



# **Technical Data Sheet**

3M<sup>™</sup> Thin Flexographic Plate Mounting Tape E2105





Product Details

Regulatory Info/SDS

# Product Description

3M<sup>™</sup> Thin Flexographic Plate Mounting Tape E2105 is a double coated film tape constructed of a polyester film carrier with differential adhesives specifically designed for mounting flexographic print plates to cushioned/compressible sleeves. Both adhesives are designed to provide high holding power and to cleanly remove from both the plate and the sleeve. This product uses the 3M proprietary Easy Mount liner, which creates micro-channels in the linered side adhesive surface. The cross-hatched pattern creates a continuous and permanent network of micro-channels in the adhesive, allowing air to escape from between the tape and the plate.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# **Typical Physical Properties**

Attribute Name	Test Method	Value
Adhesive Carrier		PET
Total Tape Thickness	ASTM D3652	0.127 mm (5 mil)
Liner Thickness		0.1 mm (4 mil)

# **Typical Performance Characteristics**

#### 90° Peel Adhesion

Temperature: 22 °C (72 °F) Test Method: ASTM D3330

Test Condition	Substrate	Value
	Cushioned Sleeve A	60 oz/in 1
	Cushioned Sleeve A	6.5 N/cm
	Cushioned Sleeve B	3.8 N/cm (35 oz/in) <sup>1</sup>
Non-Linered Side	Photopolymer	1.1 N/cm (10 oz/in) <sup>2</sup>

<sup>1</sup> Non-Linered

<sup>2</sup> Linered

Attribute Name	Value
Temperature Resistance	49 °C (120 °F)

# **Typical Environmental Performance**

Attribute Name	Value
	Water - Excellent
Column Desister of	Alkanes - Excellent
Solvent Resistance	Alcohols - Good
	Acetates - Fair

#### Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% relative humidity in the original carton. To obtain best performance, use this product within one year from date of manufacture.

#### Available Sizes

Attribute Name	Value
Master Width	1372 mm (54 in)
Normal Slitting Tolerance	± 0.794 mm (± 1/32 in)

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#### ISO Statement

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