PALMGREN®

CNC HIGH SPEED CIRCULAR SAWING MACHINE

Item Numbers 9684482 & 9684483



FEATURES

ADVANTAGES

BENEFITS

Solid heavy duty cast iron construction	Provides maximum rigidity and vibration dampening properties required for high production applications	 Higher efficiency Improved cutting performance Lower maintenance costs Longer blade life Quieter operation Lower cost per cut
45 Degree slant bed approach of saw head	 Saw head is fed into the workpiece by a servo driven precision ball screw The blade then pivots and travels at the optimum cutting angle to the workpiece minimalizing vibration and the chip load on the blade is constant reducing blade fatique 	 Higher efficiency Improved cutting performance Lower maintenance costs Longer blade life Quieter operation Lower cost per cut
Secure clamping of the workpiece	The workpiece is securely clamped on both sides and the top Reduces vibration and movement during the cutting process	Improved cutting performanceLonger blade lifeGreater workpiece finishLower maintenance costs
Advanced powertrain designed gear box with hardened and ground gears	High tolorence gear reducer minimizes backlash eliminates vibration	 Greater accuracy Quieter operation Longer blade life Superior cut finish
Multi-point precision blade guides	Ensures maximim blade support and alignment	 Delivers consistent accuarate square cuts Maximizes blade performance Delivers longer blade life Reduces cost per cut
CNC LCD touch screen programable control system	CNC system is seamlessly integrated into the entire automation process Easily and simply with the touch of a finger controls the saw head feed, part feed movement, vise activation, coolant and all relevent operations	 Increased operator convenience Increased efficiency Increased productivity Cuts faster reducing time per cut Increases through put Lowers cost per cut
Hydraulic controled power chip brush	Aids in the removal of chips from the blade and work area	Maximizes blade performance Aids in the accuracy and finish of the cut
Mist coolant system	Most effective way to libricate the carbide blade	Longer blade life Maximizes workpiece finish
Safety electrical package	Thermal overload protection with magnetic starter Spring loaded 24 volt trigger switch Emergency stop button	Greater operator safety

PALMGREN®

CNC HIGH SPEED CIRCULAR SAWING MACHINE

Item Numbers 9684482 & 9684483



FEATURES

ADVANTAGES

BENEFITS

Material feeding system with hydraulic floating saddle	Material is feed into the saw via servo motor and precision ball screws and is supported by a floating hydraulically cusioned saddle delivring precison movement and positioning to the blade	 Greater efficiency and accuracy Increased productivity Lower cost per cut
Material seperation system	Discharge chute automatically seperates trim and remants from finished cut parts	Increased throughputImproved efficiencyGreater operator convenience
Material infeed roller table loader	Allows operator to load mulitple pieces of bar stock to be fed into the saw	 Reduces set up time Increases through put Greater opoerator convenience Lower cost per cut
Automatic chip conveyor	Effectively removes chips from the saw	 Greater operator convenience Lower maintenance costs Cleaner and safer work area
High RPM with minimal kerf and swarff	Cutting operation from 7 to 50 seconds depending on size and type of material Surface finsih from 40 - 80 RMS	 Cuts more parts per hour and per blade than a standard production bandsaw Throughput is equal to 3 production bandsaws Ideal for high production applications Delivers lowest cost per cut