



# Technical Data Sheet

## 3M™ Thermosettable Glass Cloth Tape 365



[Product Details](#)

### **Product Description**

3M™ Glass Cloth Tape 365 is a thermosettable rubber-resin adhesive tape coated onto a strong conformable glass backing for many applications requiring high adhesion for adhesion to a variety of surfaces. 3M tape 3650 is a poly-lined version of 3M tape 365.

### **Product Features**

- This adhesive provides good initial adhesion and tack. When subjected to a thermosetting cycle it will crosslink, providing greater adhesion and bonding, higher solvent resistance and higher heat resistance.
- Thermosetting is frequently achieved by ironing or heating the backing once the tape is applied. High adhesion is obtained by optimizing the time, temperature and pressure of the heat applied.
- Glass cloth backing for high tensile strength that helps increase productivity.
- Backing will not shrink or rot for excellent application protection.
- Firm at high temperature that helps increase productivity.
- Good solvent resistance to produce excellent bond.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Physical Properties**

Attribute Name	Test Method	Value
Color		White
Adhesive Type		Thermosettable rubber-resin
Backing		Glass Cloth
Backing Thickness	ASTM D3652	0.12 mm (4.8 mil)
Total Tape Thickness	ASTM D3652	0.2 mm (8.3 mil)

### **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	5.7 N/cm (52 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		7 %
Tensile Strength	ASTM D3759		243 N/cm (139 lb/in)

<sup>1</sup> 12 in/min (300 mm/min)

## **Handling/Application Information**

### **Application Examples**

- Splicing or insulation applications requiring high tensile strength at elevated temperatures.
- As a corrosion resistant wrap on stainless steel hot air ducts.
- Splicing materials with rough surfaces or poor internal strength such as roofing felt, fiberglass or textiles.

### **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

### **Available Sizes**

<b>Attribute Name</b>	<b>Value</b>
Standard Roll Length	55 m (60 yd)
Standard Width	13, 19, 25, 50, 75, 100, 125 mm (1/2, 3/4, 1, 2, 3, 4, 5 in)

### **Automotive Disclaimer**

#### **Select Automotive Applications:**

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

### **For Additional Information**

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit [www.3M.com/industrialtape](http://www.3M.com/industrialtape).