



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ 8972UV Red Piezo Inkjet Ink

#### Product Identification Numbers

75-0302-7043-5  
7100118881

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Ink

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Transportation Safety Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.  
Skin Corrosion/Irritation: Category 2.  
Skin Sensitizer: Category 1.  
Reproductive Toxicity: Category 1B.  
Carcinogenicity: Category 1A.  
Specific Target Organ Toxicity (single exposure): Category 3.  
Specific Target Organ Toxicity (repeated exposure): Category 2.

#### 2.2. Label elements

##### Signal word

Danger

**Symbols**

Corrosion | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May damage fertility or the unborn child.

May cause cancer.

May cause damage to organs through prolonged or repeated exposure:  
kidney/urinary tract |  
skin |

**Precautionary Statements****Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

May cause chemical gastrointestinal burns.

14% of the mixture consists of ingredients of unknown acute oral toxicity.

34% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Isobornyl acrylate	5888-33-5	10 - 30 Trade Secret *
Isooctyl acrylate	29590-42-9	10 - 30 Trade Secret *
Tetrahydrofurfuryl acrylate	2399-48-6	15 - 25 Trade Secret *
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	72162-39-1	7 - 13 Trade Secret *
1,6-Hexanediol diacrylate	13048-33-4	1 - 10 Trade Secret *
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232)	Trade Secret*	1 - 10
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	75980-60-8	3 - 7 Trade Secret *
Benzophenone	119-61-9	3 - 7 Trade Secret *
Proprietary	Trade Secret*	3 - 7
n',n'-Bis(2,2,6,6-tetramethyl-4-piperidiny)-1-6-hexanediamine, polymers w/morpholine-2,4,6-trichloro-1,3,5-triazine rctn prod, methylated	193098-40-7	1 - 3 Trade Secret *
Nickel salts of naphthenic acids	61788-71-4	< 0.7 Trade Secret *
Camphene	79-92-5	< 0.3 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable.

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

### 5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Benzophenone	119-61-9	AIHA	TWA:0.5 mg/m <sup>3</sup>	
1,6-Hexanediol diacrylate	13048-33-4	AIHA	TWA:1 mg/m <sup>3</sup> (0.11 ppm)	Dermal Sensitizer
Tetrahydrofurfuryl acrylate	2399-48-6	Manufacturer determined	TWA:0.1 ppm(0.64 mg/m <sup>3</sup> );STEL:0.3 ppm(1.91 mg/m <sup>3</sup> )	Dermal Sensitizer
Isooctyl acrylate	29590-42-9	AIHA	TWA:37.5 mg/m <sup>3</sup> (5 ppm)	
NICKEL, SOLUBLE COMPOUNDS	61788-71-4	OSHA	TWA(as Ni):1 mg/m <sup>3</sup>	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Acrylate odor, red color, liquid
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	> 200 °F
<b>Flash Point</b>	≥200 °F [ <i>Test Method:Closed Cup</i> ]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	<i>No Data Available</i>
<b>Flammable Limits(UEL)</b>	<i>No Data Available</i>
<b>Vapor Pressure</b>	< 10 mmHg [ <i>@ 20 °C</i> ]
<b>Vapor Density</b>	> 1 [ <i>Ref Std:AIR=1</i> ]
<b>Density</b>	1.04 g/ml
<b>Specific Gravity</b>	1.04 [ <i>Ref Std:WATER=1</i> ]
<b>Solubility in Water</b>	Negligible
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	<i>No Data Available</i>

**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization may occur. (Upon depletion of inhibitor or exposure to heat)

**10.4. Conditions to avoid**

Light

**10.5. Incompatible materials**

Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be

present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

**Ingestion:**

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

**Additional Health Effects:**

**Prolonged or repeated exposure may cause target organ effects:**

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

<b>Ingredient</b>	<b>CAS No.</b>	<b>Class Description</b>	<b>Regulation</b>
NI CMPDS NOT ALLOYS	61788-71-4	Known human carcinogen	National Toxicology Program Carcinogens
NICKEL COMPOUNDS	61788-71-4	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Benzophenone	119-61-9	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Isobornyl acrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Isobornyl acrylate	Ingestion	Rat	LD50 4,350 mg/kg
Tetrahydrofurfuryl acrylate	Ingestion	Rat	LD50 882 mg/kg
Isooctyl acrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Isooctyl acrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
1,6-Hexanediol diacrylate	Dermal	Rabbit	LD50 3,636 mg/kg
1,6-Hexanediol diacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232)	Dermal		LD50 estimated to be > 5,000 mg/kg
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232)	Inhalation-Dust/Mist		LC50 estimated to be > 12.5 mg/l
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232)	Ingestion		LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzophenone	Dermal	Rabbit	LD50 3,535 mg/kg
Benzophenone	Ingestion	Rat	LD50 1,900 mg/kg
Nickel salts of naphthenic acids	Ingestion		LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

#### Skin Corrosion/Irritation

Name	Species	Value
Overall product	Professional judgment	Irritant
Isobornyl acrylate	Rabbit	Minimal irritation
Tetrahydrofurfuryl acrylate	Rabbit	Corrosive
Isooctyl acrylate	In vitro data	No significant irritation
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	similar compounds	Irritant
1,6-Hexanediol diacrylate	Rabbit	Irritant
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232)	Professional judgment	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
Benzophenone	Rabbit	No significant irritation
Nickel salts of naphthenic acids	Professional judgment	Minimal irritation

#### Serious Eye Damage/Irritation

Name	Species	Value
Isobornyl acrylate	Rabbit	Mild irritant
Tetrahydrofurfuryl acrylate	Rabbit	Corrosive
Isooctyl acrylate	similar health hazards	Mild irritant
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	similar compounds	Severe irritant
1,6-Hexanediol diacrylate	Rabbit	Moderate irritant



Organic pigment (New Jersey Trade Secret Registry # 04499600-5232)	Professional judgment	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
Benzophenone	Rabbit	Mild irritant
Nickel salts of naphthenic acids	Professional judgment	Mild irritant
Camphene	Rabbit	Moderate irritant

### Skin Sensitization

Name	Species	Value
Isobornyl acrylate	Mouse	Sensitizing
Tetrahydrofurfuryl acrylate	Professional judgment	Sensitizing
Isooctyl acrylate	Mouse	Sensitizing
1,6-Hexanediol diacrylate	Guinea pig	Sensitizing
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Mouse	Sensitizing
Benzophenone	Guinea pig	Not classified
Nickel salts of naphthenic acids	similar compounds	Sensitizing

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

### Germ Cell Mutagenicity

Name	Route	Value
Isobornyl acrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Tetrahydrofurfuryl acrylate	In Vitro	Not mutagenic
Isooctyl acrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,6-Hexanediol diacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	In Vitro	Not mutagenic
Benzophenone	In Vitro	Not mutagenic
Benzophenone	In vivo	Not mutagenic

### Carcinogenicity

Name	Route	Species	Value
Isooctyl acrylate	Dermal	Mouse	Not carcinogenic
1,6-Hexanediol diacrylate	Dermal	Mouse	Not carcinogenic
Benzophenone	Dermal	Multiple animal species	Not carcinogenic
Benzophenone	Ingestion	Multiple animal species	Carcinogenic
Nickel salts of naphthenic acids	Not Specified	similar compounds	Carcinogenic

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Tetrahydrofurfuryl acrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 50 mg/kg/day	prematuring into lactation
Tetrahydrofurfuryl acrylate	Dermal	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	90 days
Tetrahydrofurfuryl acrylate	Ingestion	Toxic to male reproduction	Rat	NOAEL 35 mg/kg/day	90 days
Tetrahydrofurfuryl acrylate	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.6 mg/l	90 days
Tetrahydrofurfuryl acrylate	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	prematuring into lactation
Isooctyl acrylate	Dermal	Not classified for female reproduction	Rat	NOAEL 57 mg/kg/day	prematuring & during gestation
Isooctyl acrylate	Dermal	Not classified for male reproduction	Rat	NOAEL 57 mg/kg/day	prematuring & during gestation
Isooctyl acrylate	Dermal	Not classified for development	Rat	NOAEL 57 mg/kg/day	prematuring & during gestation
Isooctyl acrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
1,6-Hexanediol diacrylate	Not Specified	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	90 days
Benzophenone	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	2 generation
Benzophenone	Ingestion	Not classified for male reproduction	Rat	NOAEL 80 mg/kg/day	2 generation
Benzophenone	Ingestion	Not classified for development	Rabbit	NOAEL 25 mg/kg/day	during gestation

### Target Organ(s)

#### Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Isobornyl acrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	official classification	NOAEL Not available	
Tetrahydrofurfuryl acrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Isooctyl acrylate	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	occupational exposure
Isooctyl acrylate	Ingestion	central nervous system depression	Not classified	Rat	NOAEL 5,000 mg/kg	
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
1,6-Hexanediol diacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

#### Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
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Isooctyl acrylate	Dermal	heart   endocrine system   hematopoietic system   liver   immune system   nervous system   kidney and/or bladder   respiratory system	Not classified	Rat	NOAEL 57 mg/kg/day	prematuring & during gestation
Isooctyl acrylate	Ingestion	endocrine system   liver   kidney and/or bladder   heart   bone, teeth, nails, and/or hair   hematopoietic system   immune system   muscles   nervous system   eyes   respiratory system   vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
1,6-Hexanediol diacrylate	Dermal	skin	May cause damage to organs though prolonged or repeated exposure	Mouse	LOAEL 70 mg/kg/day	80 weeks
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	skin   blood   liver   kidney and/or bladder   nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Benzophenone	Ingestion	kidney and/or bladder	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 75 mg/kg/day	14 weeks
Benzophenone	Ingestion	heart   hematopoietic system   liver   immune system   endocrine system   bone, teeth, nails, and/or hair   nervous system   eyes   respiratory system	Not classified	Rat	NOAEL 850 mg/kg/day	14 weeks

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact 3M for more information.

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Carcinogenicity

Hazard Not Otherwise Classified (HNOC)

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Nickel salts of naphthenic acids (NICKEL COMPOUNDS)	61788-71-4	< 0.7

**This material contains a chemical which requires export notification under TSCA Section 12[b]:**

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Benzophenone	119-61-9	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

**15.2. State Regulations**

Contact 3M for more information.

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### SECTION 16: Other information

#### NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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