# **home**styles<sup>®</sup>

## 20 05560 0080

## Arm Chair

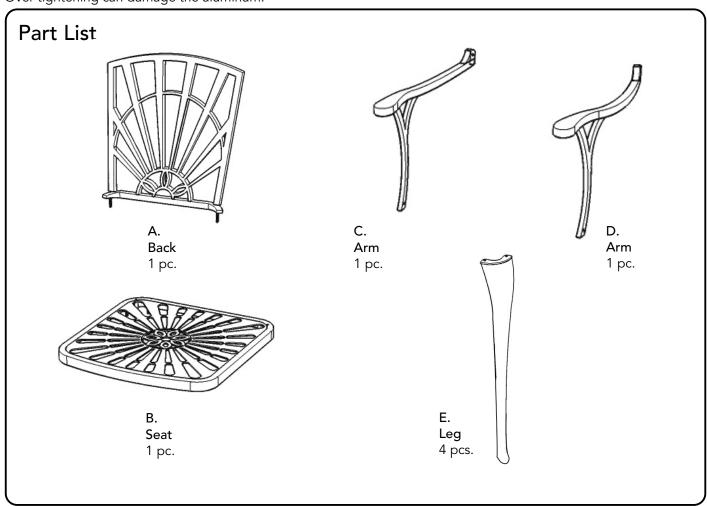
### **IMPORTANT**

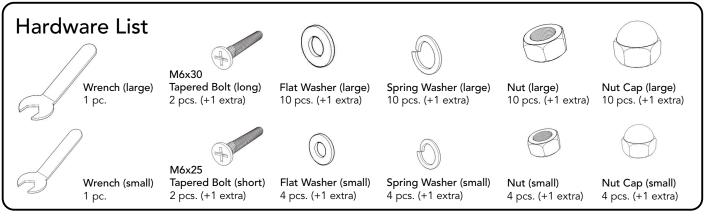
Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

This product is made of aluminum. Do not use power tools above 8 volts to assemble and only tighten bolts until snug. Over tightening can damage the aluminum.







Tool(s) required for assembly: Philips screwdriver

## Assembly Instructions 2/2

## **IMPORTANT**

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- Keep Wrench as the bolts and nuts may need to be tightened in the future.

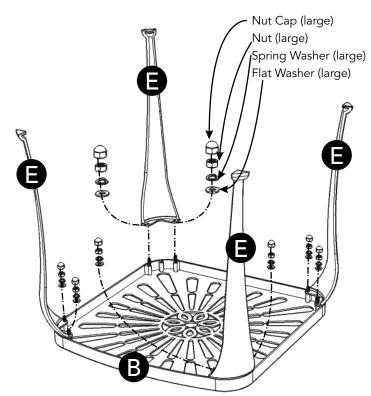
## STEP 1

Place Seat (B) upside down on a soft cloth.

Attach Legs (E) to Seat (B) with Flat Washers (large), Spring Washers (large) and Nuts (large), tightening nuts only halfway. (See Figure 1)



Figure 1



# Tapered Bolt (short) Tapered Bolt (long) Tigeth Mut Cap (small) Nut (small)

Spring Washer (small) Flat Washer (small)

## STEP 2

Turn unit over to its upright position.

Attach Back (A) to unit with Flat Washers (large), Spring Washers (large) and Nuts (large), tightening nuts only halfway.

Attach Arms (C) and (D) to unit with Tapered Bolts (short), Tapered Bolts (long), Flat Washers (small), Spring Washers (small) and Nuts (small), tightening bolts and nuts only halfway.

Tighten all Bolts and Nuts used in Steps 1 and 2.

Cover all Nuts with Nut Caps (small) and Nut Caps (large).

Flat Washer (large)
Spring Washer (large)
Nut (large)
Nut Cap (large)

# CARE INSTRUCTIONS

# **NEVER**

allow liquids to remain on furniture. Absorption causes parts to warp and split and finishes to delaminate.

# **NEVER**

use glass cleaners on finished furniture. Ammonia chemically attacks the finish.



Do not use power tools above 8 volts to assemble.

PREVENT

**CRACKING** 



Do not place in direct sunlight.

PREVENT FADING



Do not write directly on surface.

PREVENT MARKING



Do not place hot objects on surface.

PREVENT FINISH DAMAGE



Do not use rubber based placemats.

PREVENT DISCOLORING



Do not use commercial waxes and polishes.

PREVENT YELLOWING

# **CLEAN**

with a soft cloth moistened in lukewarm soap and water. Buff with a dry clean cloth.



Home Styles will provide replacements free of charge for missing or damaged hardware or parts within 30 days of purchase. Digital images of the defective parts may be required. If the product was not purchased from an authorized retail affiliate, Home Styles is under no obligation to provide replacement parts. Parts are not available for fully assembled items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at:

www.homestyles-furniture.com/customer-service/replacement-parts

Home Styles Customer Service: www.homestyles-furniture.com, servicedesk@homestyles-furniture.com, 888-680-7460, 877-831-0319