## JSG381 1/8" Mini Patch / Plug Combo Instructions

## Directions

- 1. Remove tire from wheel. If injury is repairable, mark injury and remove puncturing object and other debris.
- 2. If injury does not exceed 25° and no larger than 1/8", the Mini Patch / Plug Combo may be used.
- 3. Center patch-head over the injury and outline an area slightly larger than the path to define the repair area.
- 4. Clean repair area with STEELMAN Liquid Buffer and an inner liner scraper. Once dry, mechanically buff to a velvet texture.
- 5. Using a burr, clear injury channel of all debris. DO NOT ENLARGE INJURY. Vacuum debris from repair area.
- 6. Using cement probe, apply vulcanizing cement to injury channel. Also apply a thin coat to the repair area.
- 7. Once cement is completely dry, remove protective covering from the patch. DO NOT touch the gum surface.
- 8. Pass the wire through the channel and pull the wire from the outside using a pair of pliers. Pull into seated position.
- 9. Stitch patch down firmly and remove clear film. Cut off stem 1/8" above thread surface. Repair is complete.