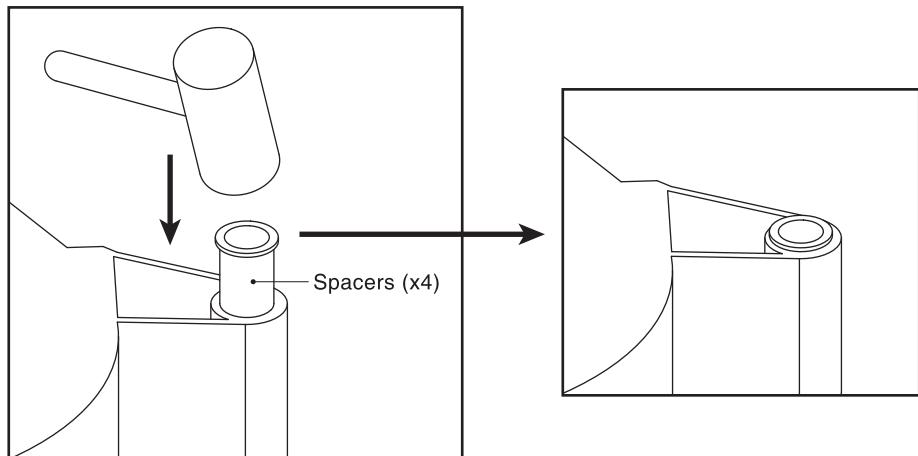


**1 ATTACH SPACERS
INTO BUCKET WITH
RUBBER MALLET****2 ATTACH CASTER
BUMPER AND
CASTERS WITH
RUBBER MALLET**