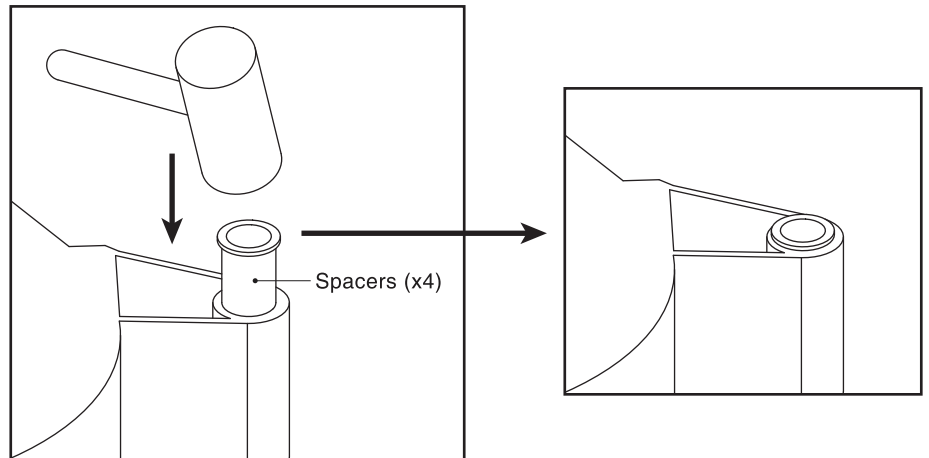


### 1 ATTACH SPACERS INTO BUCKET WITH RUBBER Mallet



### 2 ATTACH CASTER BUMPERS AND CASTERS WITH RUBBER Mallet

