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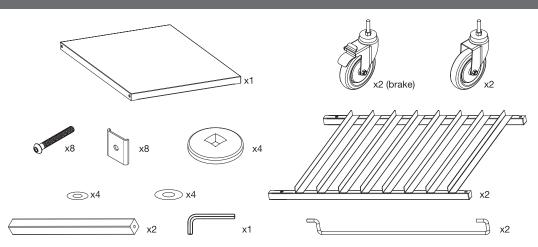
End-Load Steam Pan Rack

ASSEMBLY INSTRUCTIONS

12-Tier Stainless Steel Rack with Two Brakes

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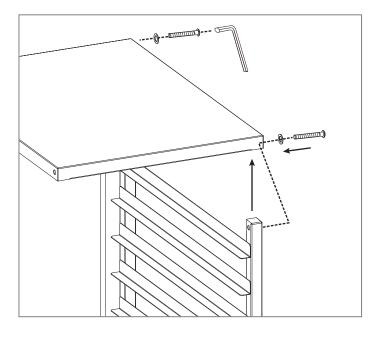
- 04 Caster Wheels -Two Standard + Two with Brakes
- 01 Worktop
- 02 Slatted Side Frame
- 02 Supporting Cross Bars
- 08 Bolts [M8 x 60]
- 04 Small Washers [M8]
- 02 Locking Bars
- 08 Mounting Plates
- 04 Bumpers
- 04 Large Washers [M14]
- 01 Allen Wrench



*Contents are not to scale to each other

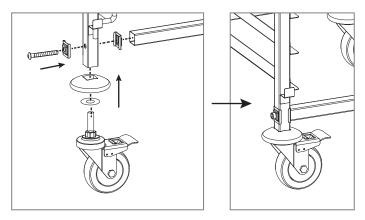
1 ATTACH THE WORKTOP

- Place the worktop flat on the ground
- Align the holes of the side frame with the tabletop and connect with small washers and bolts using the allen wrench.
- Repeat on other side frame

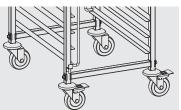


2 ATTACH CASTER WHEELS

- While assembled rack is laying flat, place bumper over large washer and caster and insert caster into bottom of rack.
- Insert bolt with plate into side of rack and through caster mount, plate, and cross bar. Hand tighten with allen wrench.
- · Repeat for remaining caster wheels.



NOTE: Mount the two casters with brakes together on the same end (either front or back).





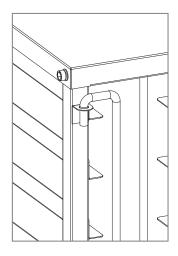
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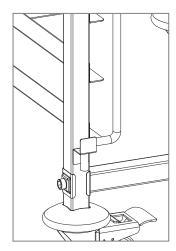
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3 ATTACH LOCKING BARS

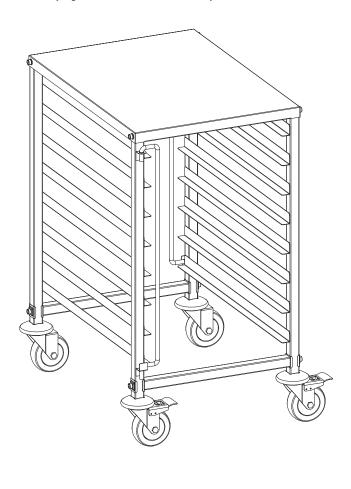
- Position rack in the upright position
- Slide each hook of locking bar into fitted hole on the top and bottom of rack.





4 FINAL CHECK

- Stand the rack upright on a level surface/floor.
- All casters must be touching the floor evenly.
- Firmly tighten all bolts to ensure they are secure.





DO NOT OVERTIGHTEN BOLTS.

Overtightening may cause stripped threads and the bolt will not function properly.

MAX LOADING CAPACITY: 500 Lbs

Worktop capacity: 100 lbs Shelf capacity: 50 lbs each