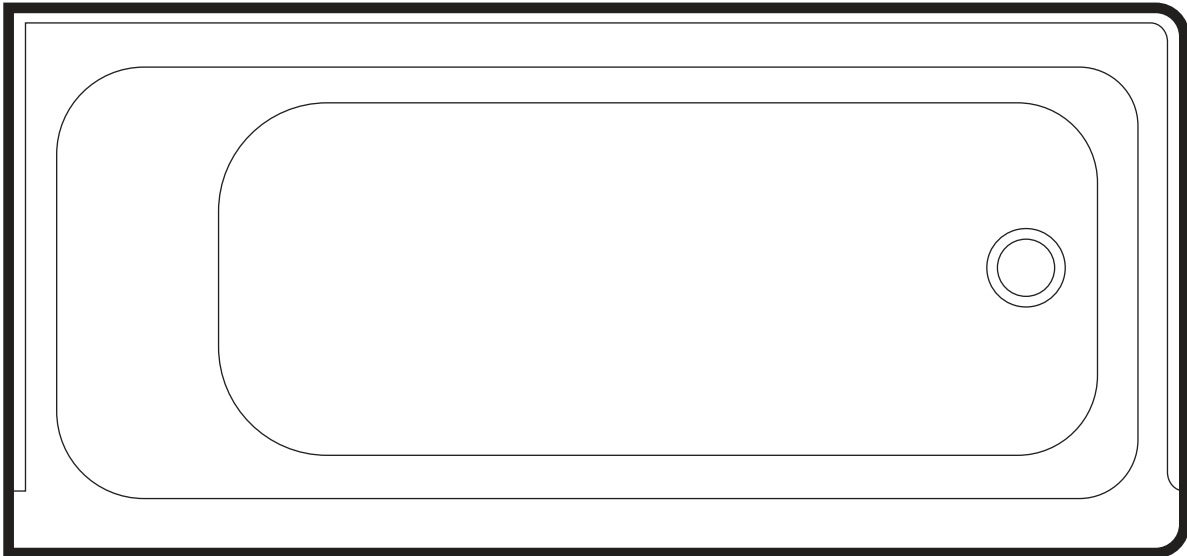


# 3-Sided Integral Flange Bathtub

## **INSTALLATION INSTRUCTIONS**





## PRIOR TO INSTALLATION:

- Inspect product to ensure no damages have occurred while in shipping.
- Observe all plumbing and building codes in accordance with your state and local requirements.
- All dimensions are nominal! Be sure to measure your bathtub prior to installation.
- The step-by-step guidelines in the installation instructions are a general reference. Should there be any discrepancies, Swiss Madison cannot be held liable. It is recommended to install all Swiss Madison products by hiring a licensed professional.
- Read installation and maintenance instructions thoroughly before installing. Be sure to use proper tools and always wear proper personal safety accessories for your protection.
- Two people are recommended to handle and install this product as it is fragile.
- Make sure all wood studs and supports are properly installed.
- Verify all the necessary plumbing is installed by a certified plumber.
- Floor drain and trap are not included.

## QUESTIONS OR CONCERNS?

Please contact us:

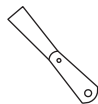
1-434-623-4766

[info@swissmadison.com](mailto:info@swissmadison.com)

## SUGGESTED TOOLS & MATERIALS:



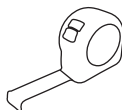
Safety Glasses



Putty Knife



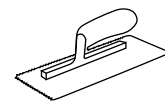
Wrench



Tape Measure



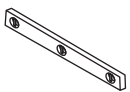
Square



1/4"  
V-Notched  
Trowel



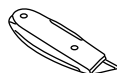
Extension Bit  
Holder  
(for use with  
Phillips Bit)



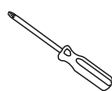
Level



Flexible  
Supply Tube



Utility  
Knife



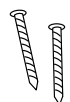
Screwdriver



Phillips Bit



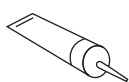
Drill  
5mm Drill Bit



30mm Screws  
(Zinc/Stainless;  
Plain/Round  
head)



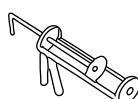
Sealant



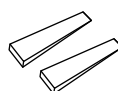
Adhesive



Drop Cloth



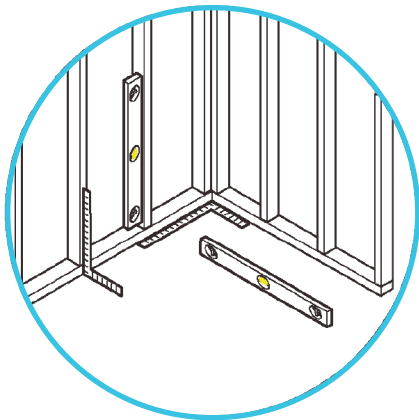
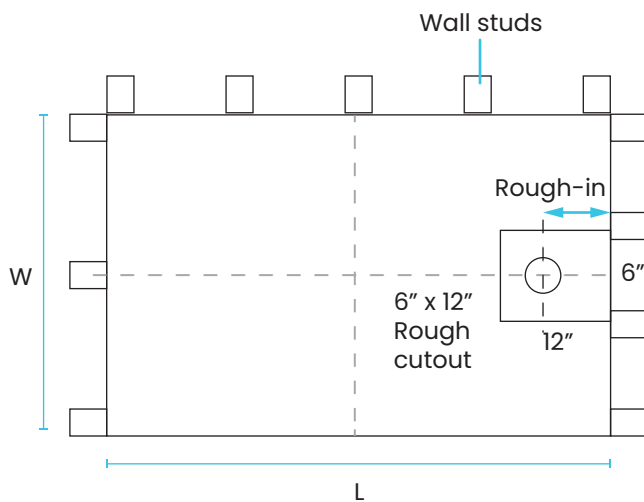
Caulk Gun



Shims

## 1 Rough-In

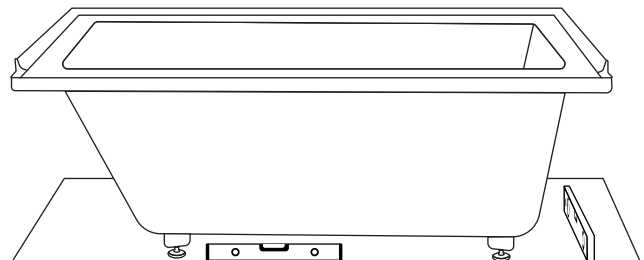
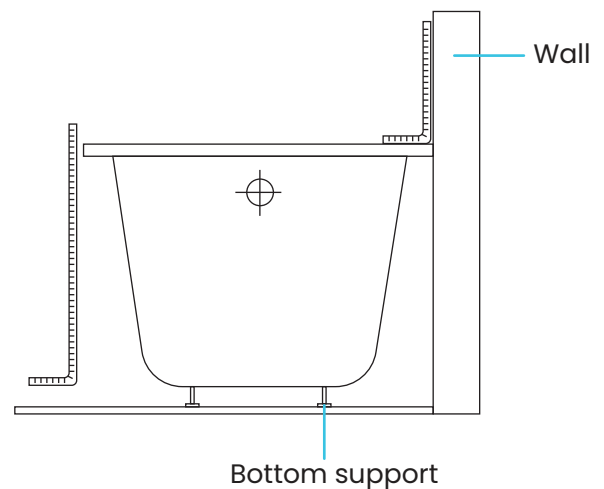
- Rough plumbing must be pre-installed by a certified plumber before installation.
- If floor drain-hole installation is needed, contact a certified plumber.
- Place tub at final desired location and verify floor drain and bathtub drain align.



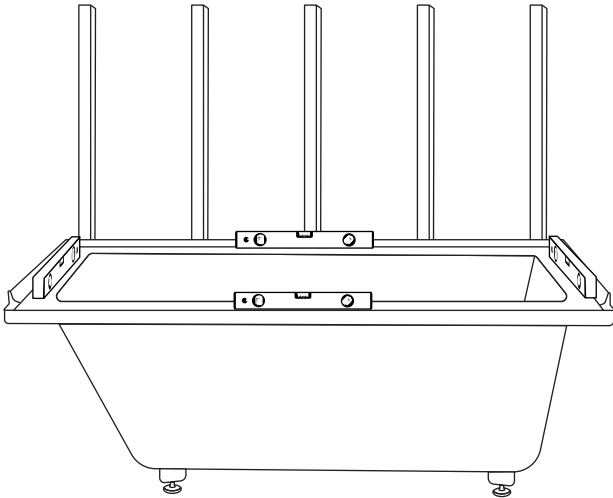
Studs must be  
flush and square

## 2 Position Tub

- Do not install the product with any air gaps under the bottom support or product damage will occur.
- If installation surface is not level, use leveling compound or mortar bed for proper installation.
- To ensure base is installed correctly, entire bottom support must contact a flat, level surface.
- Adjust legs to ensure tub is level with floor.
- A customized front apron is needed to complete the project.

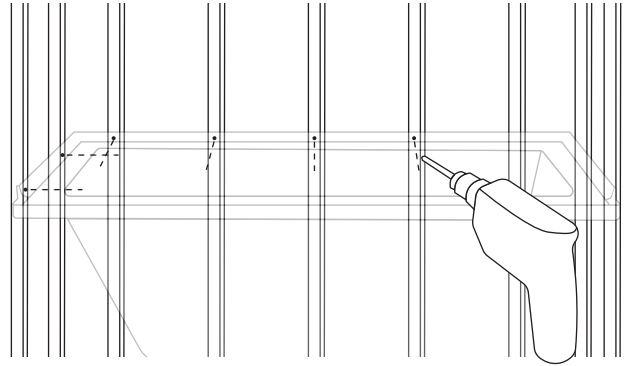


### 3 Ensure Tub is Level



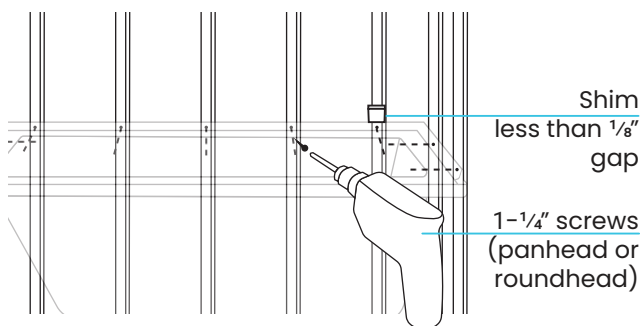
### 4 Mark & Pre-Drill Hole Locations

- Mark stud locations.
- Pre-drill Ø5mm holes on top flange.
- If stud is not flush to flange, a shim should be used. This will fix any gaps to prevent cracking the flange.



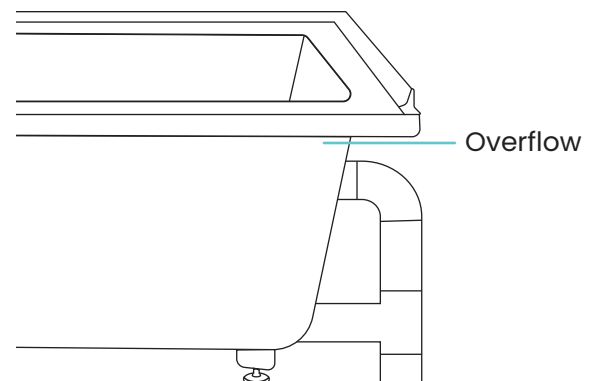
### 5 Screw Into Place

- Lay mortar bed and carefully lower bathtub into predetermined location.
- Secure tub by screwing flange into the pre-drilled holes from step 4.
- Place drop cloth in bathtub and stand inside bathtub to press into floor when securing to wall studs.



### 6 Install Plumbing Fixtures

- Once the bathtub is in place, secure fasten and connect your waste and overflow then check for leaks. Stand 1 1/2" waste and overflow sold separately.
- Use latex/acrylic sealant, gasket or non-staining plumber's putty to seal between drain and bathtub.



# 3-Sided Integral Flange Bathtub

## USE & CARE INSTRUCTIONS

### CARE AND MAINTENANCE

- It is recommended to wash the bathtub frequently.
- Please clean only use warm soapy water and then dry with a soft cloth.
- Do not use wire brushes, detergents, abrasives and other supplies to clean, to prevent abrasion on the surface of the bathtub.
- Do not use hard or sharp objects to scratch the surface of the bathtub.
- Pay attention to avoid collision.
- It is recommended to use wax to maintain the bathtub every six months.



RUB LIGHTLY  
WITH SOFT CLOTH



CLEAN  
PERIODICALLY



CLEAN SINK WITH  
MILD ABRASIVE



HARSH  
CLEANERS



STEEL  
WOOL



LEAVING BLEACH  
ON FOR TOO LONG

## ONE-YEAR LIMITED WARRANTY

Swiss Madison® products are made with quality materials and excellent craftsmanship to provide our customers with beautiful, durable, long-lasting products. Should there be any defects in materials or craftsmanship under regular use that are discovered within the first year after delivery, Swiss Madison® will provide replacement parts at no charge, or at its discretion, replace any product or part of the product that is deemed defective, under normal installation, use, service or maintenance. This warranty applies only to the original purchaser. Proof of purchase must be submitted with any warranty claim.

Swiss Madison® recommends that all installations of Swiss Madison® products to be conducted by a licensed plumber or contractor. Swiss Madison® will not be held responsible for any damage or product failure due to improper installation, misuse, or failure to utilize a licensed plumber or contractor for installation. Swiss Madison® is not responsible for any installation or removal costs.

### THIS ONE-YEAR LIMITED WARRANTY WILL BE VOIDED IF:

- The installation instructions were not followed by the installer
- The product has been moved from its initial place of installation
- The product has in any way been modified from its original condition
- The product has been subjected to improper maintenance, abuse, misuse, excessive use of chemicals, accidents, or other damages

Swiss Madison® makes no warranty that its products comply with any local building or plumbing codes. It is the consumer's responsibility and obligation to determine local code compliance prior to and during installation.

Swiss Madison® is not responsible for any special, incidental or consequential damages associated with the installation, replacement, return or use of the original purchaser's product. This includes, but is not limited to: freight costs, labor, travel time, lost profit, home damages and other contingent liabilities and costs (including, without limitation, costs associated with 'professionals' or 'experts', investigations, audits, analyses, attorneys and any other professional/hired services). Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

The Swiss Madison® warranty is a comprehensive and explicit limit of liability. All other warranties are hereby disclaimed and waived.

**QUESTIONS OR CONCERNS?** Please contact us directly at: 1-434-MADISON (623-4766)



### **WARNING:**

Contents of your order may contain sharp and possibly other harmful pieces and may cause hazard to children and adults. Swiss Madison® is not responsible in any way for personal injuries or damages.