

## ANALYSIS



Step	Reagent	Condition	Yield
1	NaOH	DMF, 100°C	85%
2	HCl	CH <sub>2</sub> Cl <sub>2</sub> , 0°C	90%
3	NaOH	DMF, 100°C	80%
4	HCl	CH <sub>2</sub> Cl <sub>2</sub> , 0°C	88%
5	NaOH	DMF, 100°C	75%
6	HCl	CH <sub>2</sub> Cl <sub>2</sub> , 0°C	82%
7	NaOH	DMF, 100°C	70%
8	HCl	CH <sub>2</sub> Cl <sub>2</sub> , 0°C	78%
9	NaOH	DMF, 100°C	65%
10	HCl	CH <sub>2</sub> Cl <sub>2</sub> , 0°C	72%