

Utility Cart Assembly Instructions

Please read all instructions, review illustrations and identify all parts prior to beginning the assembly process.

Included Components	Quantity
Lower Tray	1
Upper Tray	1
Post	4
Rigid Caster	2
Swivel Caster	2
Caster Mount Plate	2
Handle Mount Plate	2
Handle Rod	1
Small Bolt	32
Small Flat Washer	28
Small Split Washer	32
Small Hex Nut	32
Large Bolt	16
Large Flat Washer	16
Large Split Washer	16
Large Hex Nut	16

Tools Required For Assembly

1 Blade Type Screwdriver, 1 7/16" Open End Wrench

Assembly Instructions

- 1** Align post holes with corresponding holes in lower tray (Figure 2, Position A). Use 16 small bolts, 16 small flat washers, 16 small split washers, and 16 small hex nuts to attach all 4 posts.
- 2** Attach upper tray to posts using 12 small bolts, 12 small flat washers, 12 split washers, and 12 hex nuts. Note: Do not insert the top 2 small bolts on one side (Figure 2, Position B).
- 3** Attach the handle rod to the handle mount plates. Attach the handle mount plates at Position B (Figure 2) using 4 small bolts, 4 small split washers, and 4 small hex nuts.
- 4** Align casters and caster mount plates with holes in lower tray. Place swivel casters on the same side as the handle. Attach casters using 16 large bolts, 16 large flat washers, 16 large split washers and 16 large hex nuts (Figure 2, Position C).
- 5** Tighten all bolts.

