Assembly Guide







If you're having any difficulty during assembly of this product, don't hesitate to call us at 1-800-950-4782.

Our customer service experts are trained to provide step-by-step instruction and can easily replace any missing or damaged parts.

Representatives are available Monday-Friday from 8:30 a.m. to 7:30 p.m. (ET)



Lot Code #

For best results, keep these tips in mind:

- 1 We know you want to finish this assembly as quickly as possible, but trust us: you'll have a better experience if you take it one step at a time.
- Q Give yourself some room to work near where you want the fully assembled product.
- (3) If your floor isn't carpeted, assemble this product on the empty carton to avoid scratching.
- 4 Do you have a friend who owes you a favor? Some steps may go a little easier with a second set of hands.

DOs

- Use a #2 Phillips head screwdriver (or other handheld tools as indicated)
- Wear safety glasses at all times during assembly
- Carefully follow the instructions in this guide and complete all steps in order
- Give us a call if you're having trouble with a particularly tricky step

DON'Ts

- We know power tools are quick and easy, but you shouldn't use them when assembling this product (unless otherwise specified)
- Never move your furniture with items inside or resting on the surface
- Do not attempt to use this product before all steps have been completed



Watch assembly videos right on your phone or computer!



Some steps include QR codes that link to helpful videos. Watch out for the icon below! Simply open up your smartphone camera to scan the code.

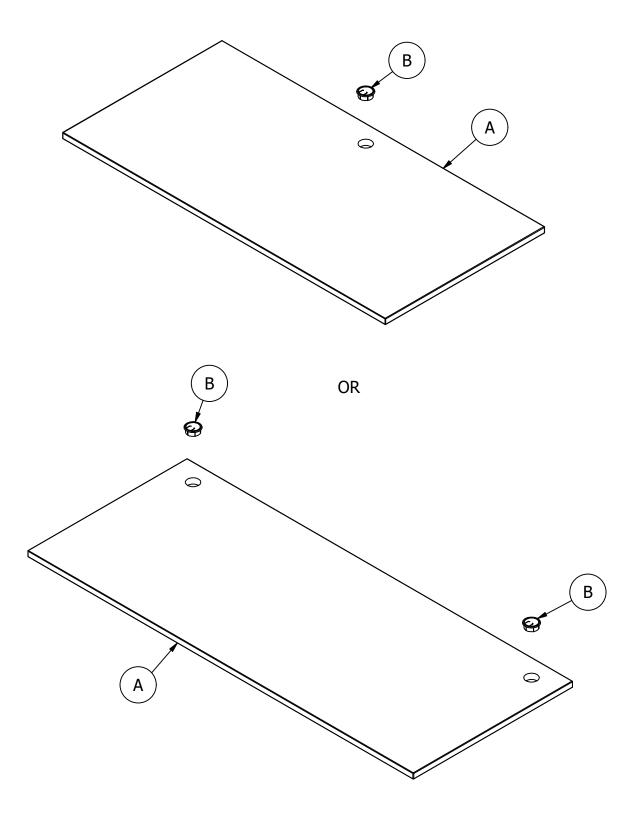
(Users of older smartphones may need to install a QR Reader.)

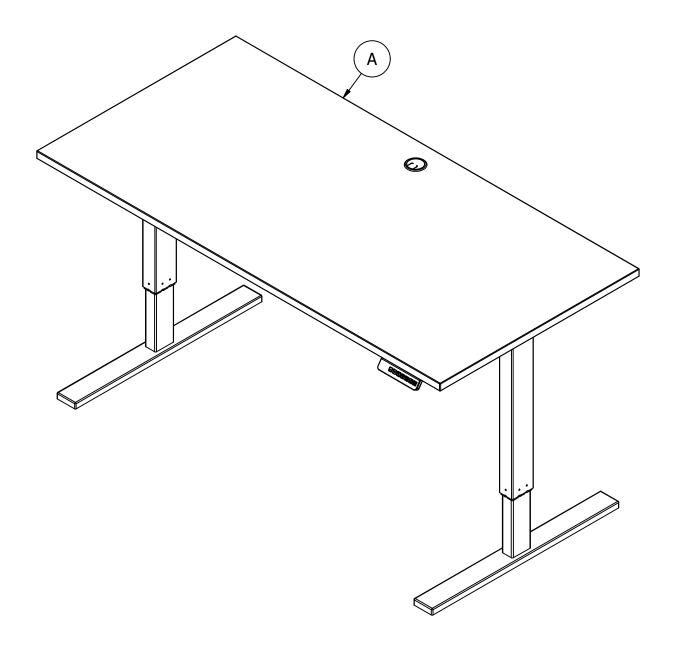
SCAN HERE



FOR VIDEOS

Or visit https://www.bushbusinessfurniture.com/ CustomerService/HowtoAssemble.aspx





For leg kit attachment, please use the assembly instructions supplied with the leg kit. Para la instalación del juego de patas, use las instrucciones de ensamblaje provistas con el juego de patas.

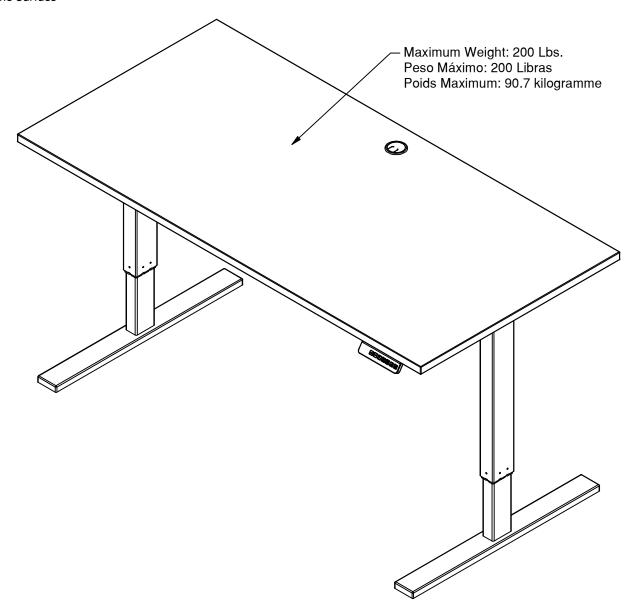
Pour l'attachement de kit de jambe, employez svp les instructions de montage fourni avec le kit de jambe.

Scan QR Code to Watch Video on:



How to Clean the Surface

Gently clean surfaces with a damp sponge eraser.



Congratulations! You are all done. If you have any questions or conserns, please call.

Have an assembly question or need a replacement part? Just call **1-800-950-4782**, we are here to help.

PARTS LIST A178890G

HAT4824

HAT4824HC	HAT4824MRS	HAT4824AC	HAT4824NC	HAT4824PG
A [1] W192649	A [1] W192651	A [1] W192647	A [1] W192654	A [1] W205806
B [1] H118700	B [1] H118700	B [1] H118700	B [1] H118700	B [1] H184440
HAT4824MR	HAT4824WH	HAT4824CS	HAT4824BW	HAT4824NE
A [1] W192652	A [1] W192655	A [1] W192650	A [1] W191818	A [1] W216409
B [1] H118700	B [1] H184440	B [1] H118700	B [1] H118700	B [1] H216048
HAT4824SG	HAT4824SO	HAT4824MH	HAT4824WP	
A [1] W193727	A [1] W193728	A [1] W193729	A [1] W200279	
B [1] H184440	B [1] H151406	B [1] H151406	B [1] H107716	

HAT4830

HAT4830HC	HAT4830MRS	HAT4830AC	HAT4830NC	HAT4830MH
A [1] W192672	A [1] W192674	A [1] W192670	A [1] W192677	A [1] W205807
B [1] H118700	B [1] H118700	B [1] H118700	B [1] H118700	B [1] H151406
HAT4830MR	HAT4830WH	HAT4830CS	HAT4830CO	HAT4830BW
A [1] W192675	A [1] W192680	A [1] W192673	A [1] W192671	A [1] W205809
B [1] H118700	B [1] H184440	B [1] H118700	B [1] H151407	B [1] H118700
HAT4830SG	HAT4830PG	HAT4830SO	HAT4830WP	
A [1] W192679	A [1] W192605	A [1] W192648	A [1] W200280	
B [1] H184440	B [1] H184440	B [1] H151406	B [1] H107716	

PARTS LIST A178890G

HAT6024

HAT6024HC	HAT6024MRS	HAT6024AC	HAT6024NC	HAT6024MR			
A [1] W192657	A [1] W192658	A [1] W192656	A [1] W192661	A [1] W192659			
B [1] H118700							
HAT6030							
HAT6030HC	HAT6030SO	HAT6030AC	HAT6030CS	HAT6030CO			
A [1] W192683	A [1] W192678	A [1] W192681	A [1] W192684	A [1] W192682			
B [1] H118700	B [1] H151406	B [1] H118700	B [1] H118700	B [1] H151407			
HAT6030NC	HAT6030MR	HAT6030WH	HAT6030SG	HAT6030PG			
A [1] W192688	A [1] W192686	A [1] W192691	A [1] W192690	A [1] W192604			
B [1] H118700	B [1] H118700	B [1] H184440	B [1] H184440	B [1] H184440			
HAT6030BW	HAT6030MH	HAT6030WP	HAT6030NE				
A [1] W205810	A [1] W205808	A [1] W200281	A [1] W216410				
B [1] H118700	B [1] H151406	B [1] H107716	B [1] H216048				
HAT7230							
HAT7230HC	HAT7230MRS	HAT7230AC	HAT7230CS	HAT7230SG			
A [1] W192695	A [1] W192697	A [1] W192692	A [1] W192696	A [1] W192702			
B [2] H118700	B [2] H118700	B [2] H118700	B [2] H118700	B [2] H184440			
HAT7230NC	HAT7230MR	HAT7230WH	HAT7230CO	HAT7230BW			
A [1] W192700	A [1] W192698	A [1] W192703	A [1] W192694	A [1] W191817			
B [2] H118700	B [2] H118700	B [2] H184440	B [2] H151407	B [2] H118700			
HAT7230SO	HAT7230MH	HAT7230PG	HAT7230WP	HAT7230NE			
A [1] W192689	A [1] W193435	A [1] W192603	A [1] W200282	A [1] W216411			
B [2] H151406	B [2] H151406	B [2] H184440	B [2] H107716	B [2] H216048			