



Technical Data Sheet

3M[™] General Purpose Masking Tape 203





Last Revision Date: June, 2015

English

Product Description

3M[™] General Purpose Masking Tape 203 is a general purpose masking tape that can be used for holding, bundling, sealing and a vast number of other jobs where a pressure-sensitive tape is needed.

Product Features

- Has been tested and found to meet requirements of ASTM D 6123 / D 6123M-97. 3M does not test each lot for compliance to this specification
- The rubber adhesive provides good instant adhesion that sticks to a wide variety of surfaces.
 Good holding power to resist lifting or curling.

- Crepe paper backing that is conformable.
 Backing resists slivering yet is hand tearable.
 Designed for indoor use. Tape may become very difficult to remove if subjected to prolonged outdoor exposure.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

| Attribute Name | Test Method | Value |
|----------------------|-------------|-------------------|
| Color | | Tan |
| Adhesive Type | | Rubber |
| Backing | | Crepe Paper |
| Total Tape Thickness | ASTM D3652 | 0.12 mm (4.7 mil) |

Typical Performance Characteristics

| Attribute Name | Test Method | Temperature | Value |
|------------------------|-------------|---------------|----------------------------------|
| 180° Peel Adhesion | ASTM D3330 | 22 °C (72 °F) | 3.2 N/cm (29 oz/in) ¹ |
| Elongation at Break | ASTM D3759 | | 9 % |
| Tensile Strength | ASTM D3759 | | 38.5 N/cm (22 lb/in) |
| Short Term Temperature | | | 93 °C (200 °F) ² |
| Resistance | | | 93 C (200 F) - |

^{1 12} in/min (300 mm/min)

Handling/Application Information

Application Examples

- Holding and bundling for a wide variety of materials.
- Sealing and wrapping applications where a pressure-sensitive tape is needed.

Storage and Shelf Life

Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton. To obtain best performance, use within 12 months from date of manufacture.

Short Term (minutes, hour)

Available Sizes

| Attribute Name | Value |
|----------------------|---------------------------|
| Standard Roll Length | 55 m (60 yd) ¹ |

¹ Available in metric widths (eg, 24 mm corresponds to 1 inch).

Information

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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