



SAFETY DATA SHEET

1. Identification

Product identifier	Stor-X® Fuel Stabilizer - 8 fl oz
Other means of identification	
Product Code	No. 402815 (Item# 1006100)
Registration number	EPA: 048320048
Recommended use	Fuel stabilizer
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. Causes eye irritation. Harmful if inhaled. May cause drowsiness or dizziness. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Wash thoroughly after handling. Wear protective gloves/eye protection/face protection. Avoid release to the environment.

Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Do not use water jet as an extinguisher, as this will spread the fire. Collect spillage.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated light		64742-47-8	40 - 50
naphtha (petroleum), hydrotreated heavy		64742-48-9	40 - 50
2-butoxyethanol		111-76-2	1 - 3
butylated phenol		128-39-2	< 1

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Diarrhea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor. Will burn if involved in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water. Prevent product from entering drains. Dike far ahead of spill for later disposal.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. Use non-sparking tools and explosion-proof equipment. Do not get in eyes, on skin, or on clothing. Avoid breathing vapors. Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Keep away from heat and sources of ignition. Store in a cool, dry place out of direct sunlight. Keep container tightly closed. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
2-butoxyethanol (CAS 111-76-2)	PEL	240 mg/m ³
		50 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
2-butoxyethanol (CAS 111-76-2)	TWA	20 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
2-butoxyethanol (CAS 111-76-2)	TWA	24 mg/m ³
		5 ppm
distillates (petroleum), hydrotreated light (CAS 64742-47-8)	TWA	100 mg/m ³

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
2-butoxyethanol (CAS 111-76-2)	200 mg/g	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

2-butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

2-butoxyethanol (CAS 111-76-2) Skin designation applies.

US - Tennessee OELs: Skin designation

2-butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

2-butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

2-butoxyethanol (CAS 111-76-2) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Neoprene. Polyvinyl chloride (PVC).

Other Wear appropriate chemical resistant clothing.

Respiratory protection If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Red.

Odor Petroleum.

Odor threshold Not available.

pH Not available.

Melting point/freezing point -103 °F (-75 °C) estimated

Initial boiling point and boiling range 300 °F (148.9 °C) estimated

Flash point 129.2 °F (54 °C) Setaf flash

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 0.6 % estimated

Flammability limit - upper (%)	10.6 % estimated
Vapor pressure	2.1 hPa estimated
Vapor density	> 4 (air = 1)
Relative density	0.78
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	428 °F (220 °C) estimated
Decomposition temperature	Not available.
Percent volatile	50.8 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Aldehydes. Ketones. Organic acids. Alkene.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact	Causes skin irritation.

2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.

Eye contact Causes eye irritation.

Ingestion Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Diarrhea. Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways. Harmful if inhaled.

Components	Species	Test Results
2-butoxyethanol (CAS 111-76-2)		
Acute		
Dermal		
LD50	Rabbit	220 mg/kg
Oral		
LD50	Rat	470 mg/kg
butylated phenol (CAS 128-39-2)		
Acute		
Oral		
LD50	Mouse	2995 mg/kg

Components	Species	Test Results
distillates (petroleum), hydrotreated light (CAS 64742-47-8)		
Acute		
Dermal		
LD50	Rat	> 2000 mg/kg
Inhalation		
LC50	Rat	> 5.2 mg/l, 4 hours
Oral		
LD50	Rat	> 5000 mg/kg, 2.5 hours
naphtha (petroleum), hydrotreated heavy (CAS 64742-48-9)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
2-butoxyethanol (CAS 111-76-2)	3 Not classifiable as to carcinogenicity to humans.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)		
Not regulated.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death. May be fatal if swallowed and enters airways.	
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin.	
	2-Butoxy ethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.	

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product	Species	Test Results
Stor-X® Fuel Stabilizer - 8 fl oz		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Daphnia
		80.9878 mg/l, 48 hours estimated
Fish	LC50	Fish
		648.329 mg/l, 96 hours estimated

Components	Species	Test Results
2-butoxyethanol (CAS 111-76-2)		
Aquatic		
Fish	LC50	Inland silverside (Menidia beryllina) 1250 mg/l, 96 hours
butylated phenol (CAS 128-39-2)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) 0.45 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 1.4 mg/l, 96 hours
distillates (petroleum), hydrotreated light (CAS 64742-47-8)		
Aquatic		
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) > 1000 mg/l, 48 hours
Fish	LC50	Rainbow trout, donaldson trout (Oncorhynchus mykiss) > 1000 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2-butoxyethanol	0.83
butylated phenol	4.92

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Hazardous waste code	D001: Waste Flammable material with a flash point <140 F
Disposal instructions	If discarded, this product is considered a RCRA ignitable waste, D001. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Road

Not regulated as dangerous goods by ground.

DOT

Air

UN number	UN1268
UN proper shipping name	Petroleum distillates, n.o.s. or Petroleum products, n.o.s., Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	144, B1, IB3, T4, TP1, TP29
Packaging exceptions	150
Packaging non bulk	203
Packaging bulk	242

DOT

Maritime

UN number	UN1268
UN proper shipping name	Petroleum distillates, n.o.s. or Petroleum products, n.o.s., Limited Quantity

Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	III
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	144, B1, IB3, T4, TP1, TP29
Packaging exceptions	150
Packaging non bulk	203
Packaging bulk	242

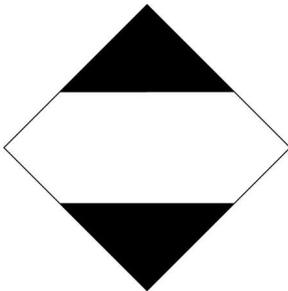
IATA

UN number	UN1268
UN proper shipping name	Petroleum products, n.o.s., Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1268
UN proper shipping name	PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS, N.O.S., Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes, but exempt from the regulations.
EmS	F-E, S-E
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

DOT Air; DOT Maritime; IMDG



IATA



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

2-butoxyethanol (CAS 111-76-2)

CERCLA Hazardous Substance List (40 CFR 302.4)

2-butoxyethanol (CAS 111-76-2)

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
2-butoxyethanol	111-76-2	1 - 3

US state regulations**US. New Jersey Worker and Community Right-to-Know Act**

2-butoxyethanol (CAS 111-76-2)

US. Massachusetts RTK - Substance List

2-butoxyethanol (CAS 111-76-2)

US. Pennsylvania Worker and Community Right-to-Know Law

2-butoxyethanol (CAS 111-76-2)

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

naphtha (petroleum), hydrotreated heavy (CAS 64742-48-9)

US. Rhode Island RTK

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

California Proposition 65**WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

benzene (CAS 71-43-2)

Listed: February 27, 1987

ethylbenzene (CAS 100-41-4)

Listed: June 11, 2004

naphthalene (CAS 91-20-3)

Listed: April 19, 2002

California Proposition 65 - CRT: Listed date/Developmental toxin

benzene (CAS 71-43-2)

Listed: December 26, 1997

toluene (CAS 108-88-3)

Listed: January 1, 1991

California Proposition 65 - CRT: Listed date/Male reproductive toxin

benzene (CAS 71-43-2)

Listed: December 26, 1997

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

2-butoxyethanol (CAS 111-76-2)

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

naphtha (petroleum), hydrotreated heavy (CAS 64742-48-9)

Volatile organic compounds (VOC) regulations**EPA****VOC content (40 CFR 51.100(s))** > 95.1 %**Consumer products (40 CFR 59, Subpt. C)** Not regulated**State****Consumer products** Not regulated**VOC content (CA)** > 95.1 %**VOC content (OTC)** > 95.1 %**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	07-31-2019
Prepared by	Allison Yoon
Version #	01
Further information	CRC # 1751612

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Revision information This document has undergone significant changes and should be reviewed in its entirety.