



HOME STYLES

TRANSIT TEST REPORT

Test Report Number:	HS-045-0315
Test Date:	5 March 2015
Test Result:	PASS
Item Number:	88-5570-763
Item Description:	Urban Shelf – Carton 3 legs
Carton Dimensions:	L81.50" x W8" x H7.25"
Gross Weight:	50.7 LBS

1. **This test carton meets all applicable Home Styles packing requirements for:**
 - Foam thickness
 - Foam density
 - P.E. sheet thickness
 - Corner protection
 - Carton tape specifications
2. **This test carton and the product inside PASSED, with no visible damage noted, the Home Styles transit test as per test protocol listed on the following page.**

Authorized by:

David Berg

Managing Director, Asia

Tested by:

Do Tu

Inspector

Home Styles Transit Test Protocol

Evaluation	Citation/ Method	Drop Test	Criteria																																								
Shock:																																											
Drop Individual Package	ISTA Procedure 3A (2008)	1	9 drops – follow sequence below: <table> <tr> <th>Drop number</th><th>Samples < 70lbs (32 kgs)</th><th>Samples ≥70 lbs (32kgs) and ≤150 lbs(70kgs)</th><th>Orientation of drop</th></tr> <tr><td>1</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Edge 3-4</td></tr> <tr><td>2</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Edge 3-6</td></tr> <tr><td>3</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Edge 4-6</td></tr> <tr><td>4</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Corner 3-4-6</td></tr> <tr><td>5</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Corner 2-3-5</td></tr> <tr><td>6</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Edge 2-3</td></tr> <tr><td>7</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Edge 1-2</td></tr> <tr><td>8</td><td>36in.(910mm)</td><td>24in.(600mm)</td><td>Face 3</td></tr> <tr><td>9</td><td>18in.(460mm)</td><td>12in.(300mm)</td><td>Face 3</td></tr> </table>	Drop number	Samples < 70lbs (32 kgs)	Samples ≥70 lbs (32kgs) and ≤150 lbs(70kgs)	Orientation of drop	1	18in.(460mm)	12in.(300mm)	Edge 3-4	2	18in.(460mm)	12in.(300mm)	Edge 3-6	3	18in.(460mm)	12in.(300mm)	Edge 4-6	4	18in.(460mm)	12in.(300mm)	Corner 3-4-6	5	18in.(460mm)	12in.(300mm)	Corner 2-3-5	6	18in.(460mm)	12in.(300mm)	Edge 2-3	7	18in.(460mm)	12in.(300mm)	Edge 1-2	8	36in.(910mm)	24in.(600mm)	Face 3	9	18in.(460mm)	12in.(300mm)	Face 3
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OPEN SHIPPING CARTON																																											
Product Description	Visual	All	As claimed																																								
Product Condition	Visual	All	Report any defects, scratches, cracks etc.																																								

Pass/fail criteria

After sequential completion of all required tests, there shall be no damage to the package box and the products contained within the package box.

Each of the following cases constitutes “damage”:

Puncture of package box greater than 9 square inches or 10% of the damaged box surface,

Failure of the tape or seal,

Any parts escape the package box, Any damage (even the slightest scratch, chip, dent, or marking) to the actual product.

Packing process before test

	
EXH 01	EXH 02
	
EXH 03	EXH 04
	
EXH 05	

During drop test

	
<p>Numbering</p>	<p>Drop test 1 step 1</p>
	
<p>Drop test 1 step 4</p>	<p>Drop test 1 step 6</p>
	
<p>Drop test 1 step 8</p>	<p>Drop test 2 step 7</p>

After test parts inspection

No visible damage was observed on the product.

