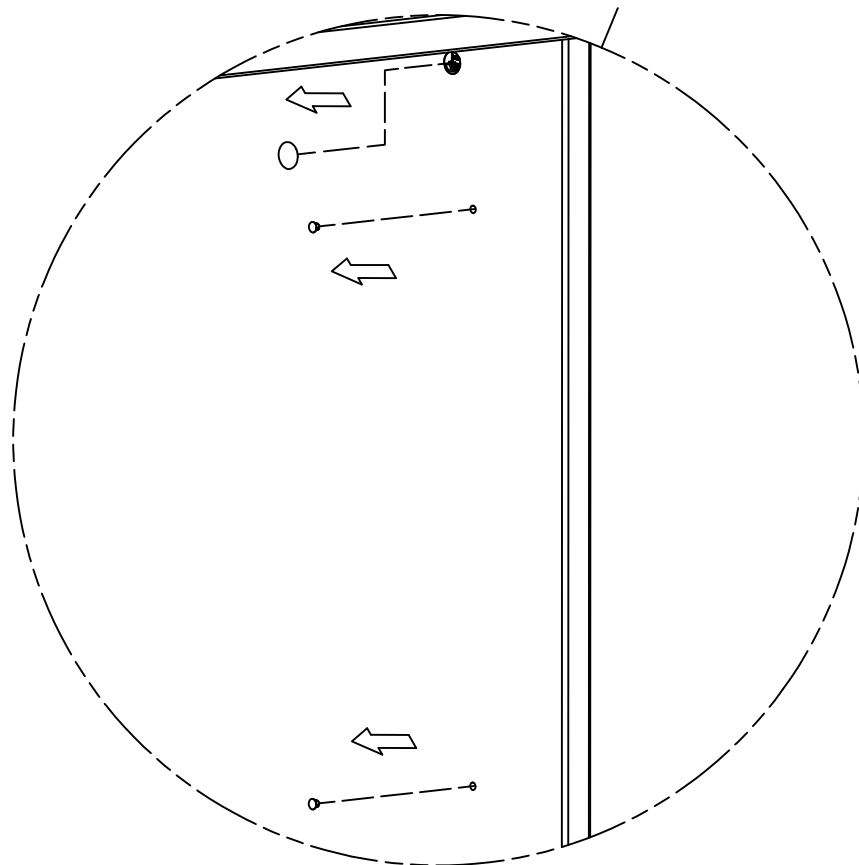
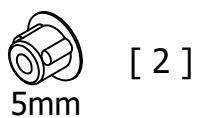
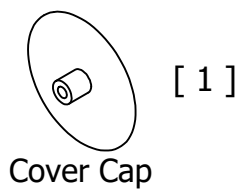
Team Lift



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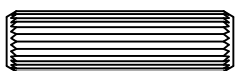


Remove & Discard
Eliminar y desechar
Supprimer et rejeter



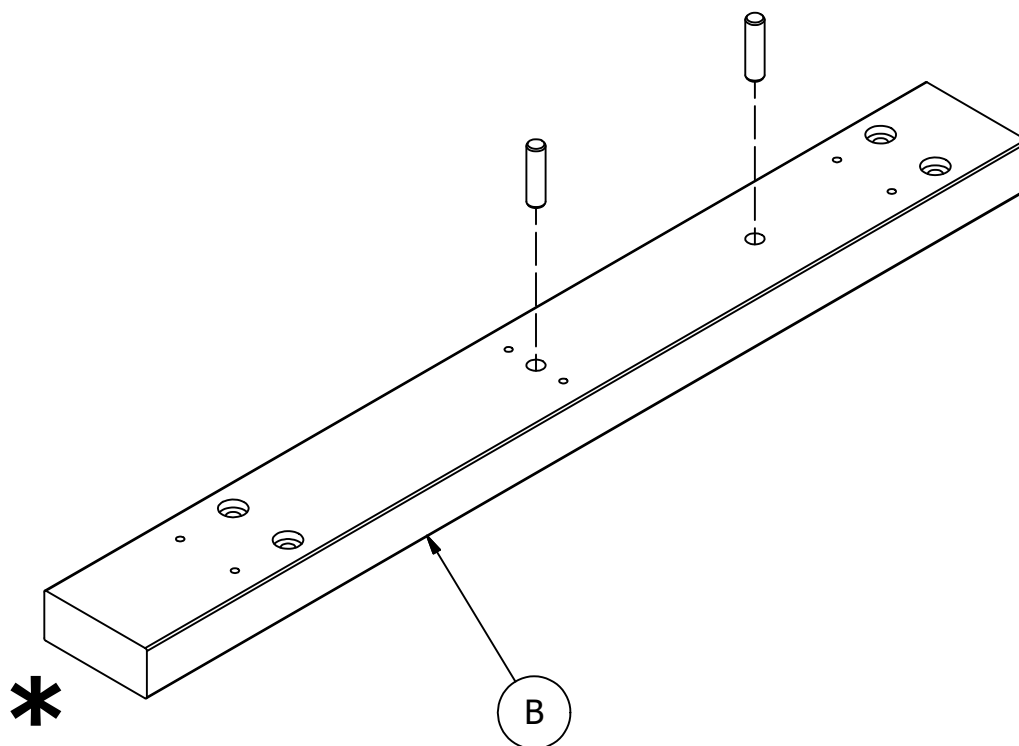
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

H38169

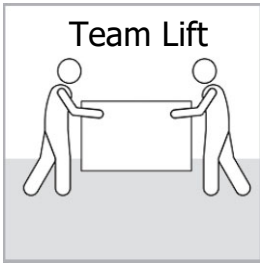


Wood Dowel 8 x 30

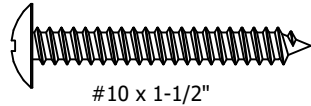
[2]



*
Front
Frente
De face



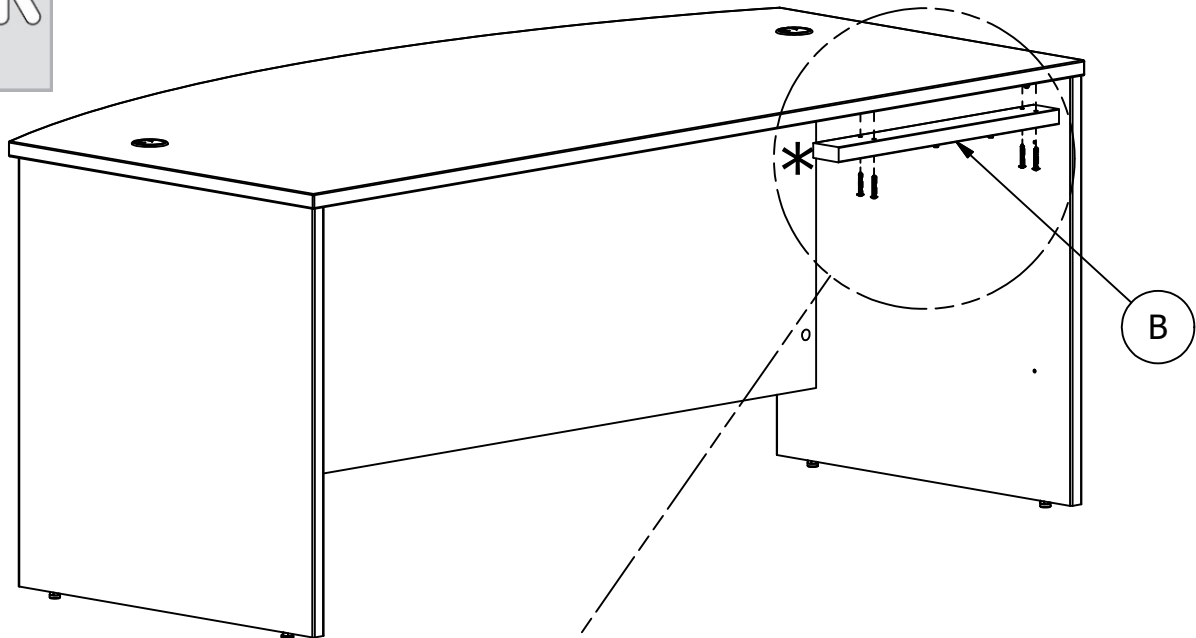
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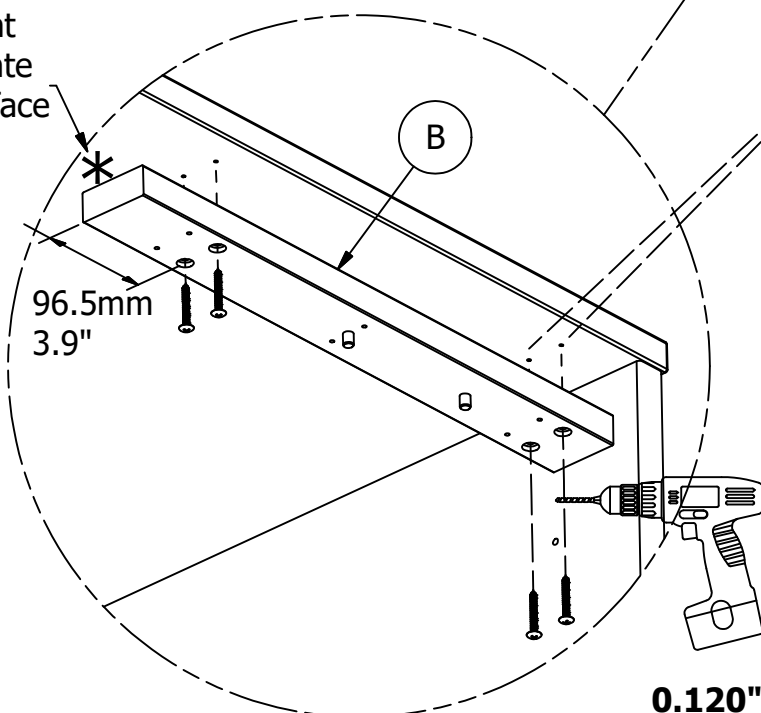
[4]

#10 x 1-1/2"

Assemble in final location.
Arme la unidad en el lugar destinado.
Assemblez en position finale



Front
Frente
De face



If rear mounting holes do not exist:
1.) Attach front screws
2.) Drill rear holes
3.) Attach rear screws

Si no existen orificios de montaje traseros:

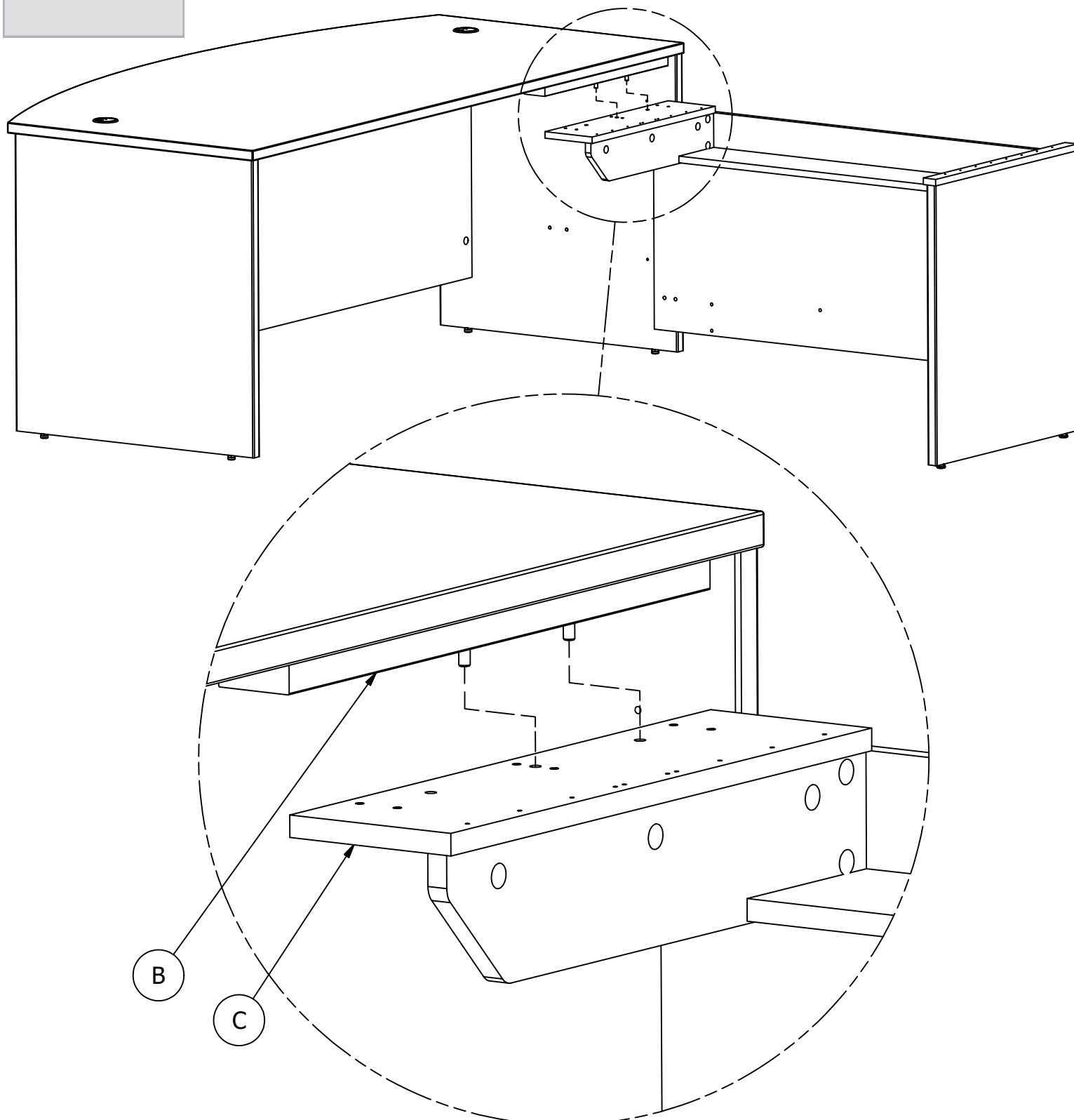
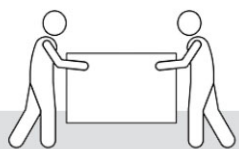
1.) Coloque los tornillos frontales
2.) Perforar agujeros traseros
3.) Fixer les vis arrière

Si les trous de montage arrière n'existent pas:

1.) Fixer les vis avant
2.) Percer les trous arrière
3.) Coloque los tornillos traseros

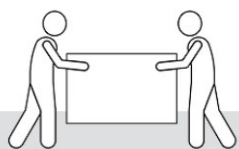
0.120" (3mm) DRILL
3/8" (10mm) DEEP

Team Lift



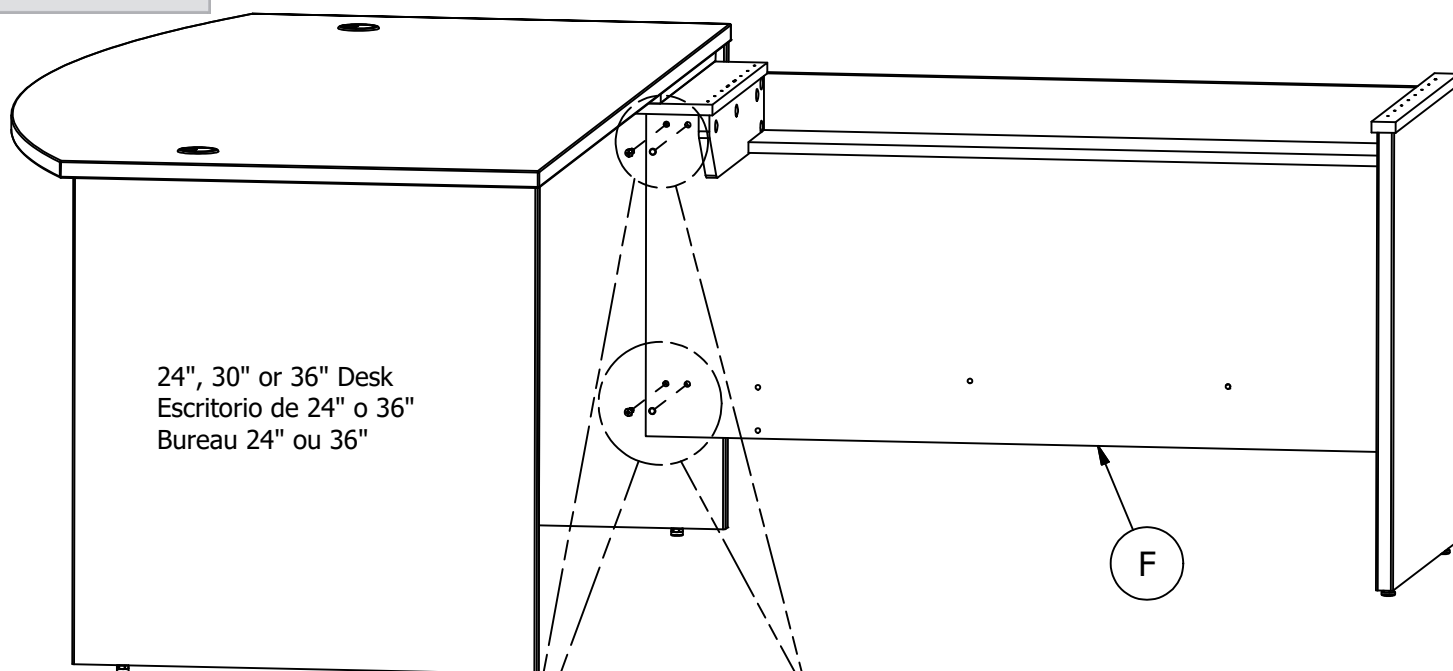
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Team Lift



H136149 [2]
1/4" x 1.25"

[2]
8mm

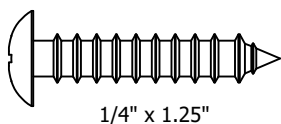
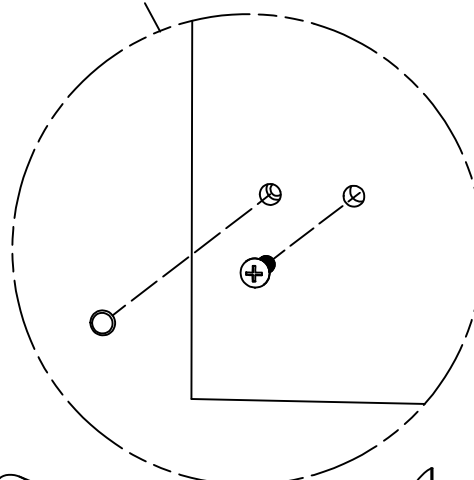
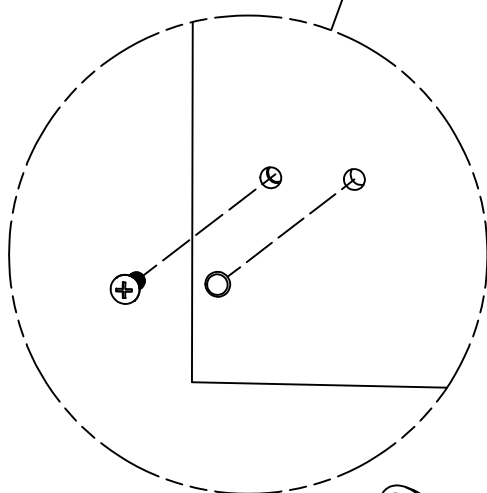


24", 30" or 36" Desk
Escritorio de 24" o 36"
Bureau 24" ou 36"

30" or 36" Desk
Escritorio de 30" o 36"
Bureau de 30" ou 36"

or
ou

24" Desk
Escritorio de 24"
Bureau de 24"



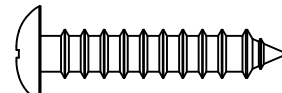
1/4" x 1.25"



8mm

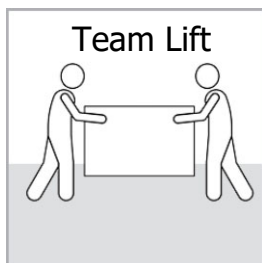


8mm

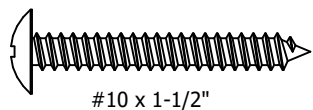


1/4" x 1.25"

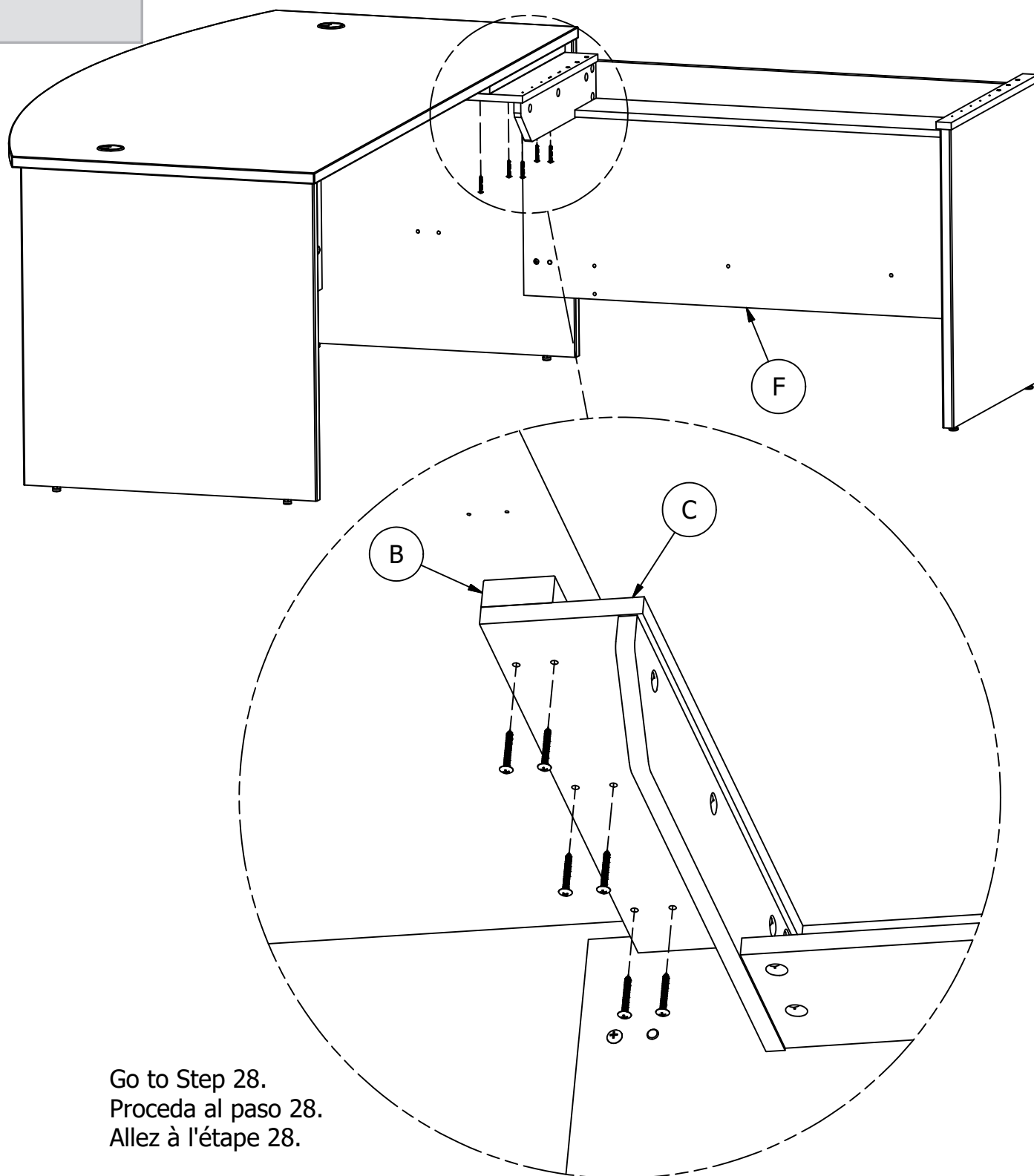
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.



H23468



[6]



Go to Step 28.
Proceda al paso 28.
Allez à l'étape 28.

Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 15

Prepare - Assemble Panels

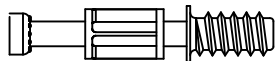
A189166A

Scan QR Code to
Watch Video on:



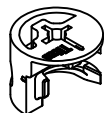
How to Tighten
KD Cams

H72988 [2]

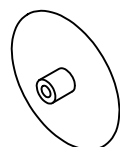


KD Bolt

H181468US [2]

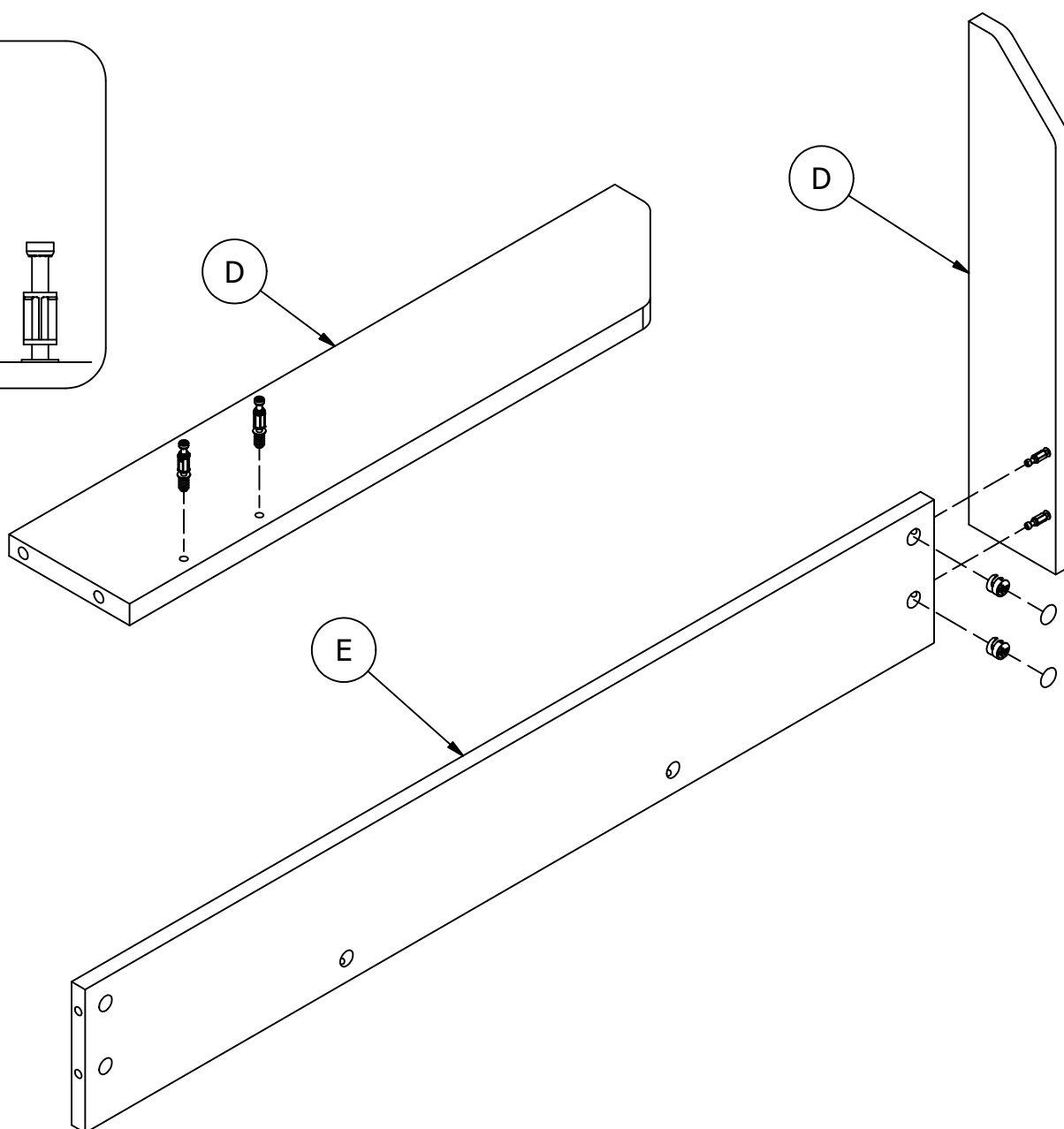
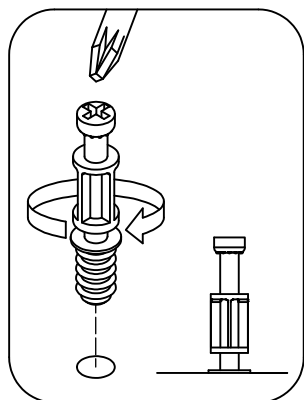
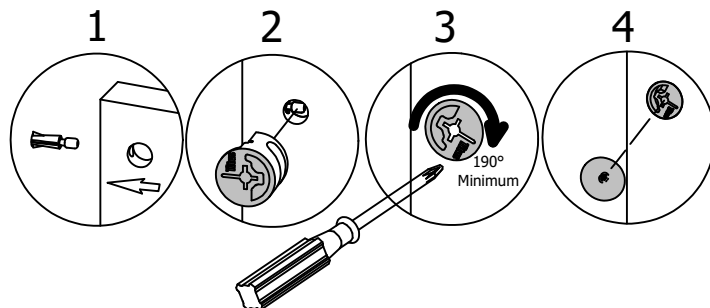


KD Cam3000



[2]

Cover Cap



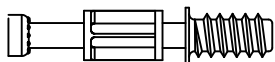
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 16

Prepare Panels

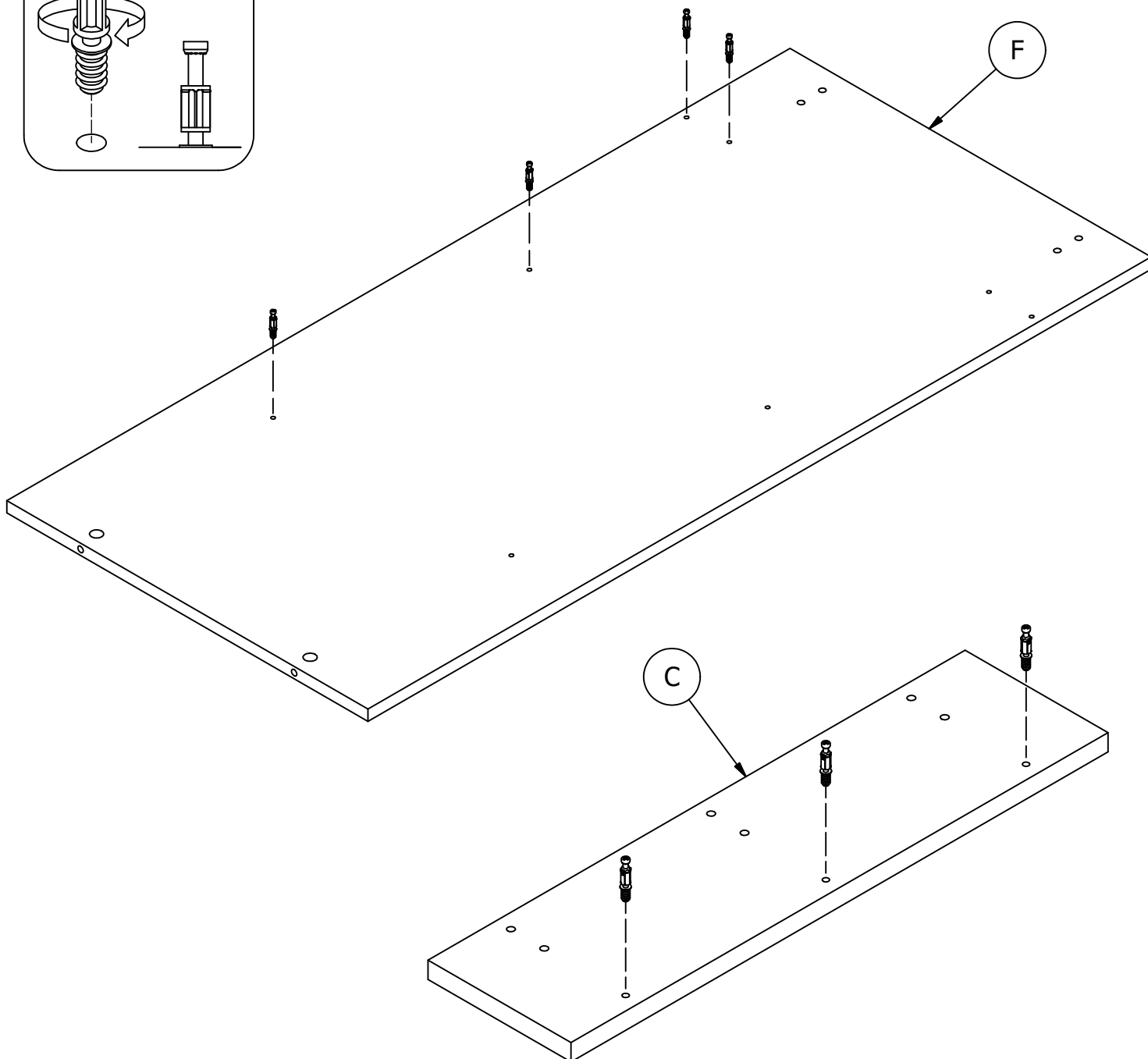
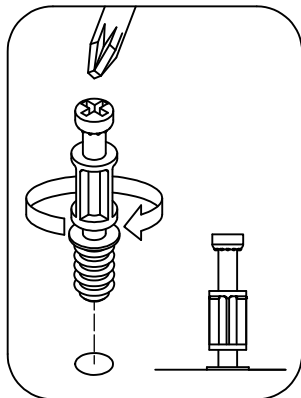
A189166A

H72988



[7]

KD Bolt



Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Scan QR Code to
Watch Video on:



How to Tighten
KD Cams

H181468US



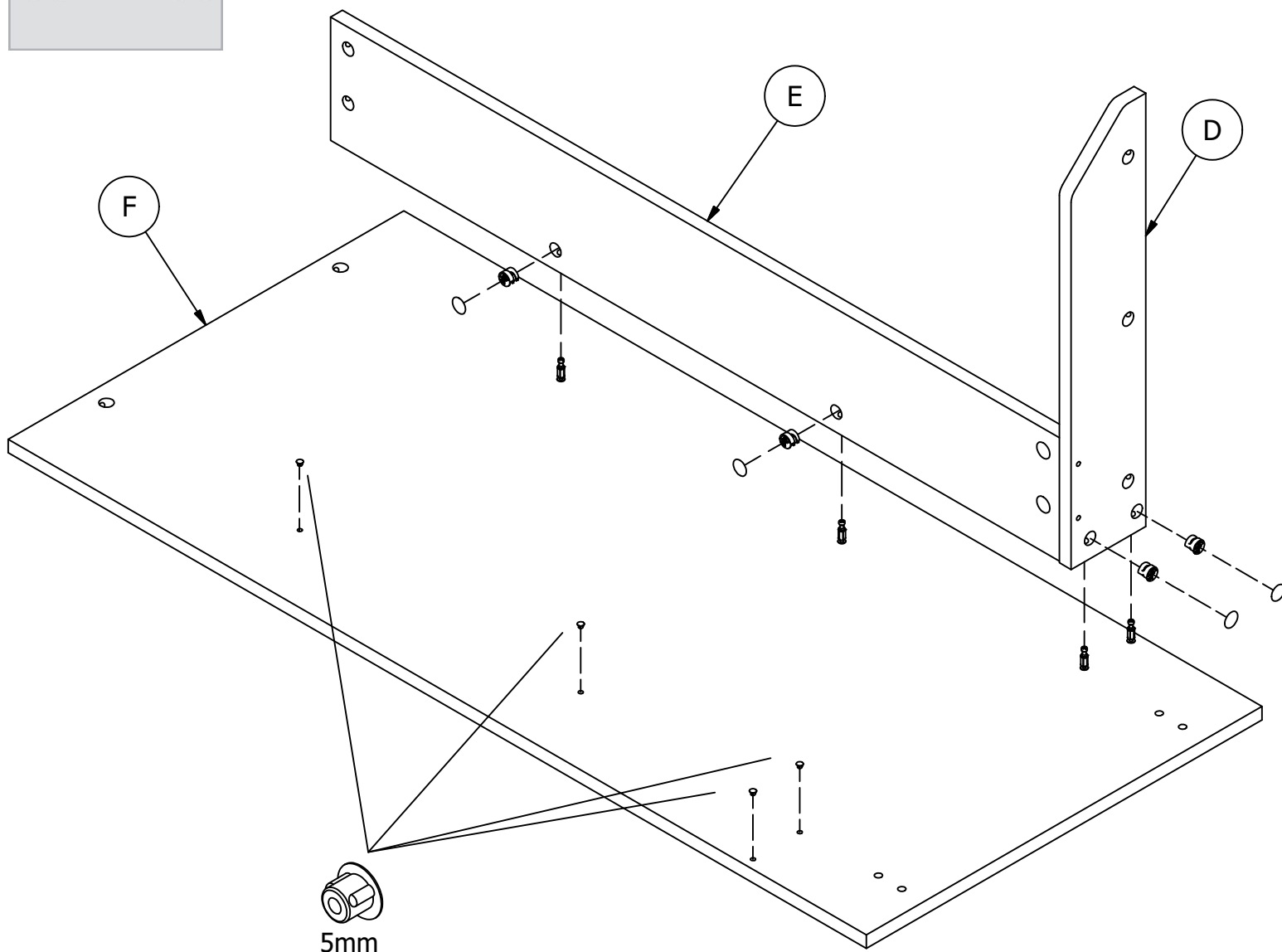
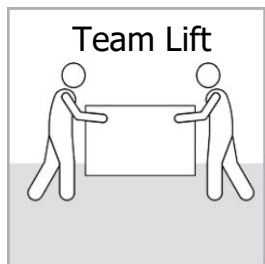
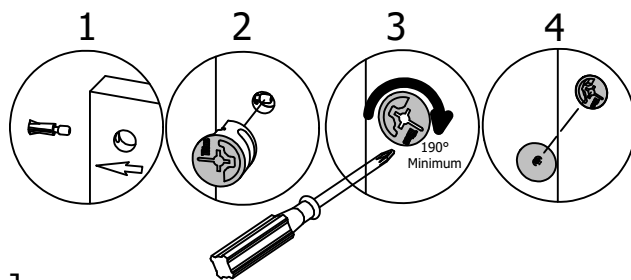
[4]



[4]



[4]



Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Scan QR Code to
Watch Video on:



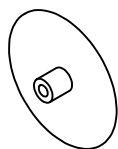
How to Tighten
KD Cams

H181468US



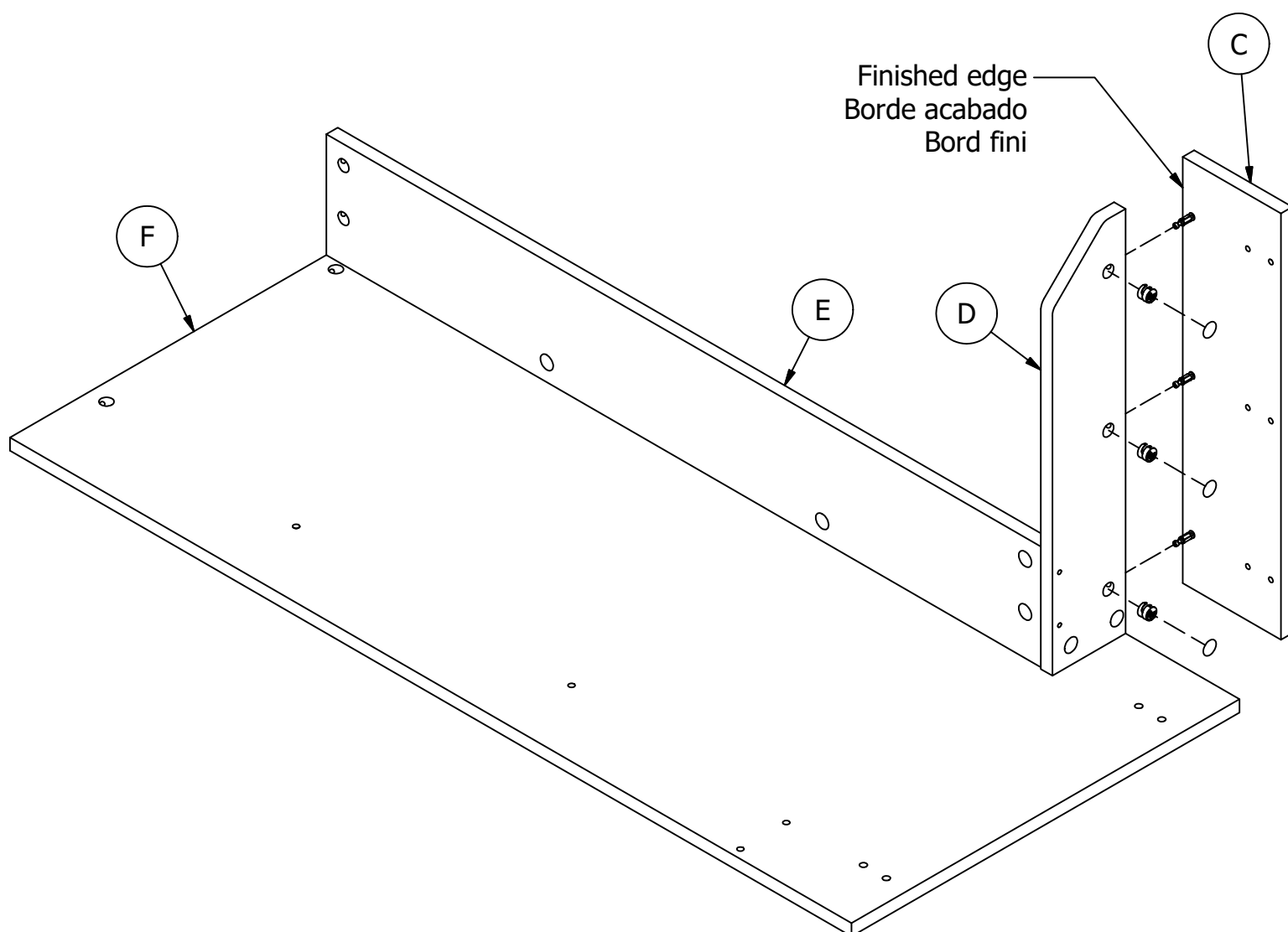
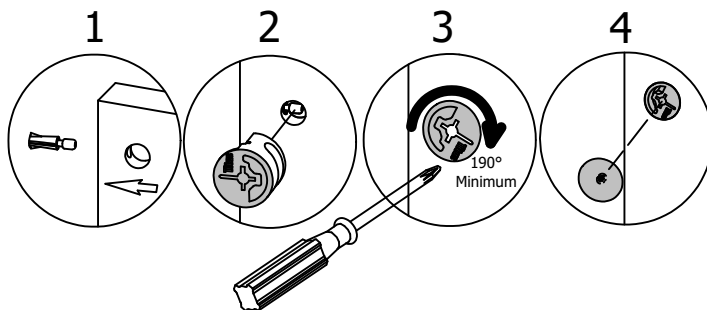
KD Cam3000

[3]



[3]

Cover Cap



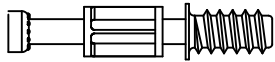
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 19

Prepare Panels

A189166A

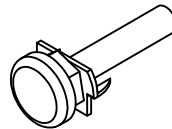
H72988



[8]

KD Bolt

H209601



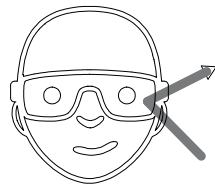
[2]

Leveler

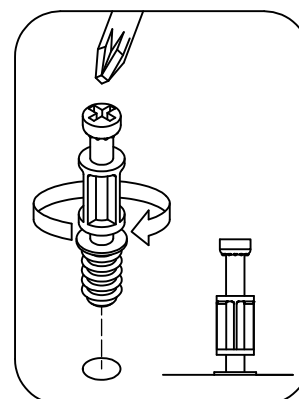
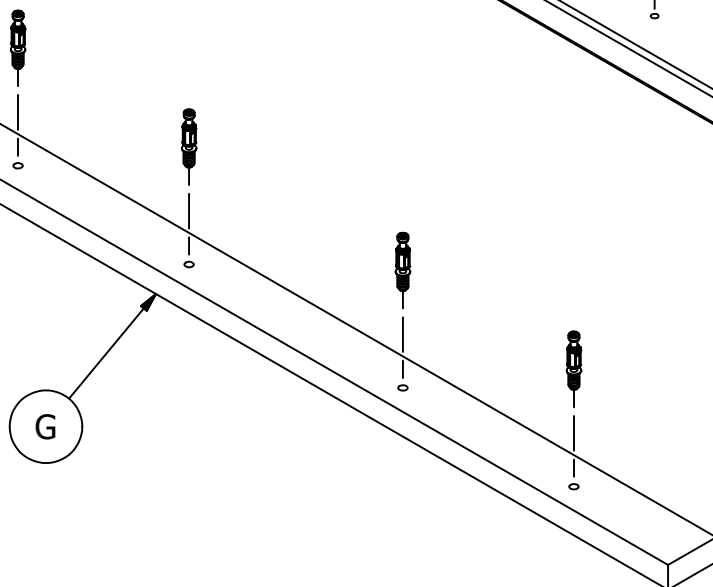
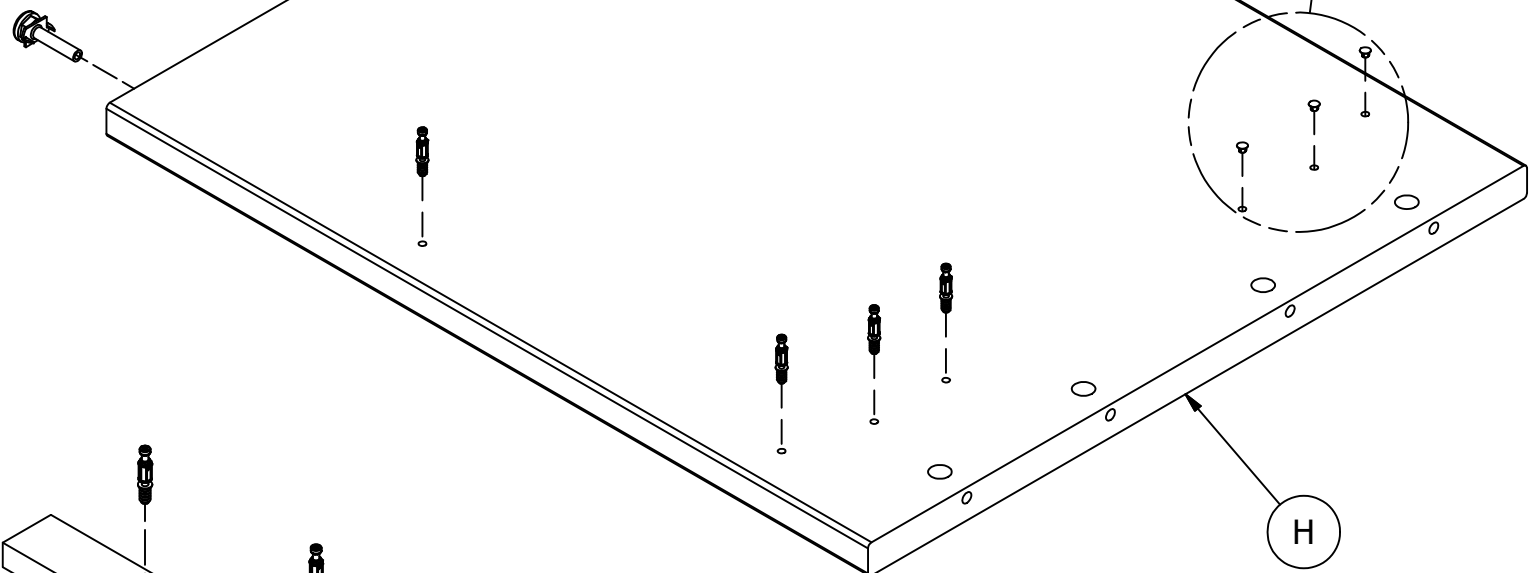
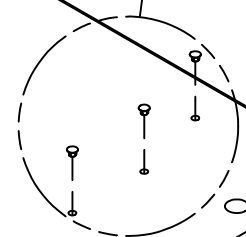
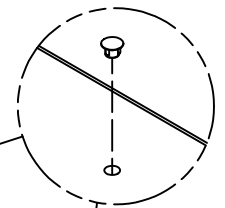
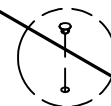
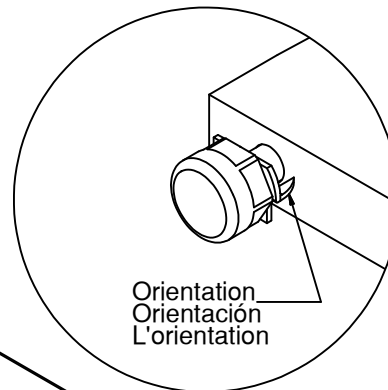
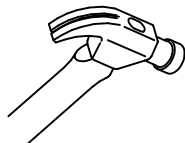


[4]

5mm



Safety glasses
Gafas de seguridad
Lunettes de protection



Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 20

Assemble Panels

A189166A

Scan QR Code to
Watch Video on:

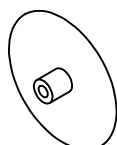


How to Tighten
KD Cams

H181468US

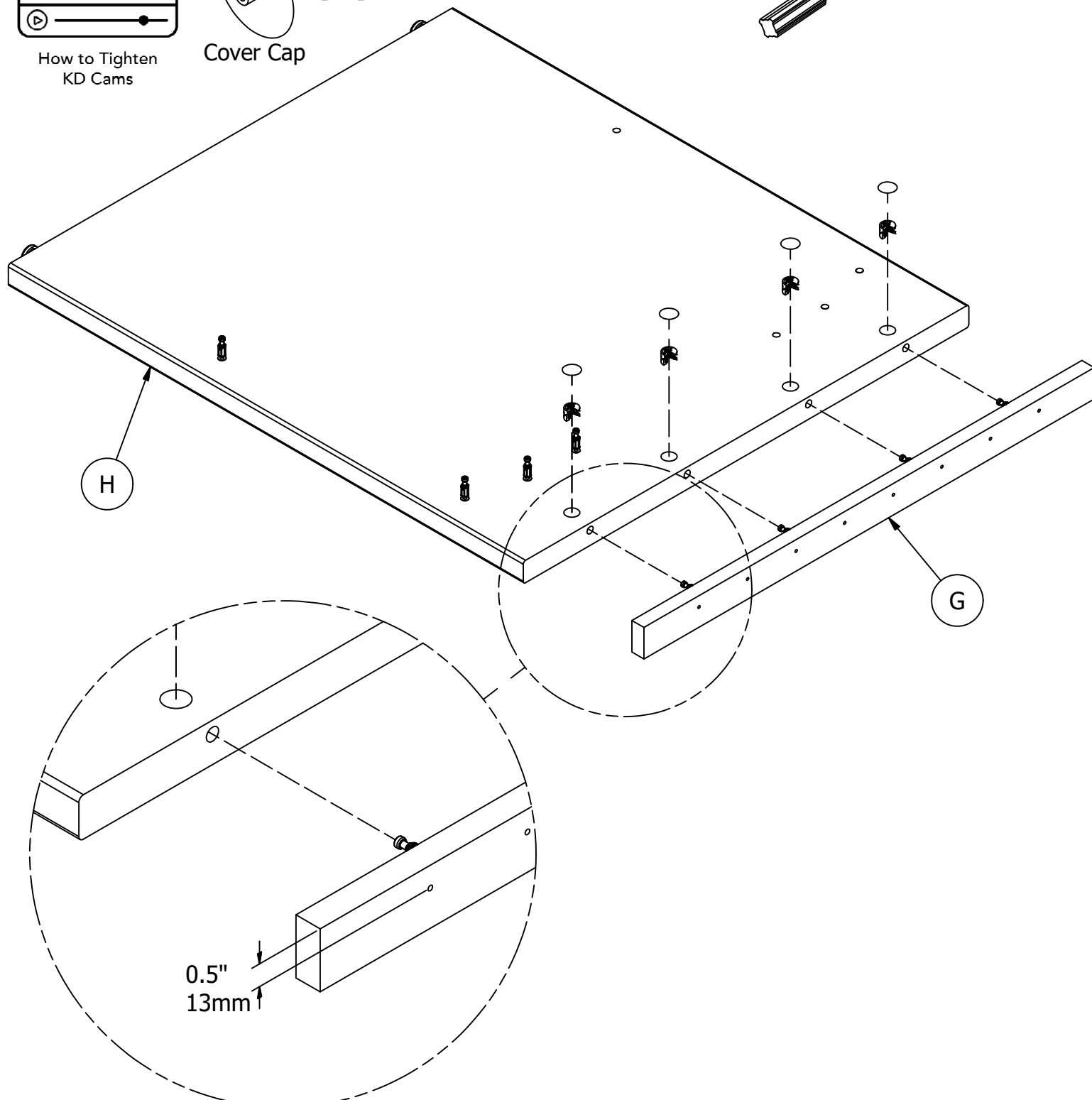
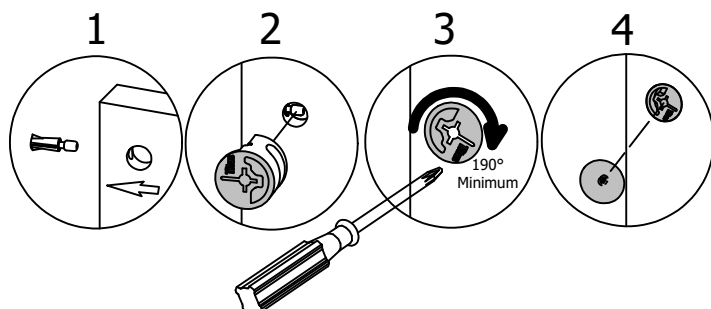


[4]



[4]

Cover Cap



Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 21

Assemble Panels

A189166A

Scan QR Code to
Watch Video on:



How to Tighten
KD Cams

H181468US

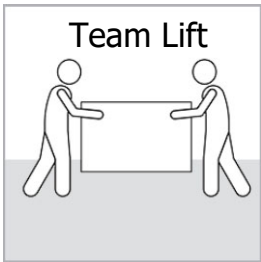
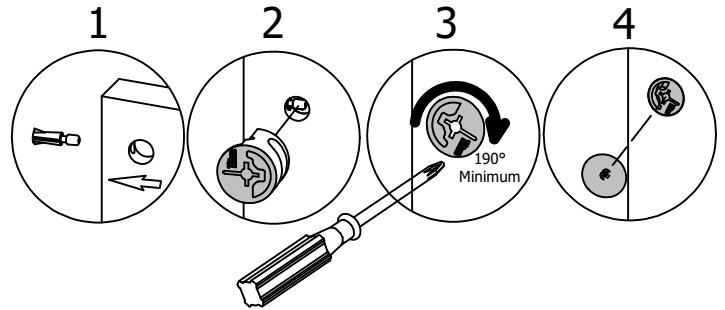


[4]

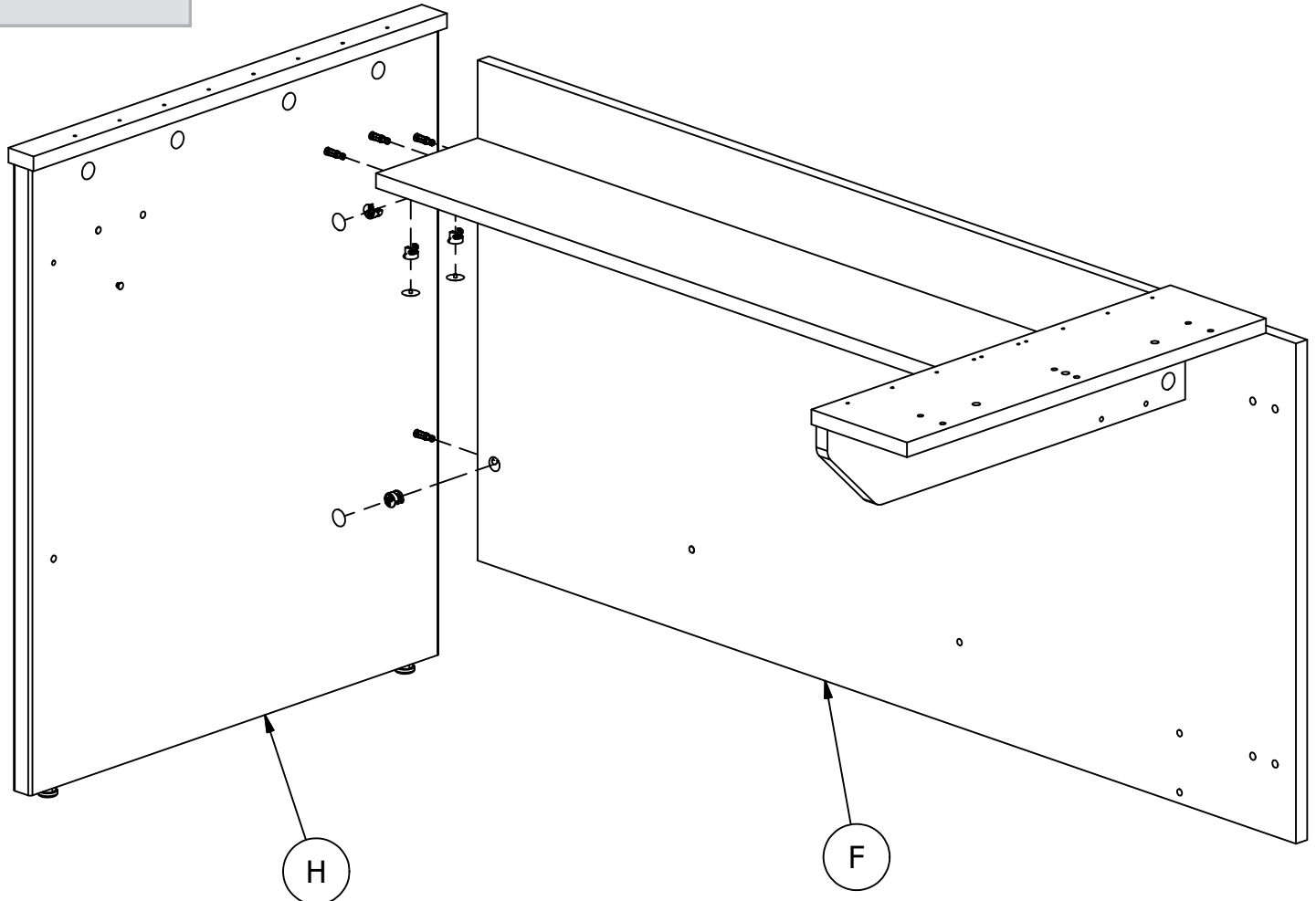


Cover Cap

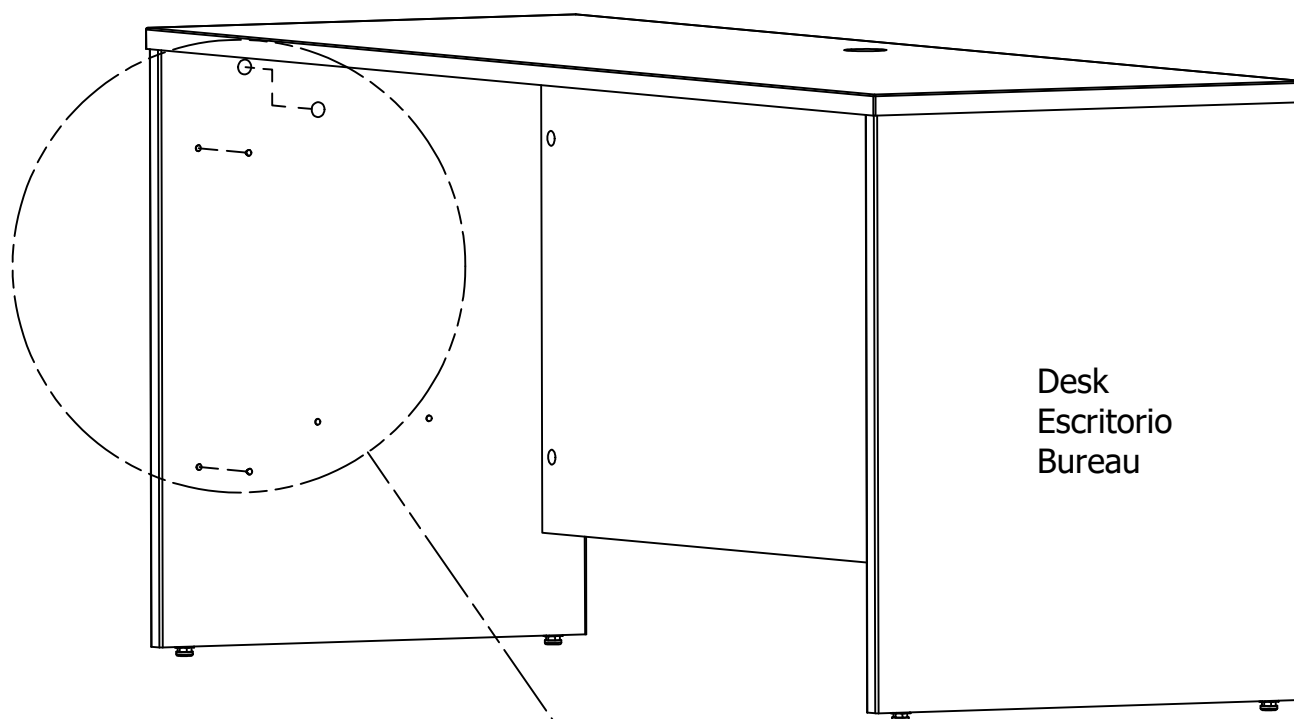
[4]



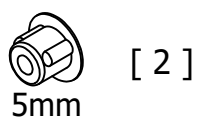
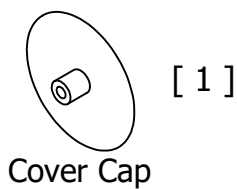
Team Lift



Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.



Remove & Discard
Eliminar y desechar
Supprimer et rejeter



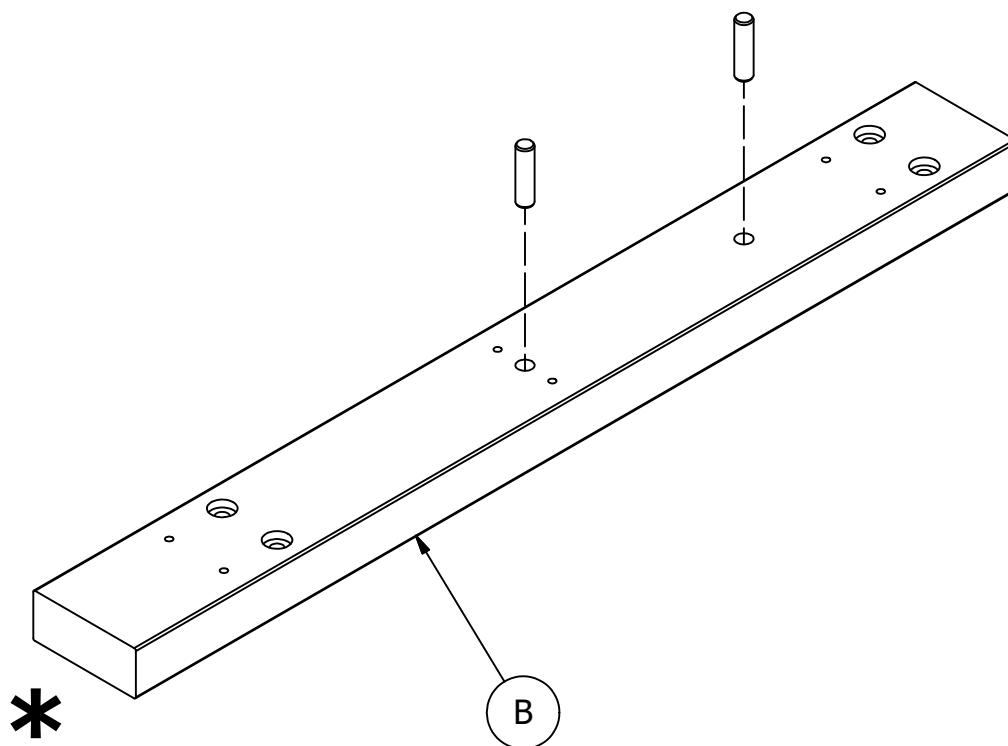
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

H38169

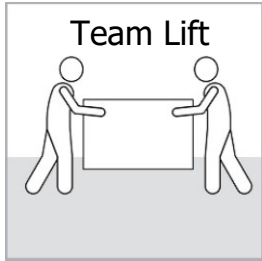


Wood Dowel 8 x 30

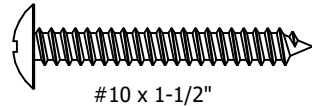
[2]



Front
Frente
De face



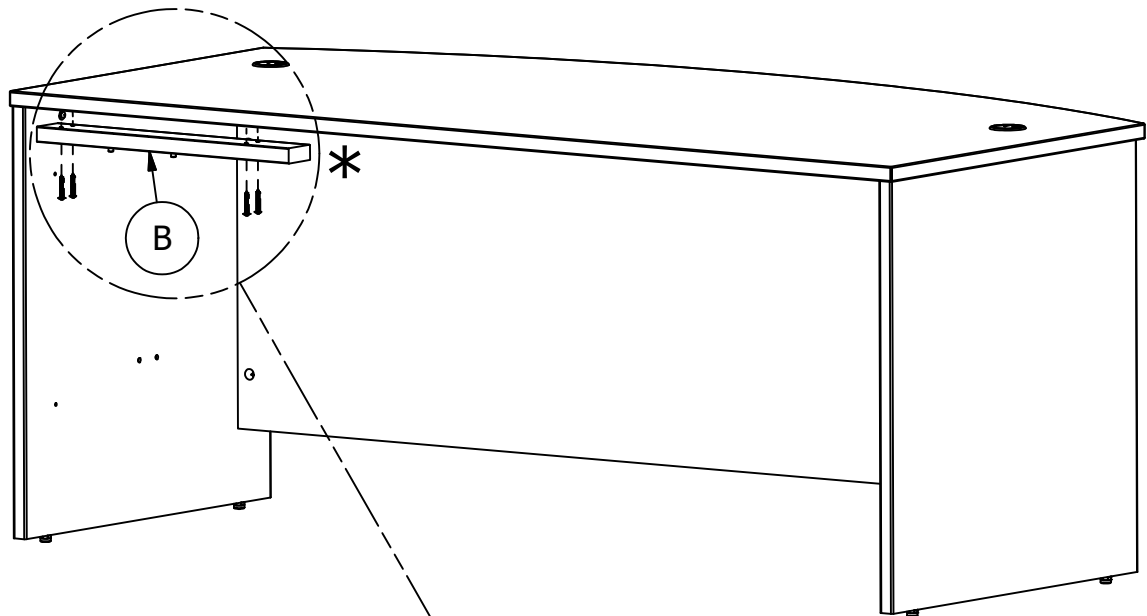
H23468



[4]

#10 x 1-1/2"

Assemble in final location.
Arme la unidad en el lugar destinado.
Assemblez en position finale



If rear mounting holes do not exist:

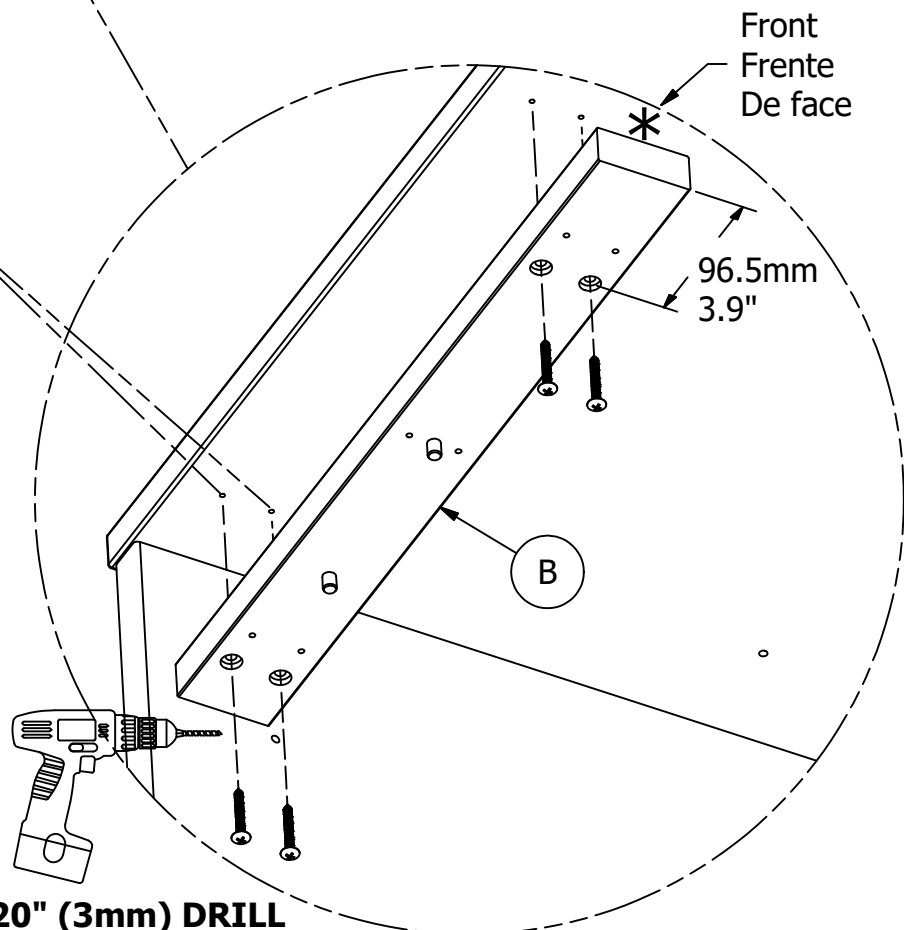
- 1.) Attach front screws
- 2.) Drill rear holes
- 3.) Attach rear screws

Si no existen orificios de montaje traseros:

- 1.) Coloque los tornillos frontales
- 2.) Perforar agujeros traseros
- 3.) Fixer les vis arrière

Si les trous de montage arrière n'existent pas:

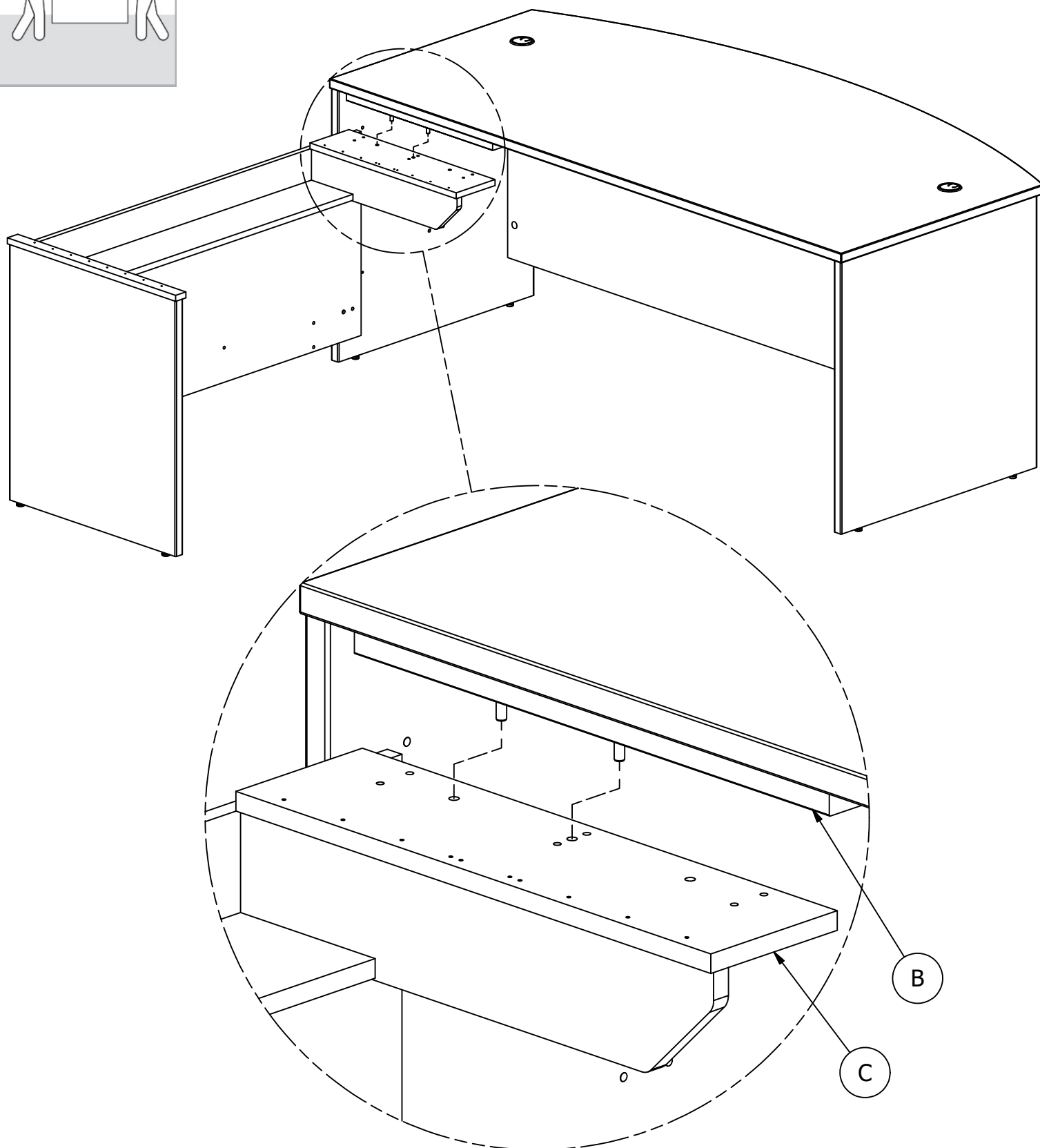
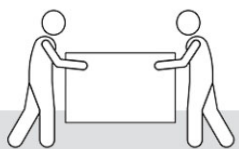
- 1.) Fixer les vis avant
- 2.) Percer les trous arrière
- 3.) Coloque los tornillos traseros



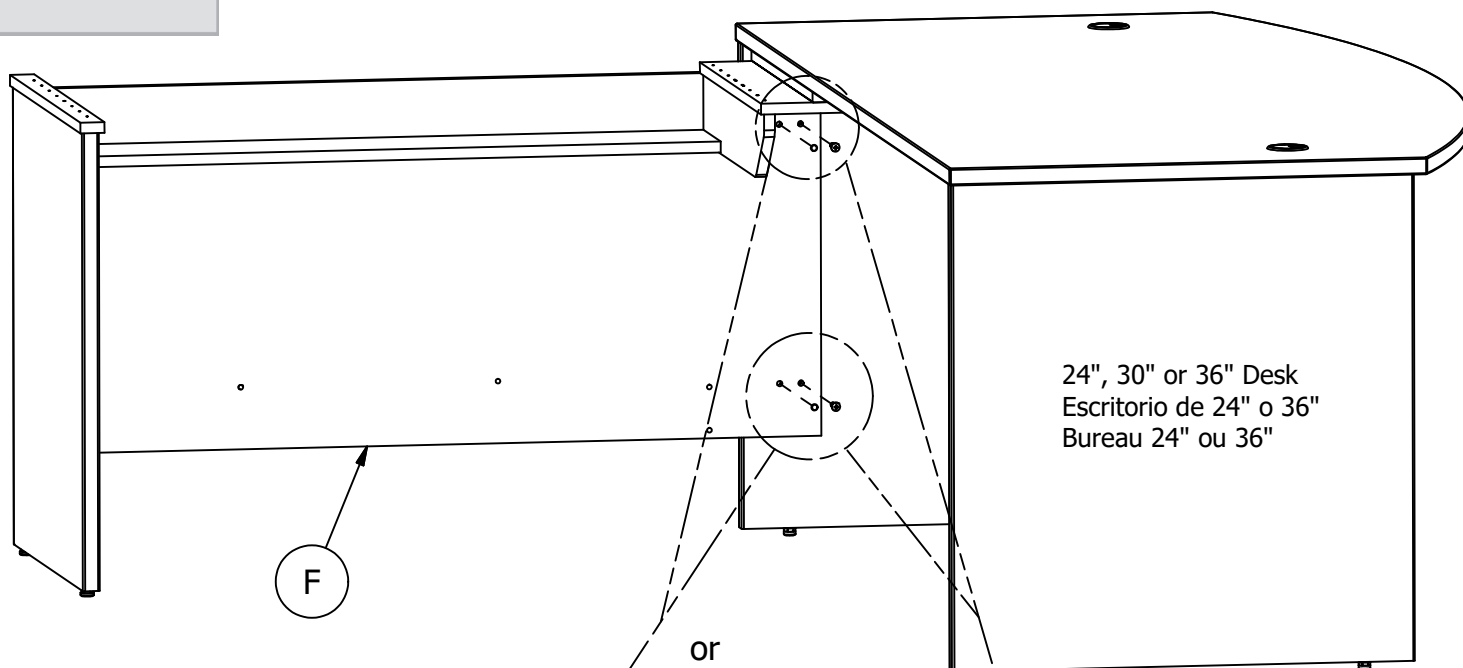
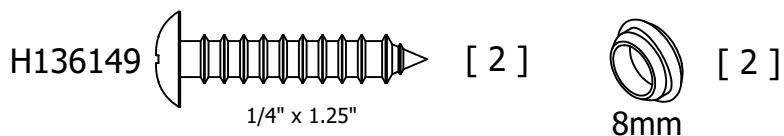
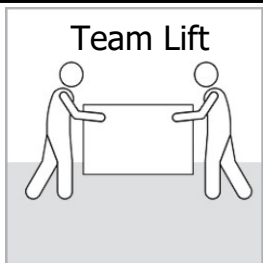
0.120" (3mm) DRILL
3/8" (10mm) DEEP

Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Team Lift



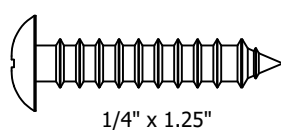
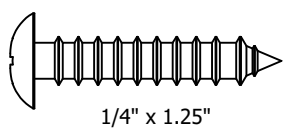
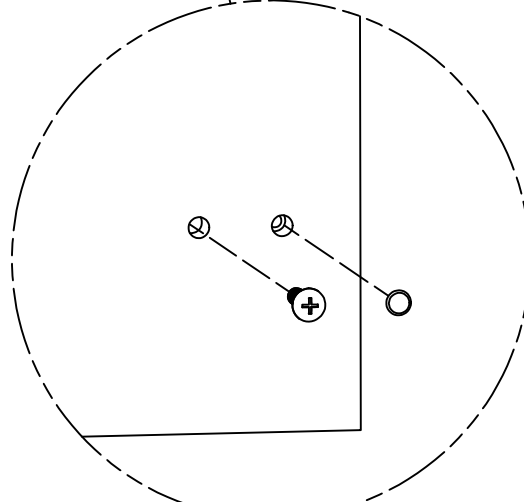
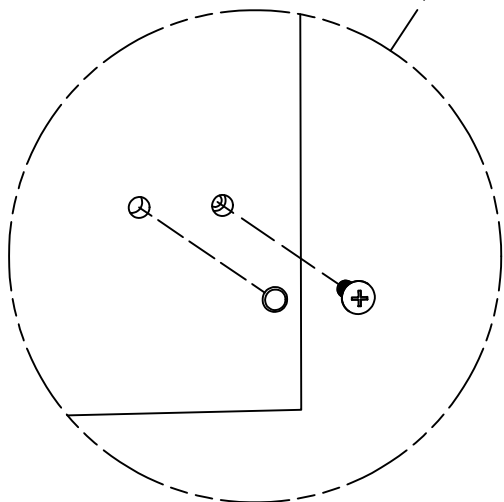
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.



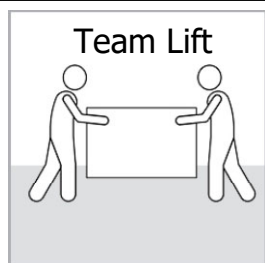
30" or 36" Desk
Escritorio de 30" o 36"
Bureau de 30" ou 36"

or
o
ou

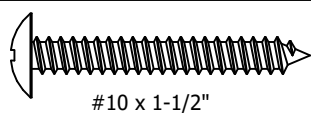
24" Desk
Escritorio de 24"
Bureau de 24"



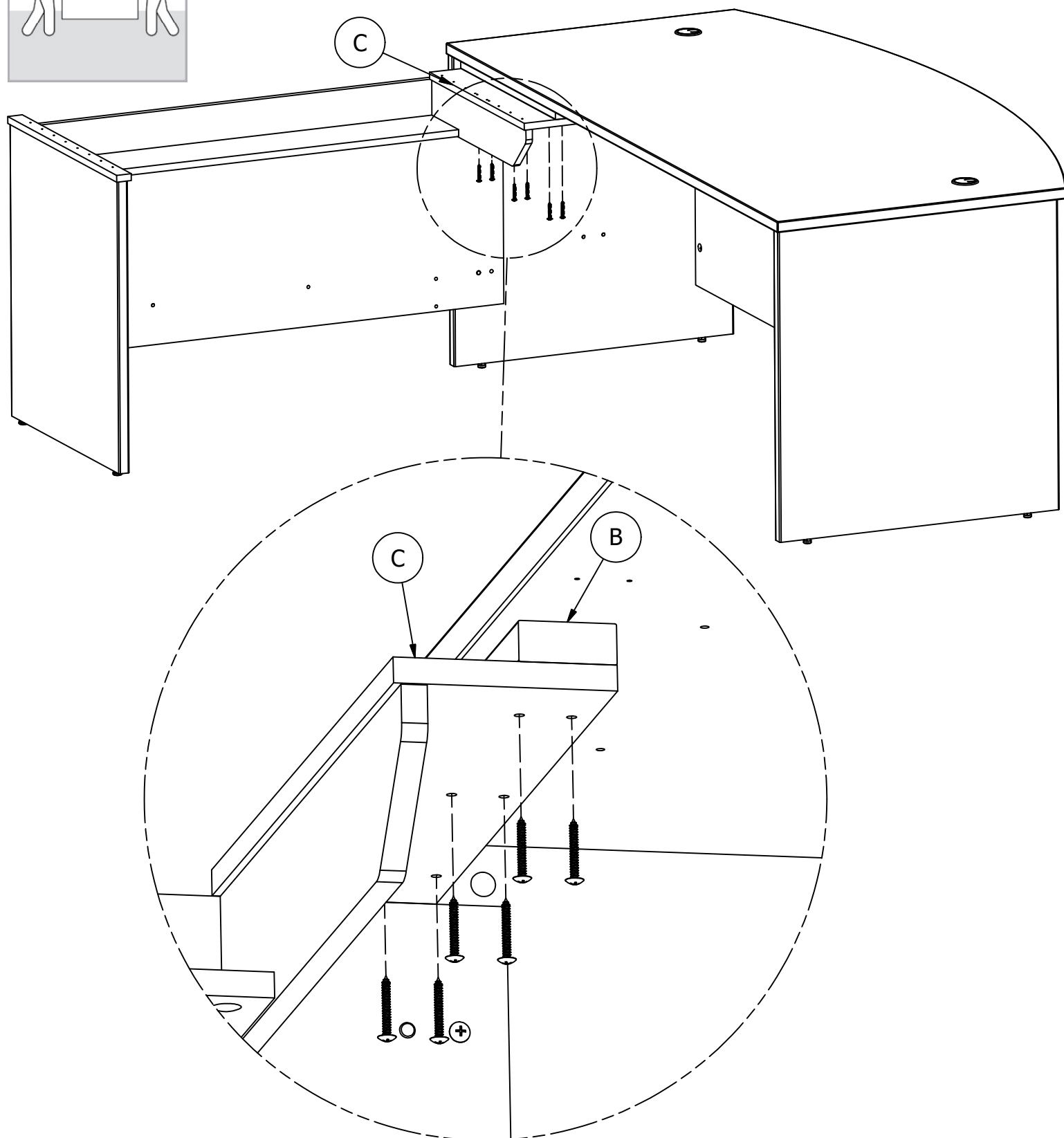
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.



H23468

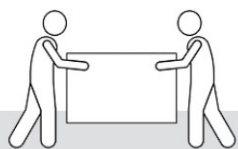


[6]



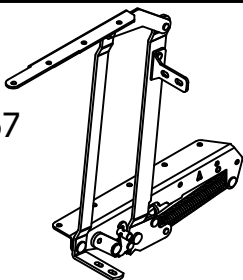
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Team Lift



Z184667

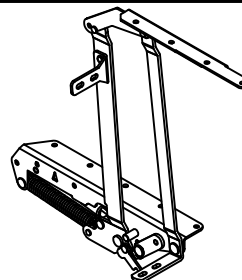
[1]



Left Side Mechanism

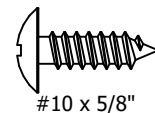
Z184666

[1]



Right Side Mechanism

H23119



[10]

#10 x 5/8"

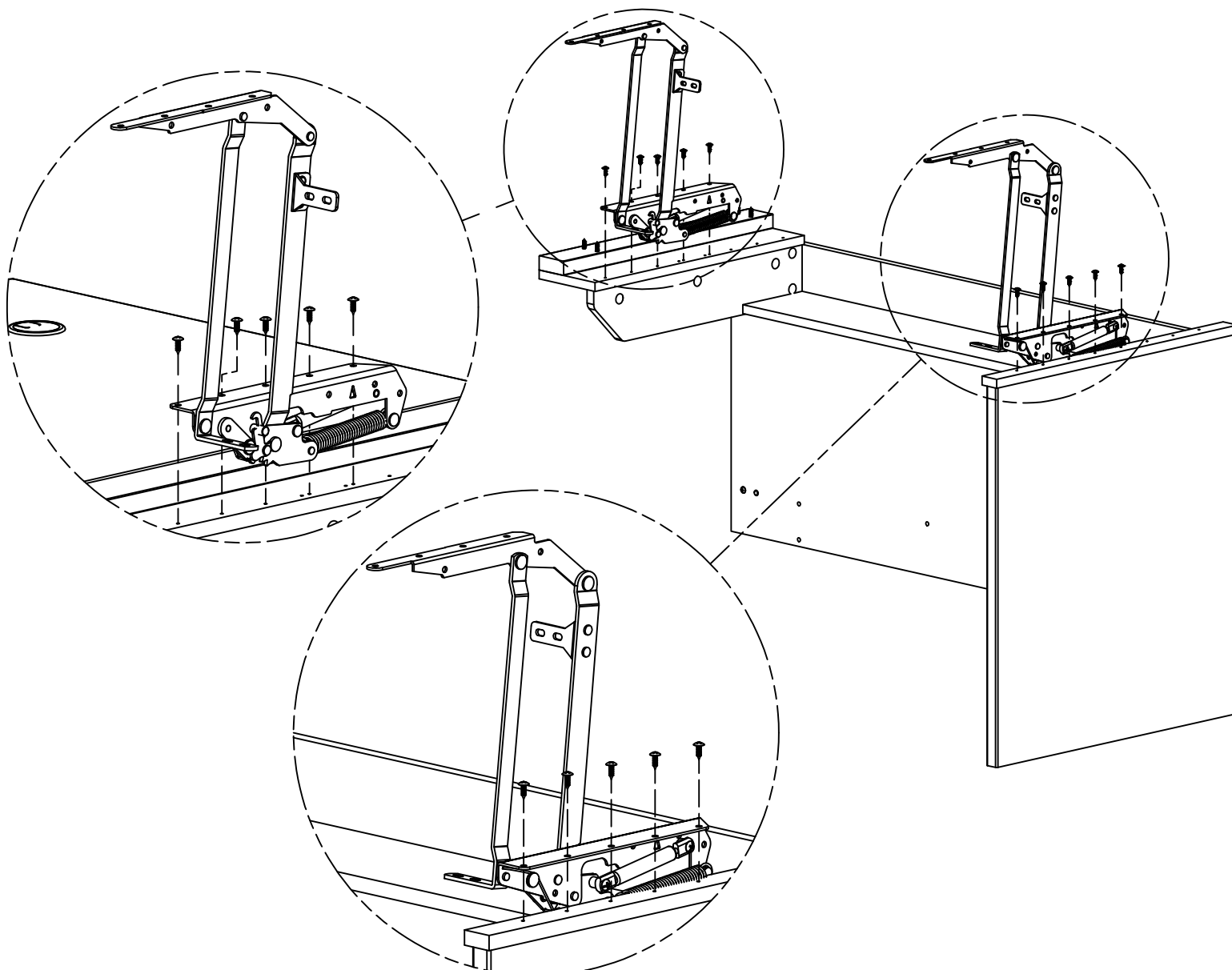


WARNING

Avoid Pinching!
DO NOT put hands close to the structure when lifting or lowering the desk top.

Evite pellizcar!
NO ponga las manos cerca de la estructura cuando levante o baje el escritorio.

Évitez de pincer!
NE PLACEZ PAS les mains près de la structure lorsque vous soulevez ou abaissez le bureau.



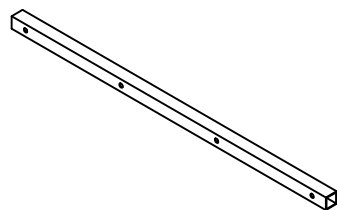
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 29

Prepare Panel

A189166A

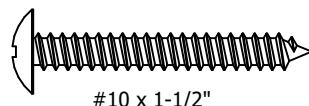
H181315



Stiffener

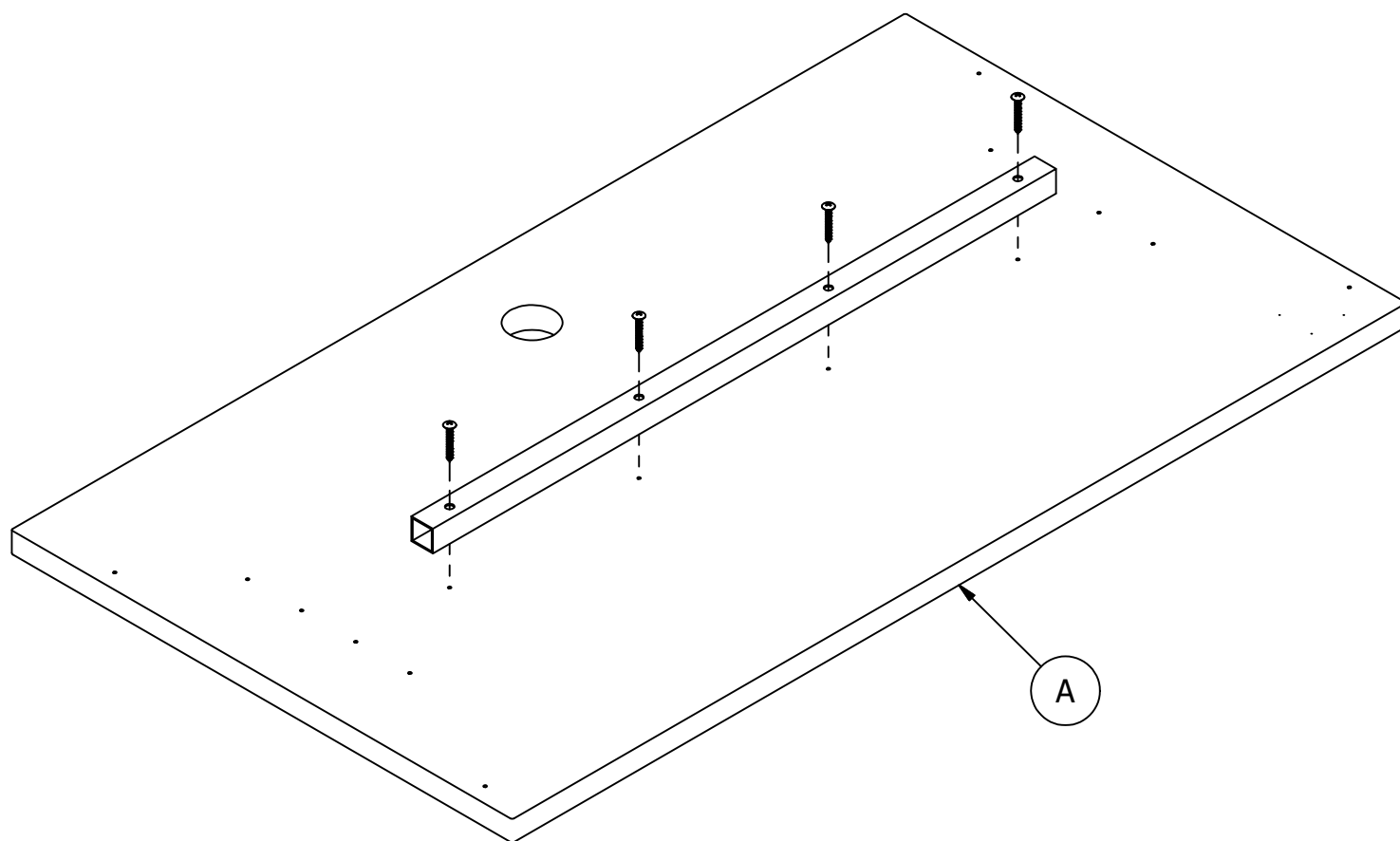
[1]

H23468



[4]

#10 x 1-1/2"

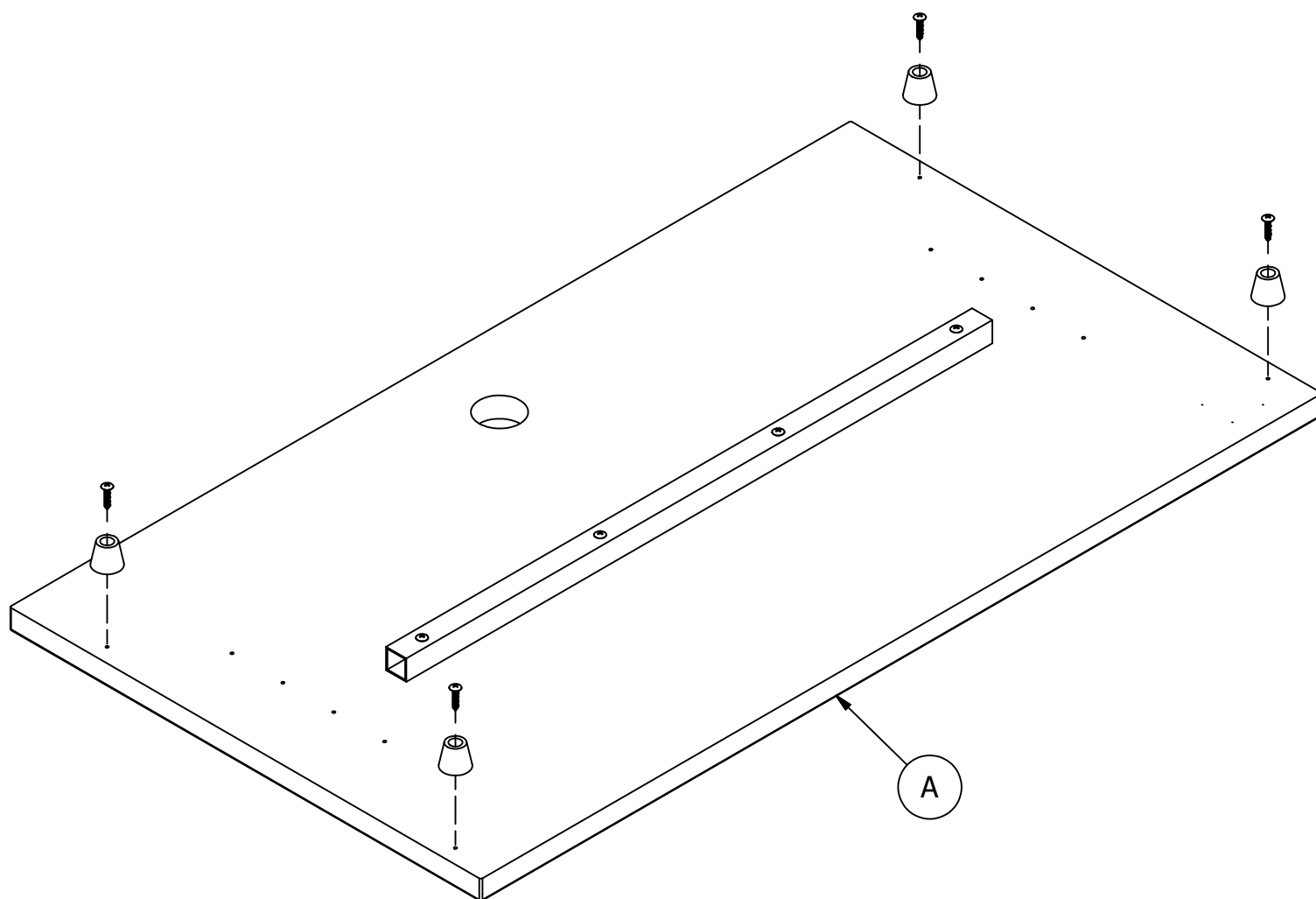
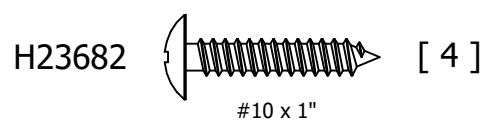
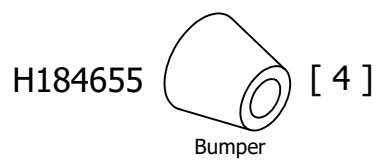


Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

STEP 30

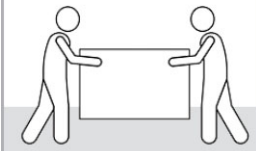
Prepare Panel

A189166A

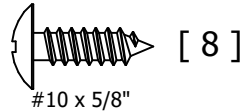


Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Team Lift



H23119



[8]



WARNING

Avoid Pinching!

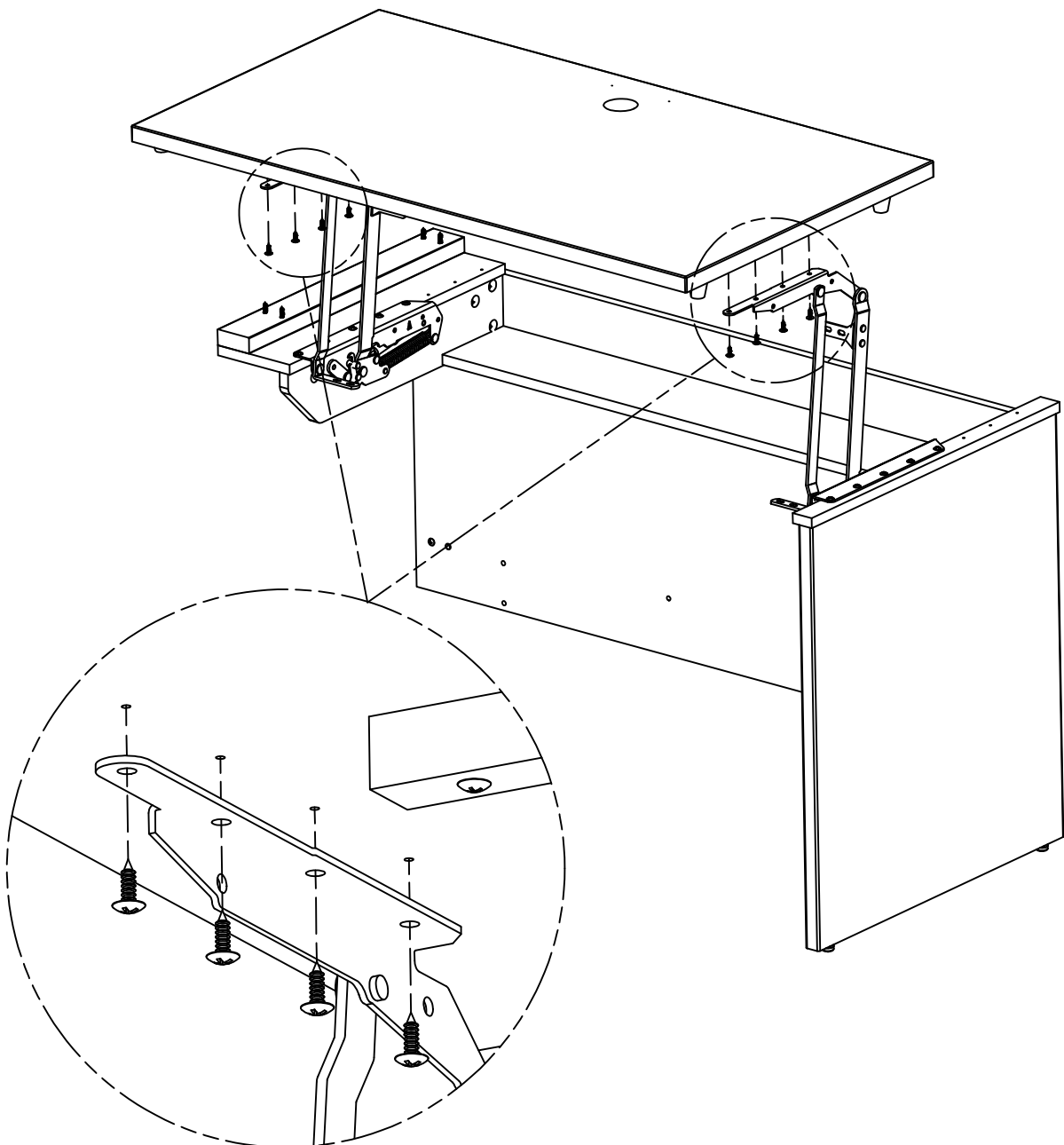
DO NOT put hands close to the structure when lifting or lowering the desk top.

Evite pellizcar!

NO ponga las manos cerca de la estructura cuando levante o baje el escritorio.

Évitez de pincer!

NE PLACEZ PAS les mains près de la structure lorsque vous soulevez ou abaissez le bureau.

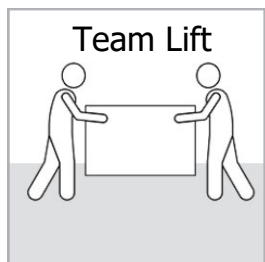


Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

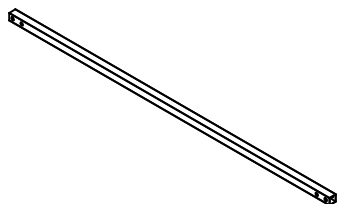
STEP 32

Install Hardware

A189166A



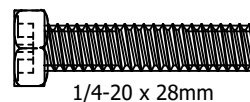
H189068



[2]

Connecting Bar

Z184669



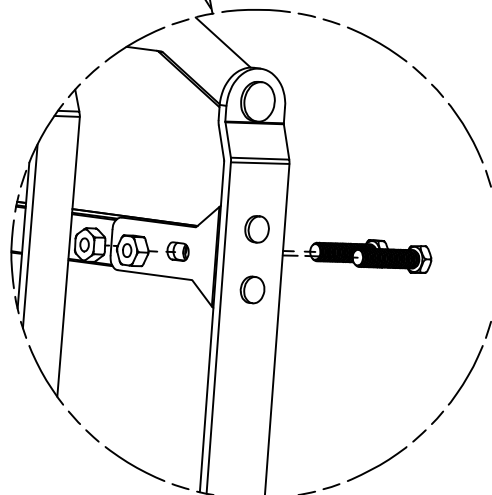
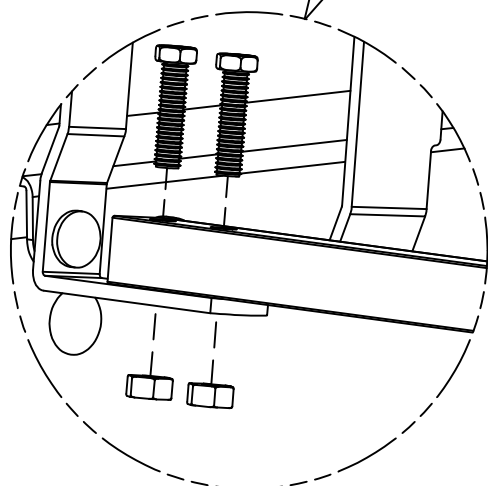
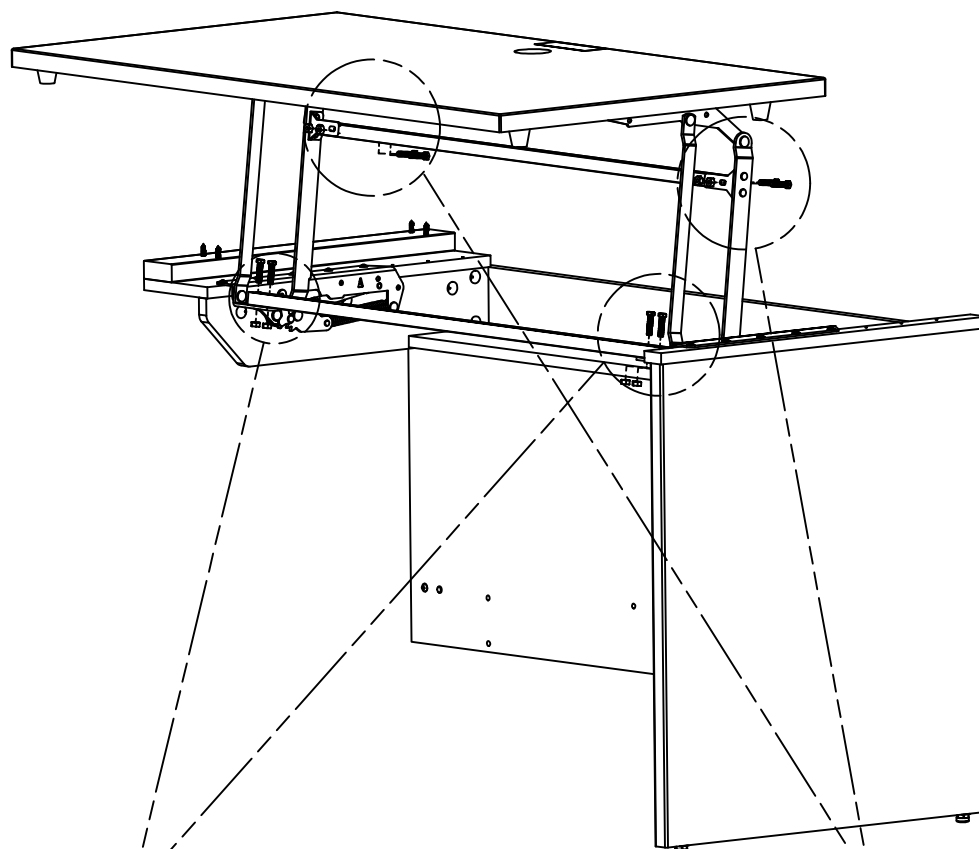
[8]

Z184671



[8]

Nut 1/4-20



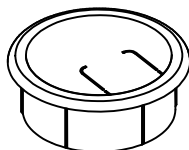
Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

Scan QR Code to
Watch Video on:



How to Clean
the Surface

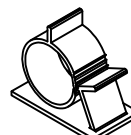
H118700



Grommet

[1]

H157577



Wire Clip

[4]



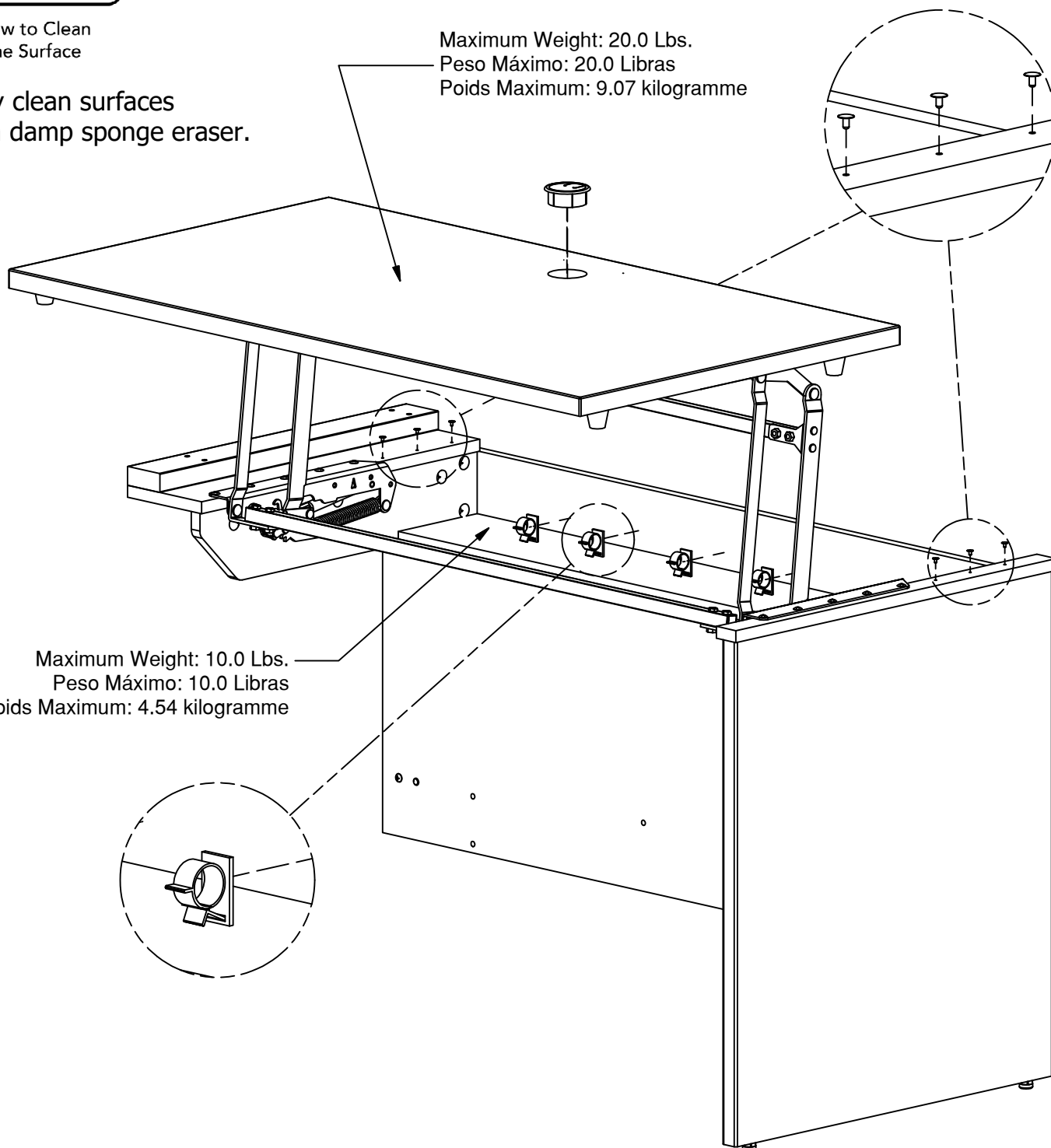
3mm

[6]

Gently clean surfaces
with a damp sponge eraser.

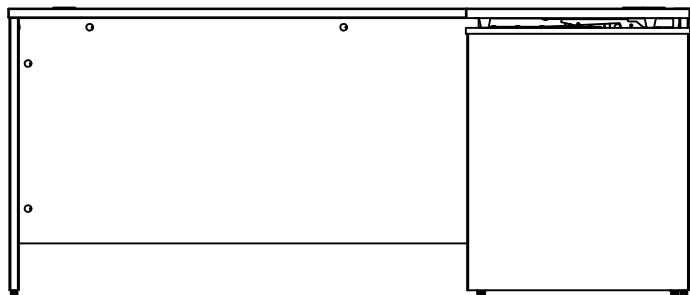
Maximum Weight: 20.0 Lbs.
Peso Máximo: 20.0 Libras
Poids Maximum: 9.07 kilogramme

Maximum Weight: 10.0 Lbs.
Peso Máximo: 10.0 Libras
Poids Maximum: 4.54 kilogramme

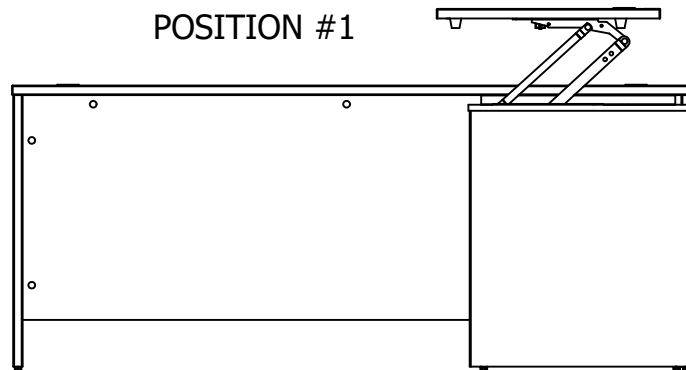


Have an assembly question or need a replacement part? Just call
1-800-950-4782, we are here to help.

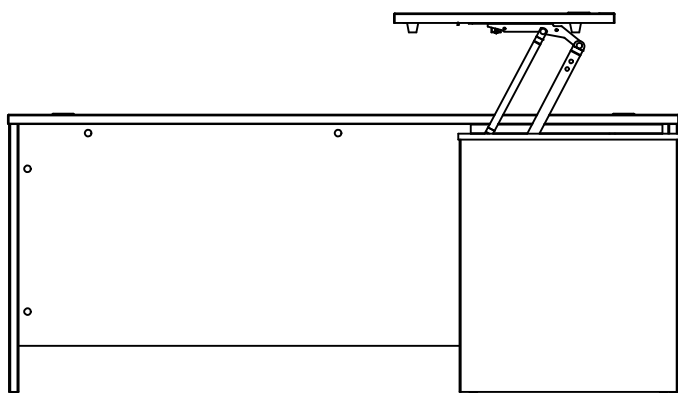
SEATED POSITION



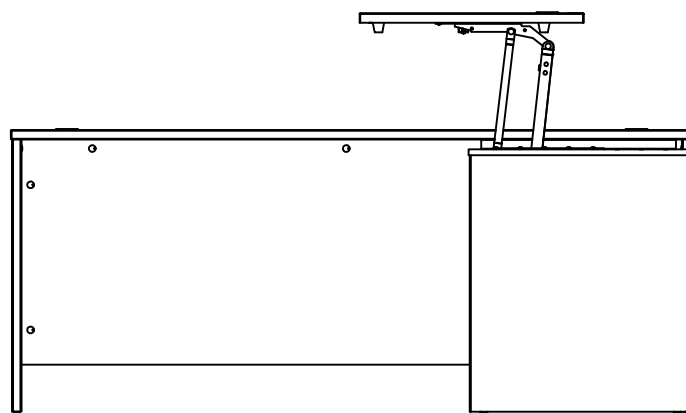
POSITION #1



POSITION #2

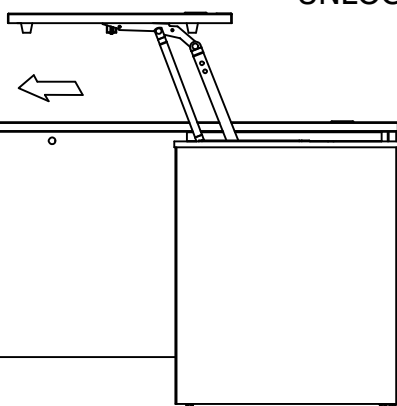


POSITION #3

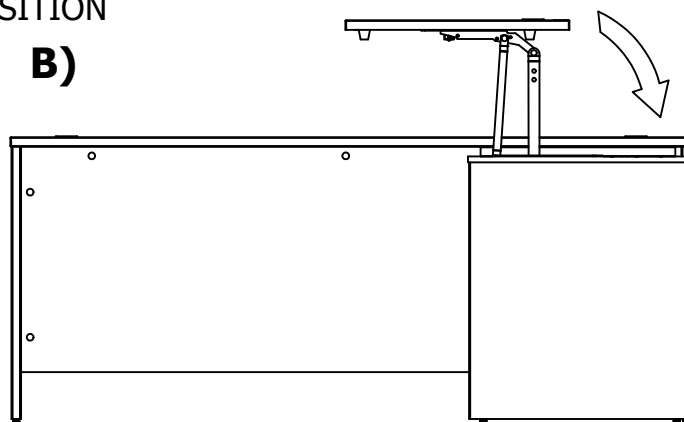


UNLOCK POSITION

A)



B)



DO NOT use desk top in UNLOCK position
NO use el escritorio en la posición de DESBLOQUEO
NE PAS utiliser le bureau en position UNLOCK

To return desk to seated position:

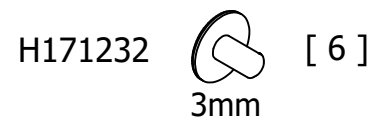
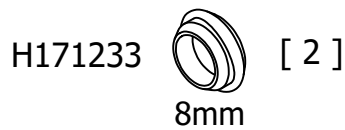
(A) Pull desk top slowly forward until stop
(A) Tire del escritorio lentamente hacia adelante hasta que se detenga
(A) Tirez le bureau lentement vers l'avant jusqu'à la butée

(B) Slowly push desk top down to seated position
(B) Empuje lentamente la parte superior del escritorio hacia abajo hasta la posición sentada
(B) Poussez lentement le bureau en position assise

Have an assembly question or need a replacement part? Just call
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WC12984

A	1	S189255	TOP SHELF
B	1	W189150	SPACER
C	1	W189151	MOUNTING PLATE
D	1	W189152	SIDE SUPPORT
E	1	W189167	MODESTY SUPPORT PANEL
F	1	W189168	MODESTY PANEL
G	1	W189169	MOUNTING RAIL
H	1	W189170	SIDE PANEL



WC24484

A	1	S189256	TOP SHELF
B	1	W189161	SPACER
C	1	W189162	MOUNTING PLATE
D	1	W189163	SIDE SUPPORT
E	1	W189175	MODESTY SUPPORT PANEL
F	1	W189176	MODESTY PANEL
G	1	W189177	MOUNTING RAIL
H	1	W189178	SIDE PANEL

