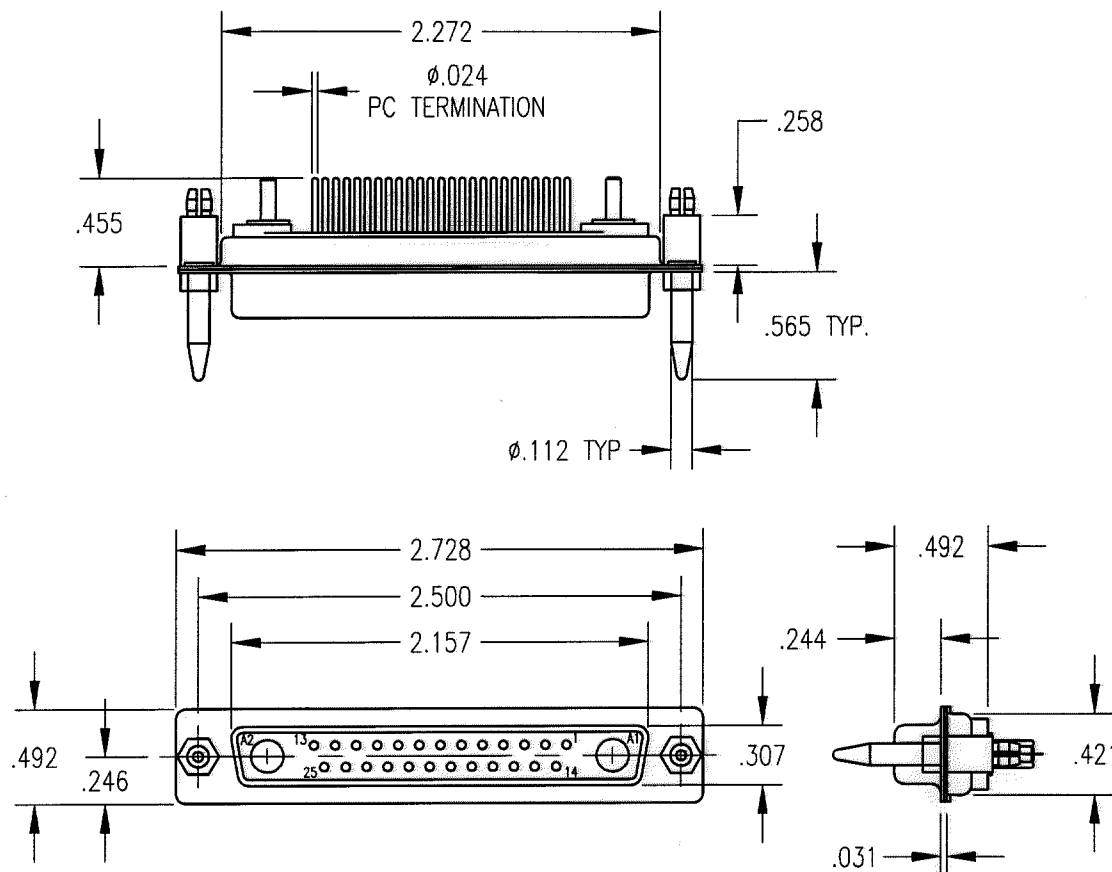
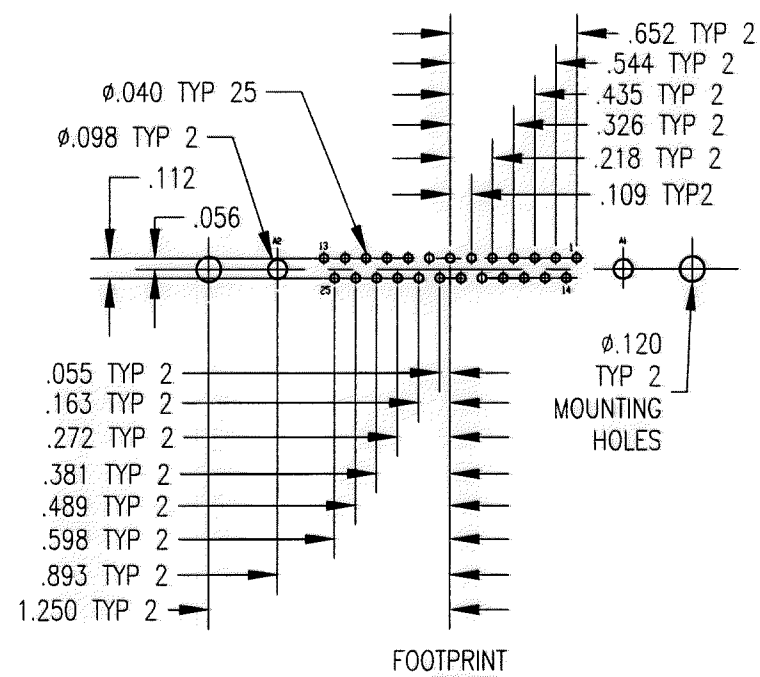


DWG. NO.		RM27W2S-1002	
REV	DESCRIPTION	BY	DATE
D	ECR 2492	10/97	10/97



NOTES:

- MATERIALS**
SHELL: STEEL PER ASTM A568
INSULATOR: GLASS FILLED POLYESTER
GUIDE PIN: STAINLESS STEEL PER ASTM A582
STAND OFFS: BRASS PER ASTM B16
SIGNAL CONTACTS: COPPER ALLOY PER ASTM B140
SEE CONTACT SALES DRAWING FOR CONTACT SPECIFICATION
- PLATING**
SIGNAL CONTACTS: .000030 GOLD OVER NICKEL
SHELL AND STAND OFFS: YELLOW CHROMATE OVER ZINC PLATE PER ASTM B633
SEE CONTACT SALES DRAWING FOR CONTACT SPECIFICATION
- CONTACT ARRANGEMENT**
(25) SIGNAL PINS, PC TERMINATION, SUPPLIED IN HOUSING
(2) POWER CONTACTS
- FOR USE IN .126 THICK P.C. BOARD



PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES (MM)		Litton Winchester/Retconn	
TOLERANCES: DECIMALS .XX ± .01/0.254 XXX ± .005/0.127 ANGLES ± 2°		400 Park Road Waterford, Connecticut 06495	
CUSTOMER DRAWING		TITLE: 27W2S D-SUB CONNECTOR WITH GUIDE PINS	
DRAWN EJW	DATE 11/10/97	CHECKED JM	DATE 11/10/97
APPROVED PRP	DATE 11/10/97	APPROVED PRP	DATE 11/10/97
A		RM27W2S-1002	REV. D