



Annual Test Data

Chrysler

Specification: MS-CC240 Rev: E Lab: 3M Lab

Product: 9505 Lot#: 14884 Substrate: ABS

QUALIFICATION DATA

<u>Test</u>	<u>Test Method</u>	<u>Specification</u>	<u>Result</u>
After Heat Aging (250hrs @175°F)	Chrysler 463CB-10-01	.88	1.08
After Condensing Humidity: (100hrs. 98-100% RH @ 100°F)	Chrysler 463PB-9-01	.70	0.71
Cycle Test : 3 Cycles of 16 hrs.@ 175°F 24 hrs. of 98-100% RH @100°F and 8 hrs. @ -20°F Qualification Data Tested : 2/20/98	Chrysler 463CB-10-01	.70	0.74

ANNUAL CERTIFICATION DATA

<u>TEST</u>	<u>TEST METHODS</u>	<u>SPECIFICATION</u>	<u>RESULT</u>
Thickness		0.1 to 0.15 mm (0.004 to 0.006 in)	0.124 mm
Adhesive Softening Point	CP-463TB-14-01	79°C	
Peel Adhesion Alum. backing 20 min dwell 24 hrs @ RT	ASTM D3330 C	0.44 N/mm (2.5 lb/in) 0.53 N/mm (3.0 lb/in)	0.7 N/mm 0.6 N/mm

Data Test Date: 06/30/2014

Approved by IATD Quality:

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