PALMGREN®

6" Anvil Bench Vise



PLEASE READ AND SAVE THESE INSTRUCTIONS. READ CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE, INSTALL, OPERATE OR MAINTAIN THE PRODUCT DESCRIBED.

PROTECT YOURSELF AND OTHERS BY OBSERVING ALL SAFETY INFORMATION. FAILURE TO COMPLY WITH INSTRUCTIONS COULD RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE! RETAIN INSTRUCTIONS FOR FUTURE REFERENCE.

PLEASE REFER TO BACK COVER FOR INFORMATION REGARDING PALMGREN'S WARRANTY AND OTHER IMPORTANT INFORMATION.

Model #: _____

Serial #:

Purch. Date: _____

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SPECIFICATIONS				
Parameter	Value			
Jaw width	6"			
Jaw opening	6"			
Throat depth	3"			
Pipe jaw capacity	0.5" - 3.5""			

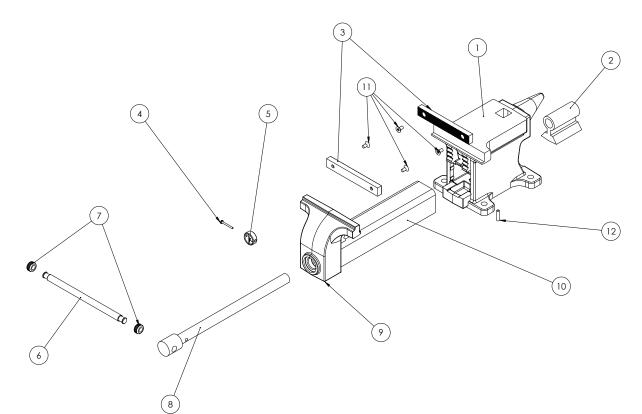


Figure	1.	Vise	Exploded	Parts	View

	Description	P/N	Qty
1	Anvil base	9647073.01	1
2	Lead screw nut	9647074.01	1
3	Jaw plates	9647075.01	2
4	Pan head screw 3/16" x 1-1/4"	*	1
5	Leadscrew Collar	9647076.01	1
6	Handle bar	9647077.01	1
7	Handle end	9647078.01	2
8	Lead screw	9647079.01	1
9	Movable jaw	9647080.01	1
10	Lead screw cover	See #9	1
11	Machine screw 1/4" x 1/2"	*	4
12	Lead screw nut pin	9647081.01	1

PALMGREN WARRANTY

C.H. Hanson / Palmgren warrants their products to be free of defects in material or workmanship. This warranty does not cover defects due directly or indirectly to misuse, abuse, normal wear and tear, failure to properly maintain the product, heated, ground or otherwise altered, or used for a purpose other than that for which is was intended.

The warranty does not cover expendable and/or wear part (i.e. v-belts, screws, abrasives, jaws), damage to tools arising from alteration, abuse or use other than their intended purpose, packing and freight. The duration of this warranty is expressly limited to the terms noted below beginning from the date of delivery to the original user.

The Palmgren branded items carry the following warranties on parts:

All vises, clamps, positioning tables, tombstones, jack screws and vise accessories - LIFETIME.

All bench grinders, drill presses, tapping machines, band saws, lathes, milling machines, arbor presses, abrasive finishing machines and work stands - 3 YEARS.

The obligation of C.H. Hanson / Palmgren is limited solely to the repair or replacement, at our option, at its factory or authorized repair agent of any part that should prove inoperable. Purchaser must lubricate and maintain the product under normal operating conditions at all times. Prior to operation become familiar with product and the included materials, i.e. warnings, cautions and manuals.

Failure to follow these instructions will void the warranty.

This warranty is the purchaser's exclusive remedy against C.H. Hanson for any inoperable parts in its product. Under no circumstances is C.H. Hanson liable for any direct, indirect, incidental, special or consequential damages including loss of profits in any way elated to the use or inability to use our products. This warranty gives you specific legal rights which may vary from state to state.



Palmgren - a C.H. Hanson Company 2000 N. Aurora Rd., Naperville, IL 60563 U.S.A. or call 1-800-827-3398