



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ 8812UV Red Piezo InkJet Ink

Product Identification Numbers

75-0301-5344-1, 75-0301-8170-7
7000030857, 7000055652

1.2. Recommended use and restrictions on use

Recommended use

Ink used for digital printing on traffic signs., Ink

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Transportation Safety Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1.
Reproductive Toxicity: Category 1B.
Carcinogenicity: Category 1A.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May damage fertility or the unborn child.

May cause cancer.

May cause damage to organs through prolonged or repeated exposure:

kidney/urinary tract |

skin |

Precautionary Statements**Prevention:**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

21% of the mixture consists of ingredients of unknown acute oral toxicity.

41% of the mixture consists of ingredients of unknown acute dermal toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Isobornyl acrylate	5888-33-5	10 - 30 Trade Secret *
Isooctyl acrylate	29590-42-9	10 - 30 Trade Secret *
Tetrahydrofurfuryl acrylate	2399-48-6	15 - 25 Trade Secret *
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	67906-98-3	7 - 13 Trade Secret *
1,6-Hexanediol diacrylate	13048-33-4	1 - 10 Trade Secret *
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	72162-39-1	1 - 10 Trade Secret *
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232P)	Trade Secret*	1 - 10
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	75980-60-8	3 - 7 Trade Secret *
Benzophenone	119-61-9	3 - 7 Trade Secret *
Polyalkylene imine TS# 800967-5312	Trade Secret*	1 - 5
Nickel salts of naphthenic acids	61788-71-4	< 0.8 Trade Secret *
Acrylic acid	79-10-7	< 0.2 Trade Secret *
Camphene	79-92-5	< 0.2 Trade Secret *
Toluene	108-88-3	< 0.2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters**

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Benzophenone	119-61-9	AIHA	TWA:0.5 mg/m3	
1,6-Hexanediol diacrylate	13048-33-4	AIHA	TWA:1 mg/m3(0.11 ppm)	Dermal Sensitizer
Tetrahydrofurfuryl acrylate	2399-48-6	Manufacturer determined	TWA:0.1 ppm(0.64 mg/m3);STEL:0.3 ppm(1.91 mg/m3)	Dermal Sensitizer
Isooctyl acrylate	29590-42-9	AIHA	TWA:37.5 mg/m3(5 ppm)	
NICKEL, SOLUBLE COMPOUNDS	61788-71-4	OSHA	TWA(as Ni):1 mg/m3	
Acrylic acid	79-10-7	ACGIH	TWA:2 ppm	SKIN, A4: Not class. as human carcin

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Liquid
Odor, Color, Grade:	Acrylate Odor, Red Color
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	≥ 200 °F
Flash Point	≥ 200 °F [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	< 10 mmHg [<i>@ 20 °C</i>]
Vapor Density	> 1 [<i>Ref Std: AIR=1</i>]
Density	1.04 g/ml
Specific Gravity	1.04 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Negligible
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	11 - 13 centipoise
Volatile Organic Compounds	<i>No Data Available</i>

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur. (Upon depletion of inhibitor or exposure to heat)

10.4. Conditions to avoid

Light

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause additional health effects (see below).

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause additional health effects (see below).

Additional Health Effects:**Prolonged or repeated exposure may cause target organ effects:**

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Dermal Effects: Signs/symptoms may include redness, itching, acne, or bumps on the skin.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
NI CMPDS NOT ALLOYS	61788-71-4	Known human carcinogen	National Toxicology Program Carcinogens
NICKEL COMPOUNDS	61788-71-4	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Benzophenone	119-61-9	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Tetrahydrofurfuryl acrylate	Ingestion	Rat	LD50 882 mg/kg
Isooctyl acrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Isooctyl acrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Isobornyl acrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Isobornyl acrylate	Ingestion	Rat	LD50 4,350 mg/kg
1,6-Hexanediol diacrylate	Dermal	Rabbit	LD50 3,636 mg/kg
1,6-Hexanediol diacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232P)	Dermal		LD50 estimated to be > 5,000 mg/kg
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232P)	Inhalation-Dust/Mist		LC50 estimated to be > 12.5 mg/l
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232P)	Ingestion		LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzophenone	Dermal	Rabbit	LD50 3,535 mg/kg
Benzophenone	Ingestion	Rat	LD50 1,900 mg/kg
Nickel salts of naphthenic acids	Ingestion		LD50 estimated to be 50 - 300 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg
Acrylic acid	Dermal	Rabbit	LD50 > 2,000 mg/kg
Acrylic acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.8 mg/l
Acrylic acid	Ingestion	Rat	LD50 1,250 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Overall product	Professional judgment	Irritant
Tetrahydrofurfuryl acrylate	Rabbit	Corrosive
Isooctyl acrylate	In vitro data	No significant irritation
Isobornyl acrylate	Rabbit	Minimal irritation
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Irritant
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-	similar compound	Irritant

oxybis[ethanol]	ds	
1,6-Hexanediol diacrylate	Rabbit	Irritant
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232P)	Professional judgement	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
Benzophenone	Rabbit	No significant irritation
Nickel salts of naphthenic acids	Professional judgement	Minimal irritation
Toluene	Rabbit	Irritant
Acrylic acid	Rabbit	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Tetrahydrofurfuryl acrylate	Rabbit	Corrosive
Isooctyl acrylate	similar health hazards	Mild irritant
Isobornyl acrylate	Rabbit	Mild irritant
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Severe irritant
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	similar compounds	Severe irritant
1,6-Hexanediol diacrylate	Rabbit	Moderate irritant
Organic pigment (New Jersey Trade Secret Registry # 04499600-5232P)	Professional judgement	No significant irritation
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Rabbit	No significant irritation
Benzophenone	Rabbit	Mild irritant
Nickel salts of naphthenic acids	Professional judgement	Mild irritant
Toluene	Rabbit	Moderate irritant
Camphene	Rabbit	Moderate irritant
Acrylic acid	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Tetrahydrofurfuryl acrylate	Professional judgement	Sensitizing
Isooctyl acrylate	Mouse	Sensitizing
Isobornyl acrylate	Mouse	Sensitizing
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	similar compounds	Sensitizing
1,6-Hexanediol diacrylate	Guinea pig	Sensitizing
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Mouse	Sensitizing
Benzophenone	Guinea pig	Not classified
Nickel salts of naphthenic acids	similar compounds	Sensitizing
Toluene	Guinea pig	Not classified

Acrylic acid	Guinea pig	Not classified
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Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Tetrahydrofurfuryl acrylate	In Vitro	Not mutagenic
Isooctyl acrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Isobornyl acrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,6-Hexanediol diacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	In Vitro	Not mutagenic
Benzophenone	In Vitro	Not mutagenic
Benzophenone	In vivo	Not mutagenic
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic
Acrylic acid	In vivo	Not mutagenic
Acrylic acid	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Isooctyl acrylate	Dermal	Mouse	Not carcinogenic
1,6-Hexanediol diacrylate	Dermal	Mouse	Not carcinogenic
Benzophenone	Dermal	Multiple animal species	Not carcinogenic
Benzophenone	Ingestion	Multiple animal species	Carcinogenic
Nickel salts of naphthenic acids	Not Specified	similar compounds	Carcinogenic
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Acrylic acid	Ingestion	Rat	Not carcinogenic
Acrylic acid	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Tetrahydrofurfuryl acrylate	Ingestion	Toxic to female reproduction	Rat	NOAEL 50 mg/kg/day	prematuring into lactation
Tetrahydrofurfuryl acrylate	Dermal	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	90 days
Tetrahydrofurfuryl acrylate	Ingestion	Toxic to male reproduction	Rat	NOAEL 35 mg/kg/day	90 days
Tetrahydrofurfuryl acrylate	Inhalation	Toxic to male reproduction	Rat	NOAEL 0.6 mg/l	90 days
Tetrahydrofurfuryl acrylate	Ingestion	Toxic to development	Rat	NOAEL 50 mg/kg/day	prematuring into lactation
Isooctyl acrylate	Dermal	Not classified for female reproduction	Rat	NOAEL 57	prematuring &

				mg/kg/day	during gestation
Isooctyl acrylate	Dermal	Not classified for male reproduction	Rat	NOAEL 57 mg/kg/day	prematemg & during gestation
Isooctyl acrylate	Dermal	Not classified for development	Rat	NOAEL 57 mg/kg/day	prematemg & during gestation
Isooctyl acrylate	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
1,6-Hexanediol diacrylate	Not Specified	Not classified for development	Rat	NOAEL 750 mg/kg/day	during organogenesis
2,4,6-Trimethylbenzoyldiphenylphosphine oxide	Ingestion	Toxic to male reproduction	Rat	NOAEL 100 mg/kg/day	90 days
Benzophenone	Ingestion	Not classified for female reproduction	Rat	NOAEL 100 mg/kg/day	2 generation
Benzophenone	Ingestion	Not classified for male reproduction	Rat	NOAEL 80 mg/kg/day	2 generation
Benzophenone	Ingestion	Not classified for development	Rabbit	NOAEL 25 mg/kg/day	during gestation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse
Acrylic acid	Ingestion	Not classified for female reproduction	Rat	NOAEL 460 mg/kg/day	2 generation
Acrylic acid	Ingestion	Not classified for male reproduction	Rat	NOAEL 460 mg/kg/day	2 generation
Acrylic acid	Inhalation	Not classified for development	Rat	NOAEL 1.1 mg/l	during organogenesis
Acrylic acid	Ingestion	Not classified for development	Rat	NOAEL 53 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Tetrahydrofurfuryl acrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Isooctyl acrylate	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	occupational exposure
Isooctyl acrylate	Ingestion	central nervous system depression	Not classified	Rat	NOAEL 5,000 mg/kg	
Isobornyl acrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	official classification	NOAEL Not available	
2-Propenoic acid, 1,6-hexanediyl ester, polymer with 2-aminoethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
2-Propenoic acid, 2-hydroxyethyl ester, polymer with 5-isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane, 2-oxepanone and 2,2'-oxybis[ethanol]	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

1,6-Hexanediol diacrylate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Acrylic acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Isooctyl acrylate	Dermal	heart endocrine system hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 57 mg/kg/day	prematuring & during gestation
Isooctyl acrylate	Ingestion	endocrine system liver kidney and/or bladder heart bone, teeth, nails, and/or hair hematopoietic system immune system muscles nervous system eyes respiratory system vascular system	Not classified	Rat	NOAEL 600 mg/kg/day	90 days
1,6-Hexanediol diacrylate	Dermal	skin	May cause damage to organs through prolonged or repeated exposure	Mouse	LOAEL 70 mg/kg/day	80 weeks
2,4,6-Trimethylbenzoyldiphenyl phosphine oxide	Ingestion	skin blood liver kidney and/or bladder nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Benzophenone	Ingestion	kidney and/or bladder	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 75 mg/kg/day	14 weeks
Benzophenone	Ingestion	heart hematopoietic system liver immune system endocrine system bone, teeth, nails, and/or hair nervous system eyes respiratory system	Not classified	Rat	NOAEL 850 mg/kg/day	14 weeks
Toluene	Inhalation	auditory system nervous system eyes olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart liver kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks

Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days
Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	gastrointestinal tract	Not classified	Multiple animal species	NOAEL 11.3 mg/l	15 weeks
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

Aspiration Hazard

Name	Value
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Carcinogenicity

Hazard Not Otherwise Classified (HNOC)

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Skin Corrosion or Irritation

Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Nickel salts of naphthenic acids (NICKEL COMPOUNDS)	61788-71-4	< 0.8

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Benzophenone	119-61-9	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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