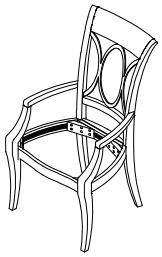
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ASSEMBLY INSTRUCTIONS

923-639



TOOLS REQUIRED:

Allen key (supplied, part # L)
Spanner Wrench (supplied, part # I)

BEFORE YOU START:

1. Check the parts against the parts list to make sure all items are present.
2. Assemble your furniture on a soft, flat surface to avoid scratching the finish.
3. **CAUTION:** Do not over tighten screws, nuts or bolts during assembly.
4. Your furniture may require occasional tightening.

INSTRUCTIONS:

1. Place the Chair Back facing upward on a soft and flat surface . Attach chair seat to the chair back, using Flat Washer (F), Lock Washer (E), Bolt (A) and (B) . Tighten with Allen key (L). (See Figure 1 & 2)

2. Attach the front leg to the front corner block of the chair seat, using Flat Washer (F), Lock Washer (E), Nuts (D) and tighten all nuts with Wrench (I). (See Figure 3)

3.Attach the arm rails to the chair back, using Flat Washer (H), Lock Washer (G), bolts (C) and tighten all bolts with Allen key (L). (See Figure 4)

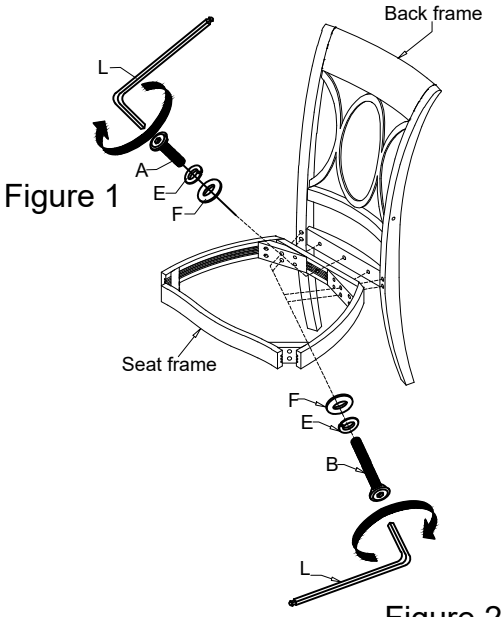


Figure 1

Figure 2

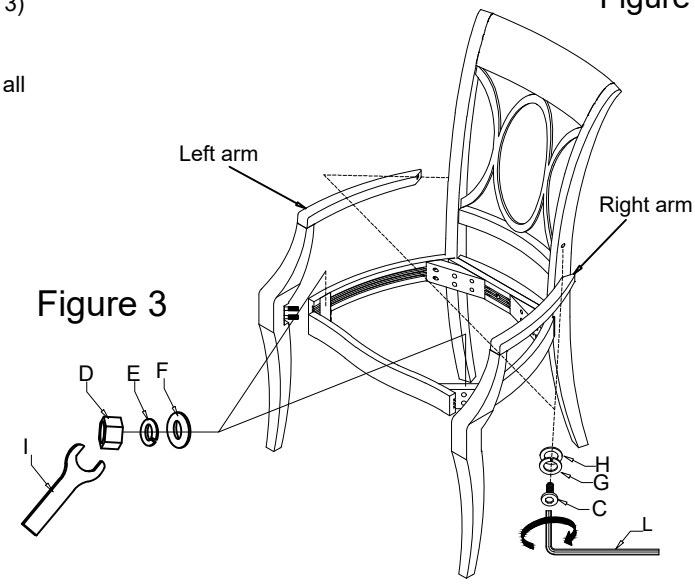


Figure 3

Figure 4

No.		Hardware List	Q'ty
A		Bolt Ø5/16"x1-3/4"	1
B		Bolt Ø5/16"x3"	4
C		Bolt Ø1/4"x1-1/4"	2
D		Hex Nut Ø5/16"	4
E		Lock Washer Ø5/16"	9
F		Flat Washer Ø5/16"	9
G		Lock Washer Ø1/4"	2
H		Flat Washer Ø1/4"	2
I		Spanner Wrench 12mm	1
L		Allen Key 4mm	1

Thank you for purchasing furniture from american drew!