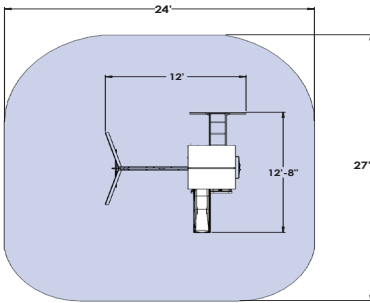


# HAZELWOOD PLAY SYSTEM – F24152

## INSTALLATION AND OPERATING INSTRUCTIONS



**! WARNING** To reduce the risk of serious injury or death, you must read and follow these instructions. Keep and refer to these instructions often and give them to any future owner of this play system. Manufacturer contact information provided below.

OBSTACLE FREE SAFETY ZONE - 24' x 27' area requires Protective Surfacing. See page 3.

27'-0" MAXIMUM VERTICAL FALL HEIGHT - 6' (1.8 m)

CAPACITY - 7 Users Maximum, Ages 3 to 10; Weight Limit 110 lbs. (49.9 kg) per child.

RESIDENTIAL HOME USE ONLY. Not intended for public areas such as schools, churches, nurseries, day cares or parks.



4 - 8 Hrs

Two person assembly




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972.385.0100  
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<https://parts.kidkraft.com/>

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europecustomerservice@kidkraft.com  
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(GMT+1)  
For online parts replacement visit  
<https://parts.kidkraft.eu/>

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# Warnings and Safe Play Instructions

 **CONTINUOUS ADULT SUPERVISION REQUIRED.** Most serious injuries and deaths on playground equipment have occurred while children were unsupervised! Our products are designed to meet mandatory and voluntary safety standards. Complying with all warnings and recommendations in these instructions will reduce the risk of serious or fatal injury to children using this play system. Go over the warnings and safe play instructions regularly with your children and make certain that they understand and follow them. Remember on-site adult supervision is required for children of all ages.

## **WARNING**

### **SERIOUS HEAD INJURY HAZARD**

Installation over concrete, asphalt, dirt, grass, carpet and other hard surface creates a risk of serious injury or death from falls to the ground. Install and maintain shock absorbing material under and around play-set as recommended on page 3 of these instructions.

### **COLLISION HAZARD**

Place play-set on level ground at least 2m from any obstruction such as a garage or house, fences, poles, trees, sidewalks, walls, landscape timbers, rocks, pavement, planters, garden borders, overhanging branches, laundry lines, and electrical wires. (See OBSTACLE FREE SAFETY ZONE on cover)

### **CHOKING HAZARD**

Prior to assembly, this product contains small parts. DO NOT allow children less than 5 years of age near or around loose nuts, screws, washers, plastic bags and other small parts.

### **STRANGULATION HAZARD**

- NEVER allow children to play with ropes, clotheslines, pet leashes, cables, chains or cord-like items when using this play-set or to attach these items to play-set.
- NEVER allow children to wear loose fitting clothing, ponchos, hoods, scarves, capes, necklaces, items with draw-strings, cords or ties when using this play-set.
- NEVER allow children to wear bike or sport helmets when using this play-set.

Failure to prohibit these items, even helmets with chin straps, increases the risk of serious injury and death to children from entanglement and strangulation.

### **TIP OVER HAZARD**

Choose a level location for the equipment. This can reduce the likelihood of the play set tipping over and loose-fill surfacing materials washing away during heavy rains.

DO NOT allow children to play on the play-set until the assembly is complete and the unit is properly anchored.

## **WARNING – Safe Play Instructions**

- ✓ Observe capacity limitations of your play-set. See front cover.
- ✓ Dress children with well fitting and full foot enclosing footwear.
- ✓ Teach children to sit with their full weight in the center of the swing seat to prevent erratic swing motion or falling off.
- ✓ Check for splintered, broken or cracked wood; missing, loose, or sharp edged hardware. Replace, tighten and or sand smooth as required prior to playing.
- ✓ Verify that suspended climbing ropes, rope ladders, chain or cable are secured at both ends and cannot be looped back on itself as to create an entanglement hazard.
- ✓ On sunny and or hot days, check the slide and other plastic rides to assure that they are not very hot as to cause burns. Cool hot slide and rides with water and wipe dry prior to using.
- ✓ Orientate slide such that it gets the least amount of exposure to the sun.
- ✗ Do not allow children to wear open toe or heel footwear like sandals, flip-flops or clogs.
- ✗ Do not allow children to walk, in front, between, behind or close to moving rides.
- ✗ Do not let children twist swing chains or ropes or loop them over the top support bar. This may reduce the strength of the chain or rope and cause premature failure.
- ✗ Do not let children get off rides while they are in motion.
- ✗ Do not permit climbing on equipment when it is wet.
- ✗ Do not permit rough play or use of equipment in a manner for which it was not intended. Standing on or jumping from the roof, elevated platforms, swings, climbers, ladders or slide can be dangerous.
- ✗ Do not allow children to swing empty rides or seats.
- ✗ Do not allow children to go down slide head first or run up slide.

# ⚠️ Protective Surfacing - Reducing Risk of Serious Head Injury From Falls.

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM F1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

## Loose-Fill Materials

- Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9-inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically raked and refilled to maintain at least a 9-inch depth.
- Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.)

NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are not adequate protective surfacing. Ground level equipment -- such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface -- does not need any protective surfacing.

- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
- Periodically rake, check and maintain the depth of the loose-fill surfacing material. Marking the correct depth on the play equipment support posts will help you to see when the material has settled and needs to be raked and or replenished. Be sure to rake and evenly redistribute the surfacing in heavily used areas.
- Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

## Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles

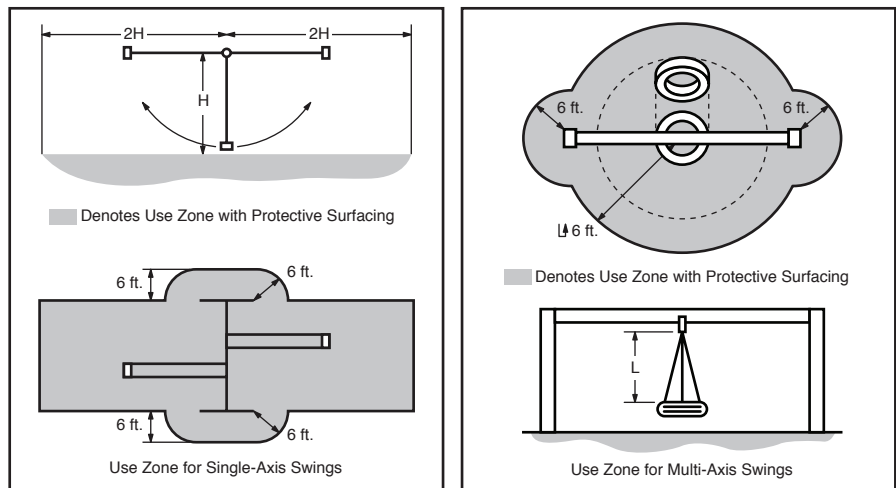
You may be interested in using surfacing other than loose-fill materials - like rubber tiles or poured-in-place surfaces.

- Installations of these surfaces generally require a professional and are not "do-it yourself" projects.
- Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacture for a report showing that the product has been tested to the following safety standard: ASTM F1292 *Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment*. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height - vertical distance between a designated play surface (*elevated surface for standing, sitting, or climbing*) and the protective surfacing below - of your play equipment.
- Check the protective surfacing frequently for wear.

## Placement

Proper placement and maintenance of protective surfacing is essential. Refer to diagram on front cover. Be sure to;

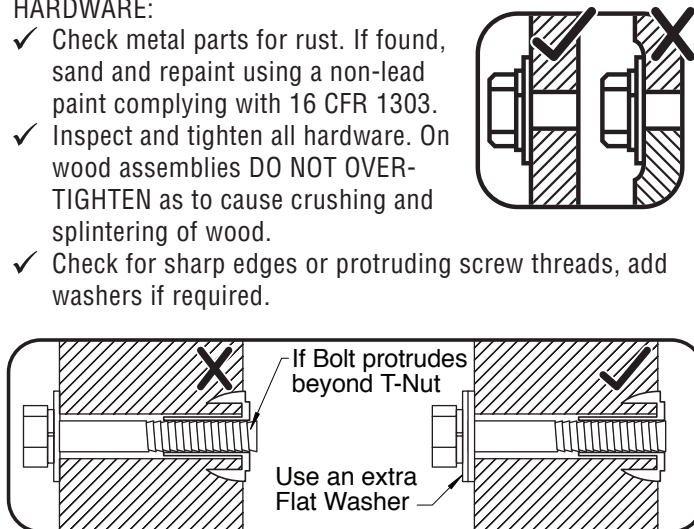
- Extend surfacing at least 2m from the equipment in all directions.
- For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.



# Instructions for Proper Maintenance

Your KidKraft Play System is designed and constructed of quality materials with your child's safety in mind. As with all outdoor products used by children, it will weather and wear. To maximize the enjoyment, safety and life of your Play Set, it is important that you, the owner, properly maintain it.

## Check the following at the beginning of the play season:

<p><b>HARDWARE:</b></p> <ul style="list-style-type: none"> <li>✓ Check metal parts for rust. If found, sand and repaint using a non-lead paint complying with 16 CFR 1303.</li> <li>✓ Inspect and tighten all hardware. On wood assemblies <b>DO NOT OVER-TIGHTEN</b> as to cause crushing and splintering of wood.</li> <li>✓ Check for sharp edges or protruding screw threads, add washers if required.</li> </ul>  <p><b>SHOCK ABSORBING SURFACING:</b></p> <ul style="list-style-type: none"> <li>✓ Check for foreign objects. Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 3)</li> </ul>	<p><b>GROUND STAKES (ANCHORS):</b></p> <ul style="list-style-type: none"> <li>✓ Check for looseness, damage or deterioration. Should firmly anchor unit to ground during use. Re-secure and or replace, if necessary.</li> </ul> <p><b>SWING HANGERS:</b></p> <ul style="list-style-type: none"> <li>✓ Check that bolts are secure and tight. Quick clips should be completely closed and threaded clips screwed tight.</li> <li>✓ If squeaking occurs lubricate bushings with oil or WD-40®.</li> </ul> <p><b>SWINGS, ROPES AND RIDES:</b></p> <ul style="list-style-type: none"> <li>✓ Reinstall if removed during cold season. Check all moving parts including swing seats, ropes, chains and attachments for wear, rust and other deterioration. Replace as needed.</li> <li>✓ Check that ropes are tight, secure at both ends and cannot loop back as to create an entrapment.</li> </ul> <p><b>WOOD PARTS:</b></p> <ul style="list-style-type: none"> <li>✓ Check all wood members for deterioration, structural damage and splintering. Sand down splinters and replace deteriorated wood members. As with all wood, some checking and small cracks in grain is normal.</li> <li>✓ Unprotected, they will appear weathered over time. Periodic application of an exterior water repellent or stain (water-based) will help improve appearance and life.</li> </ul>
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## Check twice a month during play season:

<p><b>HARDWARE:</b></p> <ul style="list-style-type: none"> <li>✓ Inspect for tightness. Must be firmly against, but not crushing the wood. <b>DO NOT OVER-TIGHTEN.</b> This will cause splintering of wood.</li> <li>✓ Check for sharp edges or protruding screw threads. Add washers if required.</li> </ul>	<p><b>SHOCK ABSORBING SURFACING:</b></p> <ul style="list-style-type: none"> <li>✓ Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 3)</li> </ul>
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## Check once a month during play season:

<p><b>SWING HANGERS:</b></p> <ul style="list-style-type: none"> <li>✓ Check that they are secure and orientated correctly. Hook should rotate freely and perpendicular to support beam.</li> <li>✓ If squeaking occurs lubricate bushings with oil or WD-40®.</li> </ul>	<p><b>SWINGS AND RIDES:</b></p> <ul style="list-style-type: none"> <li>✓ Check swing seats, all ropes, chains and attachments for fraying, wear, excessive corrosion or damage. Replace if structurally damaged or deteriorated.</li> </ul>
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## Check at the end of the play season:

<p><b>SWINGS AND RIDES:</b></p> <ul style="list-style-type: none"> <li>✓ To prolong their life, remove swings and store inside when outside temperature is below 32°F/0°C. Below freezing, plastic parts may become more brittle.</li> </ul>	<p><b>SHOCK ABSORBING SURFACING:</b></p> <ul style="list-style-type: none"> <li>✓ Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 3)</li> </ul>
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**If you dispose of your play set:** Please disassemble and dispose of your unit so that it does not create any unreasonable hazards at the time it is discarded. Be sure to follow your local waste ordinances.



## About Our Wood

KidKraft Premium Play Systems uses 100% FSC wood. Although we take great care in selecting the best quality lumber available, wood is still a product of nature and susceptible to weathering which can change the appearance of your set.

### What causes weathering? Does it affect the strength of my Play System?

One of the main reasons for weathering is the effects of water (moisture); the moisture content of the wood at the surface is different than the interior of the wood. As the climate changes, moisture moves in or out of the wood, causing tension which can result in checking and or warping. You can expect the following due to weathering. These changes will not affect the strength of the product:

1. **Checking** is surface cracks in the wood along the grain. A post (4" x 4") will experience more checking than a board (1" x 4") because the surface and interior moisture content will vary more widely than in thinner wood.
2. **Warping** results from any distortion (twisting, cupping) from the original plane of the board and often happens from rapid wetting and drying of the wood.
3. **Fading** happens as a natural change in the wood color as it is exposed to sun-light and will turn a grey over time.

### How can I reduce the amount of weathering to my Play System?

At the factory we have coated the wood with a water repellent or stain. This coating decreases the amount of water absorption during rain or snow thus decreasing the tension in the wood. Sunlight will break down the coating, so we recommend applying a water repellent or stain on a yearly basis (see your local stain and paint supplier for a recommended product).

Most weathering is just the normal result of nature and will not affect safe play and enjoyment for your child. However if you are concerned that a part has experienced a severe weathering problem please call our consumer relations department for further assistance.

### Complete and mail registration card to receive important product notifications and assure prompt warranty service.

## 5 Year Limited Warranty

KidKraft warrants that this product is free from defect in materials and workmanship for a period of one year from the original date of purchase. In addition, lumber is warranted for 5 years against structural failure due to rot and insect damage. All other parts, such as hardware, swings, rides, accessories, and slides carry a one-year warranty only.

This warranty applies to the original owner and registrant and is non-transferable.

Regular maintenance is required to assure the integrity of your Play System. This warranty does not cover any inspection cost.

This Limited Warranty does not cover:

- Labor for replacement of any defective item(s);
- Incidental or consequential damages;
- Cosmetic defects which do not affect performance or integrity;
- Vandalism; improper use or installation; acts of nature;
- Minor twisting, warping, checking, or any other natural occurring properties of wood that do not affect performance or integrity.

KidKraft products have been designed for safety and quality. Any modifications made to the original product could damage the structural integrity of the unit leading to failure and possible injury.

Kidkraft cannot assume any responsibility for modified products. Furthermore, modification voids any and all warranties.

This product is warranted for **RESIDENTIAL USE ONLY**. Under no circumstance should a KidKraft Play System be used in public settings such as schools, churches, playgrounds, parks, day cares and the like. Such use may lead to product failure and potential injury. Any and all public use will void this warranty.

KidKraft disclaims all other representations and warranties of any kind, express or implied.

This Warranty gives you specific legal rights. You may have other rights as well which vary from state to state or province to province. This warranty excludes all consequential damages, however, some states do not allow the limitation or exclusion of consequential damages, and therefore this limitation may not apply to you.

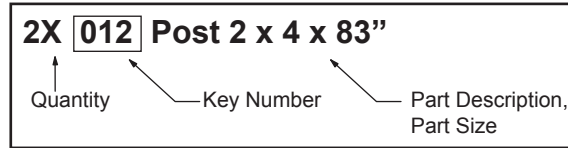
# Keys to Assembly Success

## Tools Required

<ul style="list-style-type: none"> <li>• Tape Measure</li> <li>• Carpenters Level</li> <li>• Carpenters Square</li> <li>• Claw Hammer</li> <li>• Standard or Cordless Drill</li> </ul>	<ul style="list-style-type: none"> <li>• #1, #2 &amp; #3 Phillips or Robertson Bits or Screwdriver</li> <li>• Ratchet with extension (1/2" &amp; 9/16" sockets)</li> </ul>	<ul style="list-style-type: none"> <li>• Open End Wrench (7/16", 1/2" &amp; 9/16")</li> <li>• Adjustable Wrench</li> <li>• 1/8" &amp; 3/16" Drill Bits</li> <li>• Pencil</li> </ul>	<ul style="list-style-type: none"> <li>• 3/16" Hex Key</li> <li>• 8' Step Ladder</li> <li>• Safety Glasses</li> <li>• Adult Helpers</li> </ul>
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## Part Identification Key







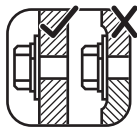
On each page, you will find the parts and quantities required to complete the assembly step illustrated on that page. Here is a sample.



**Key Number:** The first two digits represent the step number. The third digit represents the piece. Note that if the part is used in multiple steps then the number only reflects the first step it is used in.

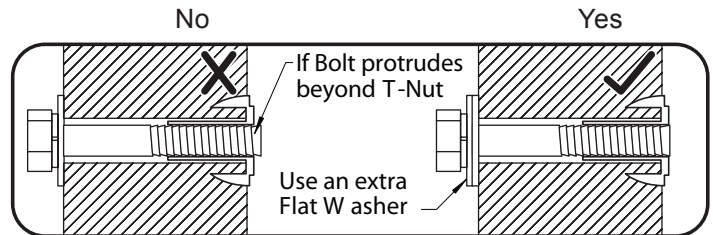
## Symbols

Throughout these instructions symbols are provided as important reminders for proper and safe assembly.

<p>This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.</p> 	<p>Check that set or assembly is properly level before proceeding.</p> <p>Use Level</p> 				
<p>Use Help</p> 	<p>Use Help</p> 	<p>Where this is shown, 2 or 3 people are required to safely complete the step. To avoid injury or damage to the assembly make sure to get help!</p>	<p>Pre-drill 1/8" &amp; 3/16" Bit</p>	<p>Pre-drill a pilot hole before fastening screw or lag to prevent splitting of wood.</p>	
<p>Measure Distance</p> 	<p>Check that assembly is square before tightening bolts.</p>	<p>Use a measuring tape to assure proper location.</p>	<p>Square Assembly</p> 	<p>Tighten Bolts</p> 	<p>This indicates time to tighten bolts, but not too tight! Do not crush the wood. This may create splinters and cause structural damage.</p>

## CAUTION – Protrusion Hazard

Once the assembly is tightened, watch for exposed threads. If a thread protrudes from the T-Nut, remove the bolt and add washers to eliminate this condition. Extra washers have been provided for this purpose.

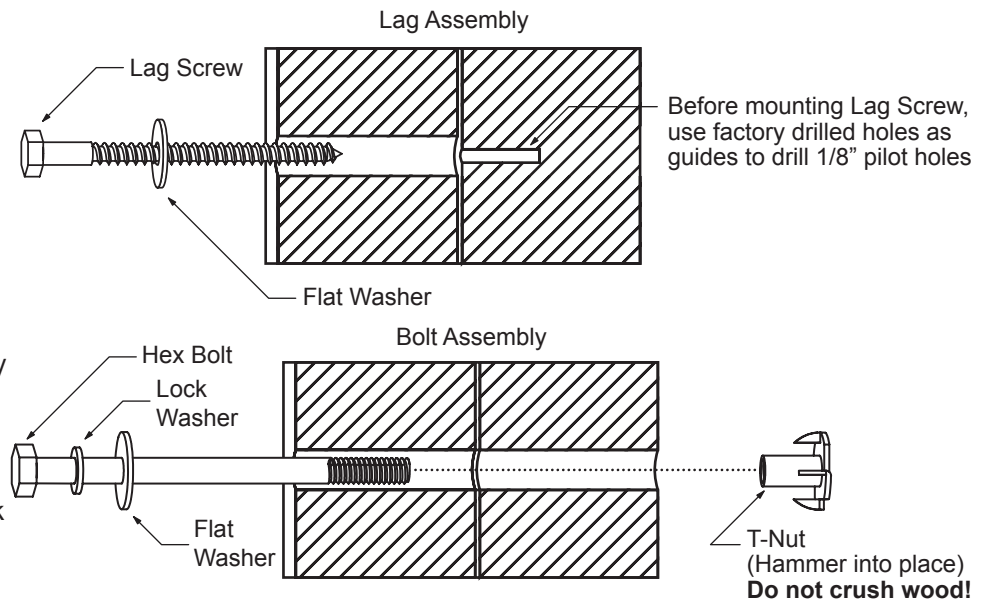


## Proper Hardware Assembly

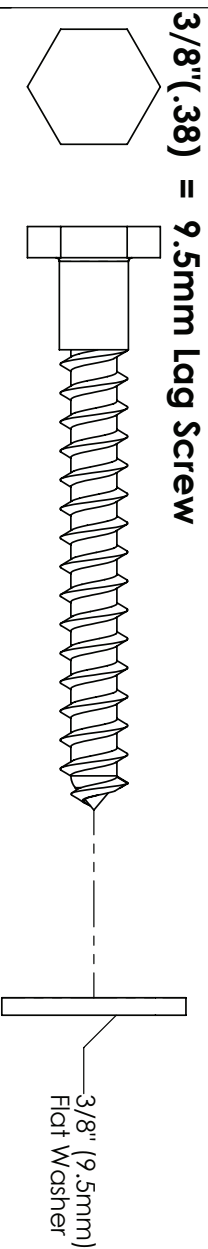
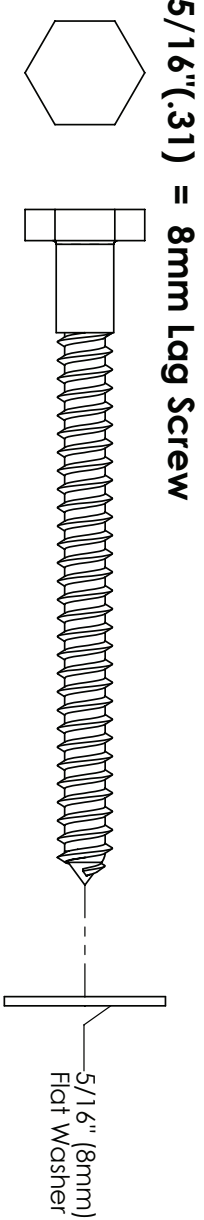
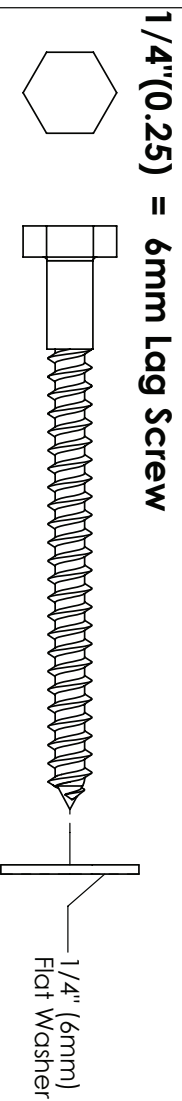
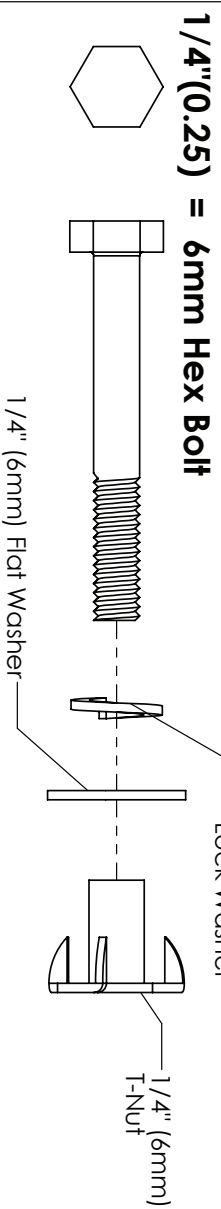
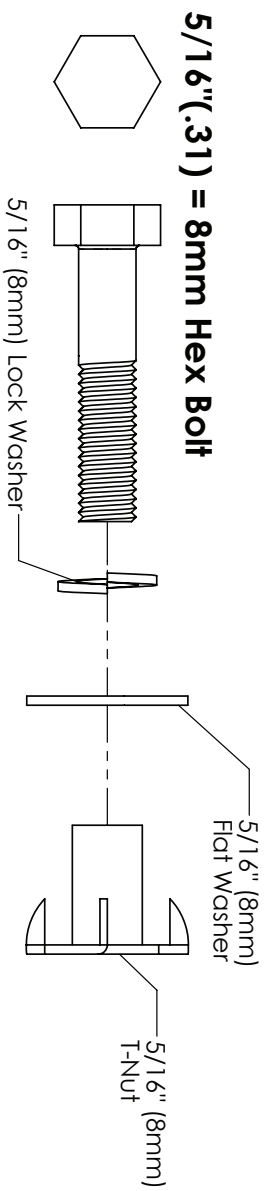
Lag screws require drilling pilot holes to avoid splitting wood. Only a flat washer is required. For ease of installation liquid soap can be used on all lag-type screws.

For bolts, tap T-Nut into hole with hammer. Insert the hex bolt through lock washer first then flat washer then hole. Because the assemblies need to be squared do not completely tighten until instructed. Pay close attention to diameter of the bolts. 5/16" is slightly larger than 1/4".

**Note:** Wafer head bolts with blue lock tight or a bolt with a Ny-Lok nut do NOT require a lock washer.



# KIDKRAFT™ DESIGN HARDWARE



**HARDWARE LENGTH CHART**  
inches vs millimetres

6	152
5½	140
5	127
4½	114
4	102
3½	89
3	76
2½	64
2	51
1½	38
1¼	32
1-1/8	29
1	25.4
7/8	22
3/4	19
1/2	12.7

## DIAMETER CONVERSION

1 inch = 25.4mm

**For example:**

BOLT DIAMETER 5/16 (0.31) inches

0.31 inches x 25.4mm = 8mm

## LENGTH CONVERSION

1 inch = 25.4mm

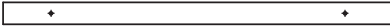
**For example:**

BOLT LENGTH 4½ (4.5) inches long

4.5 inches x 25.4mm = 114mm long

# Part Identification (Reduced Part Size)

1pc. - **1944** - Panel Frame 1 x 2 x 24-3/8" - 3591944 - Box 1



9pc. - **2545** - CE Siding 3/8 x 3-1/2 x 35-7/8" - 3592545 - Box 1



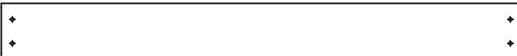
1pc. - **0850** - CE Wall Board 1 x 4 x 17" - 3590850 - Box 1



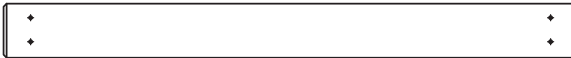
2pc. - **1227** - CE Wall Board 1 x 4 x 20" - 3591227 - Box 1



4pc. - **0304** - CE Floor Board 1 x 4 x 32-1/2" - 3590304 - Box 1



1pc. - **1939** - Lower Window 1 x 4 x 35 7/8" - 3591939 - Box 1



2pc. - **1906** - Top Front Back 1 x 4 x 38-1/2" - 3591906 - Box 1



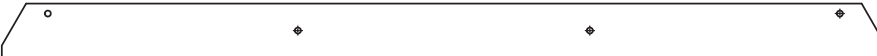
2pc. - **1796** - Top End 1 x 4 x 46-1/2" - 3591796 - Box 1



2pc. - **2831** - Side Roof 1 x 4 x 57" - 3592831 - Box 1



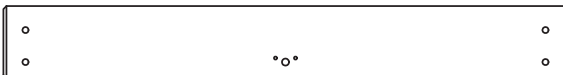
1pc. - **0353** - MK Ground 1 x 4 x 55 1/4" - 3590353 - Box 1



1pc. - **1933** - Ground SW 1 x 5 x 68-7/16" - 3591933 - Box 1



1pc. - **1895** - Floor End 1 x 5 x 35 1/4" - 3591895 - Box 1



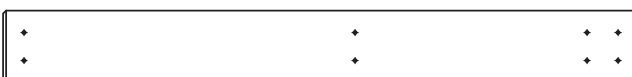
1pc. - **1934** - End Floor 1 x 5 x 35 1/4" - 3591934 - Box 1



1pc. - **1768** - Lower Back 1 x 5 x 38 1/2" - 3591768 - Box 1



1pc. - **1905** - Ground Front 1 x 5 x 39-3/4" - 3591905 - Box 1



Nominal Size	Actual Size
3/8 x 3-1/2	3/8 x 3-1/2
1/2 x 4	5/8 x 3-1/4
1 x 2	5/8 x 1-3/8
1 x 3	5/8 x 2-3/8
1 x 4	5/8 x 3-3/8



# Part Identification (Reduced Part Size)

Nominal Size	Actual Size
1 x 4	5/8 x 3-3/8
1 x 5	5/8 x 4-3/8
1 x 6	5/8 x 5-3/8

1pc. - **1932** - Side Ground 1 x 5 x 50-1/4" - 3591932 - Box 1



1pc. - **1779** - CE Access Board 1 x 6 x 17" - 3591779 - Box 1



2pc. - **1778** - CE Rock Board A 1 x 6 x 17" - 3591778 - Box 1



3pc. - **1777** - CE Rock Board B 1 x 6 x 17" - 3591777 - Box 1



5pc. - **1889** - Floor Board 1 x 6 x 32 1/2" - 3591889 - Box 1



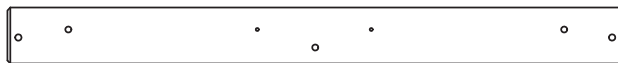
2pc. - **1890** - CE Gap Board 1 x 6 x 32 1/2" - 3591890 - Box 1



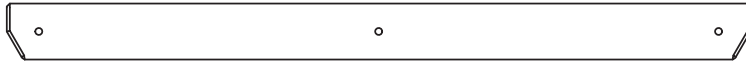
1pc. - **1903** - Floor Joist 5/4 x 3 x 38-1/2" - 3591903 - Box 1



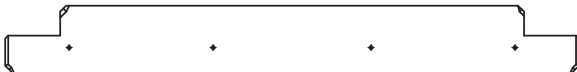
1pc. - **1894** - Back Floor 5/4 x 4 x 38 1/2" - 3591894 - Box 1



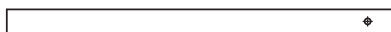
1pc. - **1862** - SW Support 5/4 x 4 x 46 1/2" - 3591862 - Box 1



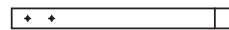
1pc. - **2832** - Cafe Table Top 5/4 x 5 x 35 7/8" - 3592832 - Box 1



1pc. - **1515** - Roof Support 2 x 2 x 24-1/4" - 3591515 - Box 1



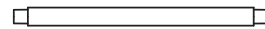
6pc. - **0318** - Ground Stake 1-1/4 x 1-1/2 x 14" 3650318 - Box 1



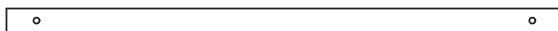
1pc. - **1937** - Centre Divider 2 x 2 x 31-3/4" - 3591937 - Box 1



3pc. - **578** - Tennon Dowel Ø1-1/8 x 15-7/8" - 3681578 - Box 1



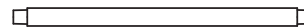
1pc. - **1761** - Side Joist 2 x 2 x 34 3/4" - 3591761 - Box 1



1pc. - **1941** - Water Sand Support 2 x 2 x 35-7/8" - 3591941 - Box 1



1pc. - **858** - Tennon Dowel Ø1-1/8 x 18-5/8" - 3681858 - Box 1



1pc. - **1794** - Ridge 2 x 2 x 46-1/2" - 3591794 - Box 1

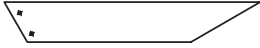


# Part Identification (Reduced Part Size)

2pc. - **1506** - Rockwall Block 2 x 3 x 4" - 3591506 - Box 1



1pc. - **0312** - Gusset 2 x 3 x 16" - 3590312 - Box 1



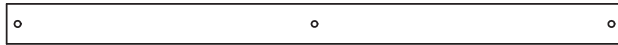
1pc. - **2033** - MK Mount 2 x 3 x 35" - 3592033 - Box 1



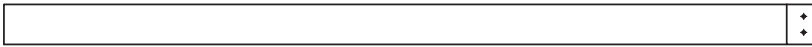
3pc. - **0369** - Lower Diagonal 2 x 3 x 37" - 3590369 - Box 1



1pc. - **1908** - Front Floor 2 x 3 x 38 1/2" - 3591908 - Box 1



2pc. - **0349** - Rock Rail 2 x 3 x 51" - 3590349 - Box 1



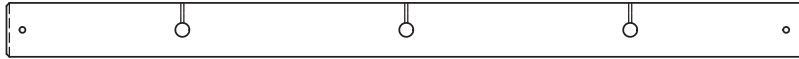
2pc. - **1367** - Post MK 2 x 3 x 70" - 3591367 - Box 1



1pc. - **1856** - SW Upright 2 x 4 x 48 5/16" - 3591856 - Box 1



1pc. - **1565** - MK Rail Short 2 x 4 x 50" - 3591565 - Box 1



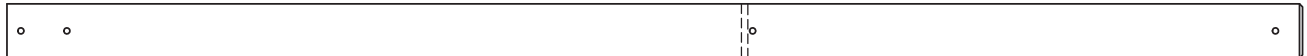
1pc. - **1943** - MK Rail Long 2 x 4 x 54" - 3591943 - Box 1



1pc. - **2830** - Mount 2 x 4 x 56" - 3592830 - Box 1



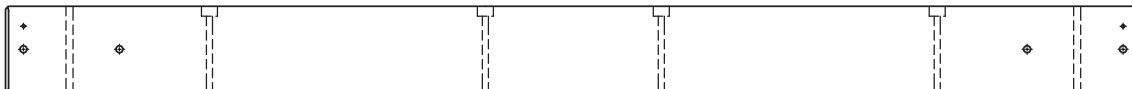
4pc. - **1931** - Post 2 x 4 x 81" - 3591931 - Box 1



2pc. - **1863** - SW Post 2 x 4 x 86 11/16" - 3591863 - Box 1



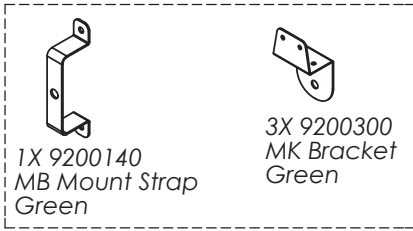
1pc. - **4970** - CE SW Rail 2 x 6 x 71" - 3594970 - Box 1



Nominal Size	Actual Size
5/4 x 4	15/16 x 3-1/4
2 x 3	1-3/8 x 2-1/2
2 x 4	1-3/8 x 3-3/8
2 x 2	1-1/2 x 1-1/2
2 x 6	1-1/2 x 5-3/8

# Part Identification (Reduced Part Size)

1X 3201305  
Monkey Bracket Set

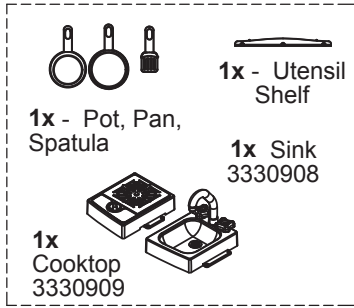


1X 3205979  
Corner Bracket  
Set (5pk) Green

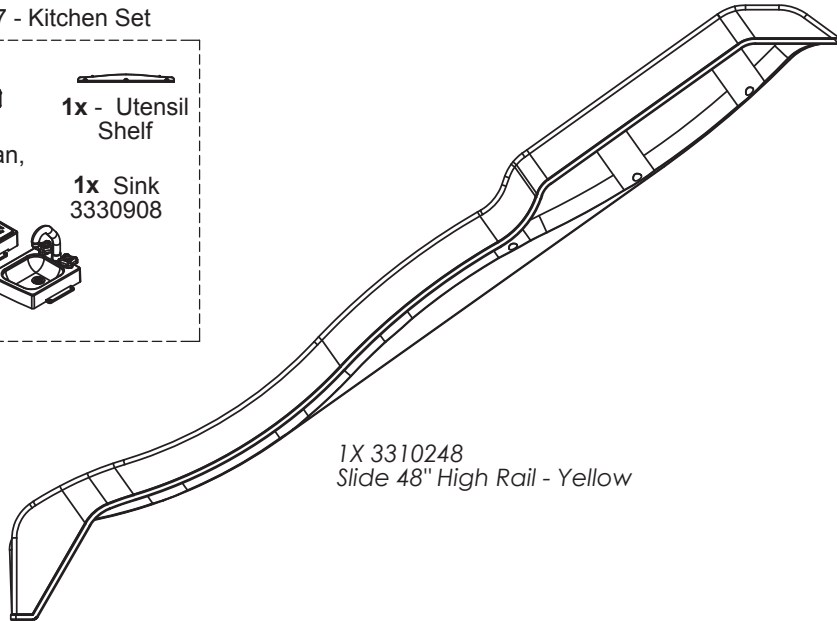


1X 3320401 Flower box

(1) 3330027 - Kitchen Set



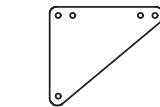
1X 9320370  
KidKraft  
ID Plaque



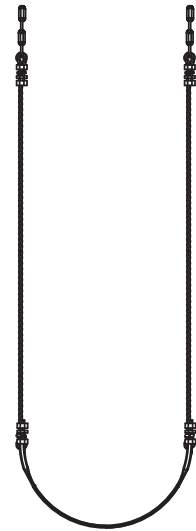
1X 3310248  
Slide 48" High Rail - Yellow



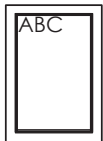
1X 3320386 Rocks (5pk)  
3-Green 2-Yellow



1X 3200182  
Triangle Plate (2pk)  
Green

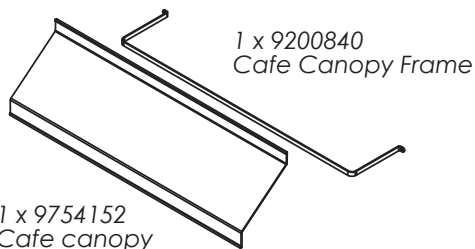


2X 3724943  
42" Belt Swing Yellow  
w.welded chain



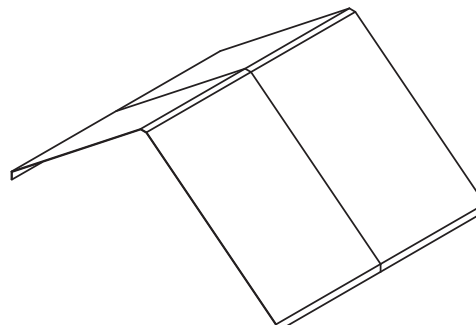
1X 9750120  
Chalk Wall/Tarp  
Green

1 x 3754152  
Hazelwood Canopy Set



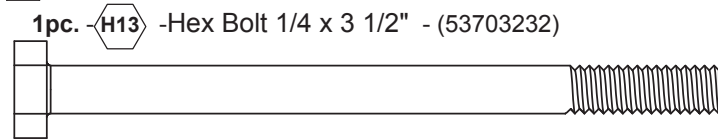
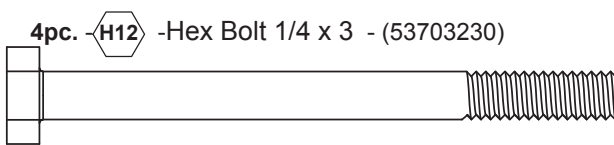
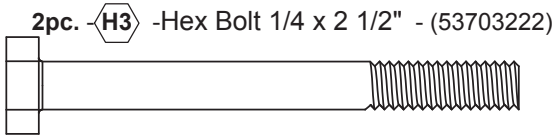
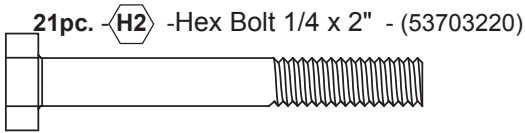
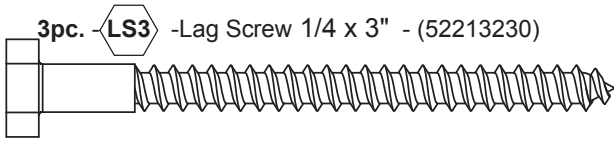
1 x 9754152  
Cafe canopy

1 x 9200840  
Cafe Canopy Frame

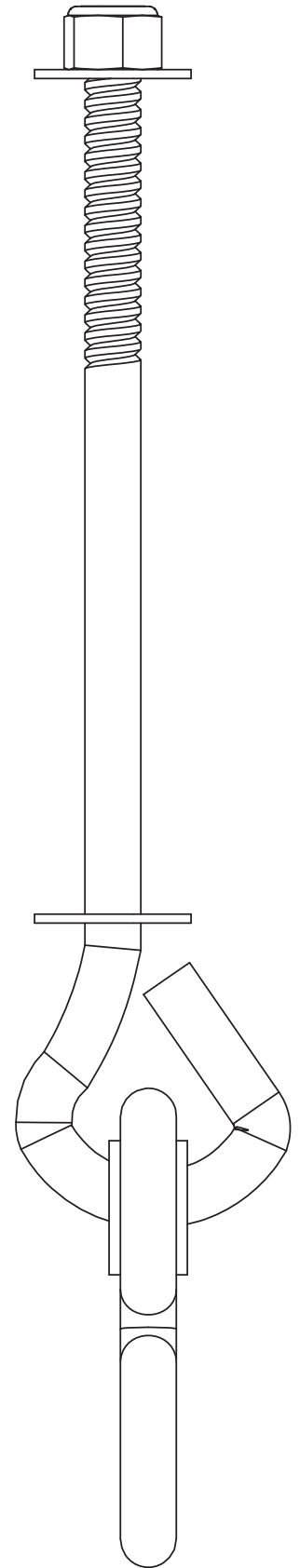
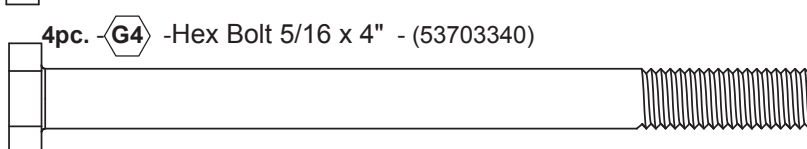
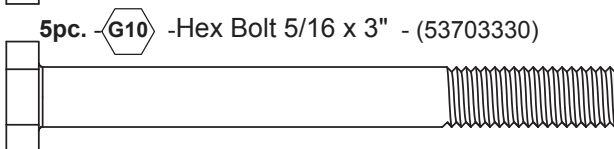
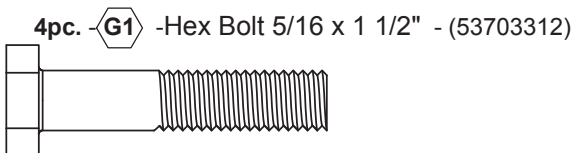
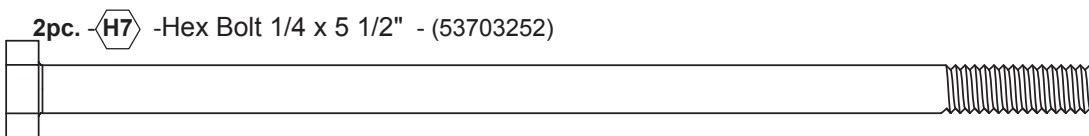
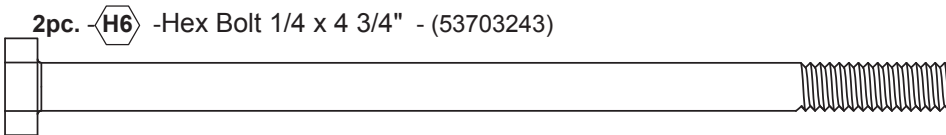
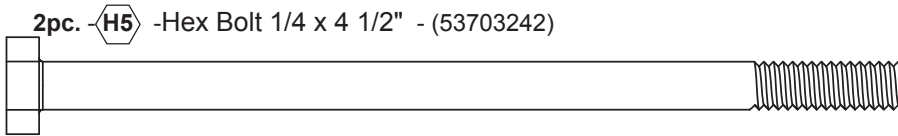
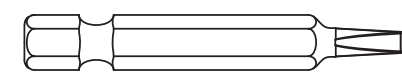


1 x 3750308 Carlisle Canopy

# Hardware Identification (Actual Size)



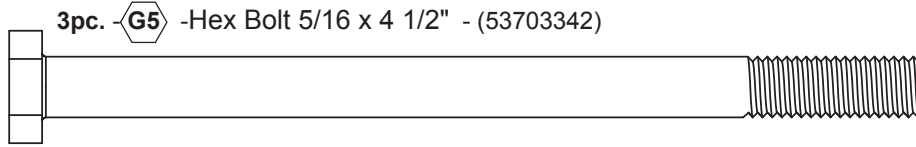
1x - #2 x 2" Robertson Driver (9200014)



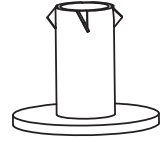
1X 320200  
Swing Hanger Bolt  
Thru. (4 pk)



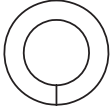
# Hardware Identification (Actual Size)



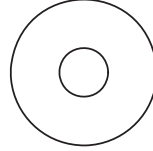
5pc. **BN1** -1/4" Barrel Nut - (54803300)



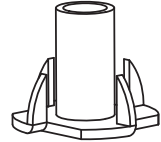
16pc. **LW2** - 5/16" Lock Washer - (51303300)



44pc. **FW1** -1/4" Flat Washer - (51103200)



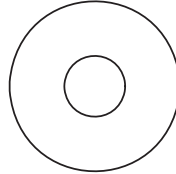
34pc. **TN1** - 1/4"T - Nut -(54503200)



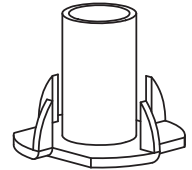
39pc. **LW1** -1/4" Lock Washer - (51303200)



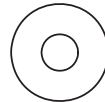
16pc. **FW2** - 5/16" Flat Washer - (51103300)



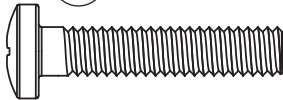
16pc. **TN2** -5/16" T- Nut - (54503300)



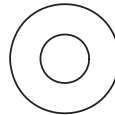
33pc. **FW3** -#8 Flat Washer - (51003500)



5pc. **PB2** -Pan Bolt 1/4 x 1 1/4 - (53433212)



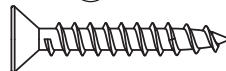
15pc. **FW0** -3/16" Flat Washer - (51103100)



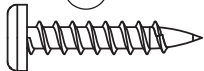
55pc. **S5** -Pan Screw #8 x 1/2" - (52433502)



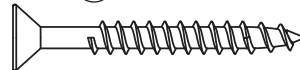
24pc. **S1** -Flat Head Screw #8 x 1 1/8" - (52043514)



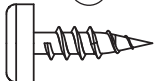
7pc. **S10** -Pan Screw #8 x 1" - (52433510)



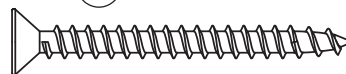
104pc. **S2** -Flat Head Screw #8 x 1 1/2" - (52043512)



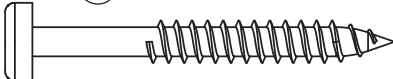
16pc. **S6** -Pan Screw #12 x 1" - (52433610)



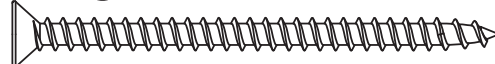
8pc. **S15** -Flat Head Screw #8 x 1 3/4" - (52043513)



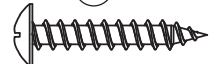
19pc. **S7** -Pan Screw #12 x 2" - (52433620)



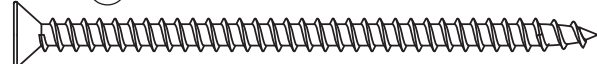
27pc. **S3** -Flat Head Screw #8 x 2 1/2" - (52043522)



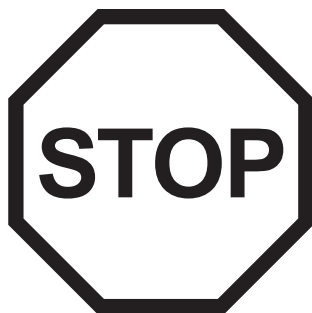
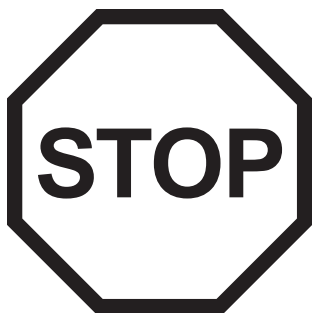
40pc. **S0** -Truss Screw #8 x 7/8" - (52933505)



10pc. **S4** -Flat Head Screw #8 x 3" - (52043530)



# Step 1: Inventory Parts - Read This Before Starting Assembly



- A.** This is the time for you to inventory all your hardware, wood and accessories, referencing the parts identification sheets. This will assist you with your assembly.
- The wood pieces will have the four digit key number stamped on the ends of the boards. The wood pieces are referenced throughout the instructions with this number.
  - Please refer to Page 6 for proper hardware assembly.
  - Each step indicates which bolts and/or screws you will need for assembly, as well as any flat washers, lock washers, t-nuts or lock nuts.
- B.** If there are any missing or damaged pieces or you need assistance with assembly please contact the Consumer Relations Department directly. Call us before going back to the store.

**1.800.933.0771 or 972.385.0100**  
**customerservice@kidkraft.com**  
**canadacustomerservice@kidkraft.com**  
For online parts replacement visit  
<https://parts.kidkraft.com/>

**+31 20 305 8620**  
**europcustomerservice@KidKraft.com**  
For online parts replacement visit  
<https://parts.kidkraft.eu/>

- C.** Read the assembly manual completely, paying special attention to ANSI warnings; notes; and safety/maintenance information on pages 1 - 6.
- D.** Before you discard your cartons fill out the form below.
- The carton I.D. stamp is located on the end of each carton. The tracking number is located on the KidKraft ID Plaque (9320370).
  - Please retain this information for future reference. You will need this information if you contact the Consumer Relations Department.

## MODEL NUMBER: **F24152**

CARTON I.D. STAMP: \_ \_ \_ \_ \_ 14459 \_ (Box 1)

CARTON I.D. STAMP: \_ \_ \_ \_ \_ 14459 \_ (Box 4)

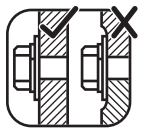
CARTON I.D. STAMP: \_ \_ \_ \_ \_ 14459 \_ (Box 2)

CARTON I.D. STAMP: \_ \_ \_ \_ \_ 14459 \_ (Box 5)

CARTON I.D. STAMP: \_ \_ \_ \_ \_ 14459 \_ (Box 3)

CARTON I.D. STAMP: \_ \_ \_ \_ \_ 14459 \_ (Box 6)

TRACKING NUMBER (from ID Plaque): \_\_\_\_\_



## Step 2: Swing Beam Assembly

**A:** In the middle holes of (4970) CE SW Rail install 4 Bolt Thru Swing Hangers making sure the swing hangers are oriented in the direction shown in fig. 2.1 to maintain proper swing motion.



**Warning:** For your child's safety, orientate the swing hangers as shown to ensure your swing will have proper swing motion when installed. Failure to do so could result in premature failure of the swing hanger or swing chain.

**B:** Attach 1 (H7) 1/4 x 5-1/2" Hex Bolt (with lock washer, flat washer and t-nut) to the ends of (4970) CE SW Rail. The bolts do not attach to anything, but **MUST** be installed to the beams to prevent splitting and checking of wood. (fig. 2.2)

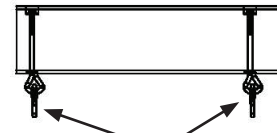
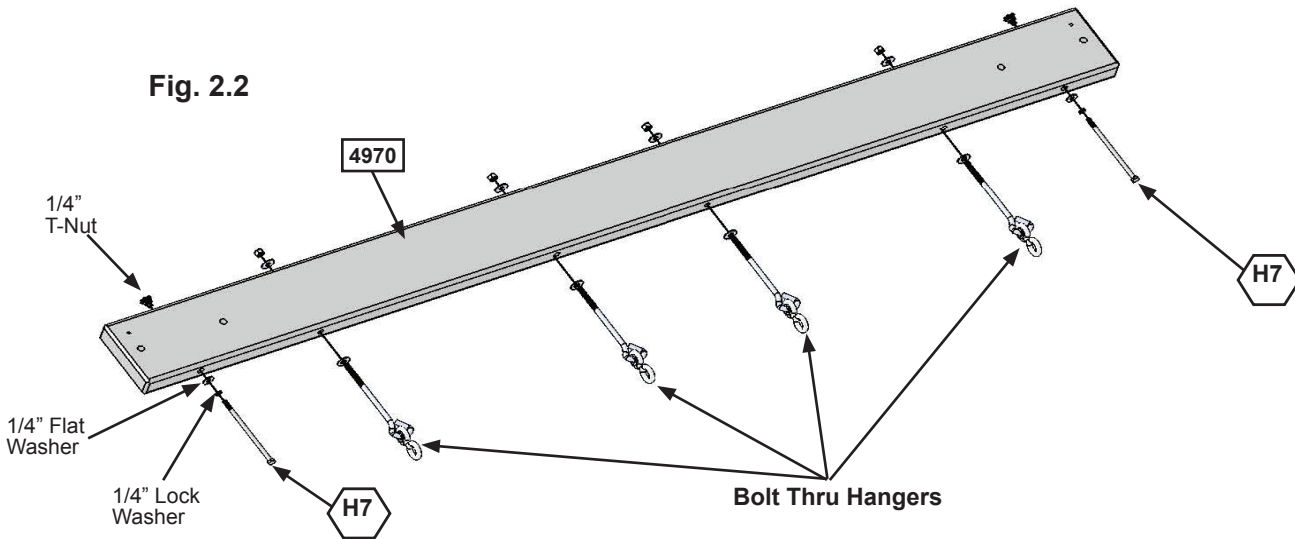


Fig. 2.1

Make sure triangle is tight against beam

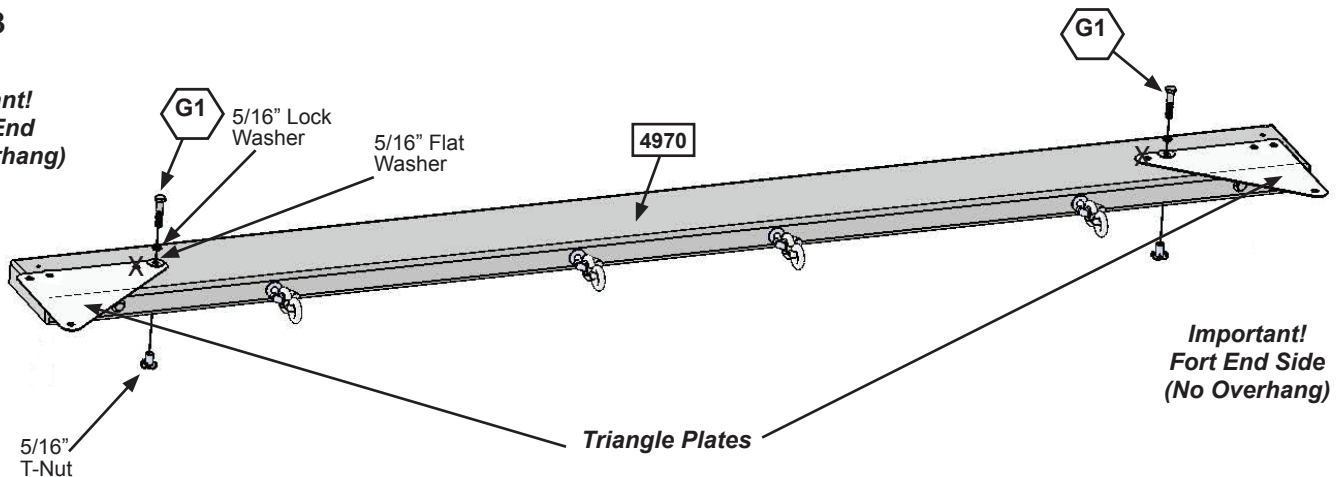
Fig. 2.2



**C:** Attach 1 Triangle Plate to each end of (4970) CE SW Rail using 1 (G1) 5/16 x 1-1/2" Hex Bolt (with lock washer, flat washer and t-nut) per Triangle Plate in the hole indicated in fig. 2.3. **Correct hole usage is very important.** Refer to fig. 2.3 for correct placement of Hex Bolts.

Fig. 2.3

**Important!**  
Swing End  
(With Overhang)



**Important!**  
Fort End Side  
(No Overhang)

### Wood Parts

1 x 4970 CE SW Rail 2 x 6 x 71"

### Hardware

2 x G1 5/16 x 1-1/2" Hex Bolt  
(5/16" lock washer, 5/16" flat washer and 5/16" t-nut)

2 x H7 1/4 x 5-1/2" Hex Bolt  
(1/4" lock washer, 1/4" flat washer and 1/4" t-nut)

### Other Parts

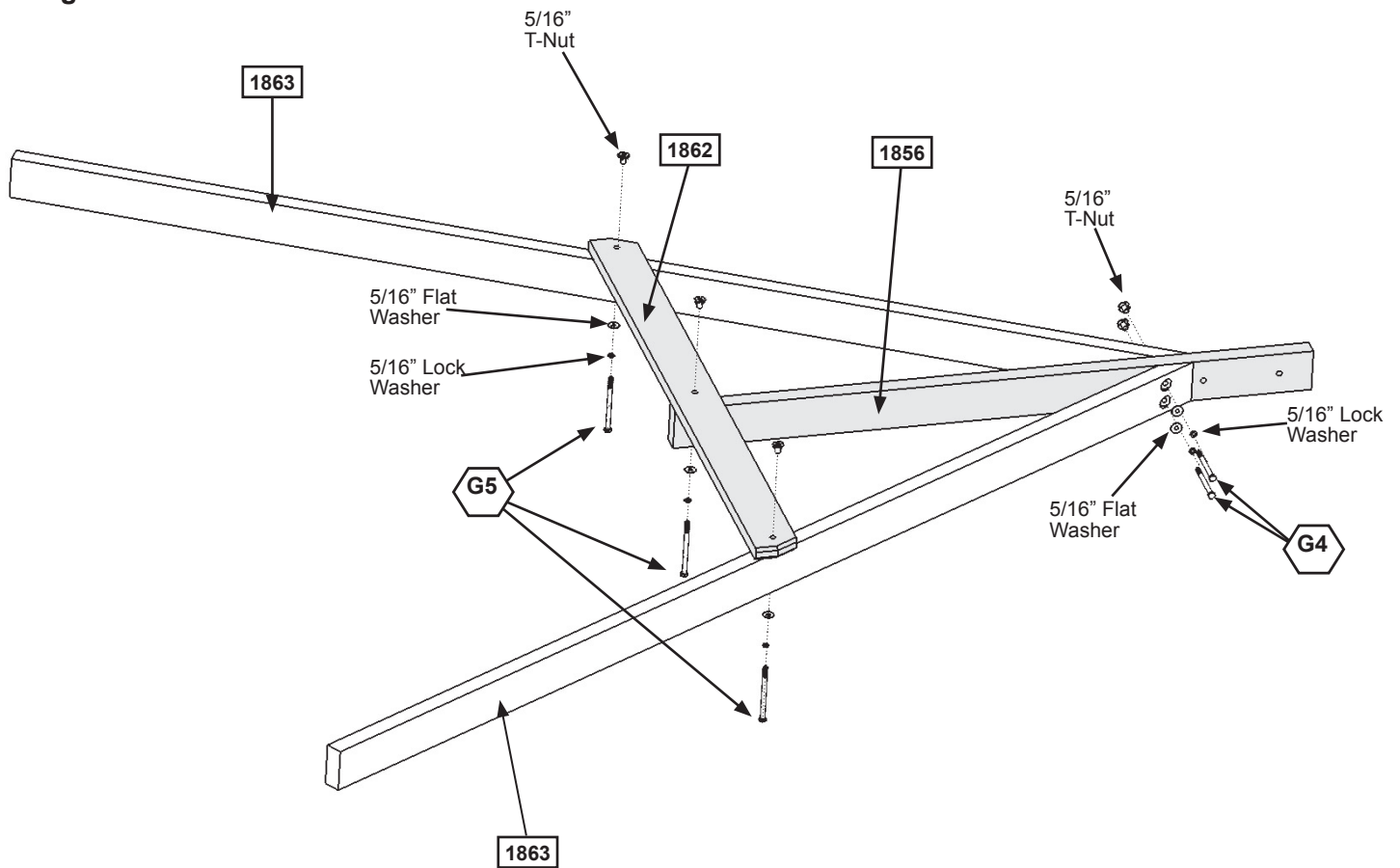
4 x Bolt Thru Swing Hangers  
1 x Triangle Plates (pkg of 2)



# Step 3: Swing End Assembly

**A:** Attach 2 (1863) SW Posts to (1856) SW Upright using 2 (G4) 5/16 x 4" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 3.1)

**Fig. 3.1**



**B:** Attach (1862) SW Support to both (1863) SW Posts and (1856) SW Upright using 3 (G5) 5/16 x 4-1/2" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 3.1)

### Wood Parts

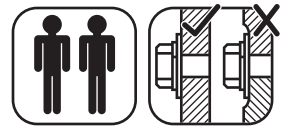
- 2 x 1863 SW Post 2 x 4 x 86-11/16"
- 1 x 1862 SW Support 5/4 x 4 x 46-1/2"
- 1 x 1856 SW Upright 2 x 4 x 48-5/16"

### Hardware

- 2 x G4 5/16 x 4" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
- 3 x G5 5/16 x 4-1/2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

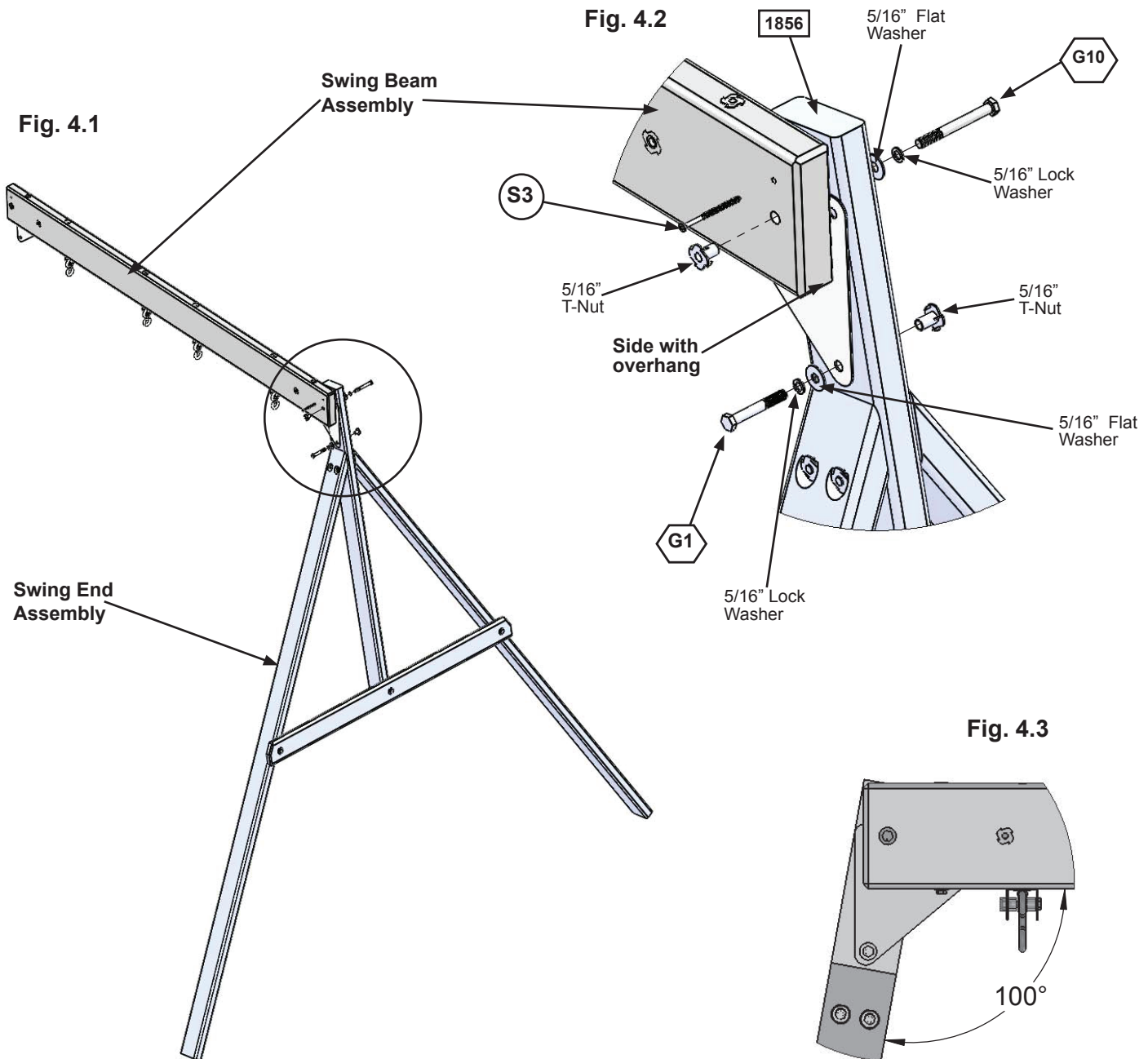


## Step 4: Attach Swing End to Swing Beam



**A:** Attach Swing Beam Assembly side with overhang to Swing End Assembly using 1 (G10) 5/16 x 3" Hex Bolt (with lock washer, flat washer and t-nut) in the top hole of Triangle Plate and 1 (G1) 5/16 x 1-1/2" Hex Bolt (with lock washer, flat washer and t-nut) in the bottom hole of Triangle Plate. (fig. 4.1 and 4.2)

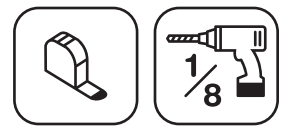
**B:** Make sure Swing End Assembly flares out at an angle then attach Swing Beam Assembly to (1856) SW Upright with 1 (S3) #8 x 2-1/2" Wood Screw. (fig. 4.2 and 4.3)



### Hardware

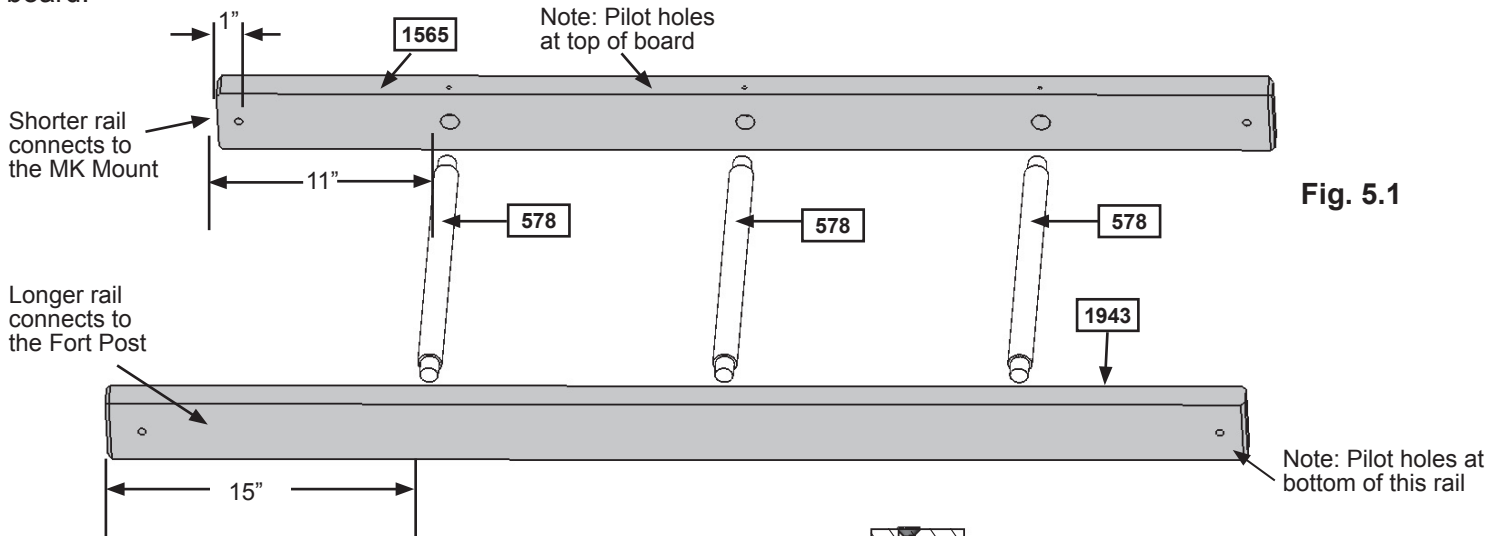
- 1 x G1 5/16 x 1-1/2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
- 1 x G10 5/16 x 3" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
- 1 x S3 #8 x 2-1/2" Wood Screw

# Step 5: Monkey Rail Assembly



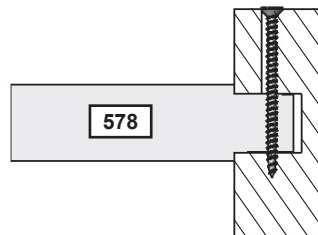
**Pre-drill all pilot holes using a 1/8" drill bit before installing wood screws.**

**A:** Insert 3 (578) 1-1/8 x 15-7/8" Dowels into both (1943) MK Rail Long and (1565) MK Rail Short as shown in fig. 5.1. Note that (1943) MK Rail Long will connect to the (1931) Post when attaching to the fort and (1565) MK Rail Short will connect to (2033) MK Mount and the pilot holes on the (1943) MK Rail Long are on the bottom of the board.



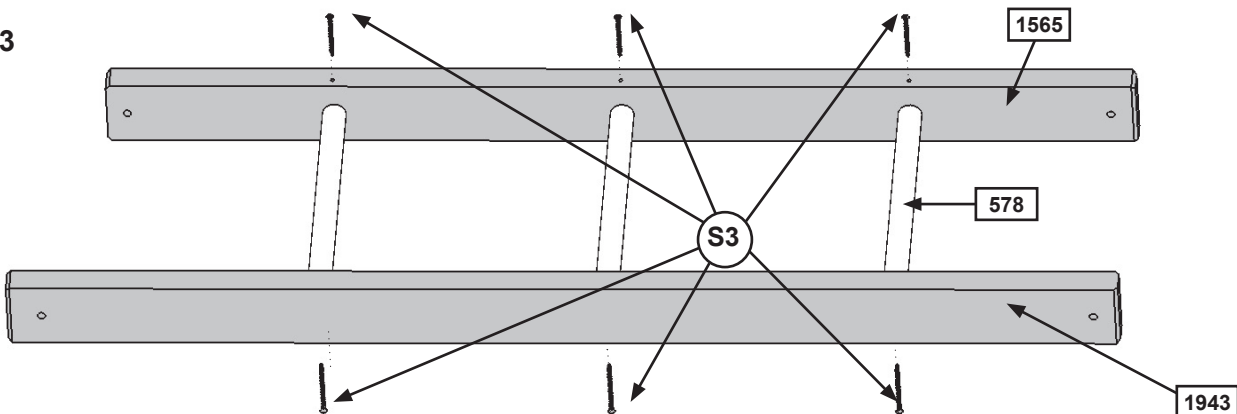
**Fig. 5.1**

**B:** Make sure shoulder of dowel is against each rail before pre-drilling pilot holes. Drill 1/8" pilot holes through the rails and into the dowels to prevent splitting. (fig. 5.2)



**Fig. 5.2**

**Fig. 5.3**



**C:** Attach (578) 1-1/8 x 15-7/8" Dowels to both rails with 2 (S3) #8 x 2-1/2" Wood Screws per dowel. Screws are installed from the bottom of the board on the (1943) MK Rail Long (fig. 5.3)

**Wood Parts**

- 3 x 578 Tennon Dowel 1-1/8 x 15-7/8"
- 1 x 1943 MK Rail Long 2 x 4 x 54"
- 1 x 1565 MK Rail Short 2 x 4 x 50"

**Hardware**

- 6 x S3 #8 x 2-1/2" Wood Screw

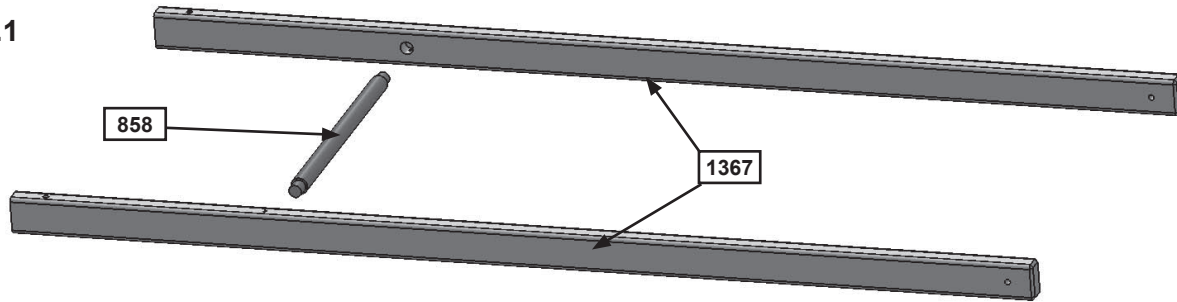
# Step 6: Monkey Ladder Assembly



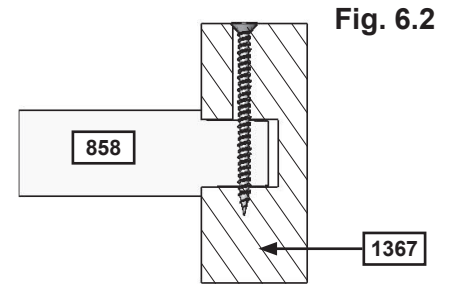
**Note: Pre-drill all holes using a 1/8" drill bit before installing the lag screws and wood screws.**

**A:** Insert 1 (858) 1-1/8 x 18-5/8" Dowel into 2 (1367) Post MK as shown in fig. 6.1.

**Fig. 6.1**



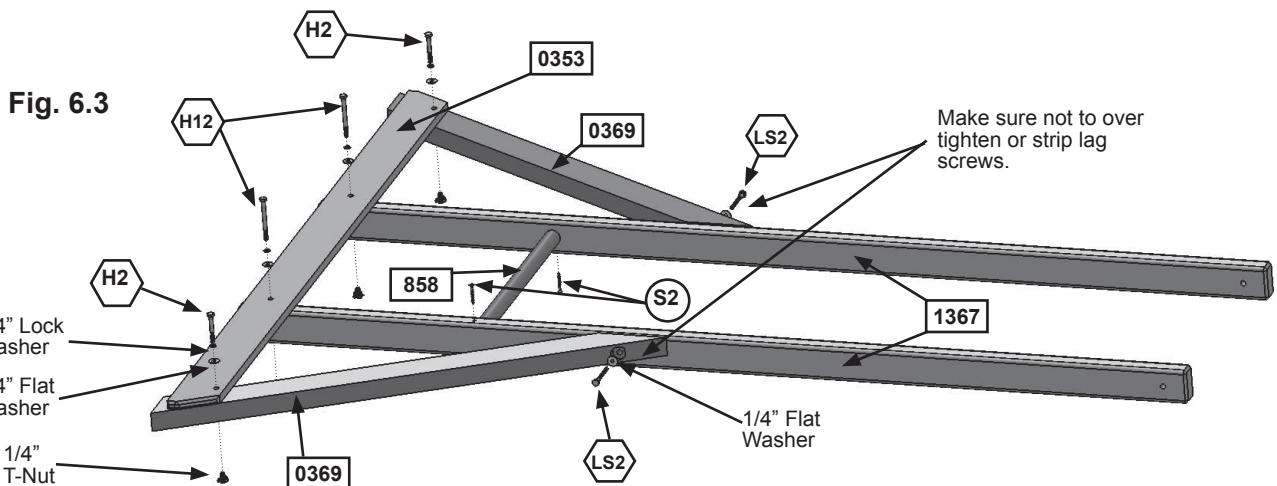
**B:** Make sure shoulder of dowel is against each post before pre-drilling pilot holes. Drill 1/8" pilot holes through the posts and into the dowel to prevent splitting. (fig. 6.2)



**C:** Attach (858) 1-1/8 x 18-5/8" Dowel to both posts with 2 (S2) #8 x 1-1/2" Wood Screws per dowel. One screw is installed from top of the rails and the other from the bottom as shown in fig. 6.3.

**D:** At bottom of (1367) Post MK attach (0353) MK Ground with 2 (H12) 1/4 x 3" Hex Bolts (with lock washer, flat washer and t-nut). **Be sure to keep the bolts loose.** (fig. 6.3)

**E:** Make sure the assembly is square and then attach 1 (0369) Lower Diagonal to each end of (0353) MK Ground with 1 (H2) 1/4 x 2" Hex Bolt (with lock washer, flat washer and t-nut), keeping the bolts loose, and to each (1367) Post MK with 1 (LS2) 1/4 x 2-1/2" Lag Screw (with flat washer). Once lag screws are installed tighten all bolts from Steps D & E. (fig. 6.3)



### Wood Parts

- 2 x 0369 Lower Diagonal 2 x 3 x 37"
- 1 x 0353 MK Ground 1 x 4 x 55-1/4"
- 2 x 1367 Post MK 2 x 3 x 70"
- 1 x 858 Tennon Dowel 1-1/8 x 18-5/8"

### Hardware

- 2 x H12 1/4 x 3" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x H2 1/4 x 2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x LS2 1/4 x 2-1/2" Lag Screw (1/4" flat washer)
- 2 x S2 #8 x 1-1/2" Wood Screw

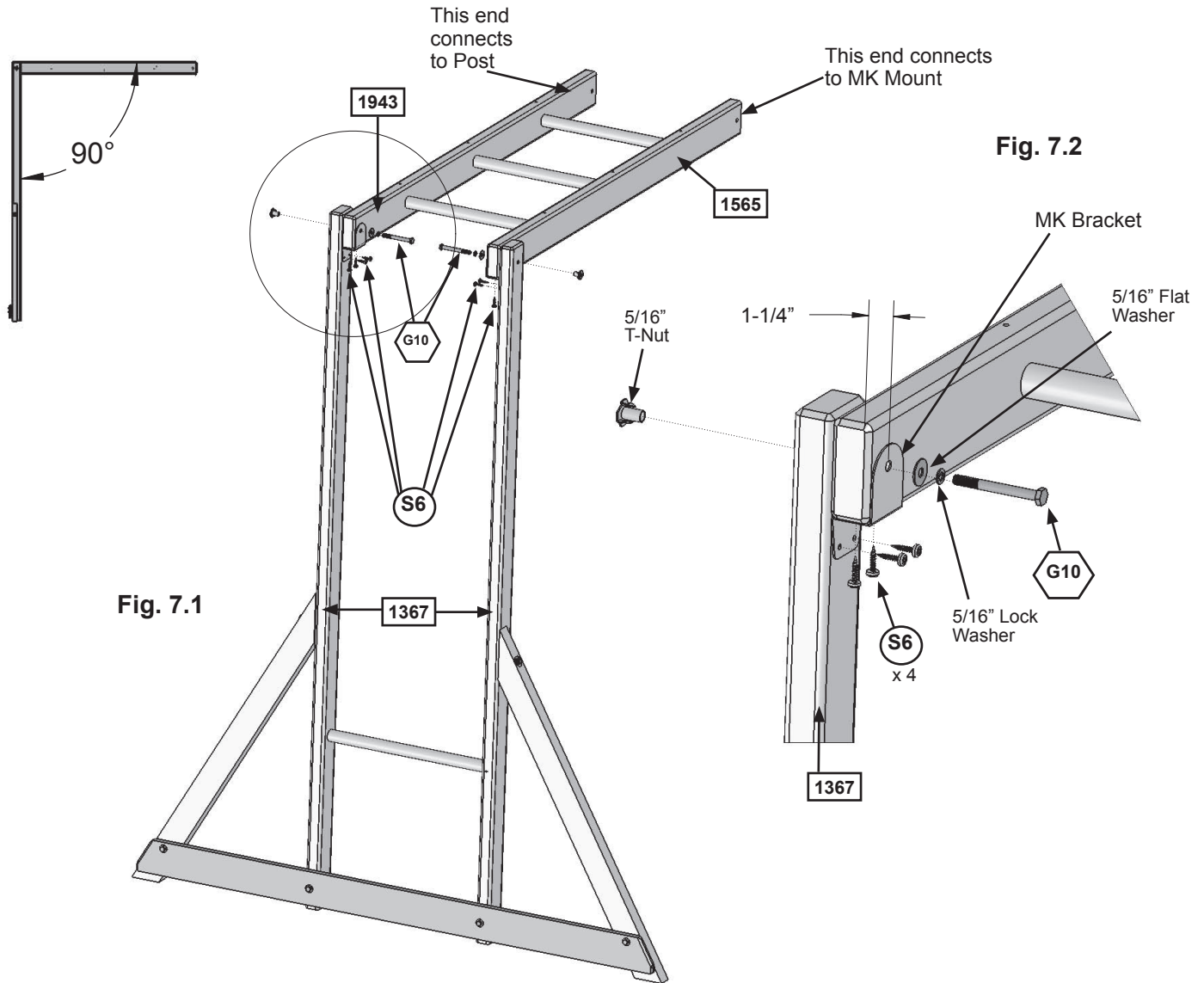
# Step 7: Connect Monkey Bar Assemblies



**Note:** Pre-drill all holes using a 1/8" drill bit before installing the pan screws.

**A:** Using a MK Bracket connect both (1943) MK Rail Long and (1565) MK Rail Short to each (1367) Post MK with 1 (G10) 5/16 x 3" Hex Bolt (with lock washer, flat washer and t-nut) and MK Bracket to the rails using 2 (S6) #12 x 1" Pan Screws per rail as shown in fig. 7.1 and 7.2.

**B:** Attach MK Bracket to both (1367) Post MKs with 2 (S6) #12 x 1" Pan Screws per bracket. (fig. 7.2)



### Hardware

- 2 x 5/16 x 3" Hex Bolt  
(5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
- 8 x #12 x 1" Pan Screws

### Other Parts

- 2 x MK Bracket



# Step 8: Side Wall Assembly



**A:** On the ground lay flat 2 (1931) Posts then attach (1932) Side Ground with 4 (H2) 1/4 x 2" Hex Bolts (with lock washer, flat washer and t-nut); (1934) End Floor using 2 (H2) 1/4 x 2" Hex Bolts (with lock washer, flat washer and t-nut) in the bottom holes; and (2831) Side Roof using 2 (H2) 1/4 x 2" Hex Bolts (with lock washer, flat washer and t-nut) as shown in fig. 8.1. **Keep bolts loose.**

**B:** Make sure assembly is square then pre-drill top holes in (1934) End Floor with a 1/8" drill bit and fasten to (1931) Posts with 2 (LS1) 1/4 x 1-1/2" Lag Screws (with flat washer). (fig. 8.2)

**C:** Tighten all bolts.

Fig. 8.1

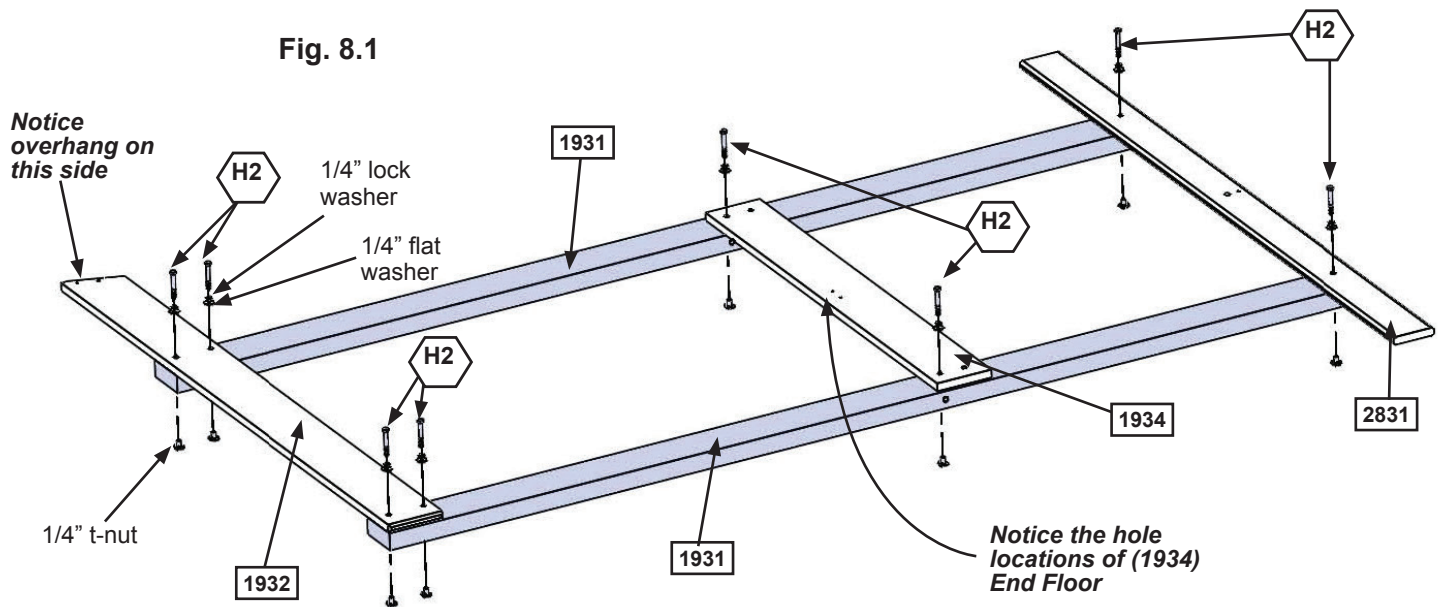
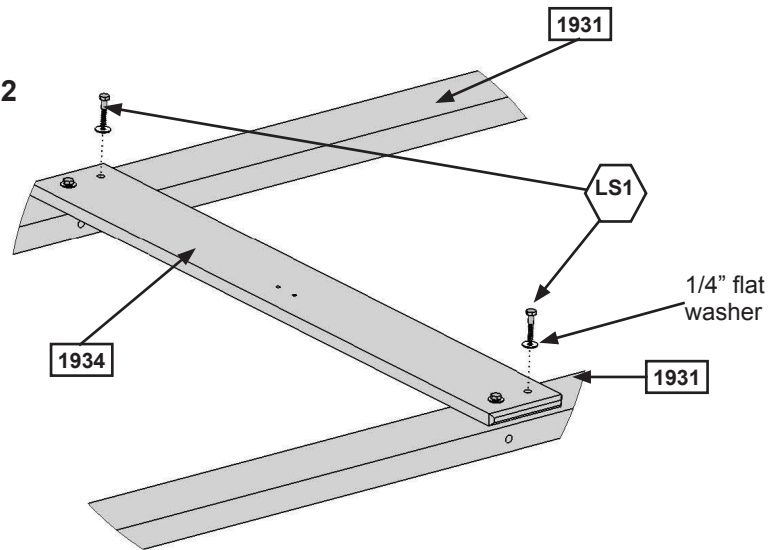


Fig. 8.2



### Wood Parts

- 1 x 1934 End Floor 1 x 5 x 35-1/4"
- 1 x 1932 Side Ground 1 x 5 x 50-1/4"
- 2 x 1931 Post 2 x 4 x 81"
- 1 x 2831 Side Roof 1 x 4 x 57"

### Hardware

- 8 x H2 1/4 x 2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x LS1 1/4 x 1-1/2" Lag Screw (1/4" flat washer)

# Step 9: Swing Wall Assembly Part 1



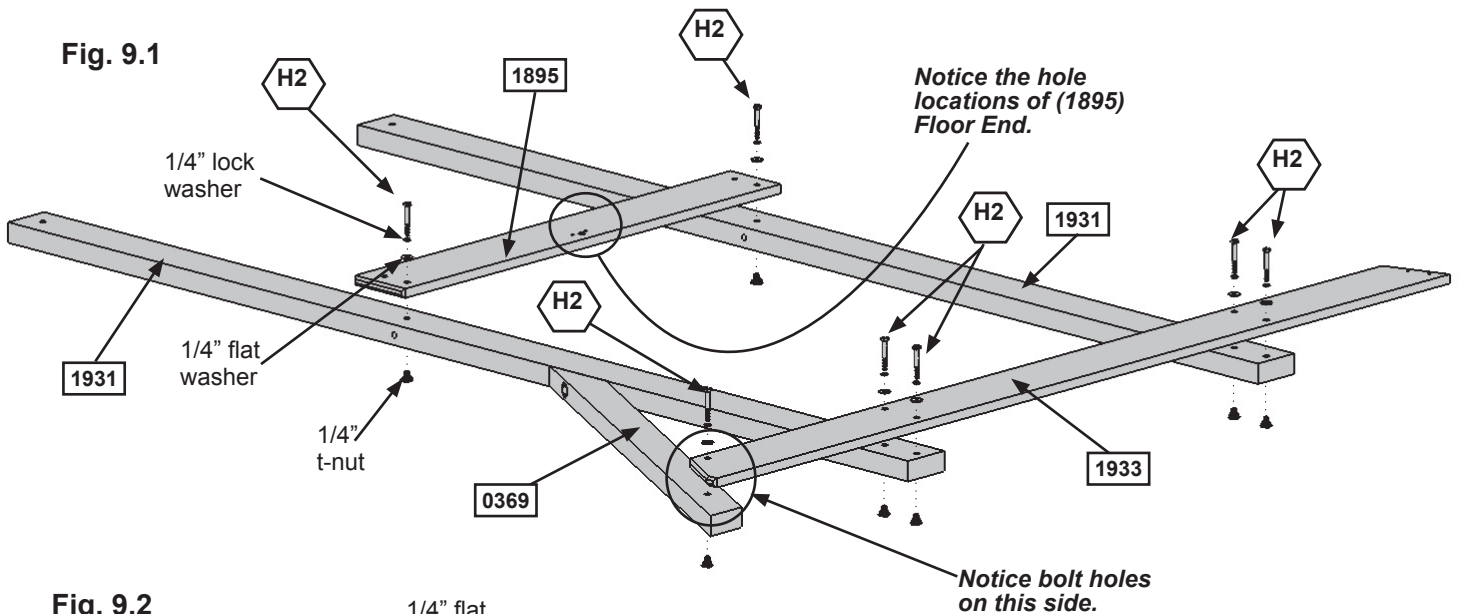
**Note: Keep all bolts loose in this step.**

**A:** On the ground lay flat 2 (1931) Posts then attach (1933) Ground SW with 4 (H2) 1/4 x 2" Hex Bolts (with lock washer, flat washer and t-nut); and (1895) Floor End using 2 (H2) 1/4 x 2" Hex Bolts (with lock washer, flat washer and t-nut) in the bottom holes as shown in fig. 9.1.

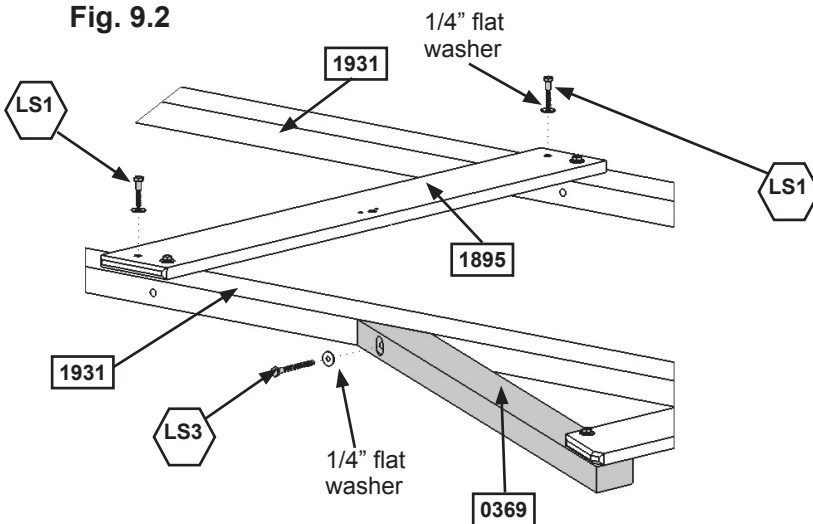
**B:** On the side indicated in fig. 9.1, attach (0369) Lower Diagonal to (1933) Ground SW with 1 (H2) 1/4 x 2" Hex Bolt (with lock washer, flat washer and t-nut).

**C:** Make sure assembly is square then pre-drill top holes in (1895) Floor End with a 1/8" drill bit and fasten to (1931) Posts with 2 (LS1) 1/4 x 1-1/2" Lag Screws (with flat washer). Pre-drill (0369) Lower Diagonal with a 1/8" drill bit then attach to (1931) Post with 1 (LS3) 1/4 x 3" Lag Screw (with flat washer). (fig. 9.2)

**Fig. 9.1**



**Fig. 9.2**



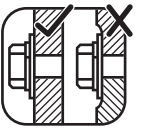
### Wood Parts

- 1 x 1895 Floor End 1 x 5 x 35-1/4"
- 1 x 1933 Ground SW 1 x 5 x 68-7/16"
- 2 x 1931 Post 2 x 4 x 81"
- 1 x 0369 Lower Diagonal 2 x 3 x 37"

### Hardware

- 7 x H2 1/4 x 2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 1 x LS3 1/4 x 3" Lag Screw (1/4" flat washer)
- 2 x LS1 1/4 x 1-1/2" Lag Screw (1/4" flat washer)

# Step 9: Swing Wall Assembly Part 2



**D:** Place (2831) Side Roof on both (1931) Posts as shown in fig. 9.3.

**E:** Place (2830) Mount across (1895) Floor End and (2831) Side Roof. Attach using 2 (G4) 5/16 x 4" Hex Bolts (with lock washer, flat washer and t-nut) as shown in fig. 9.4.

**F:** Attach (2831) Side Roof to both (1931) Posts using 2 (H2) 1/4 x 2" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 9.4)

**G:** Tighten all (H2) bolts from this step, keeping (G4) bolts loose.

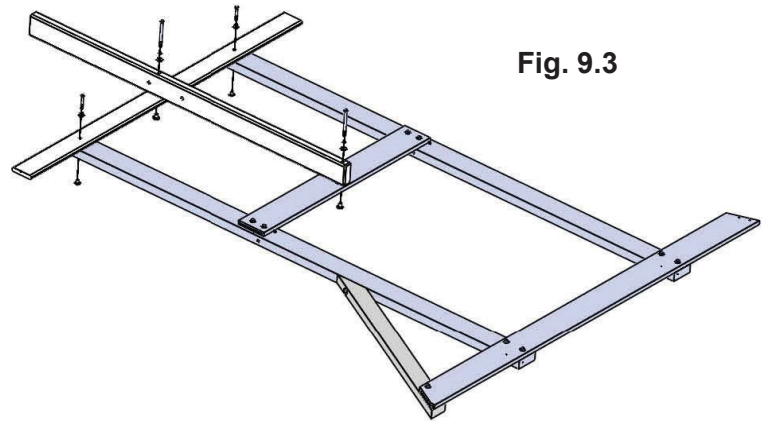
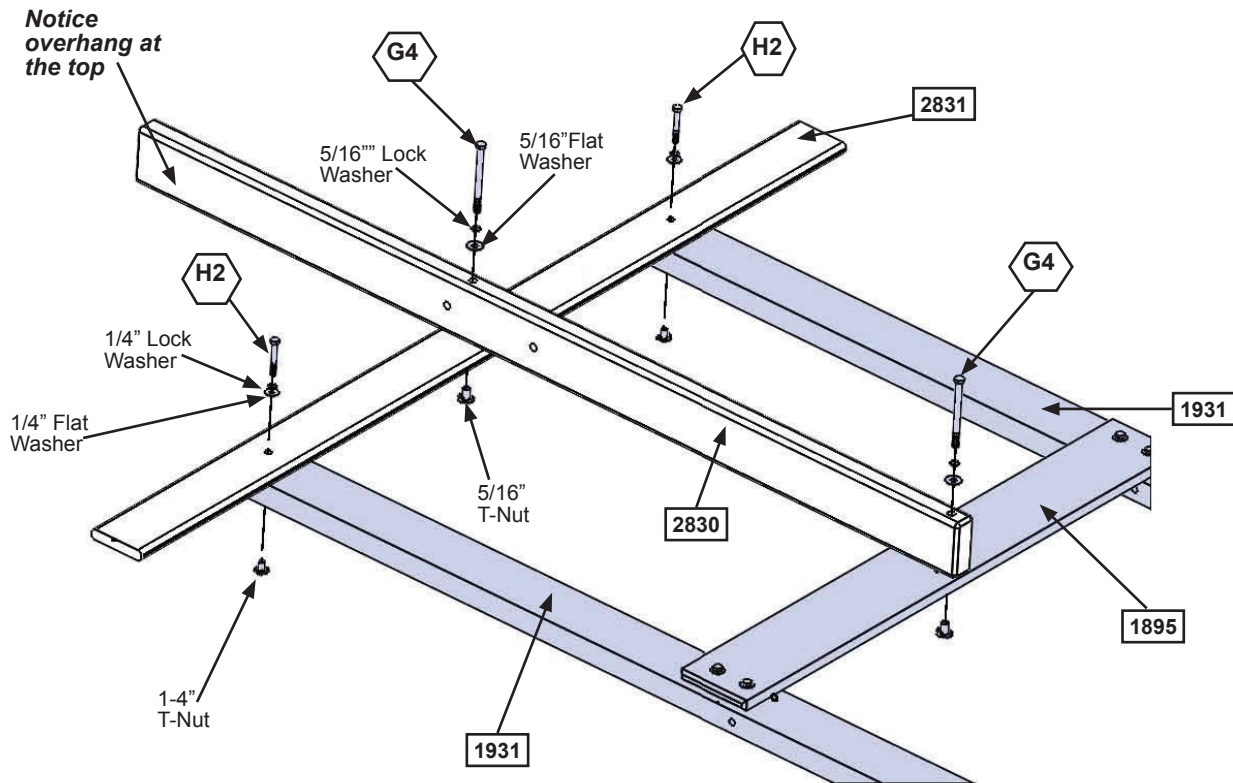


Fig. 9.3

Fig. 9.4



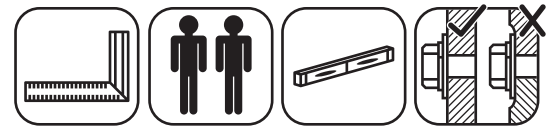
### Wood Parts

- 1 x 2831 Side Roof 1 x 4 x 57"
- 1 x 2830 Mount 2 x 4 x 56"

### Hardware

- 2 x H2 1/4 x 2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x G4 5/16 x 4" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

# Step 10: Front Frame Assembly Part 1

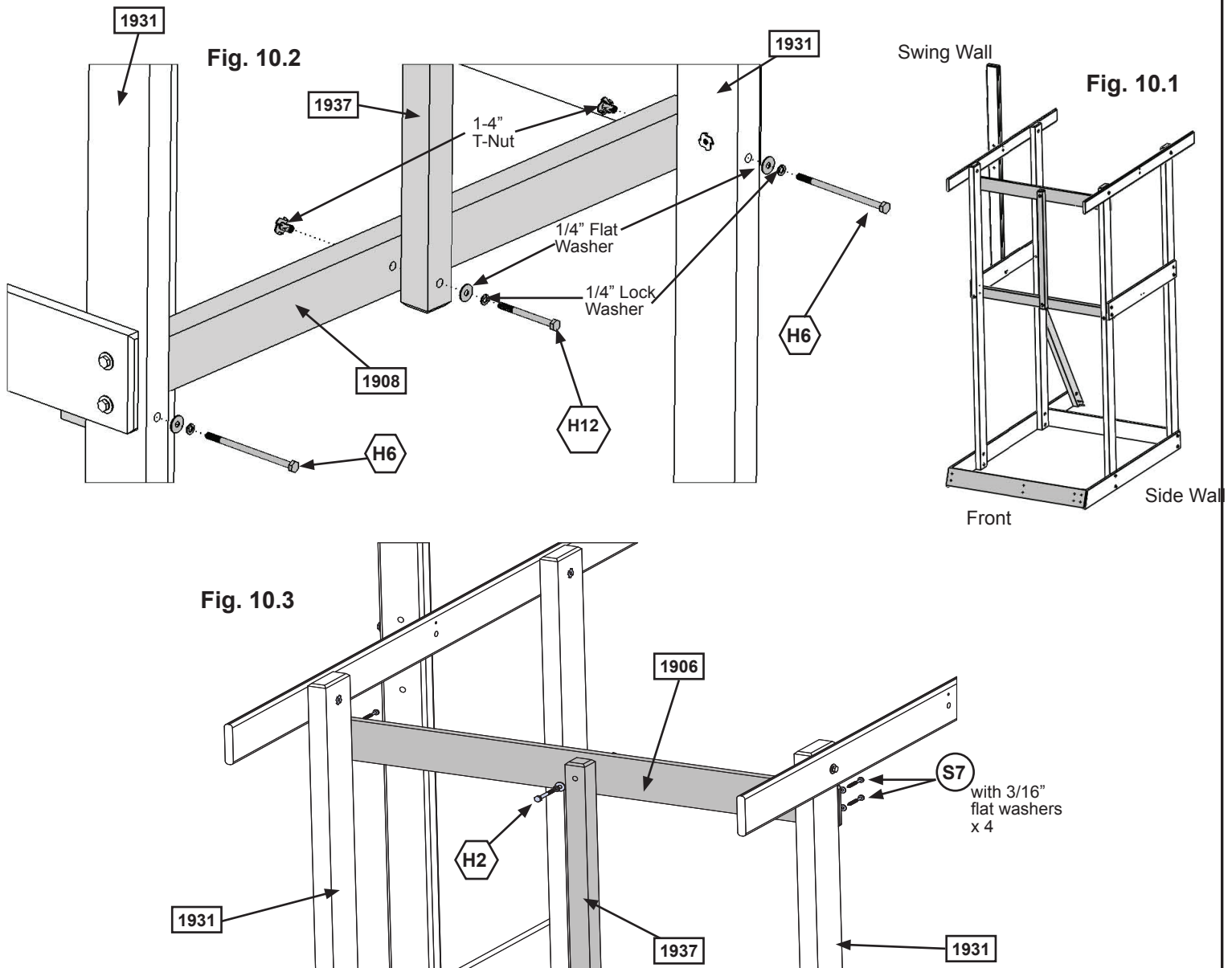


**A:** On the front side of the assembly, from the inside, attach (1908) Front Floor to each (1931) Post with 2 (H6) 1/4 x 4-3/4" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 10.1 and 10.2)

**B:** Flush to the bottom of (1908) Front Floor attach (1937) Centre Divider with 1 (H12) 1/4 x 3" Hex Bolt (with lock washer, flat washer and t-nut). (fig. 10.2)

**C:** Attach (1937) Centre Divider to (1906) Top Front Back using 1 (H2) 1/4 x 2" Hex Bolt (with lock washer, flat washer and t-nut). (fig. 10.3)

**D:** Make sure (1906) Top Front Back is square and level and then attach to both (1931) Posts using 4 (S7) #12 x 2" Pan Screws (with 3/16" flat washers). (fig. 10.3)



### Wood Parts

- 1 x 1906 Top Front Back 1 x 4 x 38-1/2"
- 1 x 1908 Front Floor 2 x 3 x 38-1/2"
- 1 x 1937 Centre Divider 2 x 2 x 31-3/4"

### Hardware

- 1 x H12 1/4 x 3" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 4 x S7 #12 x 2" Pan Screw (3/16" flat washer)
- 1 x H2 1/4 x 2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x H6 1/4 x 4-3/4" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)

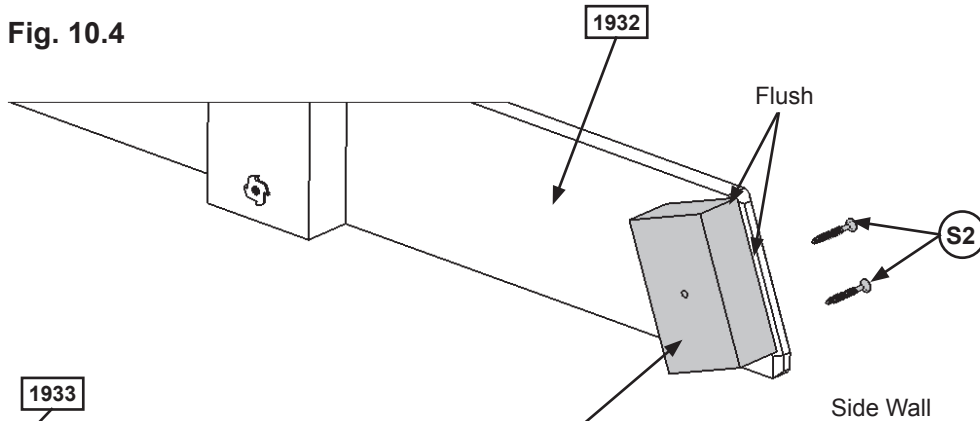
# Step 10: Front Frame Assembly Part 2

**E:** At the extended end of (1932) Side Ground, on the Side Wall, attach (1506) Rockwall Block, flush to the top and end, with 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 10.4)

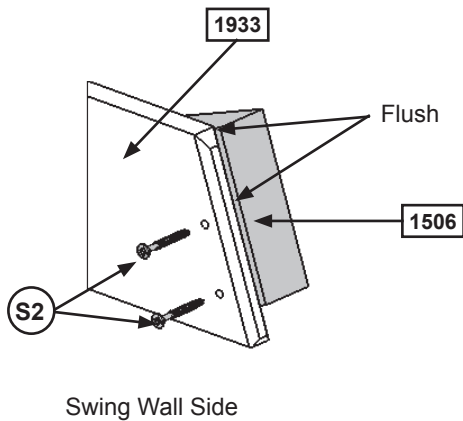
**F:** At the end of (1933) Ground SW, on the Swing Wall, attach (1506) Rockwall Block, flush to the top and end, with 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 10.5)

**G:** Attach (1905) Ground Front to both (1506) Rockwall Blocks with 4 (S2) #8 x 1-1/2" Wood Screws. Notice the four pilot holes are on the Side Wall. (fig. 10.6)

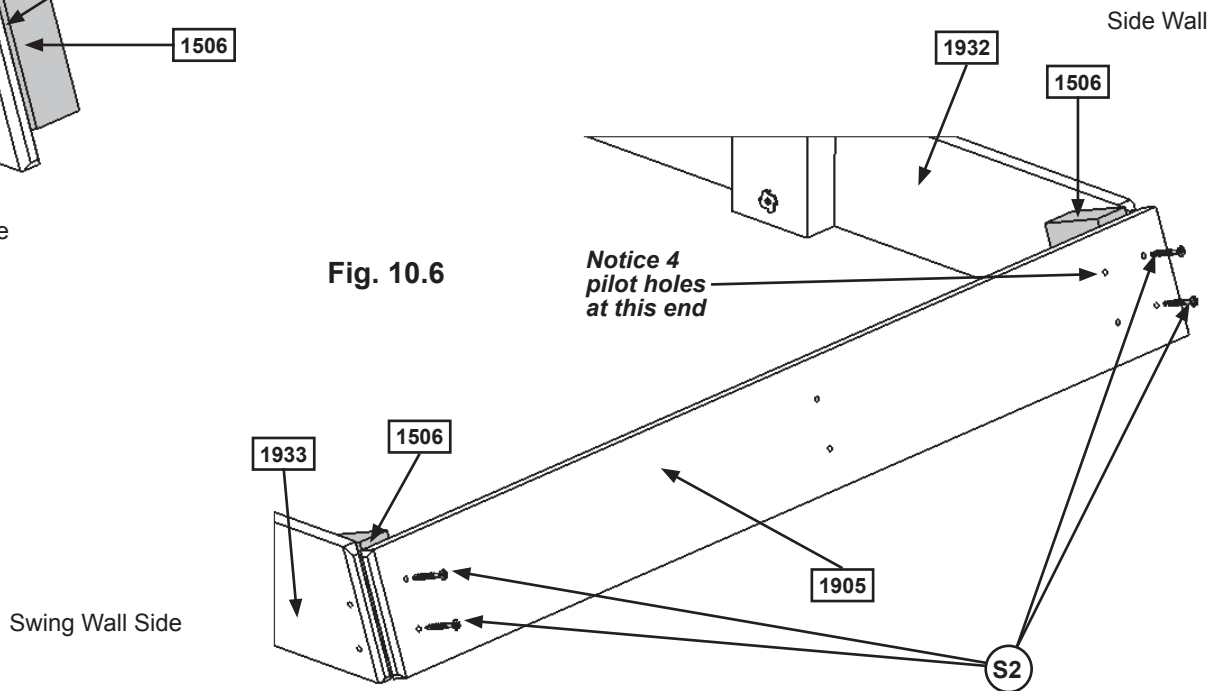
**Fig. 10.4**



**Fig. 10.5**



**Fig. 10.6**



### Wood Parts

- 2 x 1506 Rockwall Block 2 x 3 x 4"
- 1 x 1905 Ground Front 1 x 5 x 39-3/4"

### Hardware

- 8 x S2 #8 x 1-1/2 Wood Screw



# Step 11: Attach Rock Rails to Fort



**A:** Place (0349) Rock Rail 5/8" above (1908) Front Floor and tight to (1931) Post and (1506) Rockwall Block on the Side Wall. Attach (0349) Rock Rail to (1908) Front Floor with 2 (S15) #8 x 1-3/4" Wood Screws and to (1905) Ground Front with 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 11.1 ,11.2 and 11.4)

**B:** Place a second (0349) Rock Rail 5/8" above (1908) Front Floor and tight to (1937) Centre Divider. Attach (0349) Rock Rail to (1908) Front Floor using 2 (S15) #8 x 1-3/4" Wood Screws as shown in fig. 11.3 and 11.4.

**C:** Attach (1905) Ground Front to second (0349) Rock Rail with 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 11.3)

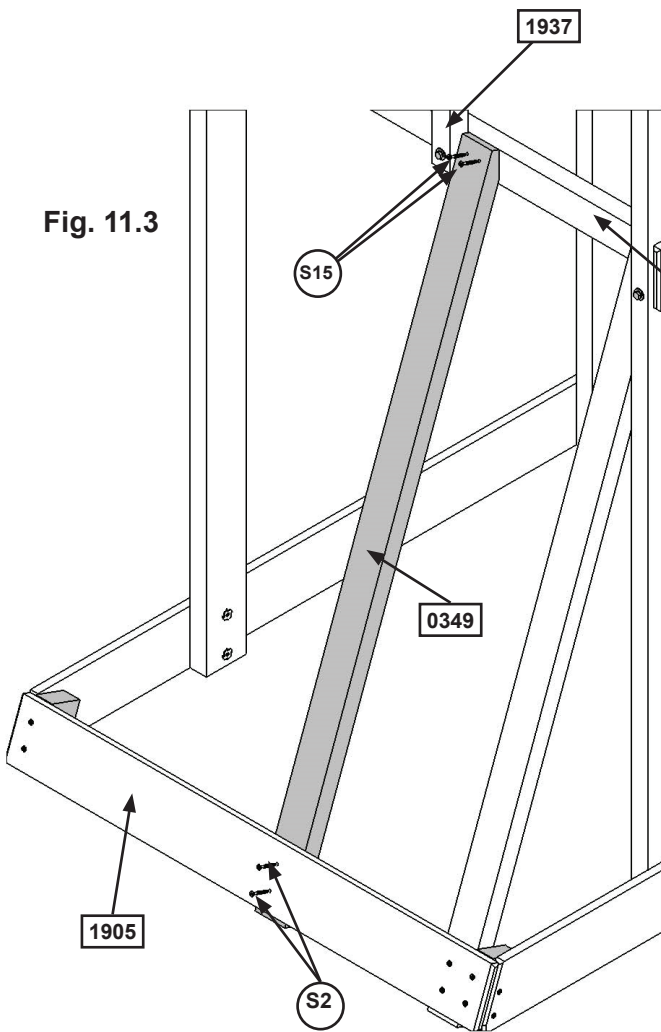


Fig. 11.2

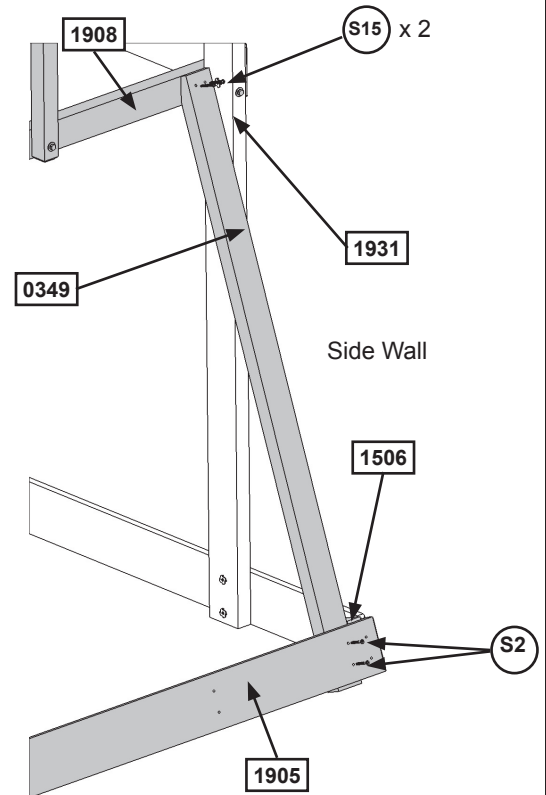


Fig. 11.1

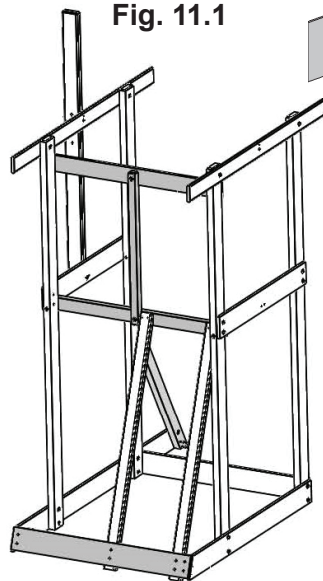
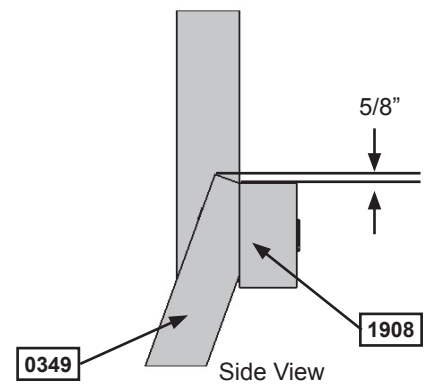


Fig. 11.4



**Wood Parts**

2 x (0349) Rock Rail 2 x 3 x 51"

**Hardware**

4 x (S2) #8 x 1-1/2" Wood Screw

4 x (S15) #8 x 1-3/4" Wood Screw



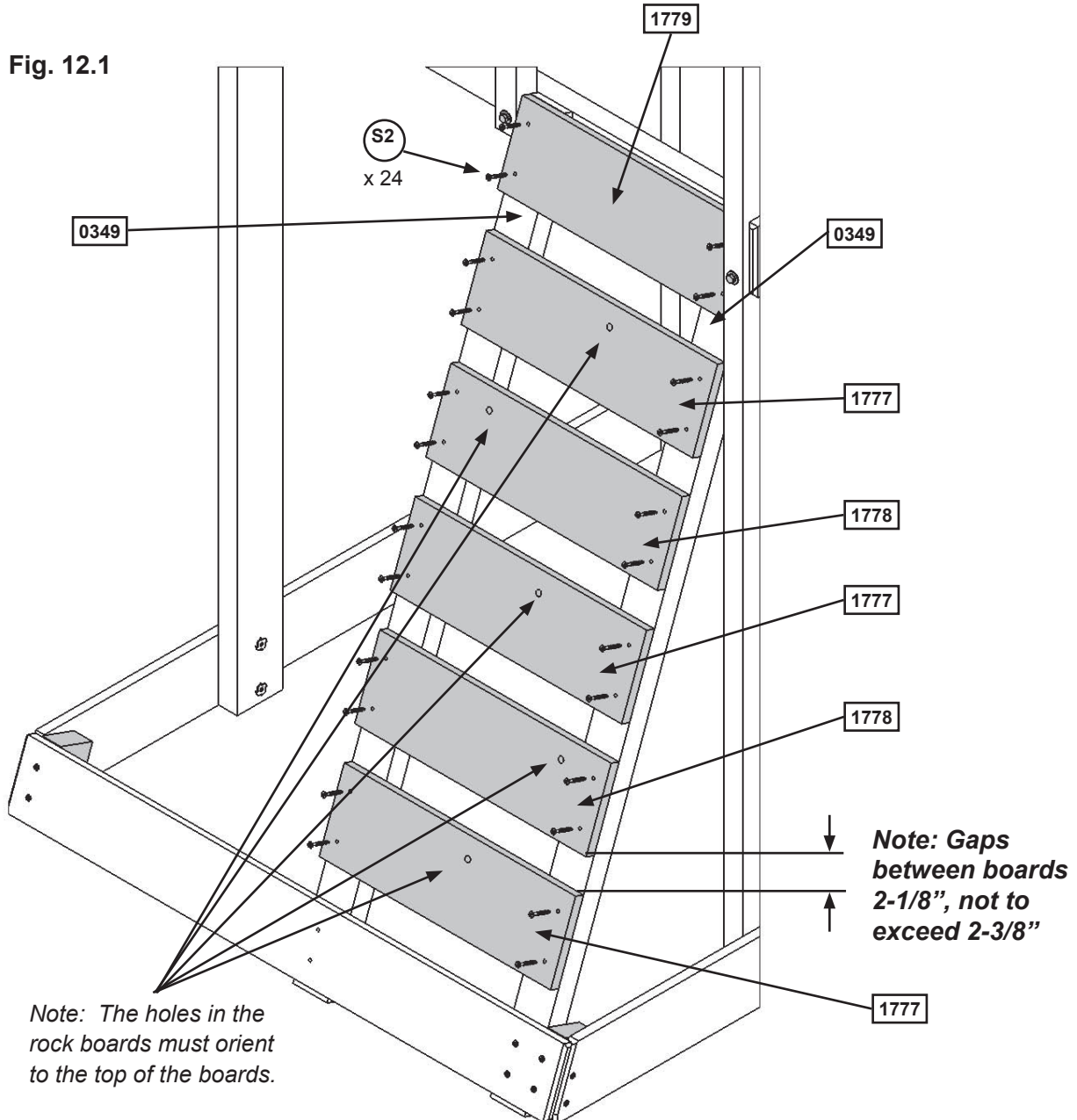
# Step 12: Rock Wall Assembly



**A:** Attach (1779) CE Access Board flush to the top and outside edges of each (0349) Rock Rail with 4 (S2) #8 x 1-1/2" Wood Screws. (fig. 12.1)

**B:** Below (1779) CE Access Board stagger 3 (1777) CE Rock Board B and 2 (1778) CE Rock Board A as shown in fig. 12.1, making sure they are evenly spaced with a minimum 2-1/8" and maximum 2-3/8" gap. The sides are flush to the outside edges of each (0349) Rock Rail. Attach using 4 (S2) #8 x 1-1/2" Wood Screws per board. (fig. 12.1)

**Placing the Rock Boards as shown in fig. 12.1 will prevent rocks from forming a straight line.**



### Wood Parts

- 1 x 1779 CE Access Board 1 x 6 x 17"
- 3 x 1777 CE Rock Board B 1 x 6 x 17"
- 2 x 1778 CE Rock Board A 1 x 6 x 17"

### Hardware

- 24 x S2 #8 x 1-1/2" Wood Screw

# Step 13: Attach Rocks to Rock Board

**A:** Place 1 rock on each (1777) and (1778) CE Rock Board A & B (fig. 13.1) and attach using 1 (PB2) 1/4 x 1-1/4" Pan Bolt (with lock washer, flat washer and barrel nut) and 1 (S10) #8 x 1" Pan Screw per rock. The rocks can be attached in any order. (fig. 13.1 and 13.2)

The screw must be in the hole directly under the Pan Bolt, it will stop the rock from spinning. (fig. 13.2)

**Note:** Make sure all hardware is used to secure each rock properly.

Fig. 13.1

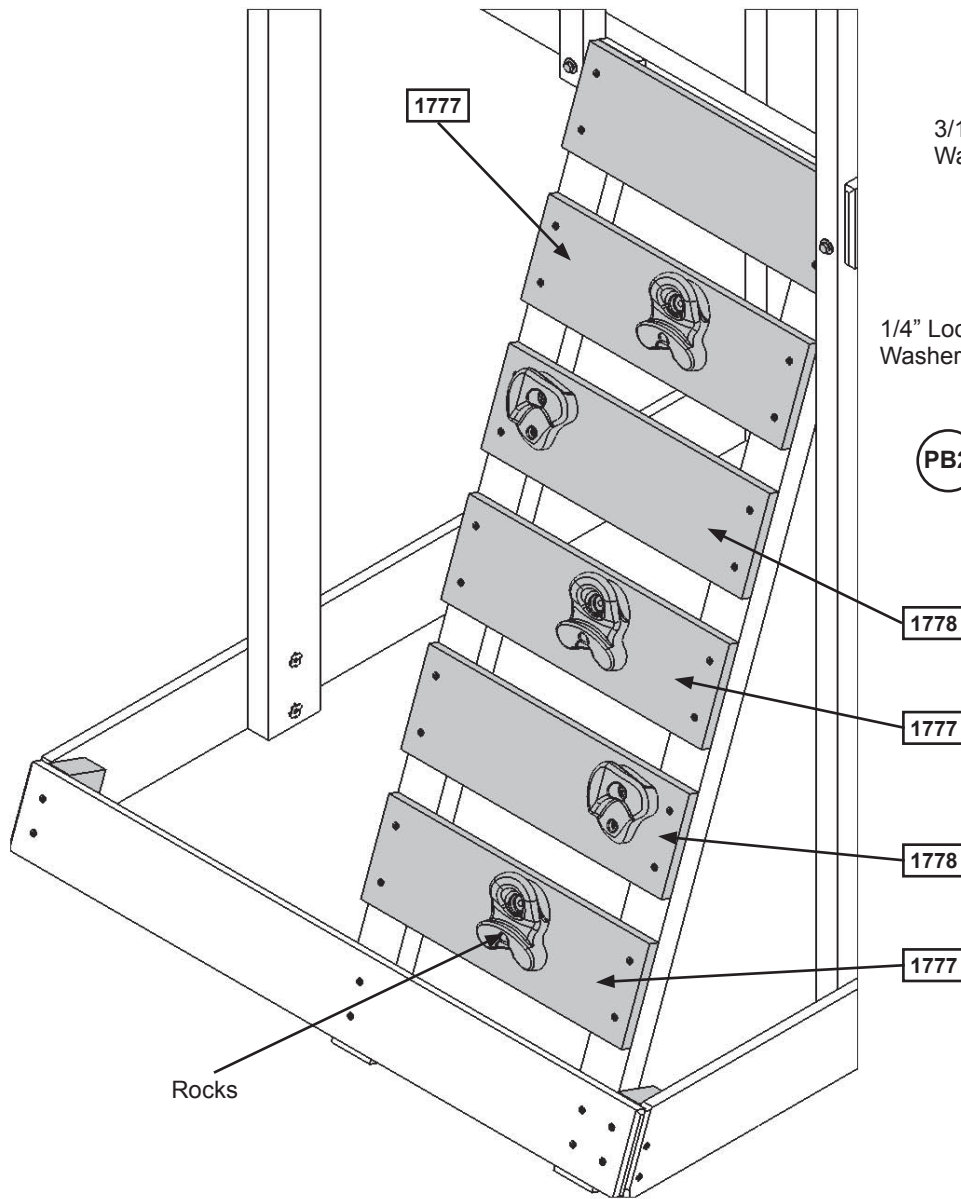
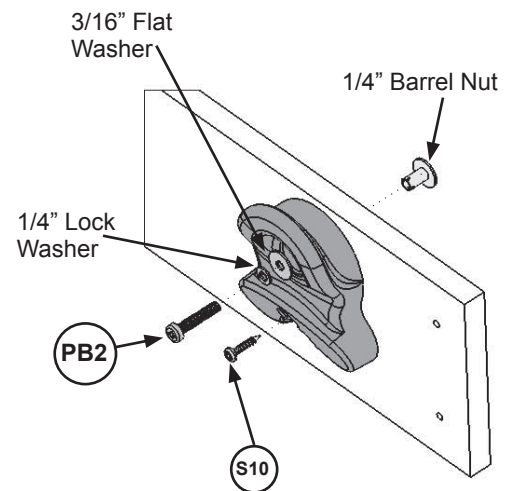


Fig. 13.2



### Hardware

5 x (S10) #8 x 1" Pan Screw

5 x (PB2) 1/4 x 1-1/4" Pan Bolt

(3/16" flat washer, 1/4" lock washer, 1/4" barrel nut)

### Other Parts

5 x Rocks (Green/Yellow)

# Step 14: Attach Gusset to Fort

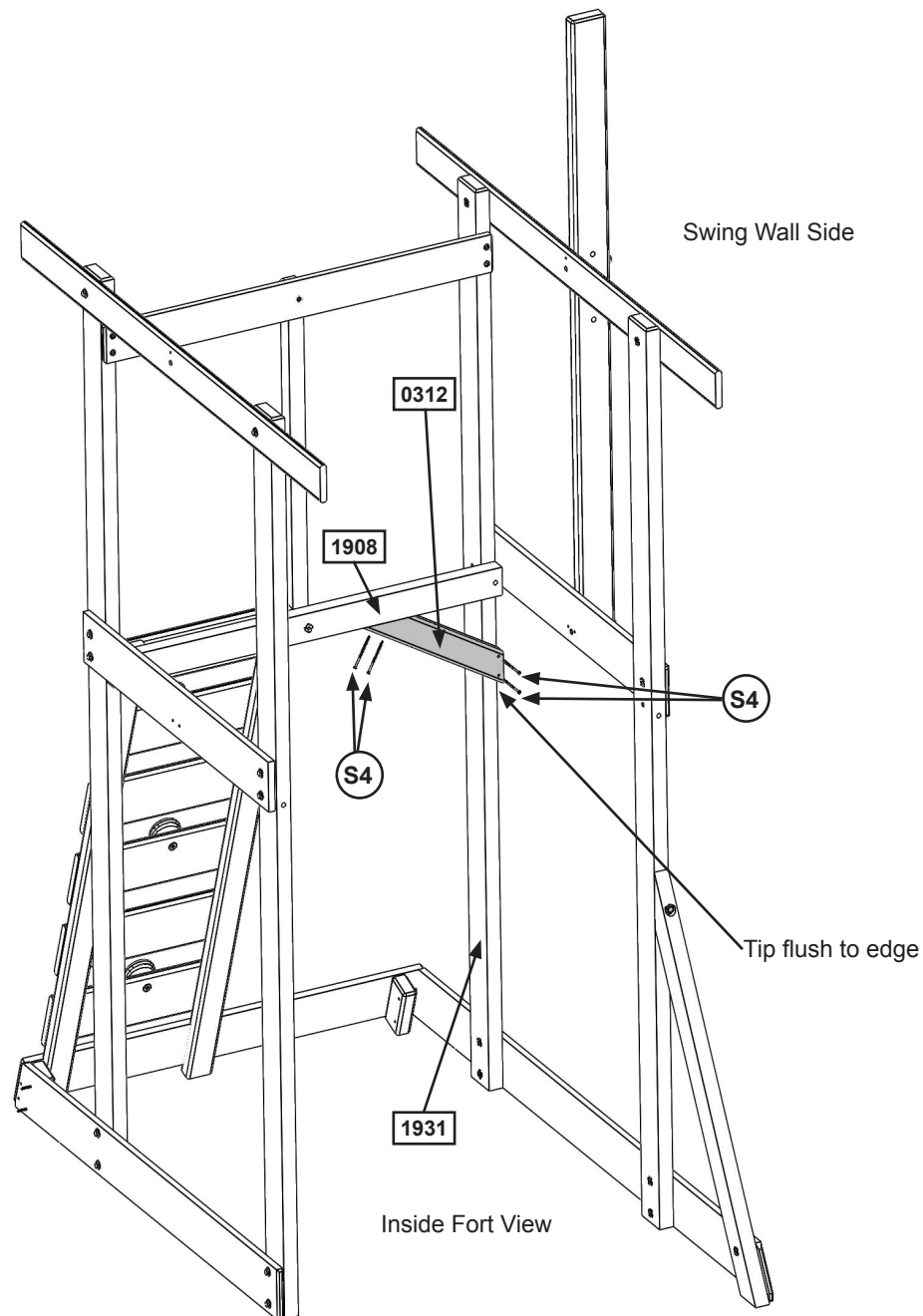


**A:** Make sure the assembly is square before proceeding.

**B:** From the inside of the assembly, attach (0312) Gusset to (1931) Post on the Swing Wall, the tip should be flush to the outside edge of the post, with 2 (S4) #8 x 3" Wood Screws as shown in fig. 14.1. The other end of the gusset should be tight against (1908) Front Floor.

**C:** Attach the other end of (0312) Gusset to (1908) Front Floor with 2 (S4) #8 x 3" Wood Screws as shown in fig. 14.1.

Fig. 14.1



## Wood Parts

1 x 0312 Gusset 2 x 3 x 16"

## Hardware

4 x S4 #8 x 3" Wood Screw

# Step 15: Back Wall Assembly Part 1



**A:** Attach (1894) Back Floor to (1761) Side Joist using 2 (H3) 1/4 x 2-1/2" Hex Bolts (with lock washer, flat washer and t-nut) and 2 (S7) #12 x 2" Pan Screws as shown in fig. 15.2.

**B:** On the back side of the assembly, attach (1894) Back Floor to both (1931) Posts, with (1761) Side Joist on the inside of the assembly, using 2 (H5) 1/4 x 4-1/2" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 15.3)  
**Note that the bolt hole is towards the bottom of the board.**

**C:** Attach (2033) MK Mount to (1894) Back Floor with 1 (H13) 1/4 x 3-1/2" Hex Bolt (with lock washer, flat washer and t-nut). (fig. 15.3).

Fig. 15.1

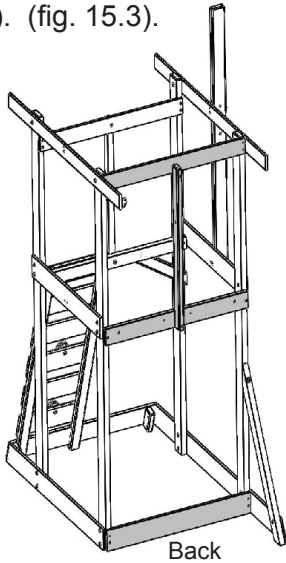


Fig. 15.3

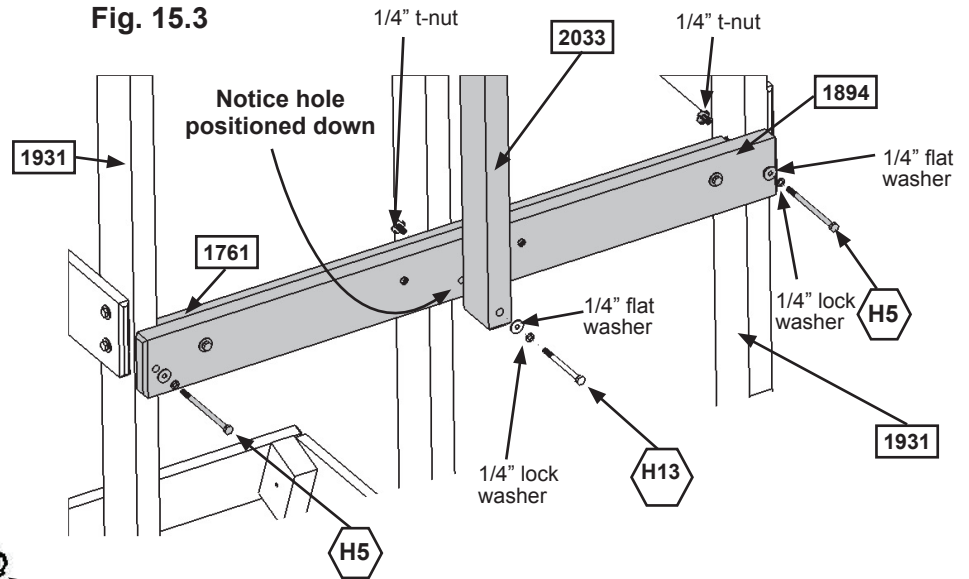
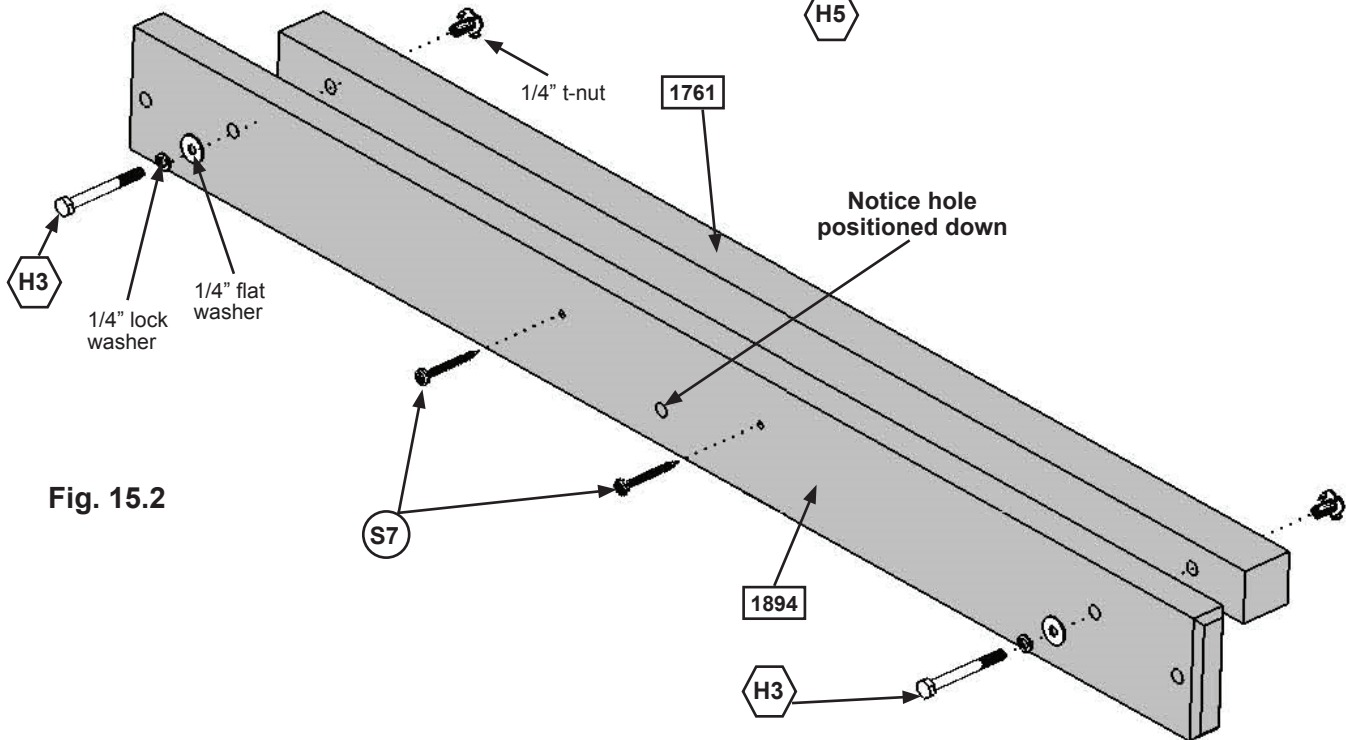


Fig. 15.2



### Wood Parts

- 1 x 2033 MK Mount 2 x 3 x 35"
- 1 x 1761 Side Joist 2 x 2 x 34-3/4"
- 1 x 1894 Back Floor 5/4 x 4 x 38-1/2"

### Hardware

- 1 x H13 1/4 x 3-1/2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x H5 1/4 x 4-1/2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x H3 1/4 x 2-1/2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 2 x S7 #12 x 2 Pan Screw

# Step 15: Back Wall Assembly Part 2



**D:** Attach (2033) MK Mount to (1906) Top Front Back using 1 (H12) 1/4 x 3" Hex Bolt (with lock washer, flat washer and t-nut). (fig. 15.4)

**E:** Make sure (1906) Top Front Back is level and then attach to both (1931) Posts using 4 (S7) #12 x 2" Pan Screws (with 3/16" flat washers). (fig. 15.4)

**F:** Place (1768) Lower Back on the bottom of (1931) Posts, pre-drill top holes with a 1/8" drill bit then attach with 2 (LS3) 1/4 x 3" Lag Screws (with flat washer) in the top holes and 2 (S7) #12 x 2" Pan Screws (with 3/16" flat washers) in the bottom holes as shown in fig.15.5.

Fig. 15.1

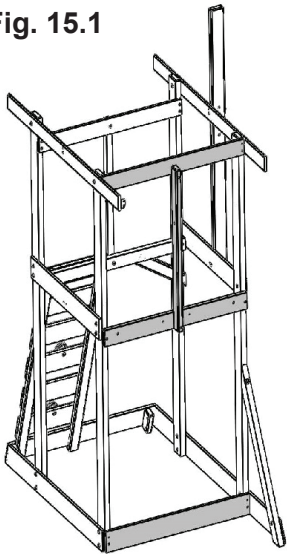


Fig. 15.4

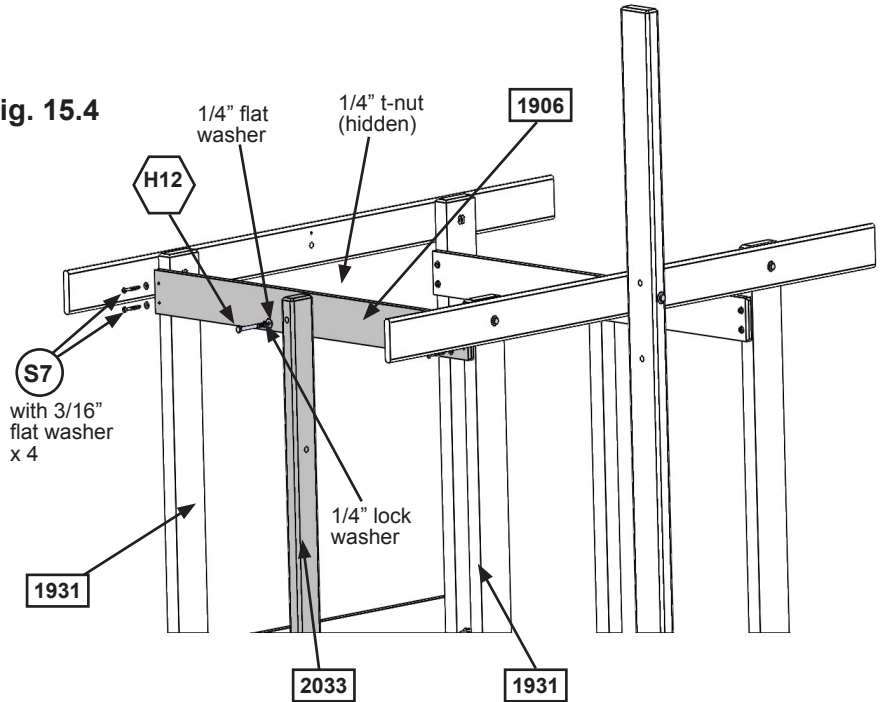
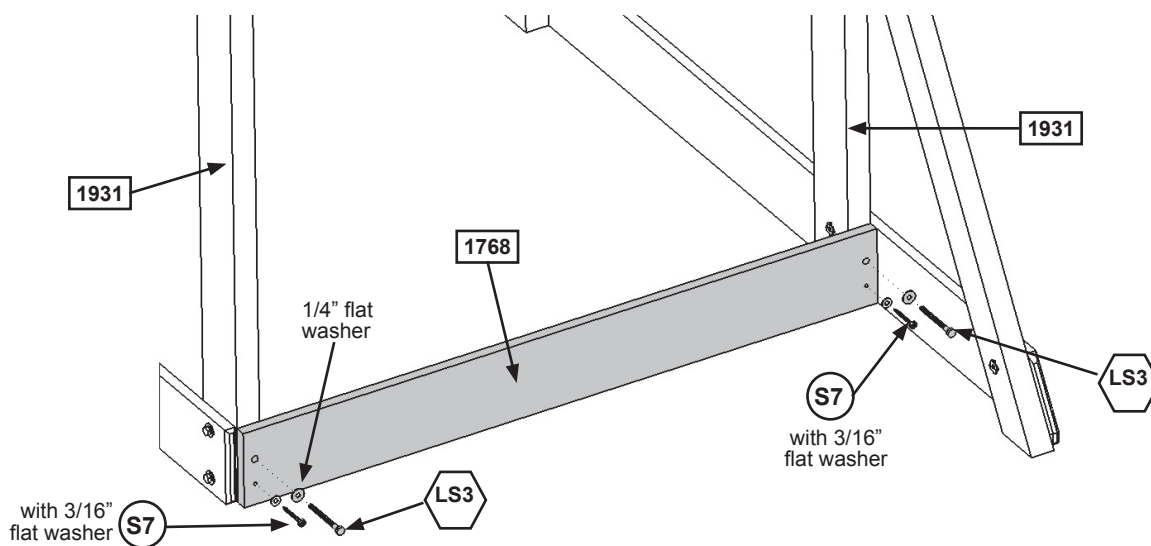


Fig. 15.5



### Wood Parts

- 1 x 1768 Lower Back 1 x 5 x 38-1/2"
- 1 x 1906 Top Front Back 1 x 4 x 38-1/2"

### Hardware

- 2 x LS3 1/4 x 3" Lag Screw (1/4" flat washer)
- 1 x H12 1/4 x 3" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)
- 6 x S7 #12 x 2" Pan Screw (3/16" flat washer)



# Step 16: Attach Ground Stakes

MOVE FORT TO FINAL LOCATION. FINAL LOCATION MUST BE LEVEL GROUND

**⚠️ WARNING:** To prevent tipping and avoid potential injury, stakes must be driven 10-1/2" into ground. Digging or driving stakes can be dangerous if you do not check first for underground wiring, cables or gas lines.

**A:** Drive 3 (0318) Ground Stakes 10-1/2" into the ground at the three areas as shown in fig. 16.1. Attach using 2 (S3) #8 x 2-1/2" Wood Screws per ground stake. The screws must catch both the (1931) Posts and the (0369) Lower Diagonal. (fig. 16.2 and 16.3)

Fig. 16.2

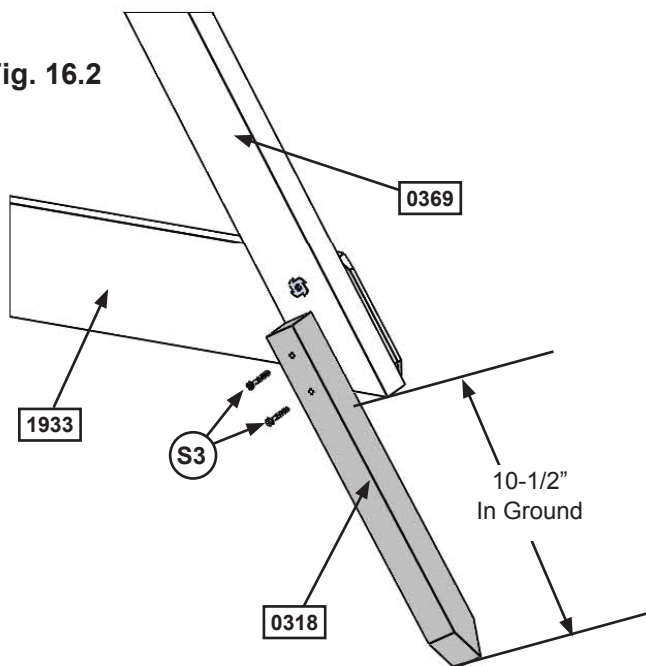


Fig. 16.1

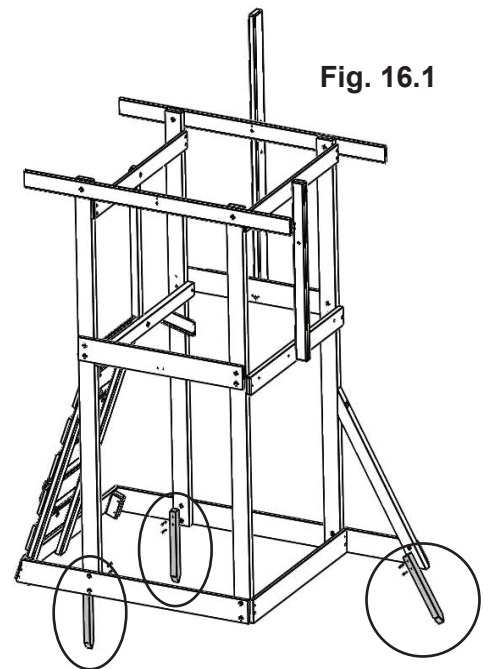
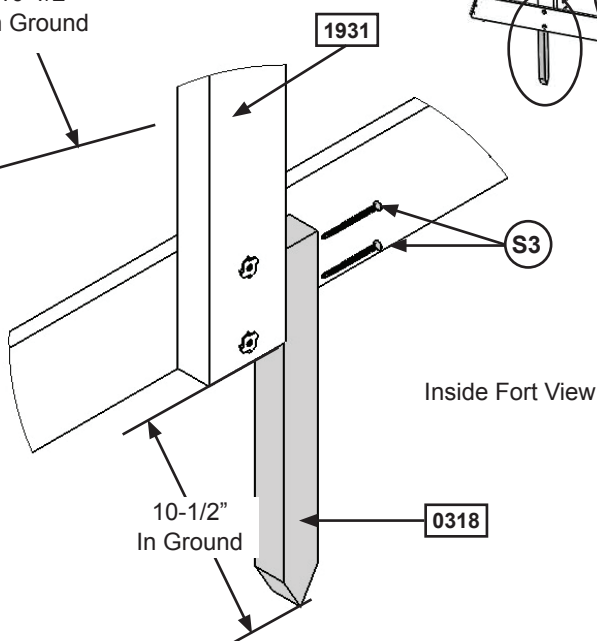


Fig. 16.3



## Wood Parts

3 x 0318 Ground Stake 1-1/4 x 1-1/2 x 14"

## Hardware

6 x S3 #8 x 2-1/2" Wood Screw



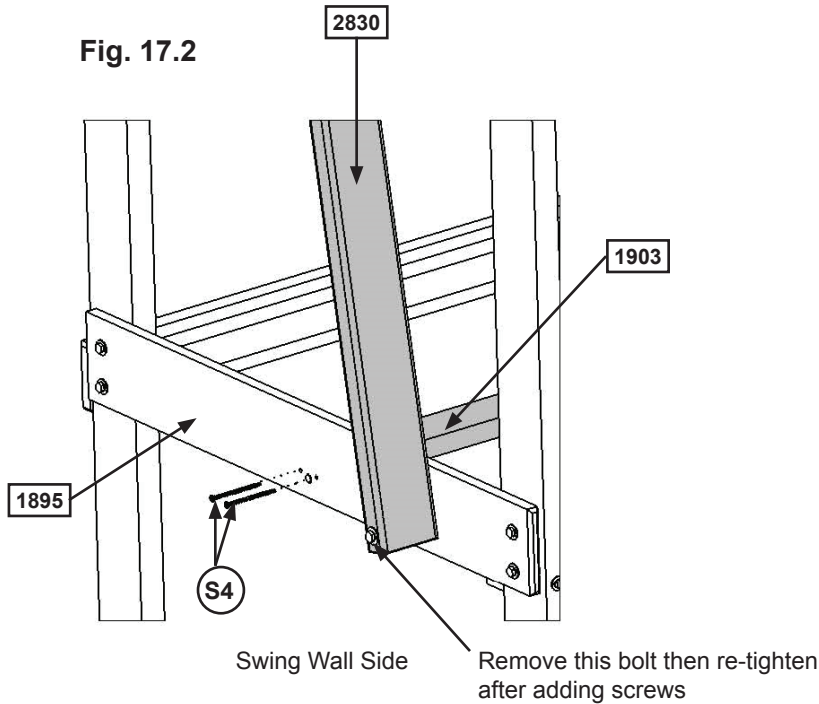
# Step 17: Floor Frame Assembly



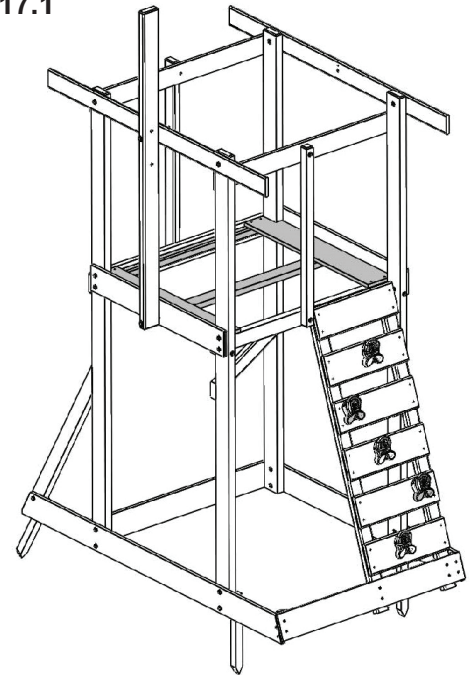
**A:** Remove the bottom bolt in (2830) Mount. Do not discard this bolt you will re-install it after the (1903) Floor Joist is attached. (fig. 17.2)

**B:** From inside of the assembly, measure 2-3/4" down from the top of (1895) Floor End (fig. 17.3) and 2-3/8" down from (1934) End Floor (fig. 17.4) then attach (1903) Floor Joist to each board with 2 (S4) #8 x 3" Wood Screws per end. (fig. 17.2 and 17.4)

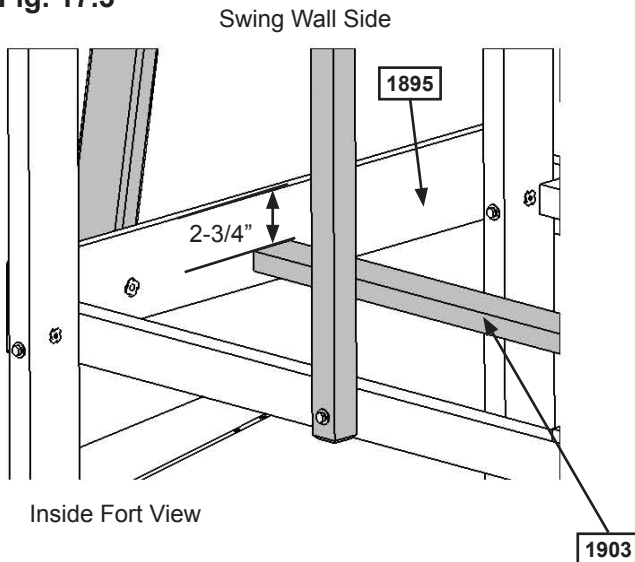
**C:** Re-install the bottom bolt in (2830) Mount and tighten both bolts. (fig. 17.1)



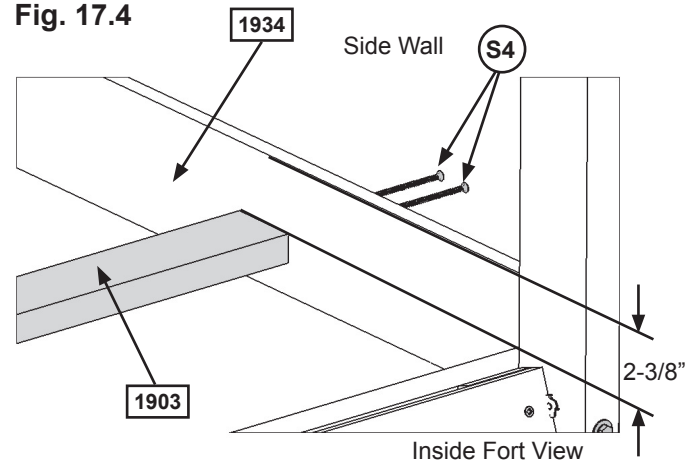
**Fig. 17.1**



**Fig. 17.3**



**Fig. 17.4**



## Wood Parts

1 x 1903 Floor Joist 5/4 x 3 x 38-1/2"

## Hardware

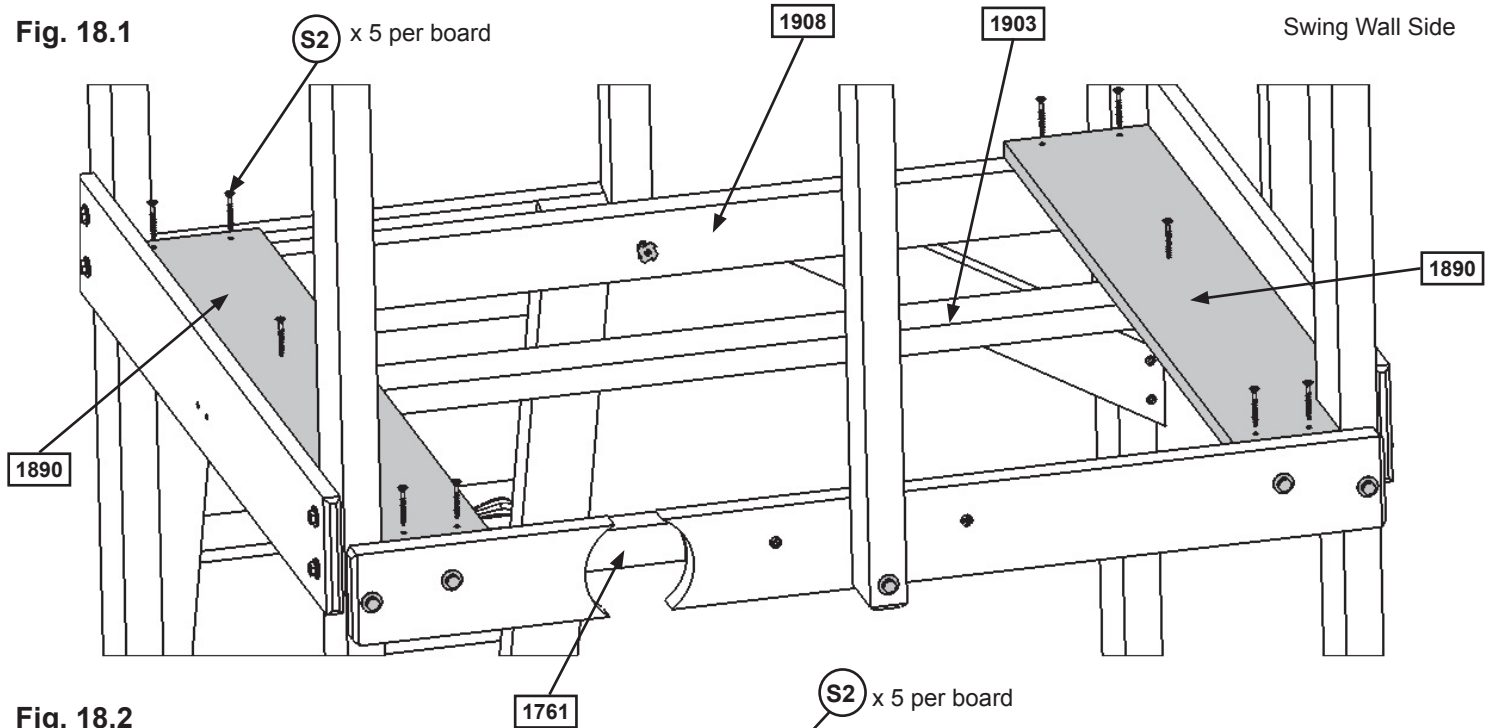
4 x S4 #8 x 3" Wood Screw

# Step 18: Attach Gap and Floor Boards

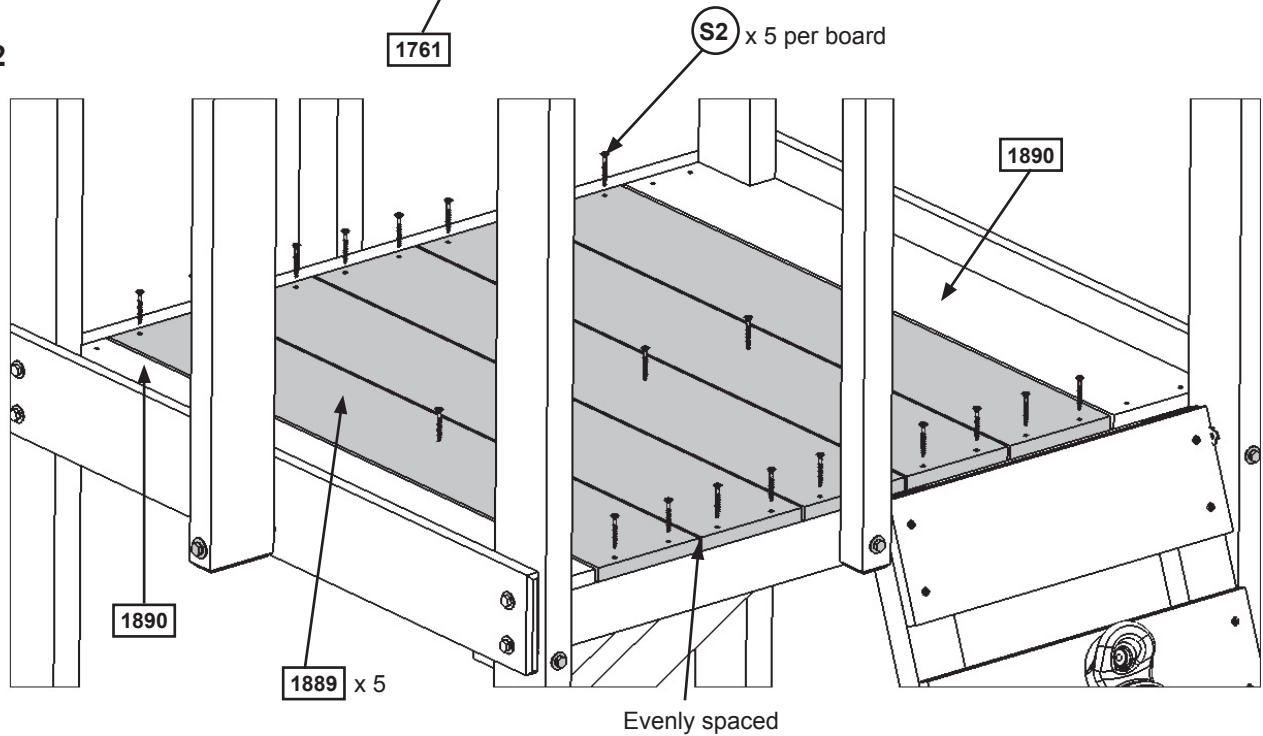
**A:** Install 1 (1890) CE Gap Board to each end of the assembly attaching to (1761) Side Joist, (1903) Floor Joist and (1908) Front Floor using 5 (S2) #8 x 1-1/2" Wood Screws per board. (fig. 18.1)

**B:** In between both (1890) CE Gap Boards place 5 (1889) Floor Boards making sure all boards are evenly spaced. Attach to (1761) Side Joist, (1903) Floor Joist and (1908) Front Floor using 5 (S2) #8 x 1-1/2" Wood Screws per board. (fig. 18.2)

**Fig. 18.1**



**Fig. 18.2**



### Wood Parts

2 x 1890 CE Gap Board 1 x 6 x 32-1/2"

5 x 1889 Floor Board 1 x 6 x 32-1/2"

### Hardware

35 x S2 #8 x 1-1/2" Wood Screw

# Step 19: Chalk Wall Frame Assembly

**A:** On the back of the assembly, tight to the bottom of (1906) Top Front Back, attach (1944) Panel Frame to (1931) Post using 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 19.1 and 19.2)

**B:** Place (1227) CE Wall Board tight to the top of (1894) Back Floor and flush to the edge of (1931) Post and (2033) MK Mount. Attach to (1931) Post with 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 19.2)

Fig. 19.1

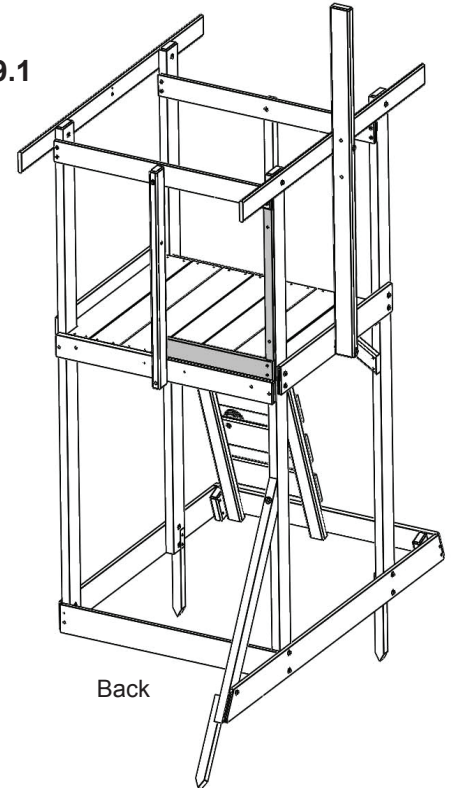
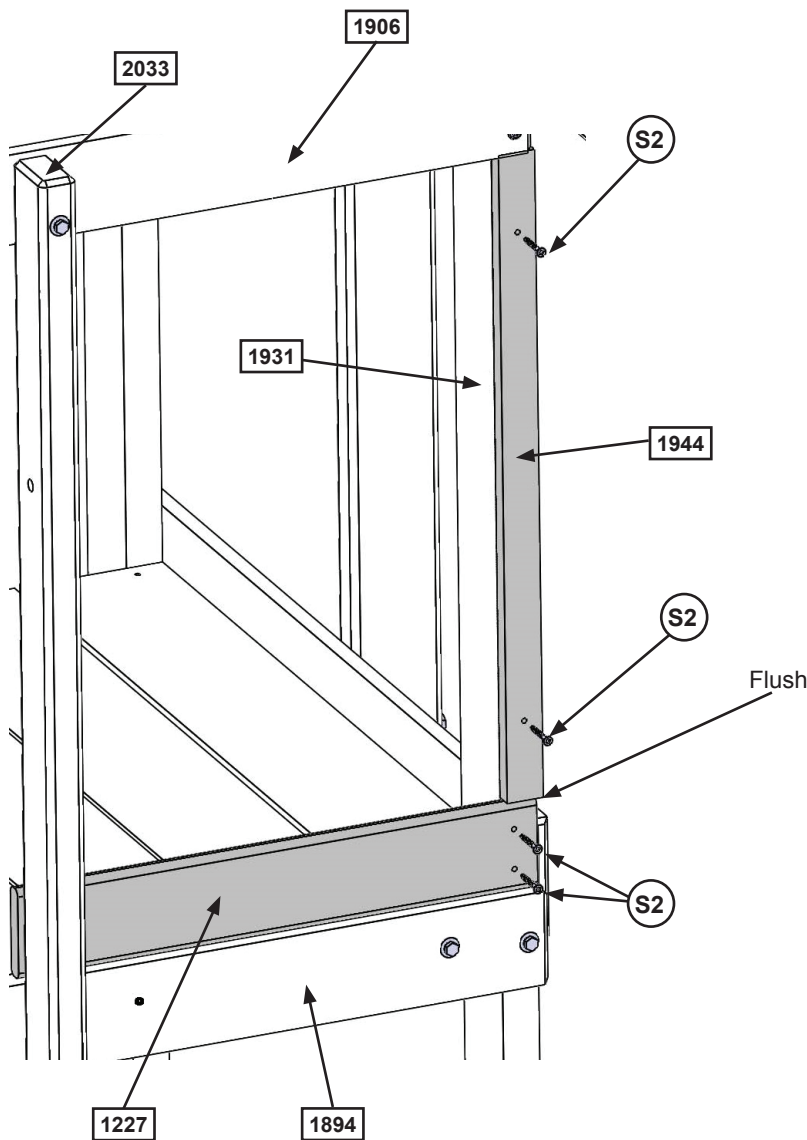


Fig. 19.2



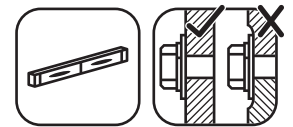
### Wood Parts

- 1 x 1944 Panel Frame 1 x 2 x 24-3/8"
- 1 x 1227 CE Wall Board 1 x 4 x 20"

### Hardware

- 4 x S2 #8 x 1-1/2" Wood Screw

# Step 20: Attach Chalk Wall/Tarp to Fort



**A:** Loosen the top bolt in (2033) MK Mount and place the Chalk Wall Tarp in between (2033) MK Mount and (1906) Top Front Back. (fig. 20.1 and 20.2)

**B:** Attach Chalk Wall Tarp to (1906) Top Front Back, (1944) Panel Frame, (1227) CE Wall Board and (2033) MK Mount using 12 (S5) #8 x 1/2" Pan Screws (with #8 flat washer) as shown in fig. 20.2 and 20.3. The 4 screws on (2033) MK Mount are attached from the inside of the assembly. (fig. 20.3)

**C:** From inside the assembly attach (1227) CE Wall Board to (2033) MK Mount with 2 (S2) #8 x 1-1/2" Wood Screws. (fig. 20.3)

Fig. 20.1

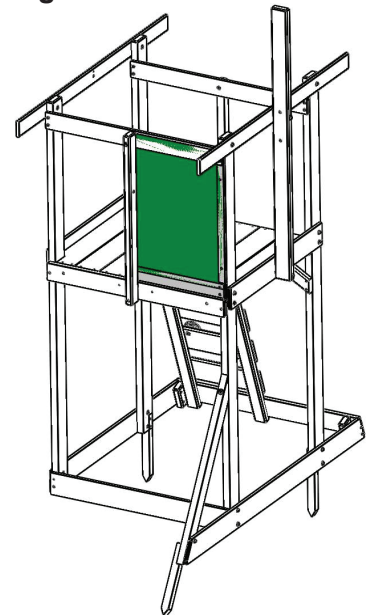


Fig. 20.2

Outside Fort View

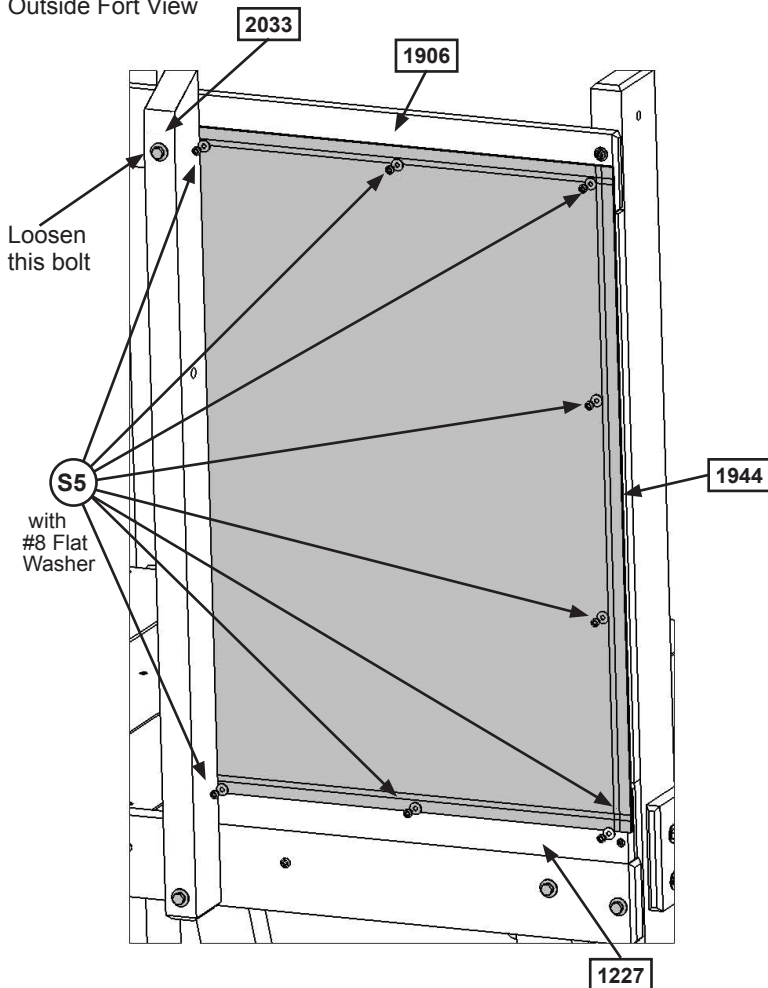
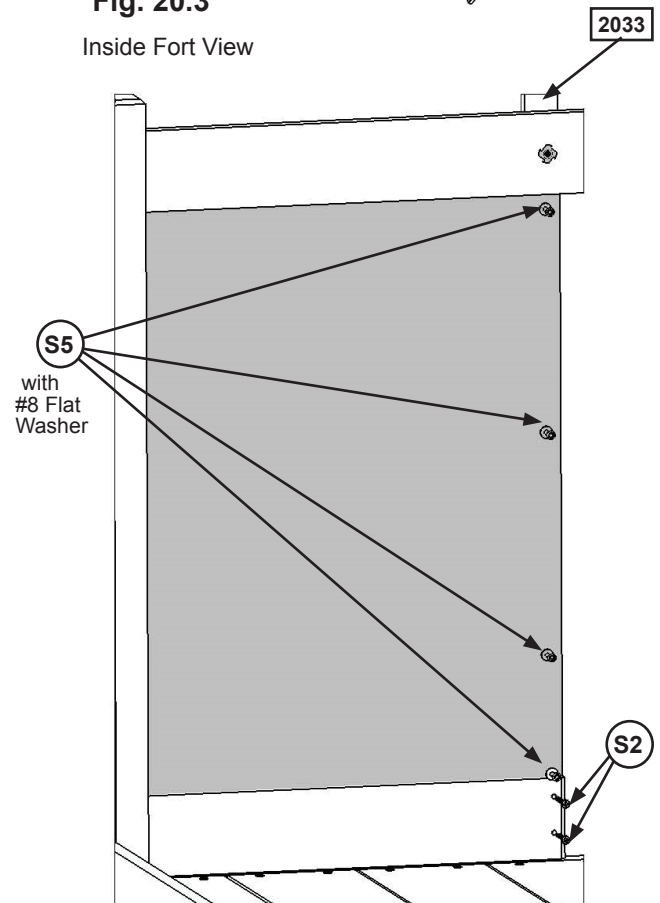


Fig. 20.3

Inside Fort View



**Hardware**

12 x (S5) #8 x 1/2" Pan Screw (#8 flat washer)

2 x (S2) #8 x 1-1/2" Wood Screw

**Other Parts**

1 x Chalk Wall Tarp

# Step 21: Swing Side Wall Assembly

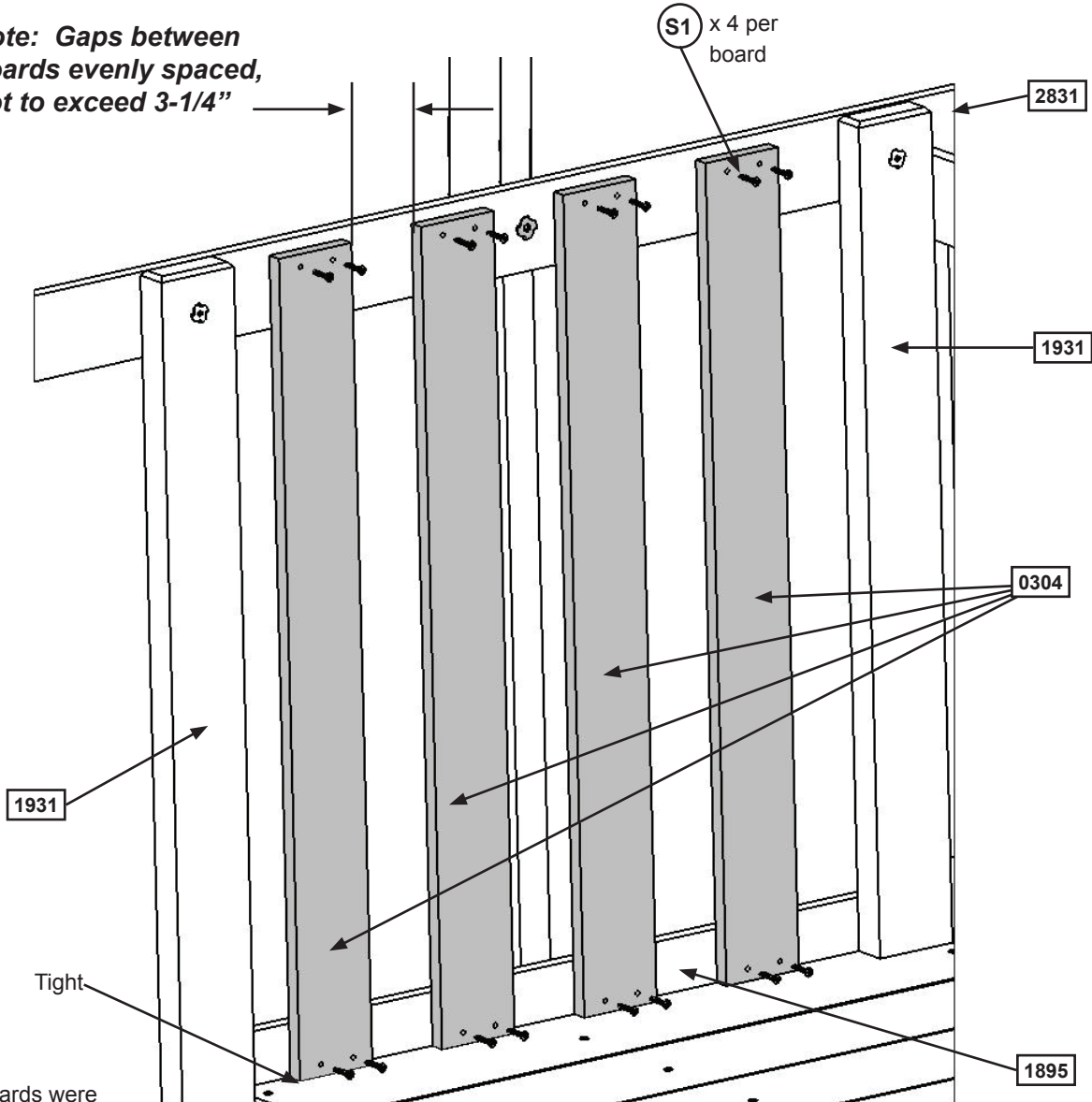


**A:** In between both (1931) Posts on Swing Wall attach 4 (0304) CE Floor Boards to (2831) Side Roof and (1895) Floor End using 4 (S1) #8 x 1-1/8" Wood Screws per board. Make sure the bottom of the boards are tight against the floor boards. (fig. 21.1)

*Note: Gaps between boards evenly spaced, not to exceed 3-1/4"*

(S1) x 4 per board

Fig. 21.1



Note: Some boards were removed for clarity

## Wood Parts

4 x 0304 CE Floor Board 1 x 4 x 32-1/2"

## Hardware

16 x (S1) #8 x 1-1/8" Wood Screw



# Step 22: Side Wall Assembly Part 1

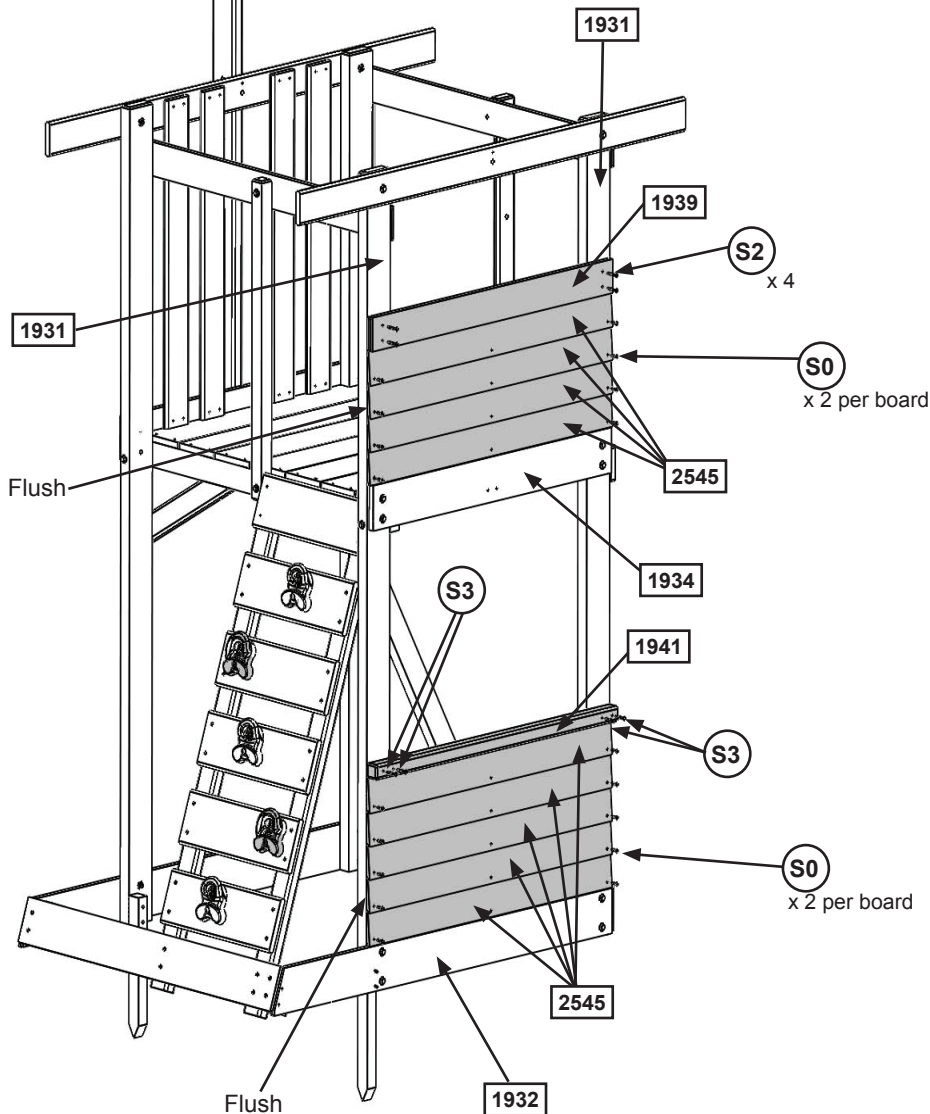
**A:** Tight to the top of (1932) Side Ground and flush to the outside edge of each (1931) Post attach 1 (2545) CE Siding with 2 (S0) #8 x 7/8" Truss Screws. Tight to the first siding follow with 4 more (2545) CE Siding and attach to (1931) Posts with 2 (S0) #8 x 7/8" Truss Screws per board. (fig. 22.1)

**B:** Tight to the top of the last (2545) CE Siding and flush to the outside edges of each (1931) Post attach (1941) Water Sand Support with 4 (S3) #8 x 2-1/2" Wood Screws. (fig. 22.1)

**C:** Tight to the top of (1934) End Floor and flush to the outside edges of each (1931) Post attach 1 (2545) CE Siding with 2 (S0) #8 x 7/8" Truss Screws. Tight to the first siding follow with 3 more (2545) CE Siding and attach to (1931) Posts with 2 (S0) #8 x 7/8" Truss Screws per board. (fig. 22.1)

**D:** Tight to the top of the last (2545) CE Siding and flush to the outside edges of both (1931) Posts, attach (1939) Lower Window with 4 (S2) #8 x 1-1/2" Wood Screws. (fig. 22.1)

Fig. 22.1



### Wood Parts

- 9 x 2545 CE Siding 3/8 x 3-1/2 x 35-7/8"
- 1 x 1939 Lower Window 1 x 4 x 35-7/8"
- 1 x 1941 Water Sand Support 2 x 2 x 35-7/8"

### Hardware

- 4 x S3 #8 x 2-1/2" Wood Screw
- 18 x S0 #8 x 7/8" Truss Screw
- 4 x S2 #8 x 1-1/2" Wood Screw

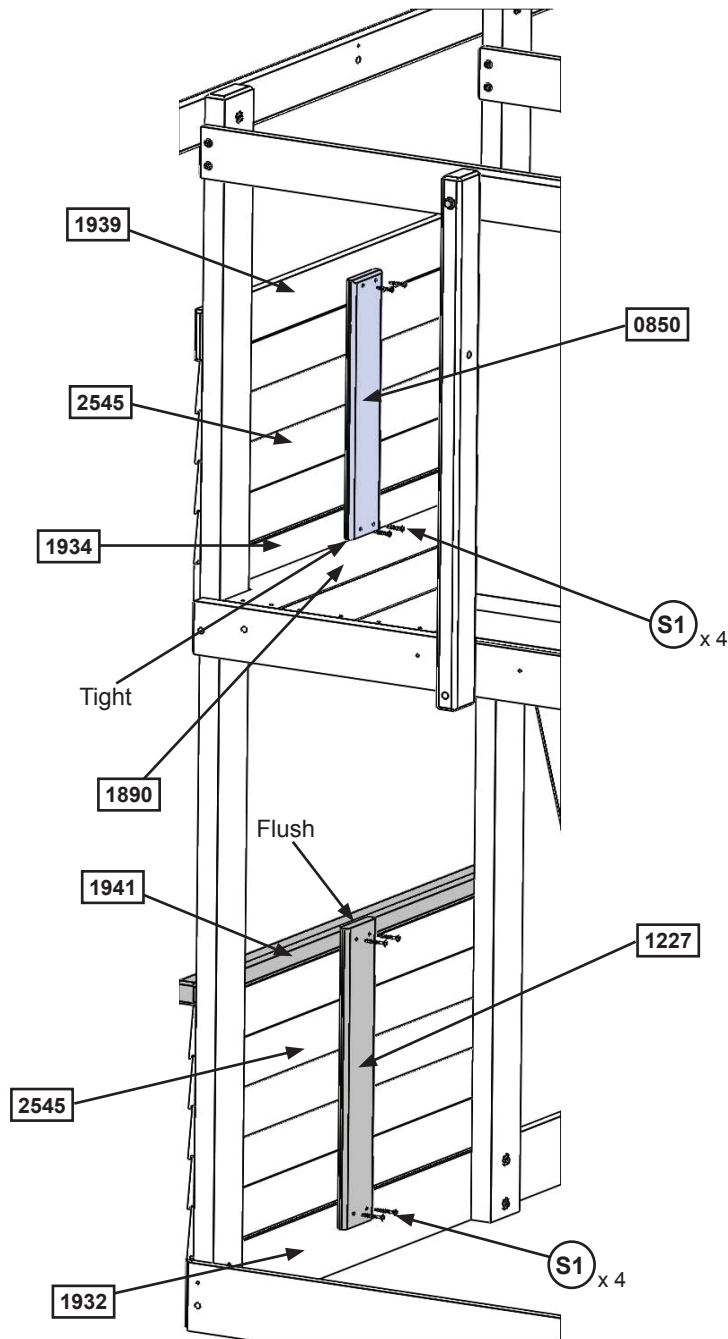


## Step 22: Side Wall Assembly Part 2

**E:** On the inside of the assembly, flush to top of (1941) Water Sand Support and centred over the pilot holes in (2545) CE Siding attach 1 (1227) CE Wall Board to (1941) Water Sand Support and (1932) Side Ground with 4 (S1) #8 x 1-1/8" Wood Screws. (fig. 22.2)

**F:** On the inside of the assembly, tight to top of (1890) CE Gap Board and centred over the pilot holes in (2545) CE Siding attach 1 (0850) CE Wall Board to (1939) Lower Window and (1934) End Floor with 4 (S1) #8 x 1-1/8" Wood Screws. (fig. 22.2)

Fig. 22.2



### Wood Parts

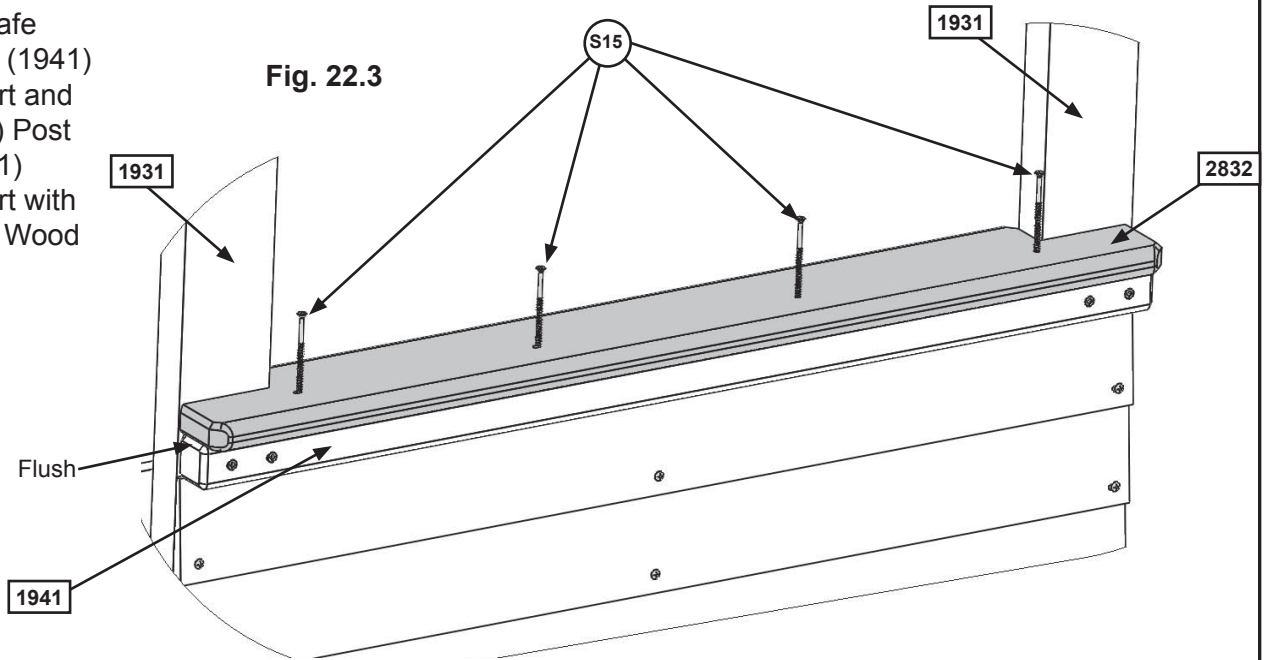
- 1 x 1227 CE Wall Board 1 x 4 x 20"
- 1 x 0850 CE Wall Board 1 x 4 x 17"

### Hardware

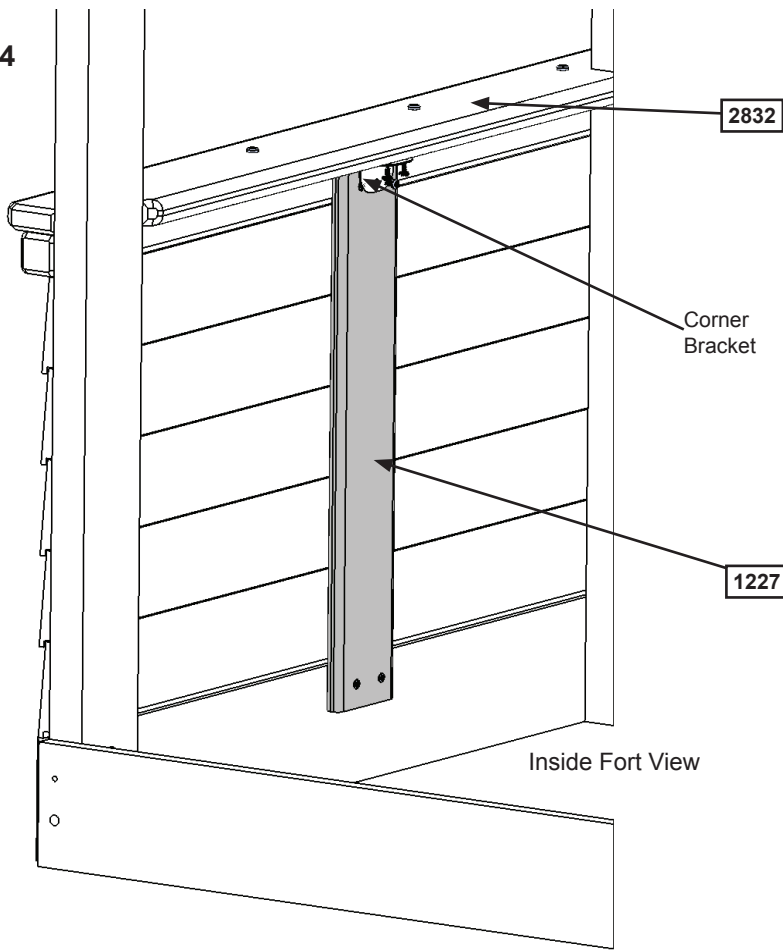
- 8 x S1 #8 x 1-1/8" Wood Screw

# Step 22: Side Wall Assembly Part 3

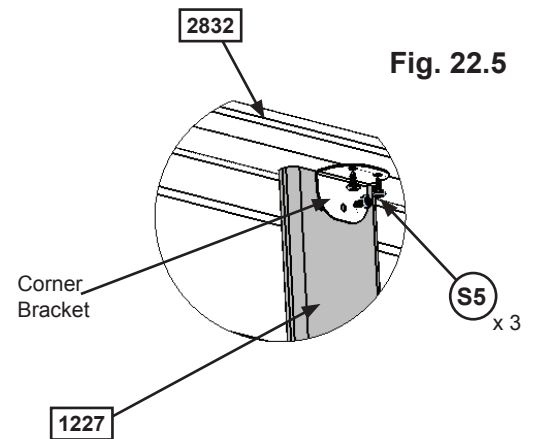
**G:** Place (2832) Cafe Table Top on top of (1941) Water Sand Support and tight to each (1931) Post then attach to (1941) Water Sand Support with 4 (S15) #8 x 1-3/4" Wood Screws. (fig. 22.3)



**Fig. 22.4**



**H:** Attach (1227) CE Wall Board to (2832) Cafe Table Top with 1 Corner Bracket using 3 (S5) #8 x 1/2" Pan Screws as shown in fig. 22.4 and 22.5.



### Wood Parts

1 x **2832** Cafe Table Top 5/4 x 5 x 35-7/8"

### Hardware

4 x **S15** #8 x 1-3/4" Wood Screw

3 x **S5** #8 x 1/2" Pan Screw

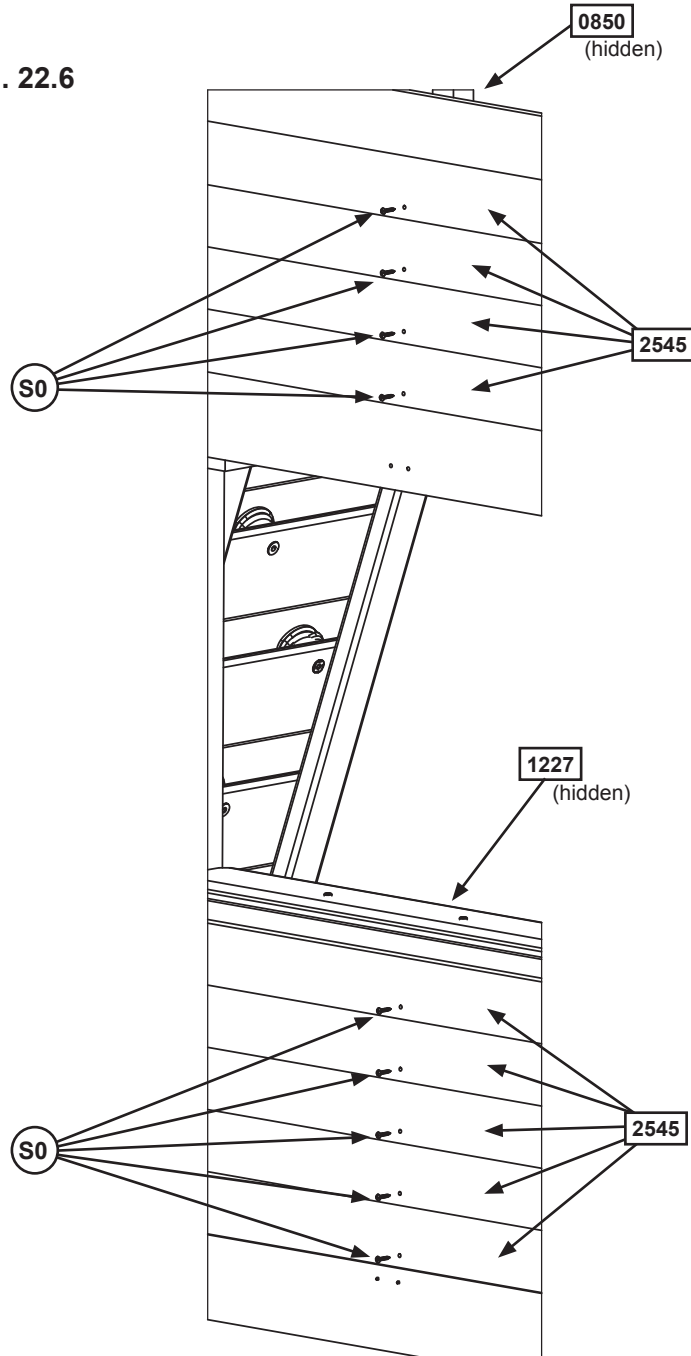
### Other Parts

1 x Corner Bracket

# Step 22: Side Wall Assembly Part 4

I: From outside the assembly attach each (2545) CE Siding to (1227) CE Wall Board and (0850) CE Wall Board with 1 (S0) #8 x 7/8" Truss Screw per siding. (fig. 22.6)

Fig. 22.6



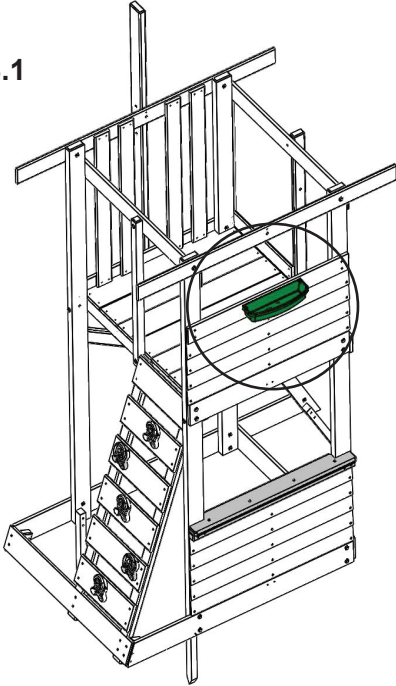
### Hardware

9 x (S0) #8 x 7/8" Truss Screw

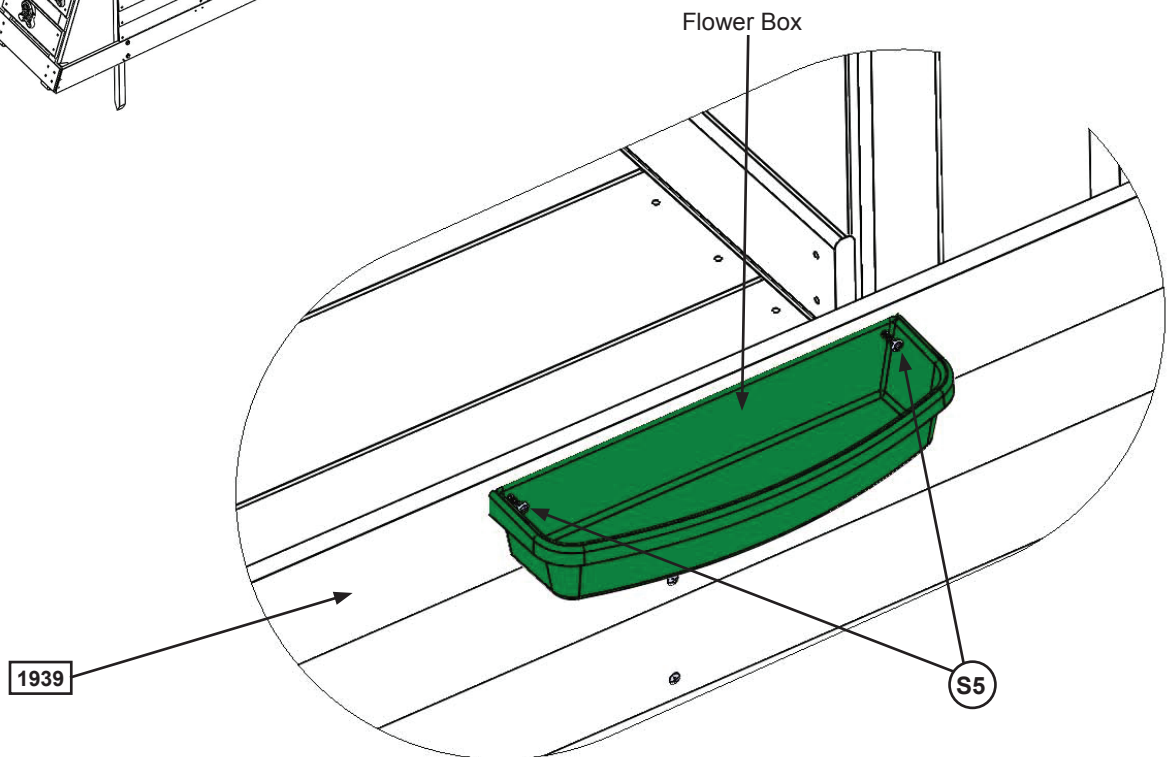
## Step 23: Attach Flower Box to Fort

**A:** Centred on (1939) Lower Window attach Flower Box with 2 (S5) #8 x 1/2" Pan Screws as shown in fig. 23.1 and 23.2.

**Fig. 23.1**



**Fig. 23.2**



### Hardware

2 x (S5) #8 x 1/2" Pan Screw

### Other Parts

1 x Flower Box

# Step 24: Assemble Tarp Frame Part 1



**A:** Place 1 (1796) Top End at the ends of each (2831) Side Roof, so tops are flush, pre-drill pilot holes using a 1/8" drill bit, make sure the pilot holes are centred on the end of each (2831) Side Roof then attach with 4 (S2) #8 x 1-1/2" Wood Screws per (1796) Top End. (fig. 24.1 and 24.2)

**B:** At all 4 corners attach 1 Corner Bracket using 3 (S5) #8 x 1/2" Pan Screws per bracket as shown in fig. 24.1 and 24.3.

Fig. 24.1

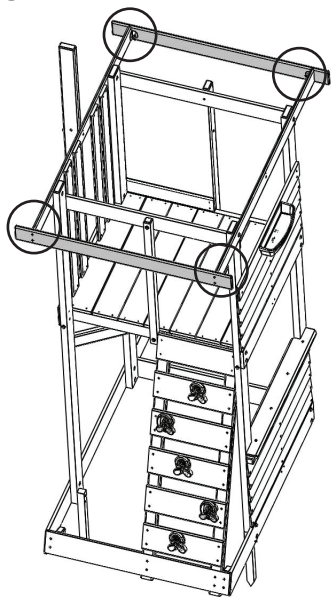


Fig. 24.3

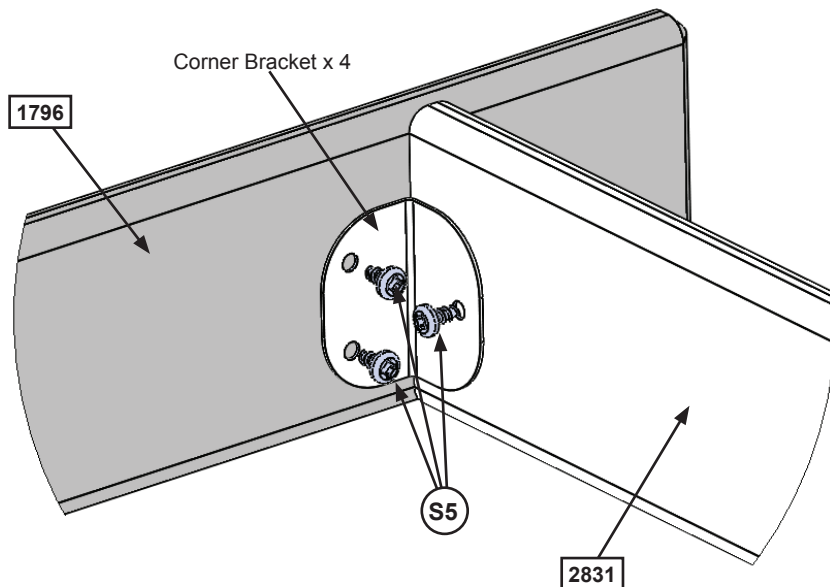
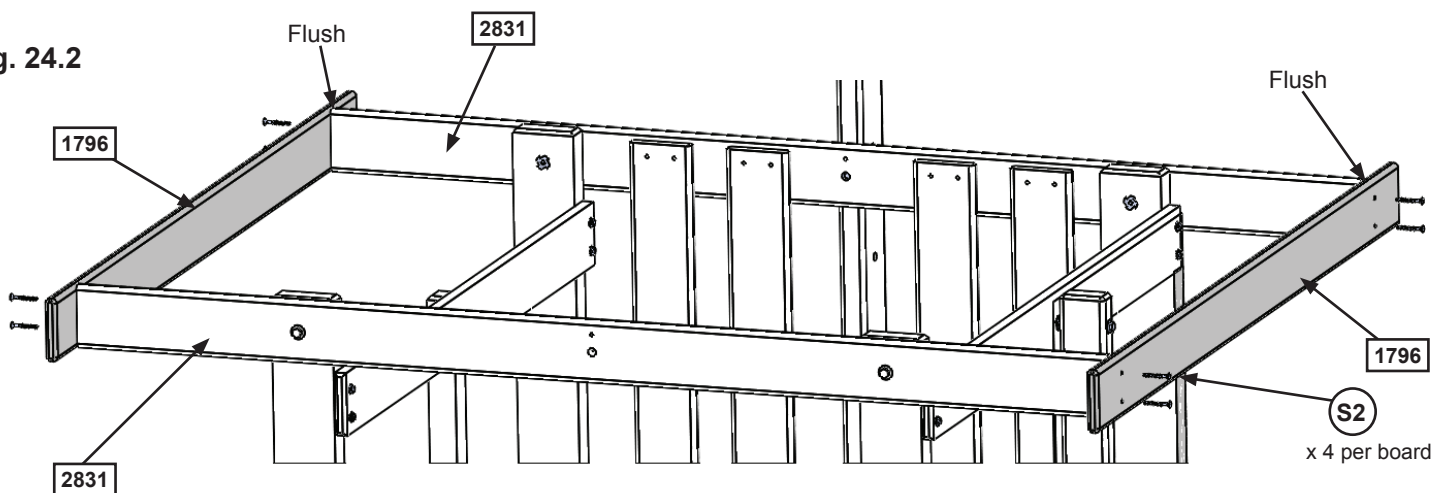


Fig. 24.2



### Wood Parts

2 x 1796 Top End 1 x 4 x 46-1/2"

### Hardware

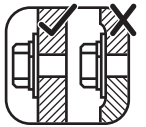
8 x S2 #8 x 1-1/2" Wood Screw

12 x S5 #8 x 1/2" Pan Screw

### Other Parts

4 x Corner Bracket

# Step 24: Assemble Tarp Frame Part 2



**C:** On the Side Wall attach (1515) Roof Support to (2831) Side Roof with 1 (H2) 1/4 x 2" Hex Bolt (with lock washer, flat washer and t-nut) and 1 (S2) #8 x 1-1/2" Wood Screw. (fig. 24.4 and 24.5)

**D:** Place (1794) Ridge on top of and flush to the outside edge of (2830) Mount and on top of (1515) Roof Support (there will be an overhang at this end). Attach with 3 (S3) #8 x 2-1/2" Wood Screws. (fig. 24.4 and 24.5)

Fig. 24.4

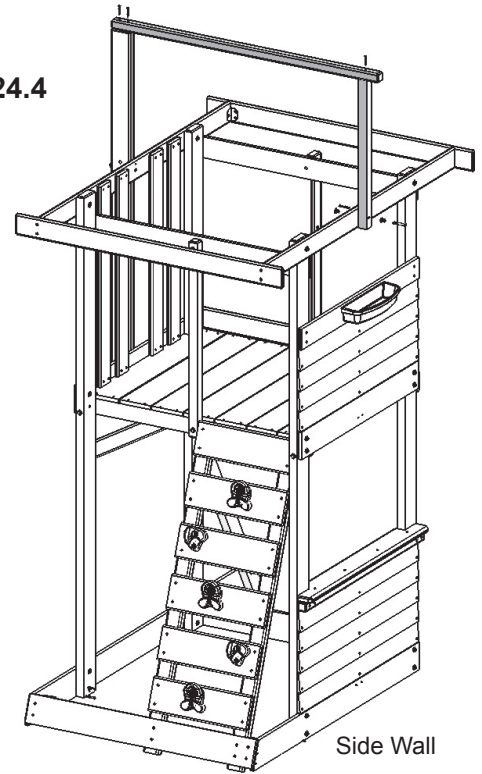
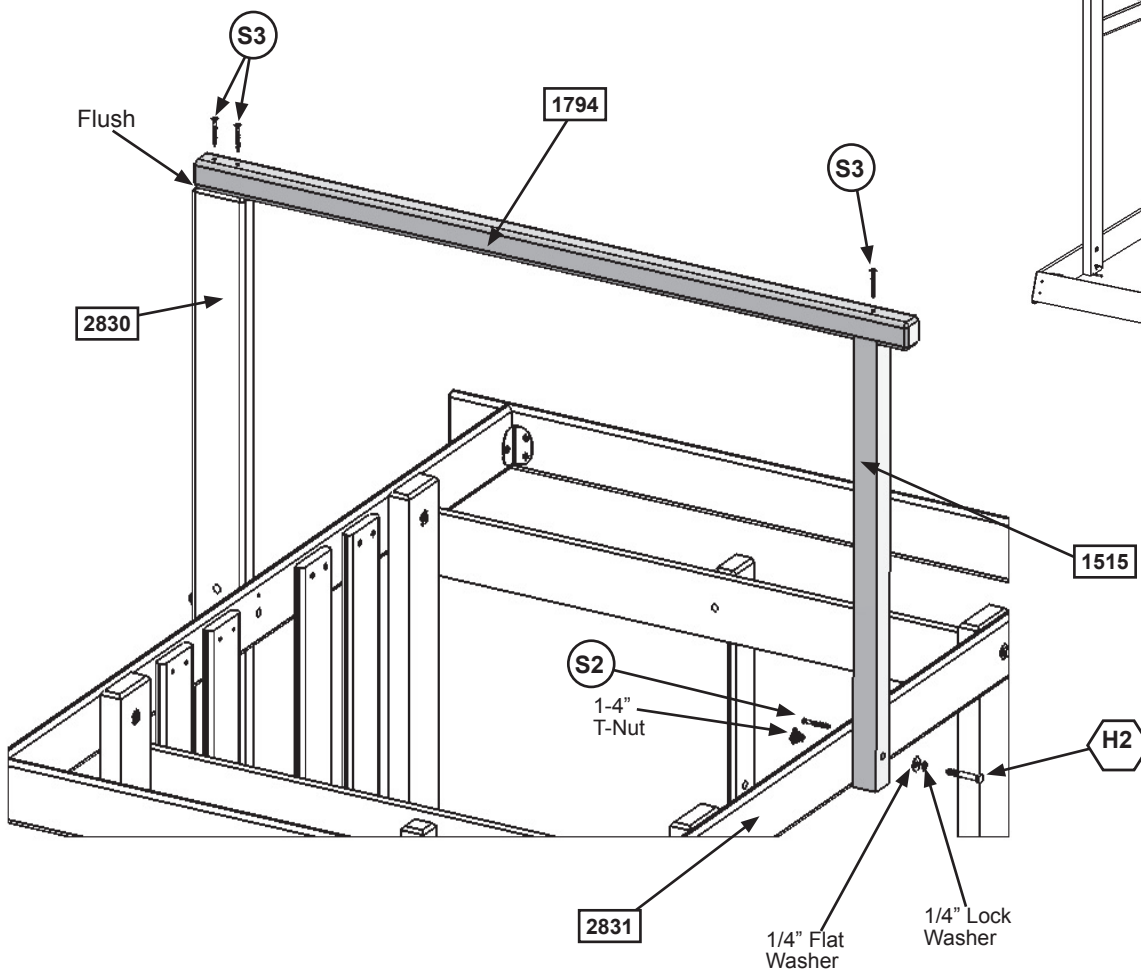


Fig. 24.5



**Wood Parts**

- 1 x 1515 Roof Support 2 x 2 x 24-1/4"
- 1 x 1794 Ridge 2 x 2 x 46-1/2"

**Hardware**

- 3 x S3 #8 x 2-1/2" Wood Screw
- 1 x S2 #8 x 1-1/2" Wood Screw
- 1 x H2 1/4 x 2" Hex Bolt  
(1/4" lock washer, 1/4" flat washer, 1/4" t-nut)



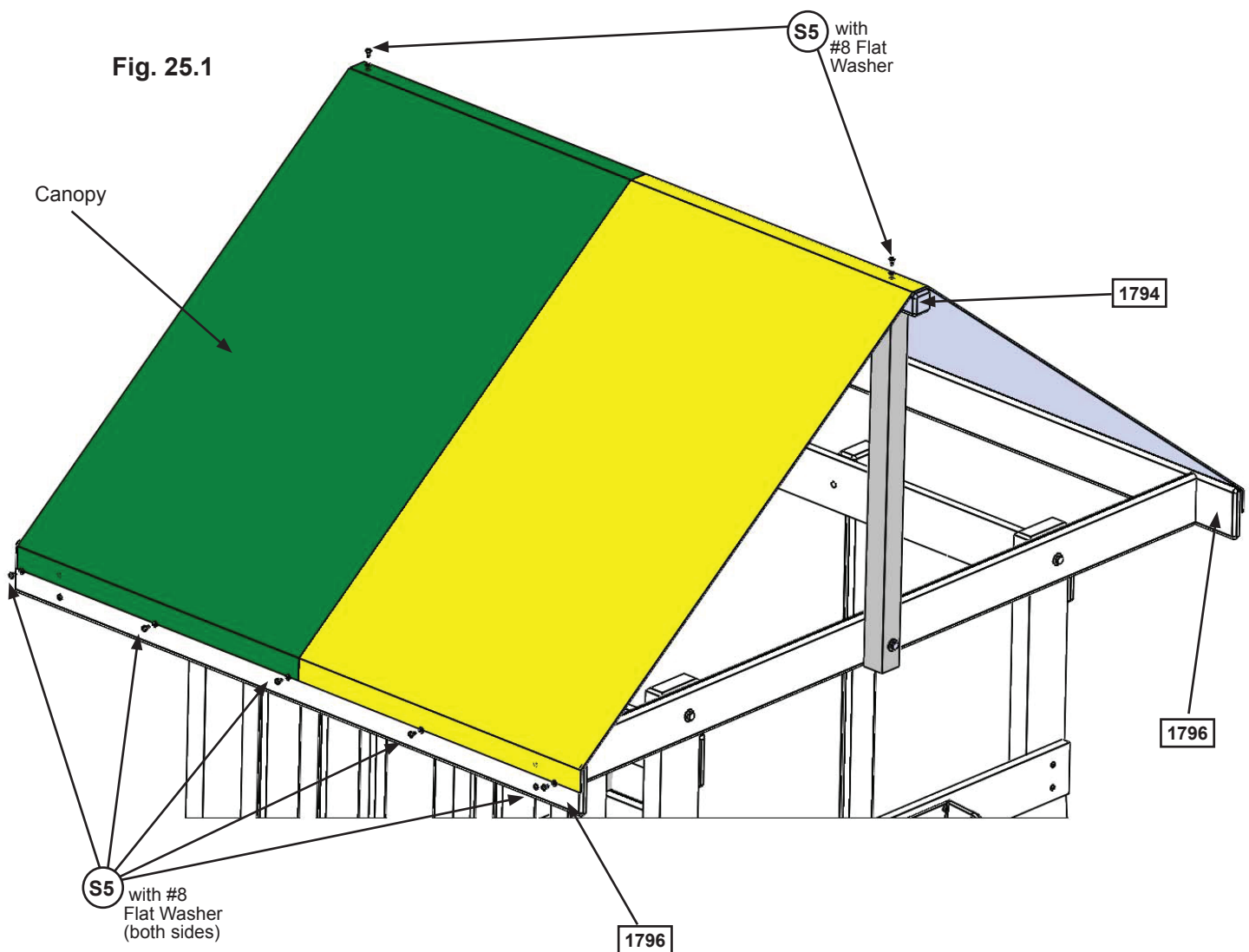
## Step 25: Attach Canopy

**A:** Place Canopy over (1794) Ridge making sure bottom edges of Canopy are even on both sides of assembly. (fig. 25.1)

**B:** Secure one side by attaching Canopy to 1 (1796) Top End using 5 (S5) #8 x 1/2" Pan Screws (with #8 flat washer). (fig. 25.1)

**C:** Make sure the Canopy is smooth and tight and then secure to the remaining (1796) Top End using 5 (S5) #8 x 1/2" Pan Screws (with #8 flat washer). (fig. 25.1)

**D:** Attach Canopy to each end of (1794) Ridge using 2 (S5) #8 x 1/2" Pan Screws (with #8 flat washer). (fig. 25.1)



### Hardware

12 x (S5) #8 x 1/2" Pan Screw (with #8 flat washer)

### Other Parts

1 x Canopy

# Step 26: Attach Cafe Canopy



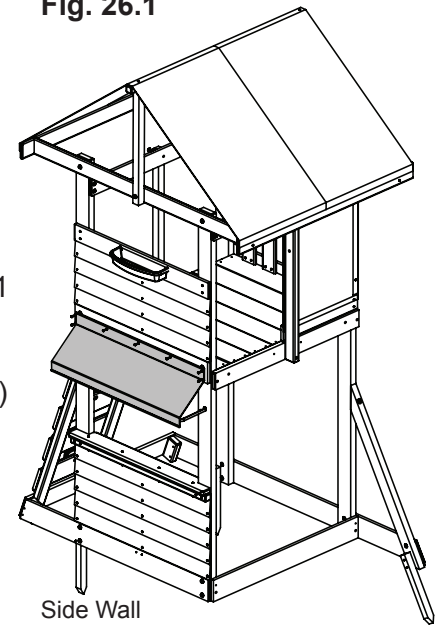
**A:** Feed Cafe Canopy Frame through the pocket of the Cafe Canopy.

**B:** With a helper hold the Canopy against the Side Wall, centred on (1934) End Floor, make sure the Cafe Canopy is smooth and tight then attach to (1934) End Floor with 5 (S5) #8 x 1/2" Pan Screws (with #8 flat washer). (fig. 26.1 and 26.2)

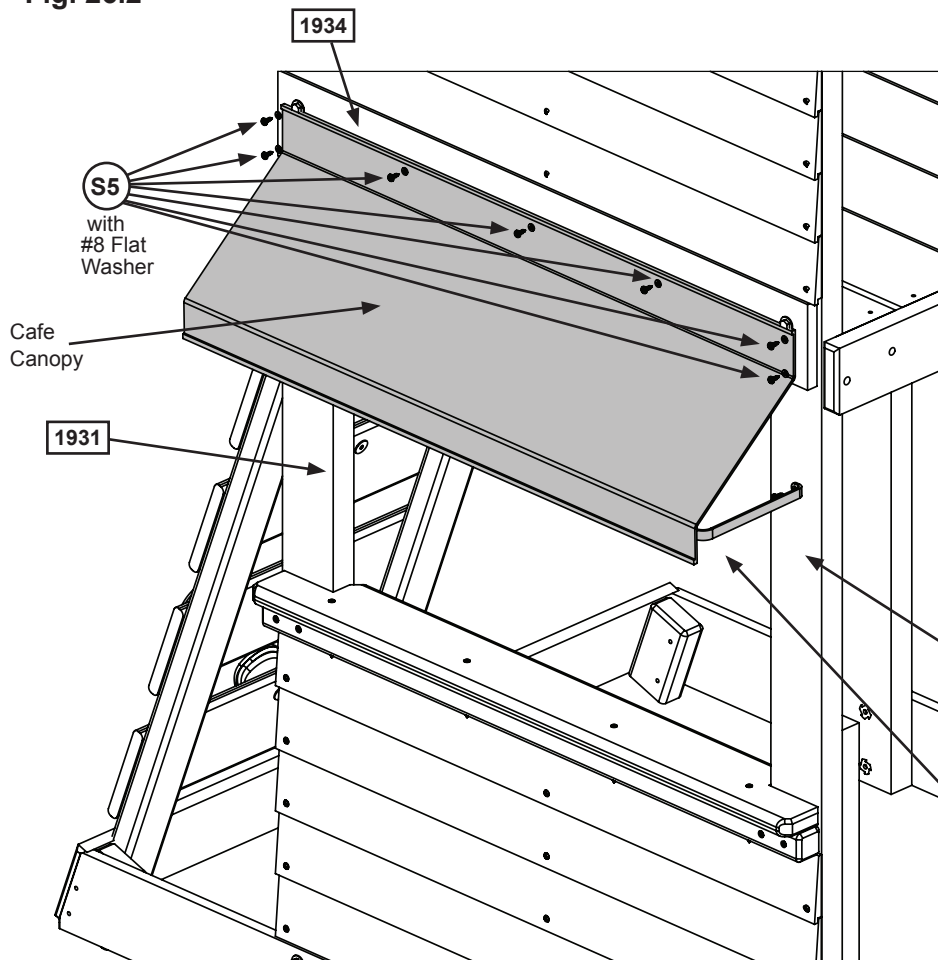
**C:** Hold the Cafe Canopy Frame against each (1931) Post making sure to maintain a measurement of 7-5/16" between the top (S5) #8 x 1/2" Pan Screw and the Canopy Frame. Attach with 1 (S6) #12 x 1" Pan Screw per side. (fig. 26.1 and 26.3)

**D:** On each end of the Cafe Canopy measure 2-3/16" down from the outside (S5) #8 x 1/2" Pan Screws and install 1 more (S5) #8 x 1/2" Pan Screw per side.

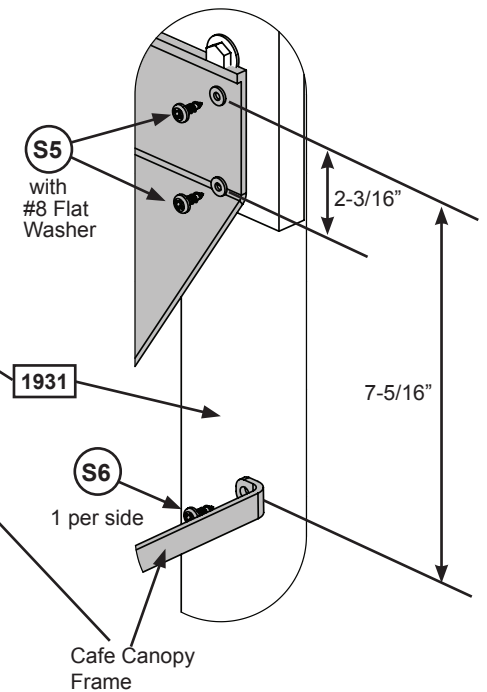
**Fig. 26.1**



**Fig. 26.2**



**Fig. 26.3**



**Hardware**

- 7 x (S5) #8 x 1/2" Pan Screw (#8 flat washer)
- 2 x (S6) #12 x 1" Pan Screw

**Other Parts**

- 1 x Cafe Canopy Frame
- 1 x Cafe Canopy

# Step 27: Attach Kitchen Set and Utensil Shelf Part 1

**A:** Place Faucet and 2 Sink Knobs in opening of Sink and attach Sink Knobs with included hardware. (fig. 27.1)  
**Important:** Use a hand held screw driver and **DO NOT** over tighten.

**B:** On the Side Wall place Cooktop on (2832) Cafe Table Top then attach with 4 (S0) #8 x 7/8" Truss Screws. (fig. 27.2)

**C:** Tight to Cooktop place Sink Set on (2832) Cafe Table Top then attach Sink Set with 2 (S0) #8 x 7/8" Truss Screws. (fig. 27.3)

Fig. 27.1

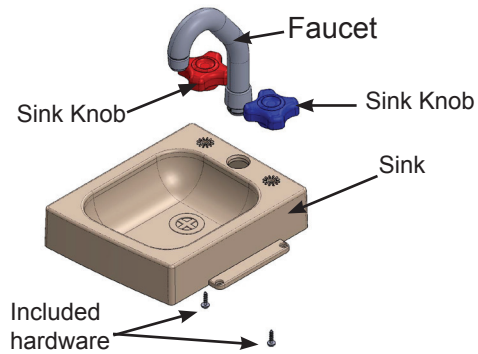


Fig. 27.2

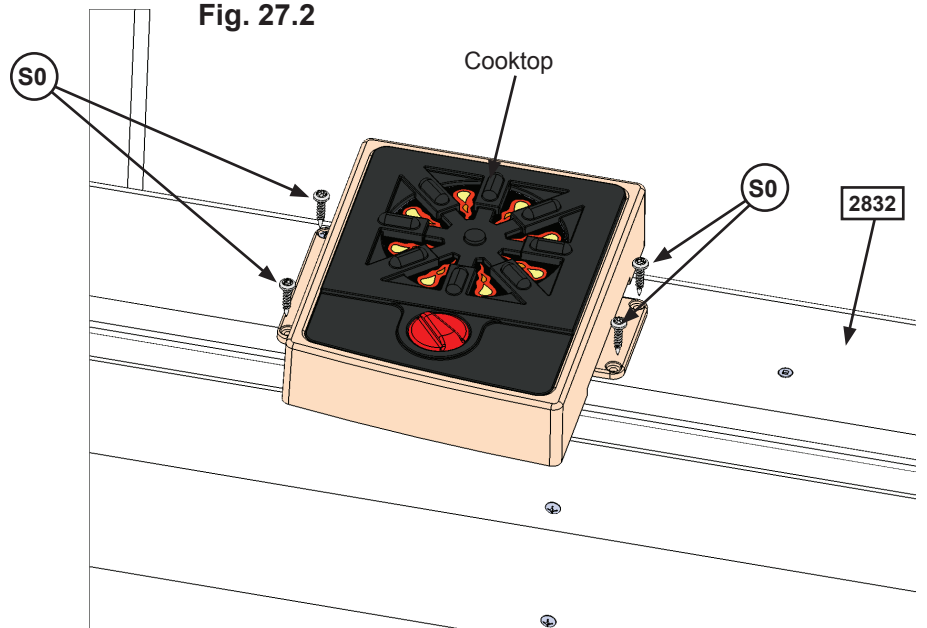
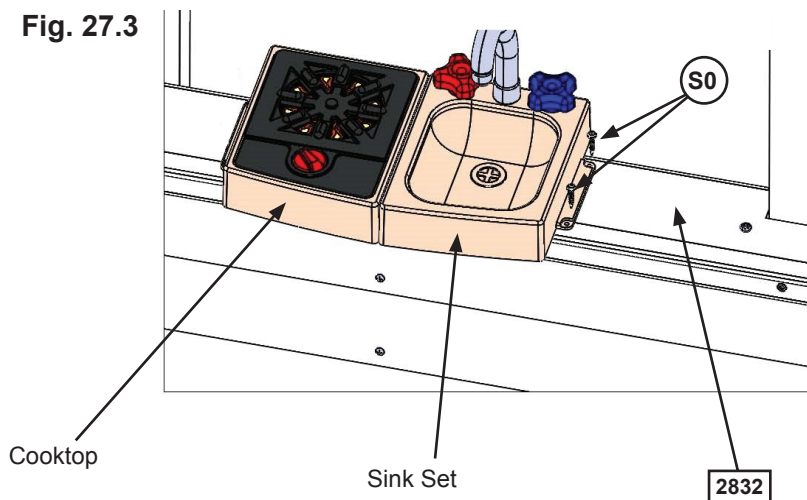


Fig. 27.3



### Hardware

6 x (S0) #8 x 7/8" Truss Screw

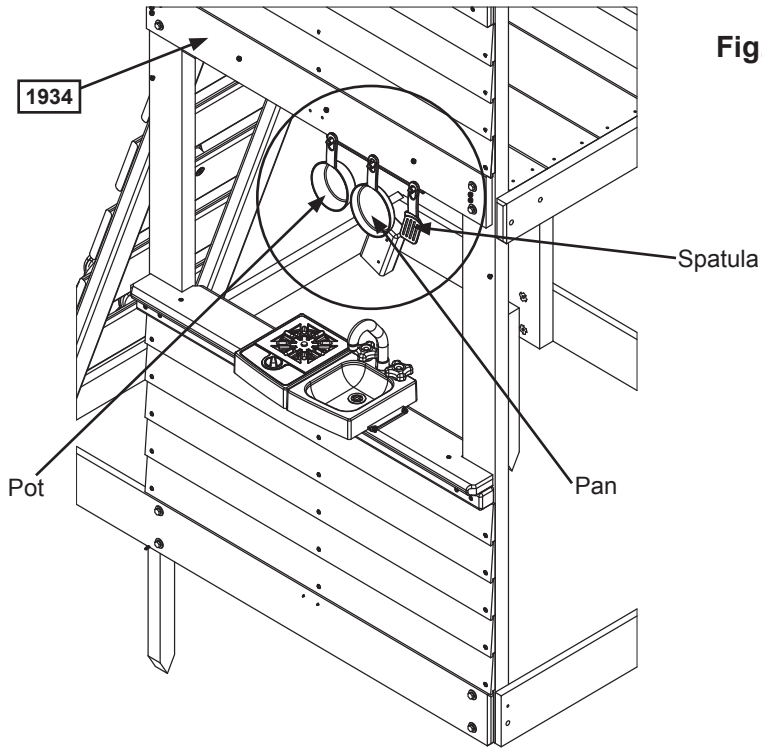
### Other Parts

1 x Kitchen Set  
Includes:  
1 x Cooktop  
1 x Sink Set

# Step 27: Attach Kitchen Set and Utensil Shelf Part 2

**D:** From outside the assembly on the under side of (1934) End Floor attach 1 Utensil Shelf with 2 (S5) #8 x 1/2" Wood Screws. (fig. 27.4 and 27.5)

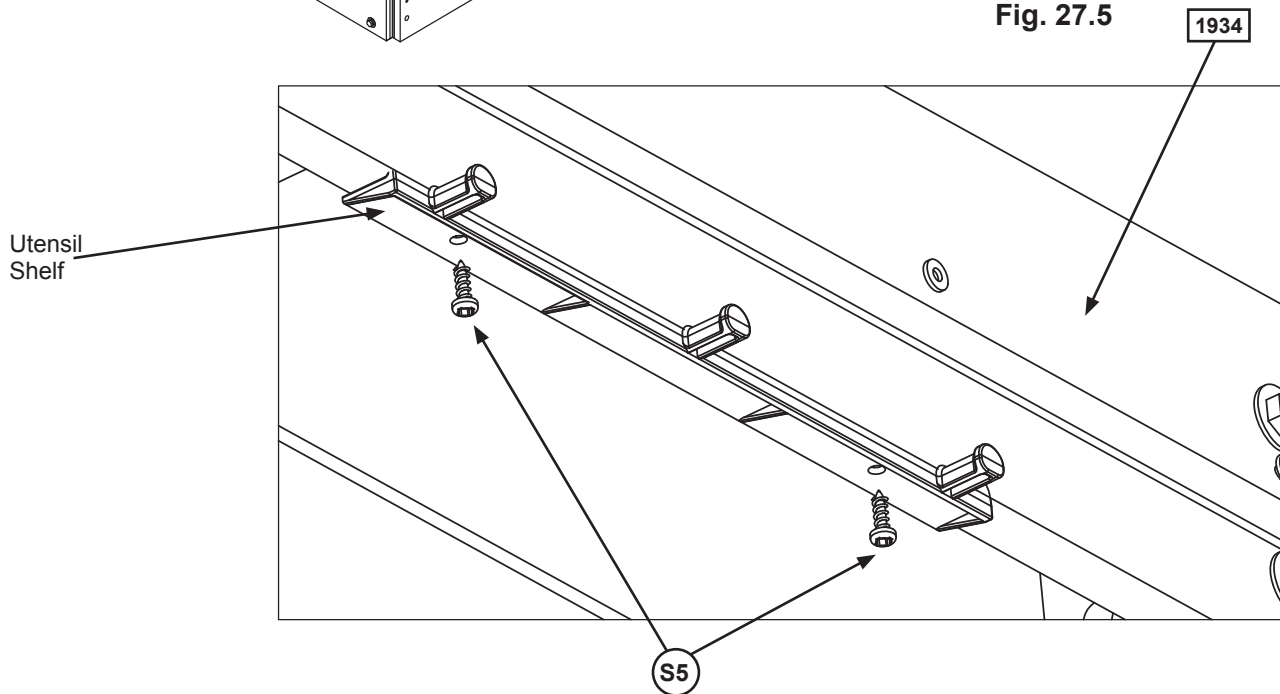
**E:** Attach Pot, Pan and Spatula to the Utensil Shelf. (fig. 27.4)



**Fig. 27.4**

Note: Canopy removed for clarity

**Fig. 27.5**



**Hardware**  
2 x (S5) #8 x 1/2" Pan Screw

**Other Parts**  
1 x Utensil Shelf  
1 x Pot  
1 x Pan  
1 x Spatula

# Step 28: Connect Monkey Bar Assembly to Fort

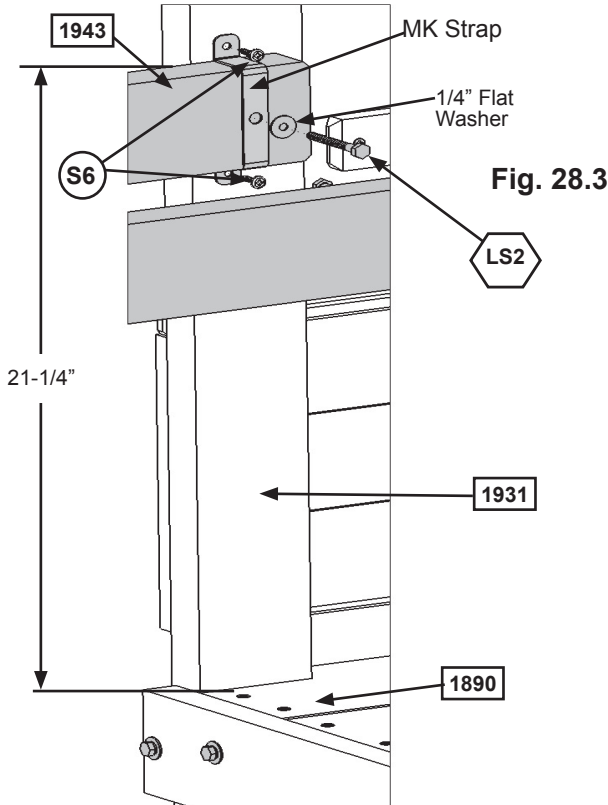


**Pre-drill all pilot holes using a 1/8" drill bit before installing the lag screws and pan screws.**

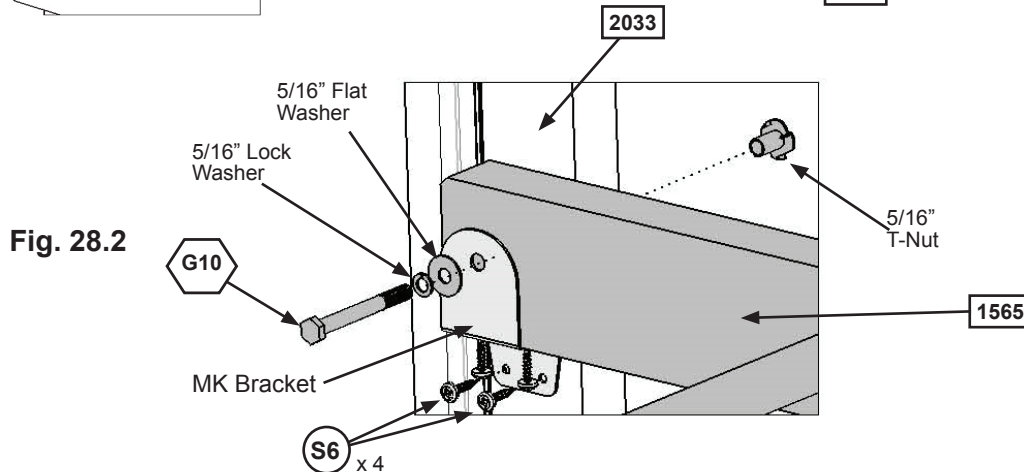
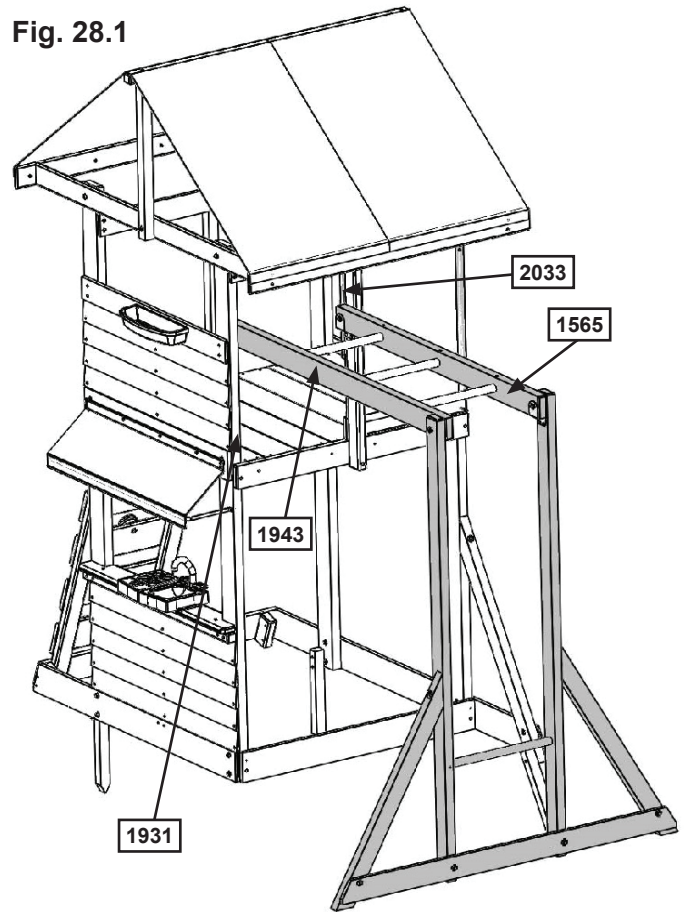
**A:** With a MK Bracket attach (1565) MK Rail Short to (2033) MK Mount with 1 (G10) 5/16 x 3" Hex Bolt (with lock washer, flat washer and t-nut) and 4 (S6) #12 x 1" Pan Screws, as shown in fig. 28.1 and 28.2.

**B:** Measure 21-1/4" from top of (1943) MK Rail Long to top of (1890) CE Gap Board, then with a MK Strap attach (1943) MK Rail Long to (1931) Post using 1 (LS2) 1/4 x 2-1/2" Lag Screw (with flat washer) in the centre hole and 2 (S6) #12 x 1" Pan Screws in the 2 end holes as shown in fig. 28.3.

**C:** Tighten the top bolt in (2033) MK Mount.



**Fig. 28.1**



- Hardware**
- 1 x 5/16 x 3" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
  - 1 x 1/4 x 2-1/2" Lag Screw (1/4" flat washer)
  - 6 x #12 x 1" Pan Screw

- Other Parts**
- 1 x MK Bracket
  - 1 x MK Strap



## Step 29: Attach Ground Stakes

**A:** Drive 1 (0318) Ground Stake 10-1/2" into the ground at (1367) Post MK, as shown in fig. 29.1, and attach with 2 (S3) #8 x 2-1/2" Wood Screws. (fig. 29.2)

**⚠WARNING:** To prevent tipping and avoid potential injury, stakes must be driven 10-1/2" into ground. Digging or driving stakes can be dangerous if you do not check first for underground wiring, cables or gas lines.

Fig. 29.2

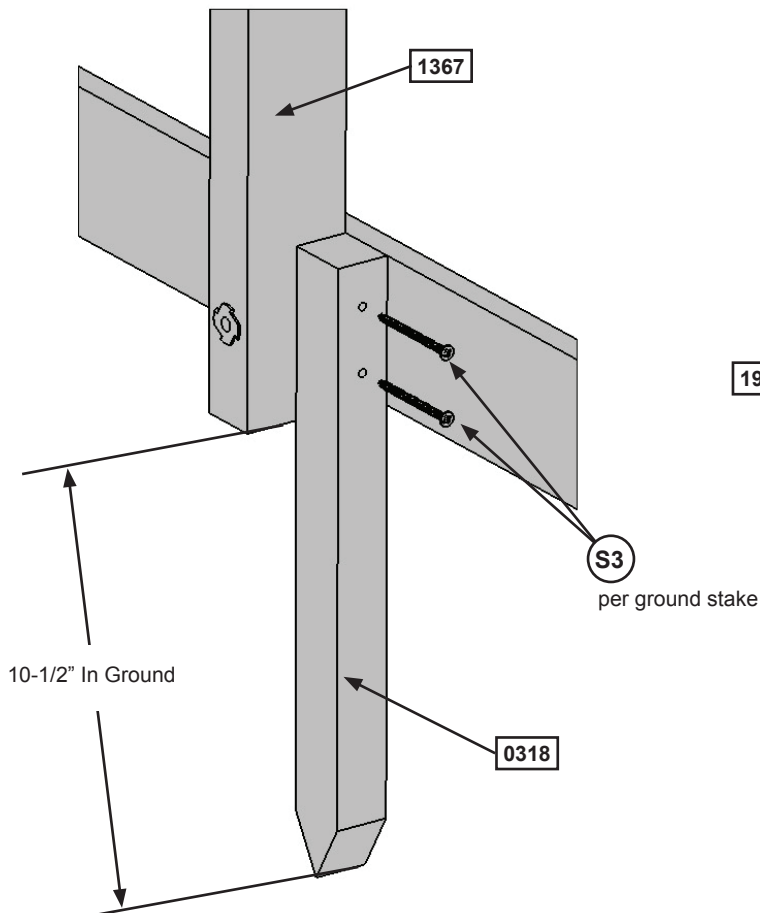
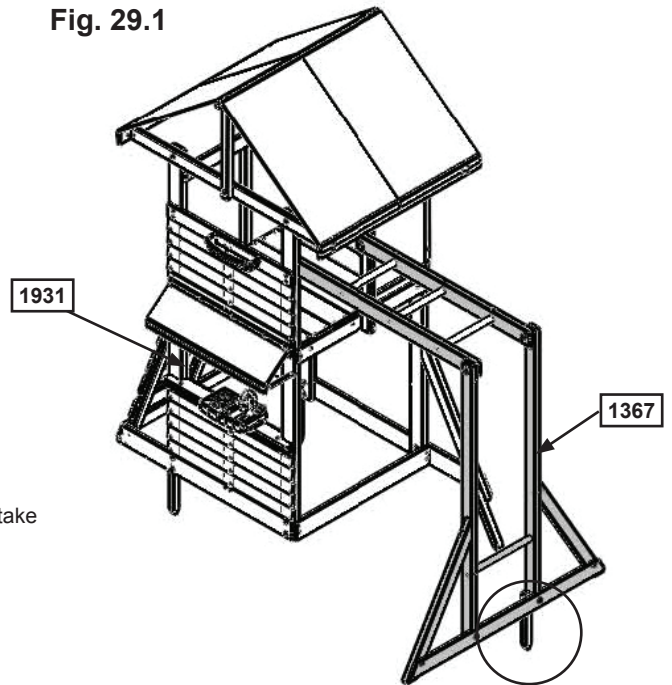


Fig. 29.1



### Wood Parts

1 x (0318) Ground Stake 1-1/4 x 1-1/2 x 14"

### Hardware

2 x (S3) #8 x 2-1/2" Wood Screw



# Step 30: Attach Slide to Fort



**Note:** Pre-drill all holes using a 1/8" drill bit before installing the pan screws.

**A:** Place Slide in the centre between (1937) Centre Divider and (1931) Post. (fig. 30.1 and 30.2)

**B:** Attach slide to fort through the floor boards and into (1908) Front Floor using 3 (S7) #12 x 2" Pan Screws. (fig. 30.2 & 30.3)

Fig. 30.3

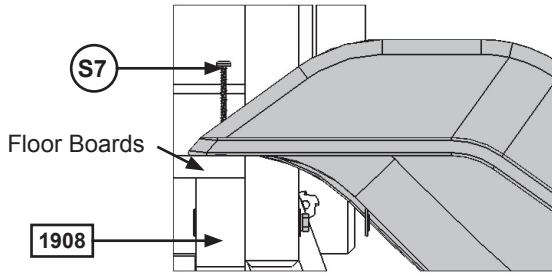


Fig. 30.1

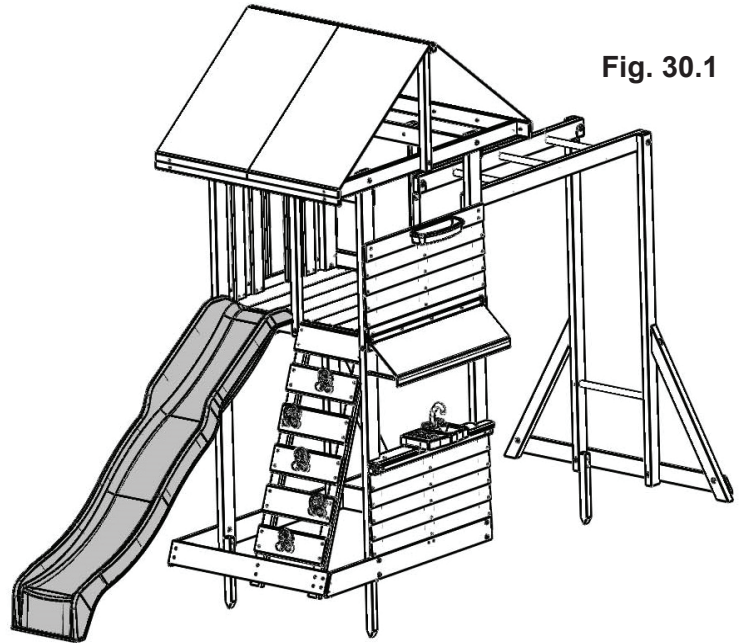
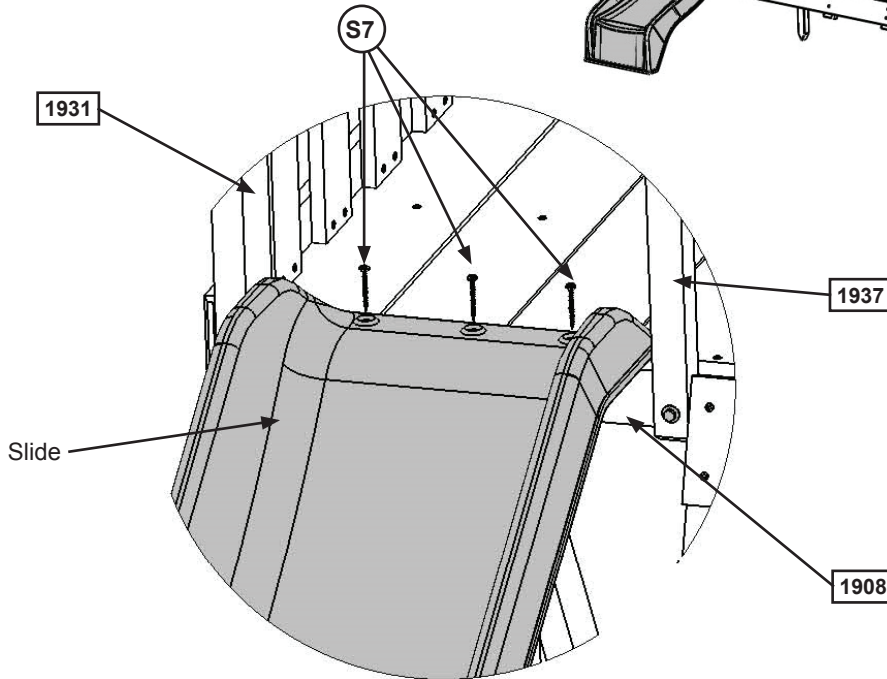


Fig. 30.2



### Hardware

3 x (S7) #12 x 2" Pan Screw

### Other Parts

1 x Slide

# Step 31: Attach Swing Assembly to Fort



**A:** Place Swing Assembly from Step 4 against (2830) Mount using the Triangle Plate as a guide attach with 1 (G10) 5/16 x 3" Hex Bolt (with lock washer, flat washer and t-nut) in the top hole and 1 (G1) 5/16 x 1-1/2" Hex Bolt (with lock washer, flat washer and t-nut) in the bottom hole as shown in fig. 31.1 and 31.2. Notice which direction each bolt is being installed.

**B:** Attach Swing Assembly to (2830) Mount with 1 (S3) #8 x 2-1/2" Wood Screw. (fig. 31.2)

Fig. 31.1

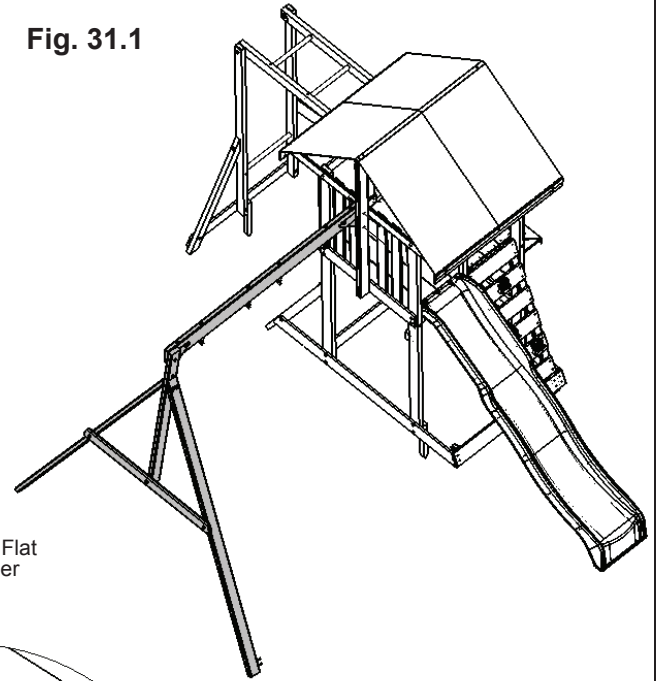
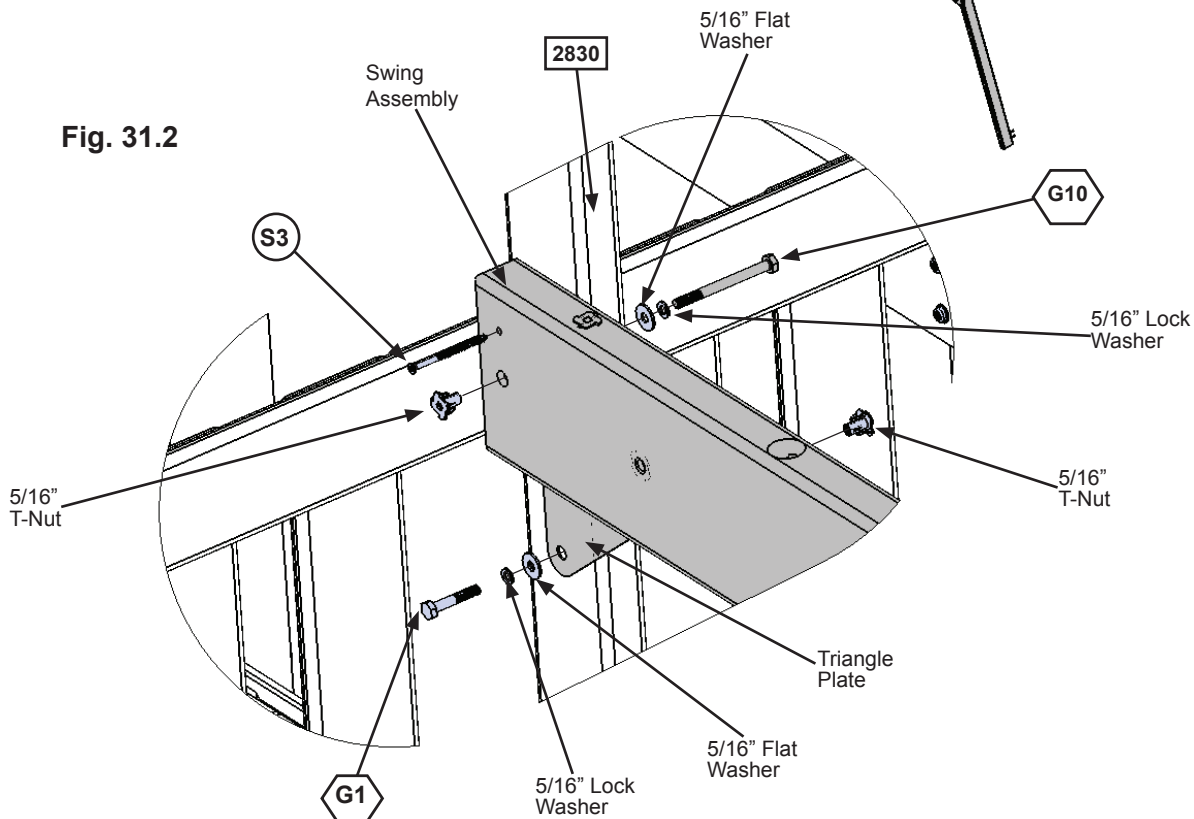


Fig. 31.2



### Hardware

- 1 x **G1** 5/16 x 1-1/2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
- 1 x **G10** 5/16 x 3" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)
- 1 x **S3** #8 x 2-1/2" Wood Screw

## Step 32: Attach Swing Ground Stakes

**A:** Drive one (0318) Ground Stake 10-1/2" into the ground at each (1863) SW Post and attach with 2 (S3) #8 x 2-1/2" Wood Screws per ground stake, as shown in fig. 32.1 and 32.2.

**⚠WARNING:** To prevent tipping and avoid potential injury, stakes must be driven 10-1/2" into ground. Digging or driving stakes can be dangerous if you do not check first for underground wiring, cables or gas lines.

Fig. 32.1

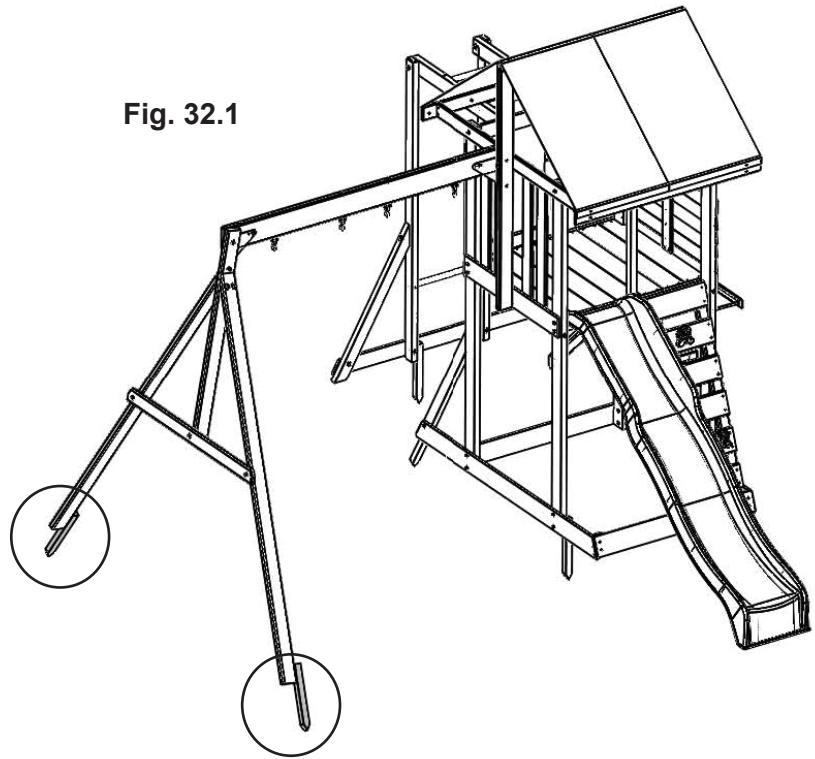
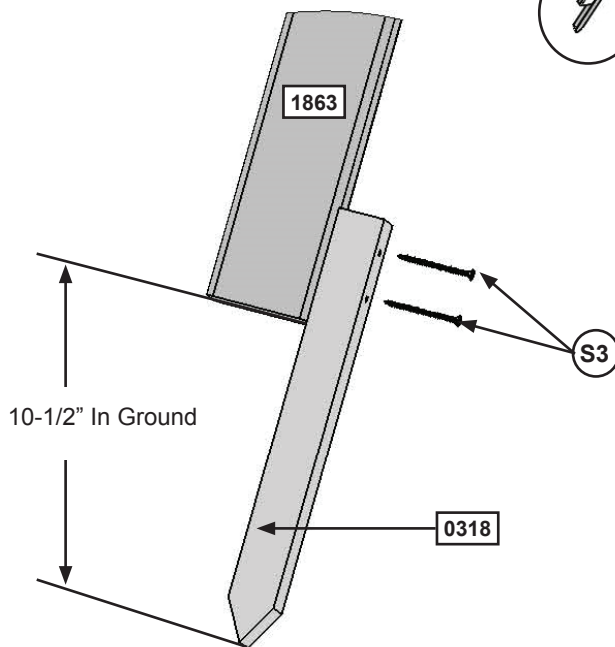


Fig. 32.2



### Wood Parts

2 x **0318** Ground Stake 1-1/4 x 1-1/2 x 14

### Hardware

4 x **S3** #8 x 2-1/2" Wood Screw

## Step 33: Attach Swings

A: Attach 2 Belt Swings to the Bolt-Thru Swing Hangers. (fig. 33.1)



**Warning!** Check entire play centre for bolts protruding beyond T-Nuts. Use extra washers to eliminate this condition.

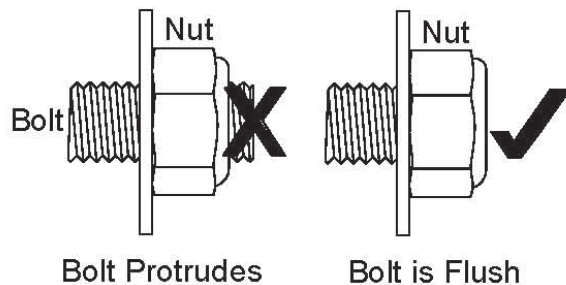
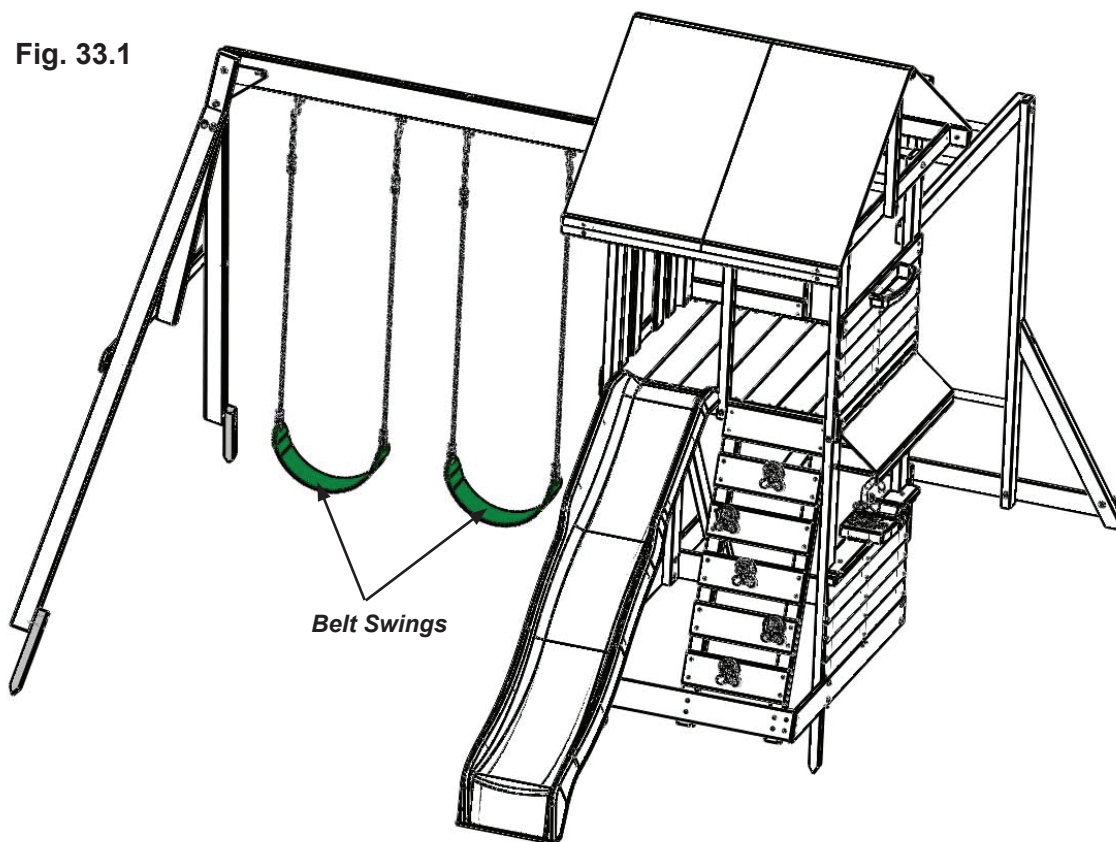


Fig. 33.1

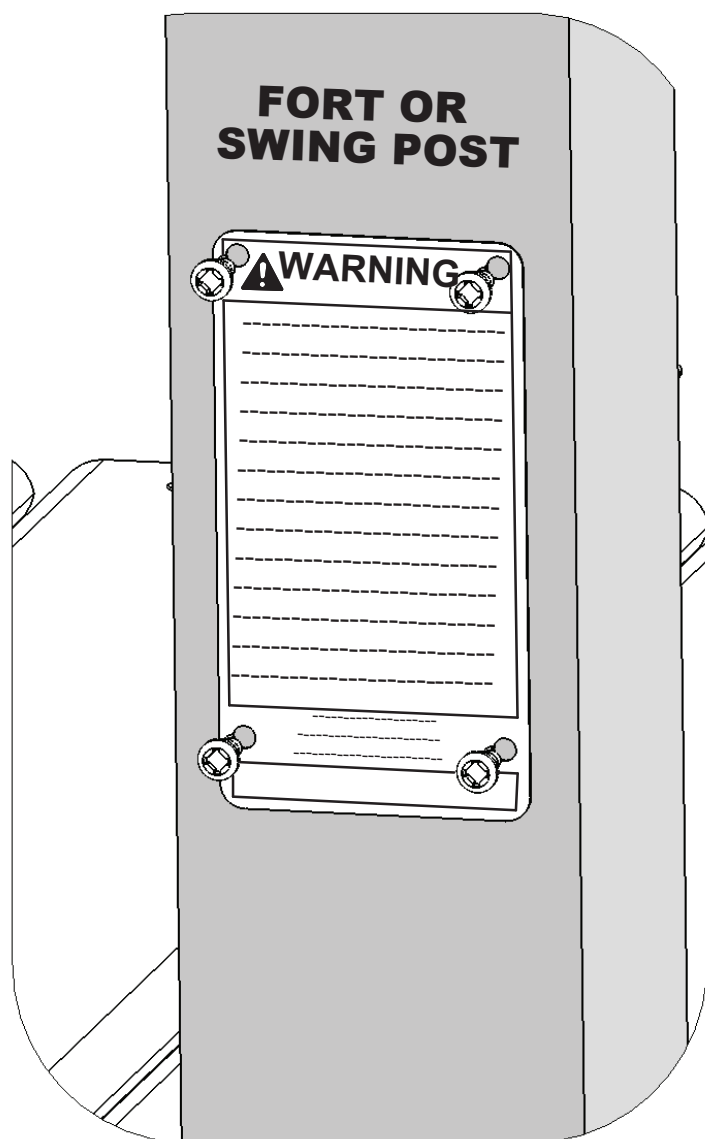


**Other Parts**  
2 x Belt Swings

## Final Step: Attach I.D. Plaque

### ATTACH THIS WARNING & I.D. PLAQUE TO A PROMINENT LOCATION ON YOUR PLAY EQUIPMENT! (Fort or Swing Post)

This provides warnings concerning safety and important contact information. A Tracking Number is provided to allow you to get critical information or order replacement parts for this specific model.



Attach with screws provided to a location on your set that is easily seen and read by a supervising adult.



