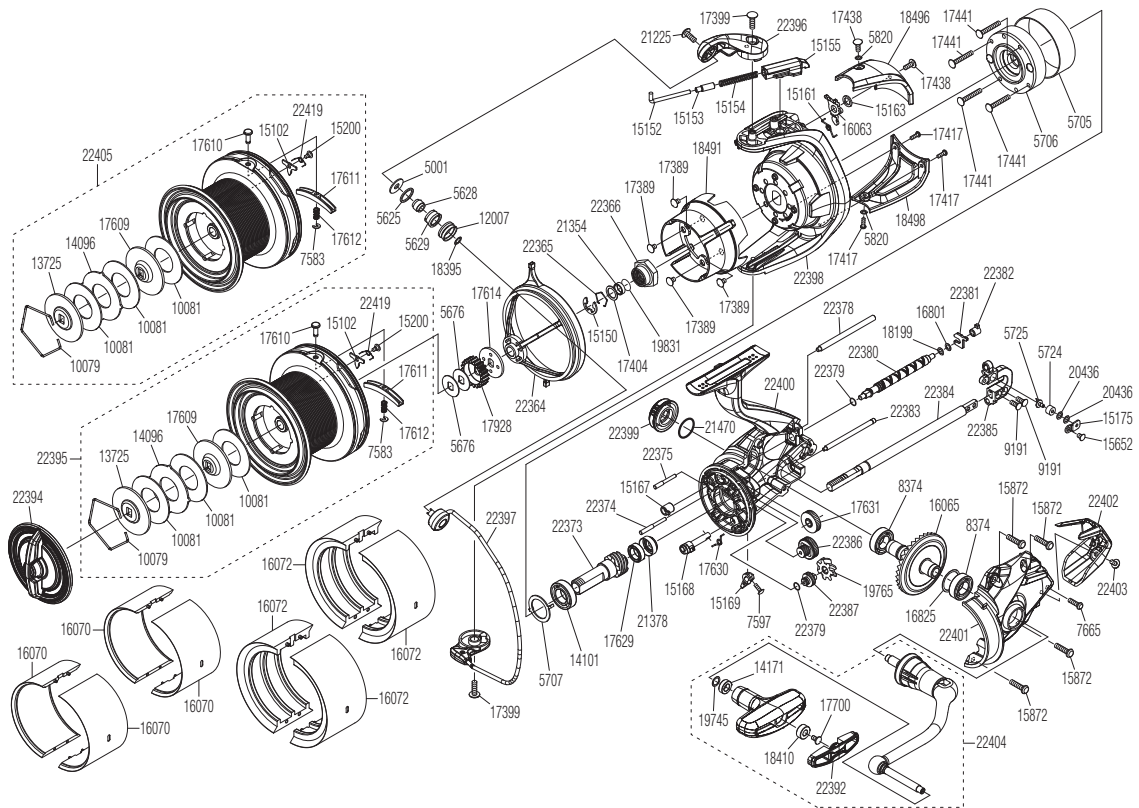


SHIMANO

ULTEGRA

ULT-14000XSE



Please note that the number of adjusting washers may not always be the same as shown in the exploded views.

(51SH613V40X)

Please note that your actions take full responsibility when you take it apart.

Part No.	Description	Part No.	Description	Part No.	Description
RD 5001	Washer	RD16063	Bail Trip Lever	RD22374	Idle Gear B Shaft
RD 5625	Spacer	RD16065	Drive Gear	RD22375	Idle Gear C Shaft
RD 5628	Collar	RD16801	Washer	RD22378	Oscillating Guide B
RD 5629	Bushing	RD16825	Washer	RD22379	O Ring
RD 5676	Spool Washer	RD17389	Screw	RD22380	Worm Shaft
RD 5705	Roller Clutch Ring	RD17399	Screw	RD22381	Worm Shaft Retainer
RD 5706	Roller Clutch Assembly	RD17404	Washer	RD22382	Worm Bushing
RD 5707	Bearing Washer	RD17417	Screw	RD22383	Oscillating Guide A
RD 5724	Oscillating Slider Bushing	RD17438	Screw	RD22384	Main Shaft
RD 5725	Oscillating Pawl	RD17441	Screw	RD22385	Oscillating Slider
RD 5820	Washer	RD17609	Key Washer A	RD22386	Idle Gear C
RD 7583	E Lock	RD17610	Line Clip	RD22387	Idle Gear B Small
RD 7597	Screw	RD17611	Line Clip Holder	RD22392	Handle Knob Seal
RD 7665	Screw	RD17612	Line Clip Spring	RD22394	Drag Knob Assembly
RD 8374	Ball Bearing	RD17614	Spool Support B	RD22395	Spool Assembly
RD 9191	Screw	RD17629	Ball Bearing	RD22396	Bail Arm
RD10079	Retainer	RD17630	Anti Reverse Cam Spring	RD22397	Bail Assembly
RD10081	Drag Washer	RD17631	Idle Gear	RD22398	Rotor Assembly
RD12007	Line Roller	RD17700	Screw	RD22399	Handle Screw Cap
RD13725	Key Washer B	RD17928	Spool Support A	RD22400	Body Assembly
RD14096	Eared Washer	RD18199	Spacer	RD22401	Side Cover
RD14101	Ball Bearing	RD18395	Washer	RD22402	Rear Protector
RD14171	Bushing	RD18410	Bushing	RD22403	Screw
RD15102	Drag Click	RD18491	Rotor Brim	RD22404	Handle Assembly
RD15150	E Lock	RD18496	Bail Spring Cover	RD22419	Drag Click Spring
RD15152	Bail Spring Guide A	RD18498	Bail Hold Support Guard		
RD15153	Bail Spring Guide A Collar	RD19745	Washer		
RD15154	Bail Spring	RD19765	Idle Gear B		
RD15155	Bail Spring Guide B	RD19831	O Ring		
RD15161	Lever Spring	RD20436	Washer		
RD15163	Washer	RD21225	Screw		
RD15167	Worm Bushing	RD21354	Spacer		
RD15168	Anti Reverse Cam	RD21378	Bushing		
RD15169	Anti Reverse Lever	RD21470	O Ring		
RD15175	Oscillating Pawl Retainer	RD22364	Line Safety Guard Assembly		
RD15200	Screw	RD22365	Bearing Retainer	RD22405	Spare Spool Assembly (accessory)
RD15652	Screw	RD22366	Rotor Nut	RD16070	Spool Economizer A (accessory)
RD15872	Screw	RD22373	Pinion Gear	RD16072	Spool Economizer C (accessory)