



Technical Data Sheet

3M™ Scotch® Performance Continuous Taping System Tape 3785



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

Scotch® Performance Continuous Taping System Tapes 3782 and 3785 are packaging tapes used for box sealing and specially designed for use with the 3M-Matic™ Continuous Taping System (CTS) stand. These tapes have a strong, conformable backing and a consistent pressure sensitive hot melt adhesive system. This time-proven construction assures a reliable performance in a wide range of environments and applications.

Product Features

- Meets CID A-A-1684B.
- Special design allows for continuous taping when used with 3M-Matic™ stands and case sealers.
- Adheres instantly to most surfaces including cartons containing various levels of recycled content.
- Strong, heavy duty, conformable backing with high edge tear and split resistance.
- Reliable closures.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Clear
Adhesive Type		Pressure sensitive hot melt rubber-resin
Backing		Biaxially oriented polypropylene film
Backing Thickness	ASTM D3652	0.051 mm (2 mil)
Total Tape Thickness	ASTM D3652	0.079 mm (3.1 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Test Condition	Substrate	Value
180° Peel Adhesion	ASTM D3330	72 h	22 °C (72 °F)		Stainless Steel	60.2 N/100mm (55.0 oz/in) ¹
Elongation at Break	ASTM D3759					160 %
Tensile Strength	ASTM D3759			Machine Direction		613 N/100mm (35 lb/in)
Tensile Strength	ASTM D3759			Cross Direction		1226 N/100mm (70 lb/in)
Holding Power	ASTM D3654				Fiberboard	12,000+ min

¹ 12 in/min (300 mm/min)

Handling/Application Information

Application Techniques

These tapes are designed for use with 3M-Matic™ CTS stands and other 3MMatic™ case sealing equipment. Application

of Scotch® Performance Continuous Taping System Tapes 3782 and 3785 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes more firm. Once applied, the tapes perform well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage requirements.

Industry Specifications

CID A-A-1684B

Storage and Shelf Life

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

Available Sizes

Attribute Name	Value
Core Size (ID)	76.2 mm (3 in)
Standard Roll Length	1500 m (1641 yd)
Standard Width	48 mm (1.9 in)

Information

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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