# Take your Refinishing to the next level

Specifically designed for repairing hairline cracks, dings, hail damage, pinholes, full panel contouring and skim coating, Dynatron® Xtra Glaze delivers wicked workability, extreme adhesion and killer results. For professionals whose reputations rest on results, Xtra Glaze is the perfect choice.

# **Products**

• 1097 – 24 oz. Tube

# **Features**

- Advanced Adhesion Promoter
- Easy Dispensing Tube
- 20-Minute Cure Time
- Pourable/Self-Leveling Consistency

# **Benefits**

- eXtremely Easy To Sand
- eXtra Smooth and Workable
- eXacting Performance
- eX cellent Adhesion

# DYNAMETAL SYSTEM \*\*

Xtra Glaze is covered by the DynaMetal™ OEM Factory Corrosion Warranty Protection System. Dynatron brand products covered by the DynaMetal System are guaranteed to maintain the O.E.M factory corrosion warranty on rust treated and properly prepared sheet metal, galvanized metal and aluminum.

**Dynatron**®





Welcome to the next level!



Dynatron® Xtra Glaze is a pourable/self-leveling finishing glaze that provides an ultra smooth, pinhole free finish to steel, galvanized steel, aluminum, SMC and cured primer and paint. This stain-free, tackfree glaze can also be applied over body fillers to prevent paint staining and as a body filler thinner.

### Surface Preparation

Clean damaged area with Mar-Hyde® Total PREP™ or other quality wax and grease remover to remove all contaminants. Sand with 80/180-grit sandpaper if applying to bare metal or sand with 180-grit or finer if applying to surfaces other than bare metal.

### Mixing

Mix Xtra Glaze and cream hardener on a clean, non-absorbent surface such as a plastic or glass mixing board. Mix a circle of Xtra Glaze that is 3 inches in diameter with a 1-inch strip of cream hardener (or mix 1/4 teaspoon of cream hardener to 4 tablespoons of Xtra Glaze). Mix thoroughly to a uniform color. Gel time/setting time is approximately 3-5 minutes depending on the temperature and the amount of hardener used. For best results, apply at 45°F (7°C) or above. For cleanup, use acetone.

# Application & Sanding

Apply a thin layer using firm pressure to ensure maximum adhesion. Maximum thickness should not exceed 1/8 inch. Wait 20 minutes and then sand with 180-grit sandpaper. Finish, sand and featheredge with 220 to 400-grit sandpaper.

## Finishing

Wait approximately 45 minutes and prime with a Mar-Hyde® Ultimate 2K Urethane Primer. Follow paint manufacturer's instructions for finishing.



**3M Automotive Aftermarket Division** 

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- Mar-Hyde 4.4 Ultimate 2K High-Speed Urethane Primer Surfacers
- Mar-Hyde 4.4 Ultimate 2K Regular Urethane Primer Surfacers
- Mar-Hyde 2.1 Ultimate 2K High-Speed Urethane Primer Surfacers