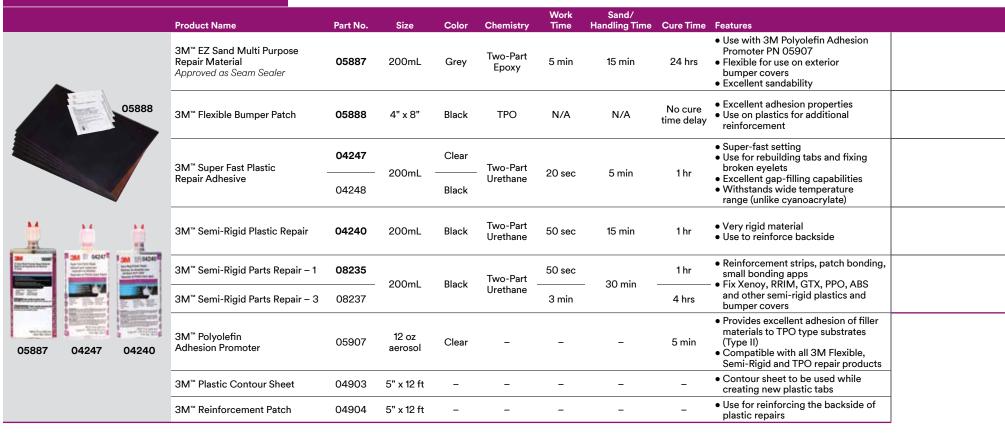
Adhesives

	Product Name	Part No.	Size	Color	Chemistry	Work Time	Clamp/Handling Time	Cure Time
	3M™ Panel Bonding Adhesive	08115	200mL I	Dii-	F	90 min @ 70°F / 45 min @ 90°F*	4 hrs*	24 hrs
	(Direct to Metal Bonder)	08116		Black	Ероху	2 hrs @ 70°F / 1 hr @ 90°F*	6 hrs*	24 hrs
3M 0015 Party plant filters Party plant filter	3M™ Impact Resistant Structural Adhesive	07333	200mL	Disp. Silver, Cures Purple	Ероху	60 min	8 hrs*	24 hrs
Comments of the comments of th	3M™ Composite and Metal Bonding Adhesive – 35 (Direct to Metal Bonder)	08219	200mL	Green	Urethane	35 min	90 min	3 hrs
08115 07333 08219		08217		Clear	Ероху	3 min	30 min	1 hr
3330 33210	3M [™] Universal Adhesive	08223	200mL	Black	Urethane	3 min	30 min	4 hrs
		08214		ыаск	Orecitatie	10 min	1 hr	4 hrs

*May be accelerated with heat.

Plastic Repair



Two-Part Seam Sealers

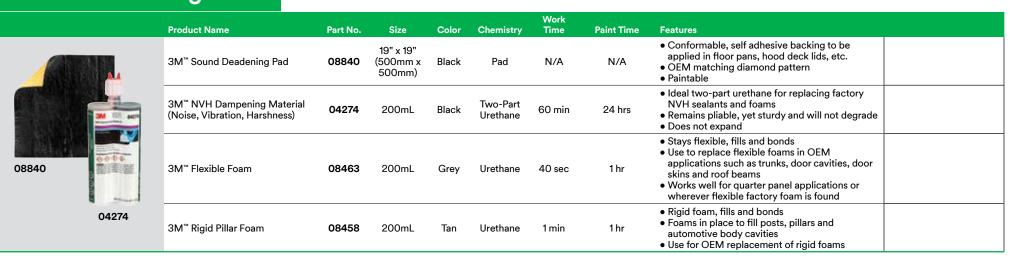
I WO-I alt Seal	iii Gealers							
	Product Name	Part No.	Size	Color	Chemistry	Work Time	Paint Time	Features
	3M™ EZ Sand Multi Purpose Repair Material	05887	200mL	Grey	Two-Part Epoxy	Must be applied over primer Provides great rounded edges Match OEM seams, sandable, semi flowable, flexible Apply directly over bare or primed metal Heavy-bodied seam sealer Use on vertical or horizontal seams to match OEM seams		
300 100 100 100 100 100 100 100 100 100	3M™ Bare-Metal Seam Sealer	08310	200mL	Beige	Two-Part Epoxy	8 min	15 min	Heavy-bodied seam sealer Use on vertical or horizontal seams to match
The state of the s	3M™ Heavy-Bodied Seam Sealer	08308	200mL	Black	Two-Part Epoxy	6 min	15 min	 Heavy-bodied, non-sagging, non-flowing seam sealer Match OEM seams on floor pans, door skins, truck beds Use for cosmetic seams
05887 08310 08308	3M [™] Self-Leveling Seam Sealer	08307	200mL	Clear	Two-Part Epoxy	6 min	15 min	Match OEM seams on roof ditches and rear body panels
05887 08310 08308	3M [™] Factory Match Seam Sealer	08323	200mL	Black	Two-Part Urethane	10 min	45 min	 Flows slightly, softens on edges without tooling (rounded appearance) Use to duplicate factory door skin seams
	3M [™] Controlled Flow Seam Sealer	08329	200mL	Black	Two-Part Urethane	3 min	40 min	 Flexible for sealing channels and seams Excellent for sloped areas Will run approximately 1-1/2 to 2" when applied at a 45° angle

One-Part Seam Sealers

				Product Name	Part No.	Size	Color	Chemistry	Work Time	Paint Time	Features
M		m			08362 08365	Olze	Grey Beige			30 min for	Apply directly over bare or primed metal
3M d State (care of		311		3M™ Urethane Seam Sealer Direct to Metal Applications	08367	310mL	Black	One-Part Urethane	5–10 min*	solvent-based; 45 min for	Non-shrinking, non-cracking Fills large voids
The stayon	£D.	Michigan	£D		08368		White			water base	
	3M .		3M	3M™ One-Part Seam Sealer	08360		White	0 5 .	5 40	30 min for	Apply directly over bare or primed metal
700	Males de unitare les artemes	- Artificial Control of the Control	Minter do united Min alternation	(Foil Pack)	08361	310mL	Grey	One-Part 5–10 Urethane min*		solvent-based; 45 min for water base	Non-shrinking, non-cracking Fills large voids
				Direct to Metal Applications	08364		Beige				
		Barrier Committee	-	3M™ MSP Seam Sealer	08369		White		5–10	Immediate for solvent-based:	 Apply directly over bare or primed metal High-quality, heavy bodied, general purpose, moisture-curing seam sealer
08362		08367	Ber -	(Flex Pack) Direct to Metal Applications	08370	310mL	Grey	MSP	min*	30 min for water base	Use for interior and exterior body joints Prime or paint immediately or up to 72 hours Not for use on lacquer paints
	08365		08368	3M [™] MSP Sprayable Seam Sealer (Cartridge)	08374	310mL	Grey	MSP	5–10 min*	Immediate for solvent-based; 30 min for water base	High-performance, non-shrinking, non-cracking, general purpose seam sealer that can be caulked Use on door skins, hemming flanges, quarter panels and floor and truck pans

*Varies based on temperature and humidity.

Sound Deadening



Coatings

								
		Product Name	Part No.	Size	Color	Application	Dry Time	Features
		3M™ Cavity Wax Plus The structural enclosures of the structural enclos	Corrosion protection for inner body panels, frame rails and structural enclosures Formulated for bare or primed automotive metals such as steel					
an ord	31 A	3M Cavity Wax Plus	08851		N/A -	Applicator wand kit	- IN/A	and aluminum • Spray-on material provides consistent and uniform protection • Remains soft and pliable — will not crack, chip, or peel
	3M™	3M™ Weld-Thru Coating II	05917		Gray	Surface coating spray	15-20 min	 Sprayable, weldable, corrosion-resistant coating Dries fast with minimum spatter Meets CARB aerosol coating requirements
08852 05917	3M™ Rocker Panel Coating	08889	23 oz aerosol	Grey	Rocker panel coating	2 hrs*	Resilient under-the-paint protective coating Formulated to match factory-applied coatings on the Rocker Panel and stone-throw areas Paintable	
		3M™ Rubberized Undercoating	08883	19.7 oz aerosol	Black	Undercoating	20 min	Premium undercoating offering corrosion protection, excellent spray pattern and coverage, as well as sound deadening

*Varies based on coating thickness, temperature and humidity. Test to determine prior to painting.

3		
Part No.	Size	Features/Applications
08188	310mL	For use with one-part flex pack seam sealers
08193	200mL	3/8 in nozzle for all 200mL products
08201		
08202		Versatile assortment of five different tips that
08203		reproduce many OEM seam sealer beads used today; saves time, labor and costly redos while
08204	TOOME	trying to reproduce the factory OEM seams
08205		
08206	310mL	Use with Urethane Seam Sealers and MSP Seam Sealers
02576	200mL	Use to hold and store boxes of 08194, 08187, 05847 and 55847
08187	310mL	50 Threaded cartridge nozzles to use with single component cartridges
02530	200mL, 400mL	Shop rack for all 200 and 400mL syringes — Holds 8 open or closed syringes and 2 applicator guns
	Part No. 08188 08193 08201 08202 08203 08204 08205 08206 02576	Part No. Size 08188 310mL 08193 200mL 08201 08202 08203 200mL, 400mL 08205 08206 310mL 02576 200mL 08187 310mL

Applicators

Product Name	Part No.	Size	Features/Applications
3M [™] Standard Manual Applicator	08571	200mL	Economy Line Applicator with heavy duty construction
3M [™] Premium Manual Applicator	08117	200mL	Manual — For 200mL product
3M [™] Performance Pneumatic Applicator	09930	200mL	Pneumatic — For 200mL product
3M™ Single Component Pneumatic Applicator	08990	310mL	Designed for 310mL metal cartridge application
3M™ Flexible Package Pneumatic Applicator	08399	310mL	Designed for smooth application of 310mL foil pack seam sealer

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