



February 11, 2025

**To:** Whom it may concern,

**From:** Hermes F. Norero, P.E.  
Georgia Registered Professional Engineer #041158

**On behalf of:** Glass Warehouse/Future Glass  
1319 Rocky Point Drive, Suite 200  
Oceanside, CA 92056

**Report:** PER 9534

**Subject:** DOR-BPRD Glass Spigot Clamping System

**Scope:**

The purpose of this report is to evaluate the performance of the DOR-BPRD Spigot Clamping System manufactured by Glass Warehouse. The conditions in this report meet all the applicable requirements of the current International Building Code. Glass thicknesses and properties were extracted from ASTM E1300. Steel members and connections were designed according to AISC Design Guides. ICC Acceptance Criteria AC439 and ASTM E2358 were used for determining applicable design criteria for railing systems. A summary of standards can be found on the following pages.

Only rectangular glass is covered within this report, different glass shapes do not apply to this analysis. Gaskets may be modified according to different glass thicknesses as long as thickness is specified in this analysis.

For fall protection requirements, this product has been analyzed in accordance with section 1607.9.1 and meets the requirements of the 50 plf linear load and 200 lb concentrated load specified in ASCE 7 section 4.5.1.

The glass spigot system uses 2205 stainless steel clamps to point support the glass lights specified herein. The glass spigot system has been designed for the following loading conditions:

- 200 lb concentrated load at the top of glass or at the top rail
- 50 lbs linear load applied at the top of glass or at the top rail
- Allowable wind load as shown on the tables within this report

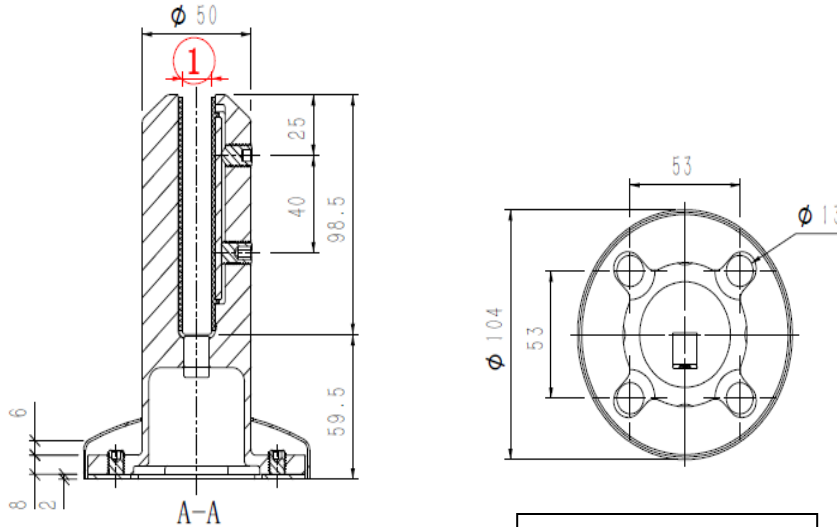
This report provides glass thicknesses the spigots have been designed to support. Other glass thicknesses may be used but are outside of the scope of this report.

**Instructions for Use**

1. Select desired glass composition from tables 5, 7, 8, 9, 10, 11, or 12.
2. Determine max. glass size based on wind load requirements.
3. Using table 13, verify that the allowable installation load at desired size is greater than the allowable wind load of the desired glass size.

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**DOR-BPRD Glass Spigot Clamping System**



Note: (4) installation anchors per spigot.

**Standards/Referenced Publications**

ASTM E1300	IBC 1607.8.1	ICC AC439
ASTM E2358	AISC Design Guides	ASTM C1048-97b
CPSC 16 CFR 1201	ANSI Z97.1	AAMA CW-12-84, Structural Properties for glass
AISC Design Guide 27	IBC 2407.1.1	NDS 2018
ASTM E6.2.1.1	SEI/ASCE 8-02	

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**Limits of Use:**

1. This product has been evaluated and is in compliance with the 2015, 2018, and 2021 editions of the International Building Code.
2. Product installation shall be as listed herein. Site conditions that deviate from those specified shall require further engineering analysis by a licensed engineer or registered architect.
3. When used in areas requiring wind borne debris protection this product complies with chapter 16 of the 2015, 2018, and 2021 editions of the International Building Code and does require an impact resistant covering in areas requiring impact resistance.

**Conclusion:**

In my professional opinion, the DOR-BPRD Spigot Clamping System manufactured by Glass Warehouse is adequate for use under the limitations provided within this report.

I trust that this will satisfy your needs, however, feel free to call if you have any questions.



Hermes F. Norero, P.E.

Georgia Registered Professional Engineer #041158

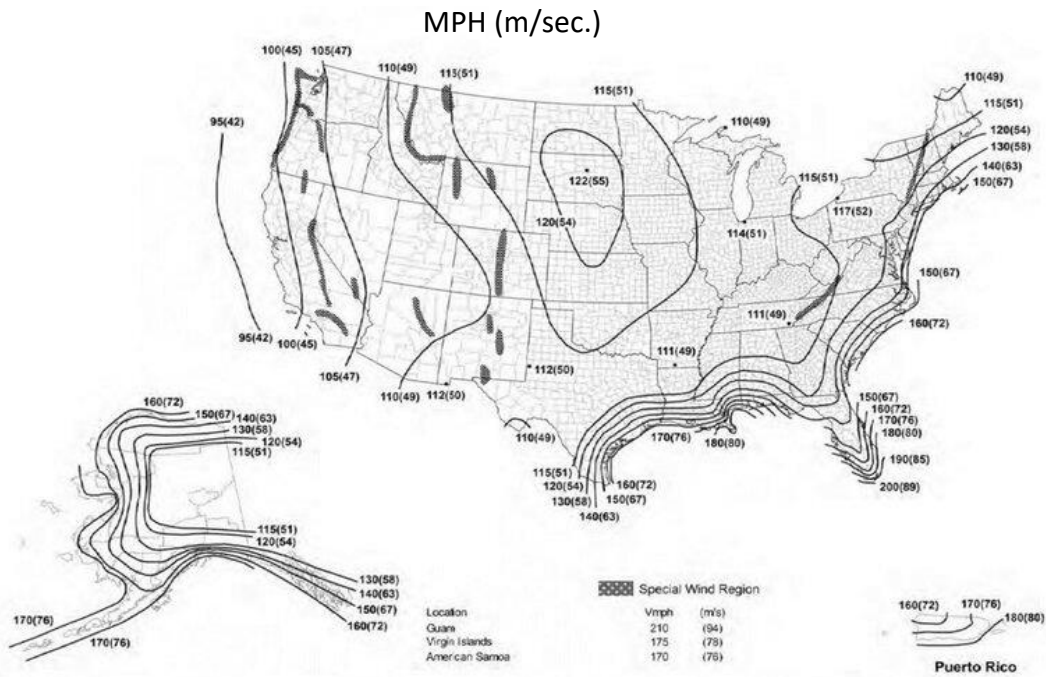
***Certification of Independence:** Please note that I do not have nor will I acquire a financial interest in any company manufacturing or distributing the product(s) for which this report is being issued. Also, I do not have nor will I acquire a financial interest in any other entity involved in the approval process of the listed product(s).*

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**Wind Loads on Fences or Guards**

The wind load table below has been calculated in accordance with ASCE 7 section 29.4, Design Wind Loads on Solid Freestanding Wall and Solid Signs. This section is applicable for free standing building guard rails, wind walls, and balcony railings that return to building walls. The values listed in the table below are generic values for heights up to 15 ft and may not reflect the values needed for a specific jobsite. If site specific wind loads are required, a licensed engineer shall prepare site specific wind loads for use with this product.

Wind Loads (PSF)						
Wind Speed (mph)	W <sub>ASD</sub> for C <sub>f</sub> = 1.3			W <sub>ASD</sub> for C <sub>f</sub> = 2.6		
	Exp. B K <sub>z</sub> = 0.7	Exp. C K <sub>z</sub> = 0.85	Exp. D K <sub>z</sub> = 1.03	Exp. B K <sub>z</sub> = 0.7	Exp. C K <sub>z</sub> = 0.85	Exp. D K <sub>z</sub> = 1.03
100	9.50	11.53	13.98	19.00	23.07	27.95
110	11.49	13.95	16.91	22.98	27.91	33.82
120	13.68	16.61	20.12	27.35	33.21	40.25
130	16.05	19.49	23.62	32.10	38.98	47.24
140	18.62	22.60	27.39	37.23	45.21	54.78
150	21.37	25.95	31.44	42.74	51.90	62.89
160	24.31	29.52	35.78	48.63	59.05	71.55
170	27.45	33.33	40.39	54.90	66.66	80.78
180	30.77	37.37	45.28	61.54	74.73	90.56



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**Table 2: Moment Amplification Factor for Uniform Wind Loading**

Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	1.98	2.53	3.15	3.55	3.75
42	2.01	2.60	3.20	3.61	3.81
48	2.07	2.67	3.27	3.68	3.89
60	2.12	2.72	3.32	3.32	3.95

**Table 3: Deflection Amplification Factor for Live Loading**

Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	1.00	1.14	1.29	1.39	1.45
42	1.00	1.12	1.25	1.35	1.40
48	1.00	1.11	1.23	1.31	1.36
60	1.00	1.09	1.19	1.26	1.29

**Table 4: Deflection Amplification Factor for Uniform Wind Loading**

Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	0.99	1.15	1.32	1.46	1.53
42	0.99	1.13	1.29	1.40	1.46
48	1.00	1.12	1.27	1.37	1.42
60	1.00	1.10	1.22	1.31	1.35

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**Table 5: 1/2" Monolithic Tempered Glass Allowable Wind Load**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	39.64	31.00	24.96	22.13	20.93
42	28.70	22.18	18.01	15.98	15.13
48	21.36	16.56	13.51	12.00	11.36
60	13.36	10.41	8.51	8.51	7.15

**Table 6: Deflection from 50 plf Load on 1/2" Monolithic Tempered Glass**

Deflection from 50plf Load (in.)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	0.73	0.82	0.93	1.01	1.05
42	1.15	1.29	1.44	1.55	1.61
48	1.72	1.90	2.11	2.25	2.33
60	3.36	3.65	3.98	4.22	4.34

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**Allowable Wind Load Tables for Laminated Glass**

**Table 7: 7/16" O.A. Laminated Glass: 3/16" Tempered Glass – 0.060" PVB – 3/16" Tempered Glass**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	17.33	13.55	10.91	9.67	9.15
42	13.50	10.44	8.48	7.52	7.12
48	10.73	8.32	6.79	6.03	5.71
60	7.46	5.81	4.75	4.75	3.99

**Table 8: 7/16" O.A. Laminated Glass: 3/16" Tempered Glass – 0.060" PVB Stiff – 3/16" Tempered Glass**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	23.30	18.22	14.67	13.01	12.31
42	17.92	13.85	11.25	9.98	9.45
48	13.96	10.82	8.83	7.84	7.43
60	9.29	7.24	5.91	5.91	4.97

**Table 9: 7/16" O.A. Laminated Glass: 3/16" Tempered Glass – 0.060" SentryGlas – 3/16" Tempered Glass**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	29.74	23.25	18.72	16.60	15.70
42	21.88	16.91	13.73	12.18	11.53
48	16.46	12.76	10.41	9.25	8.75
60	10.43	8.13	6.64	6.64	5.58

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**Table 10: 9/16" O.A. Laminated Glass: 1/4" Tempered Glass – 0.090" PVB – 1/4" Tempered Glass**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	23.83	18.63	15.00	13.30	12.58
42	18.45	14.26	11.58	10.27	9.72
48	14.60	11.32	9.23	8.20	7.76
60	10.12	7.89	6.44	6.44	5.42

**Table 11: 9/16" O.A. Laminated Glass: 1/4" Tempered Glass – 0.090" PVB Stiff – 1/4" Tempered Glass**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	31.65	24.75	19.93	17.67	16.72
42	24.41	18.87	15.32	13.60	12.87
48	19.08	14.79	12.07	10.72	10.15
60	12.78	9.96	8.14	8.14	6.84

**Table 12: 9/16" O.A. Laminated Glass: 1/4" Tempered Glass – 0.090" SentryGlas – 1/4" Tempered Glass**

Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	41.35	32.33	26.03	23.08	21.84
42	30.51	23.58	19.15	16.99	16.08
48	22.99	17.83	14.55	12.92	12.23
60	14.61	11.38	9.30	9.30	7.82

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**DOR-BPRD Spigot Installation**

**Anchor Schedule**

Anchor Schedule				
Substrate	Anchor Type	Min. Embedment (in.)	Min. Edge Distance (in.)	Allowable Moment (in-lb)
Wood SG = 0.55 min.	5/16" ASTM F593 Bolt	3.00	1.00	4313.76
Concrete 3000 PSI min.	1/4" Dewalt Screw-Bolt+	2.50	2.50	4058.78
Steel 16 Ga. Min.	5/16" ASTM F593 Bolt	Min. 3 threads penetration past steel structure	0.50	11215.38

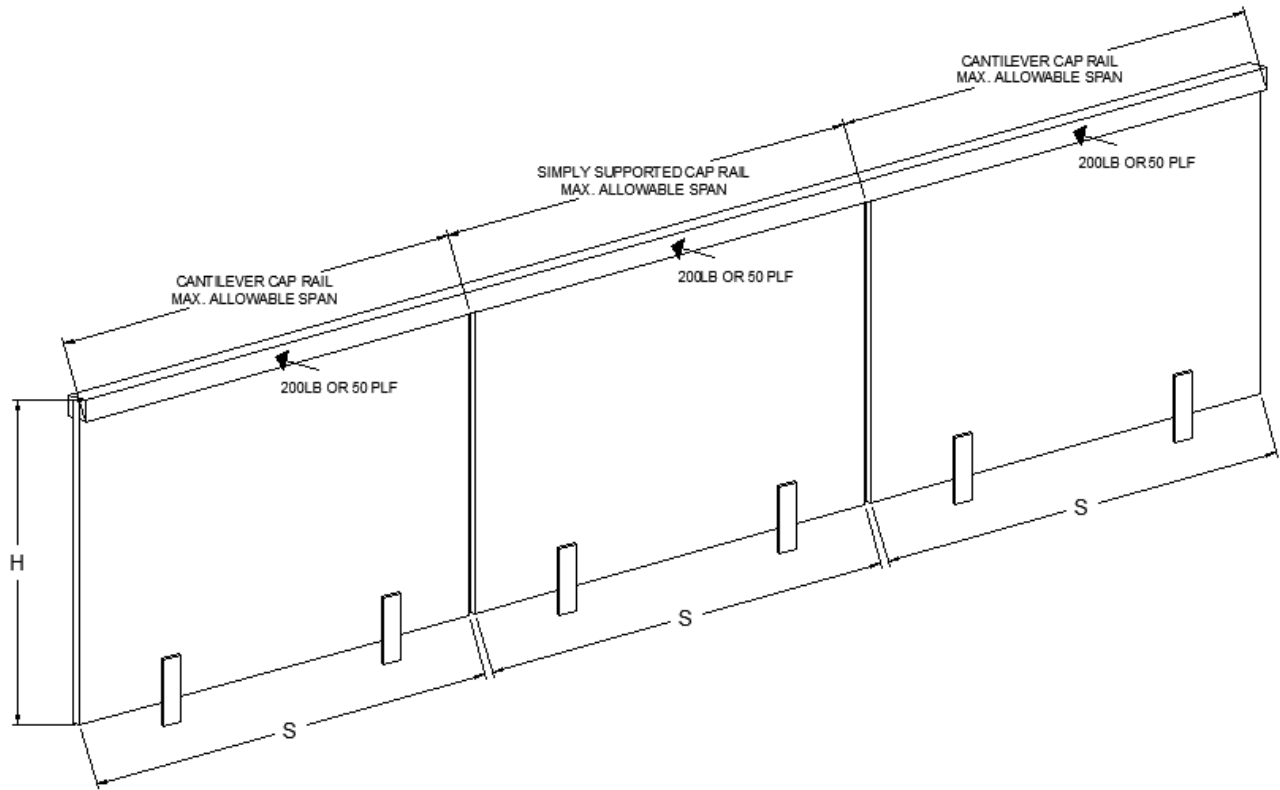
**Table 13: Installation Design Pressure Table**

Spigot Base Installation Allowable Wind Load (PSF)					
Glass Height (in.)	Glass Width (in.)				
	36	48	60	68	72
36	102.14	76.60	61.28	54.07	51.07
42	73.80	55.35	44.28	39.07	36.90
48	55.80	41.85	33.48	29.54	27.90
60	35.10	26.32	21.06	18.58	17.55

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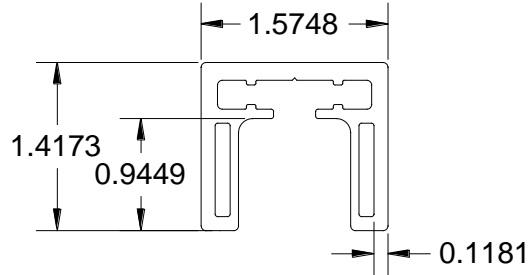
**Cap Rail Allowable Span Calculations**

Guard applications require a top rail or handrail. The rail shall have adequate strength to support the live load of 200 lb concentrated or 50 plf distributed load assuming the failure of one glass light at the location of the loading. No US building codes or adopted standards define the limit state of the guard cap rail for this condition. IBC 2407.1.2 states “shall be otherwise supported to remain in place should one baluster fail.” There is no additional explanation in the IBC as to how this is to be determined. ICC Acceptance Criteria 439 was adopted to provide a methodology for determining if a glass balustrade guard meets the requirements of IBC 2407. ICC AC 439 requires the rail to be capable of supporting a 334# load (SF = 1.67 for 200# load) with no more than 12” deflection, yielding or other damage is permitted since the loss of a glass light will necessitate guard repairs. For light failure only the horizontal load case applies for laminated glass.



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**COR-AHS Cap Rail Allowable Span**



Area = 0.8134 in<sup>2</sup>  
 Perim. = 13.9414 in  
 Ixx = 0.1621 in<sup>4</sup>  
 Iyy = 0.2794 in<sup>4</sup>  
 rxx = 0.4464 in  
 ryy = 0.5861 in  
 Cxx = 0.7874 in  
 Cyy = 0.5723 in  
 Sxx = 0.2832 in<sup>3</sup>  
 Syy = 0.3548 in<sup>3</sup>  
 t = 0.1181 in  
 w = 0.70865 in  
 Material = Aluminum  
 Fy = 37 ksi  
 Fu = 42 ksi

$$F_{cr} = \frac{\pi^2 k \eta E_o}{12(1-\mu^2)(w/t)^2}$$

η (Plasticity Reduction Factor) = 0.62 (Table A6a)  
 K (plate buckling coef.) = 3.50 (Section 2)  
 E<sub>o</sub> = 10100 ksi  
 μ (Poisson's Ratio) = 0.33 (Elastic Range)

$$\eta = \sqrt{\frac{E_t}{E_o}}$$

F<sub>cr</sub> = 562.17 ksi

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$$M_n = 1.25S_eF_y$$

$$M_n \text{ Vertical Load} = 13.1000 \text{ k-in}$$

$$M_n \text{ Horizontal Load} = 16.4113 \text{ k-in}$$

$$M_{nult} = S_eF_{cr}$$

$$M_{ULT} \text{ Vertical Load} = 159.2321 \text{ k-in}$$

$$M_{ULT} \text{ Horizontal Load} = 199.4814 \text{ k-in}$$

**Simply Supported Rail**

$$M_w = wL^2/10$$

$$L_{\text{uniform Vert.}} = 177.31 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 198.46 \text{ in}$$

$$M_c = PL/5$$

$$L_{\text{concentrated vert.}} = 327.50 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 410.28 \text{ in}$$

Allowable Rail Span =	177	in =	14.75	ft
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**Cantilever Supported Rail**

$$M_{wc} = wL^2/2$$

$$L_{\text{uniform Vert.}} = 79.30 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 88.75 \text{ in}$$

$$M_{cc} = PL$$

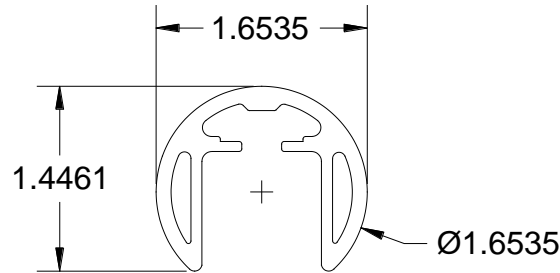
$$L_{\text{concentrated vert.}} = 65.50 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 82.06 \text{ in}$$

Allowable Rail Span =	65	in =	5.42	ft
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**R7 DRA-AHR42 Cap Rail Allowable Span**



Area = 0.7087 in<sup>2</sup>  
 Perim. = 11.598 in  
 Ixx = 0.1141 in<sup>4</sup>  
 Iyy = 0.2143 in<sup>4</sup>  
 rxx = 0.4012 in  
 ryy = 0.5499 in  
 Cxx = 0.8277 in  
 Cyy = 0.8015 in  
 Sxx = 0.1424 in<sup>3</sup>  
 Syy = 0.2589 in<sup>3</sup>  
 t = 0.1181 in  
 w = 0.72305 in  
 Material = Aluminum  
 Fy = 37 ksi  
 Fu = 42 ksi

$$F_{cr} = \frac{\pi^2 k \eta E_o}{12(1-\mu^2)(w/t)^2}$$

η (Plasticity Reduction Factor) = 0.62 (Table A6a)  
 K (plate buckling coef.) = 4 (Section 2)  
 E<sub>o</sub> = 10100 ksi  
 μ (Poisson's Ratio) = 0.33 (Elastic Range)

$$\eta = \sqrt{\frac{E_t}{E_o}}$$

F<sub>cr</sub> = 616.78 ksi

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$$M_n = 1.25S_e F_y$$

$$M_n \text{ Vertical Load} = 6.5841 \text{ k-in}$$

$$M_n \text{ Horizontal Load} = 11.9746 \text{ k-in}$$

$$M_{nult} = S_e F_{cr}$$

$$M_{ULT} \text{ Vertical Load} = 87.8032 \text{ k-in}$$

$$M_{ULT} \text{ Horizontal Load} = 159.6899 \text{ k-in}$$

**Simply Supported Rail**

$$M_w = wL^2/10$$

$$L_{\text{uniform Vert.}} = 125.70 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 169.53 \text{ in}$$

$$M_c = PL/5$$

$$L_{\text{concentrated vert.}} = 164.60 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 299.36 \text{ in}$$

Allowable Rail Span =	125	in =	10.41667 ft
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**Cantilever Supported Rail**

$$M_{wc} = wL^2/2$$

$$L_{\text{uniform Vert.}} = 56.22 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 75.81 \text{ in}$$

$$M_{cc} = PL$$

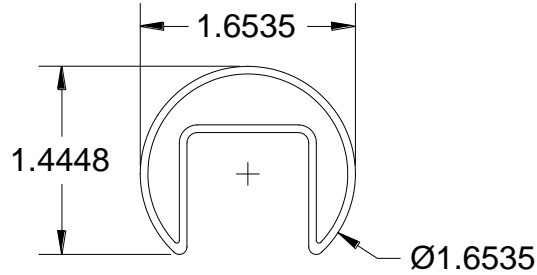
$$L_{\text{concentrated vert.}} = 32.92 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 59.87 \text{ in}$$

Allowable Rail Span =	32	in =	2.66667 ft
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**R24 AGE-SHR42 Cap Rail Allowable Span**



Area = 0.3905 in<sup>2</sup>  
 Perim. = 13.2204 in  
 Ixx = 0.0668 in<sup>4</sup>  
 Iyy = 0.1178 in<sup>4</sup>  
 rxx = 0.4135 in  
 ryy = 0.5492 in  
 Cxx = 0.8268 in  
 Cyy = 0.7533 in  
 Sxx = 0.0887 in<sup>3</sup>  
 Syy = 0.1425 in<sup>3</sup>  
 t = 0.059055 in  
 w = 0.7224 in  
 Material = 2205 Stainless Steel  
 Fy = 65 ksi  
 Fu = 90 ksi

$$F_{cr} = \frac{\pi^2 k \eta E_o}{12(1-\mu^2)(w/t)^2}$$

η (Plasticity Reduction Factor) = 0.62 (Table A6a)  
 K (plate buckling coef.) = 4 (Section 2)  
 E<sub>o</sub> = 29000 ksi  
 μ (Poisson's Ratio) = 0.3 (Elastic Range)

$$\eta = \sqrt{\frac{E_t}{E_o}}$$

F<sub>cr</sub> = 434.40 ksi

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$$M_n = 1.25 S_e F_y$$

$M_n$  Vertical Load = 7.2050 k-in  
 $M_n$  Horizontal Load = 11.5763 k-in

$$M_{mult} = S_e F_{cr}$$

$M_{ULT}$  Vertical Load = 38.5208 k-in  
 $M_{ULT}$  Horizontal Load = 61.8915 k-in

**Simply Supported Rail**

$$M_w = wL^2/10$$

$L_{uniform\ vert.}$  = 131.50 in  
 $L_{uniform\ horiz.}$  = 166.68 in

$$M_c = PL/5$$

$L_{concentrated\ vert.}$  = 180.12 in  
 $L_{concentrated\ horiz.}$  = 289.41 in

Allowable Rail Span = 131 in = 10.92 ft

**Cantilever Supported Rail**

$$M_{wc} = wL^2/2$$

$L_{uniform\ vert.}$  = 58.81 in  
 $L_{uniform\ horiz.}$  = 74.54 in

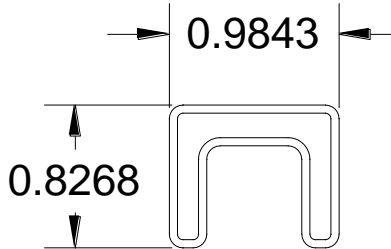
$$M_{cc} = PL$$

$L_{concentrated\ vert.}$  = 36.02 in  
 $L_{concentrated\ horiz.}$  = 57.88 in

Allowable Rail Span = 36 in = 3.00 ft

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HG25S XS Cap Rail Allowable Span



- Area = 0.2071 in<sup>2</sup>
- Perim. = 8.7687 in
- I<sub>xx</sub> = 0.0143 in<sup>4</sup>
- I<sub>yy</sub> = 0.0261 in<sup>4</sup>
- r<sub>xx</sub> = 0.2629 in
- r<sub>yy</sub> = 0.3548 in
- C<sub>xx</sub> = 0.4921 in
- C<sub>yy</sub> = 0.4685 in
- S<sub>xx</sub> = 0.0305 in<sup>3</sup>
- S<sub>yy</sub> = 0.0530 in<sup>3</sup>
- t = 0.0472 in
- w = 0.4134 in

Material = 2205 Stainless Steel

- F<sub>y</sub> = 65 ksi
- F<sub>u</sub> = 90 ksi

$$F_{cr} = \frac{\pi^2 k \eta E_o}{12(1-\mu^2)(w/t)^2}$$

η (Plasticity Reduction Factor) = 0.62 (Table A6a)

K (plate buckling coef.) = 4 (Section 2)

E<sub>o</sub> = 29000 ksi

μ (Poisson's Ratio) = 0.3 (Elastic Range)

$$\eta = \sqrt{\frac{E_t}{E_o}}$$

F<sub>cr</sub> = 847.36 ksi

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$$M_n = 1.25S_eF_y$$

$$M_n \text{ Vertical Load} = 2.4800 \text{ k-in}$$

$$M_n \text{ Horizontal Load} = 4.3093 \text{ k-in}$$

$$M_{nult} = S_eF_{cr}$$

$$M_{ULT} \text{ Vertical Load} = 25.8640 \text{ k-in}$$

$$M_{ULT} \text{ Horizontal Load} = 44.9425 \text{ k-in}$$

**Simply Supported Rail**

$$M_w = wL^2/10$$

$$L_{\text{uniform Vert.}} = 77.15 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 101.70 \text{ in}$$

$$M_c = PL/5$$

$$L_{\text{concentrated vert.}} = 62.00 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 107.73 \text{ in}$$

Allowable Rail Span = 61 in = 5.08 ft

**Cantilever Supported Rail**

$$M_{wc} = wL^2/2$$

$$L_{\text{uniform Vert.}} = 34.50 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 45.48 \text{ in}$$

$$M_{cc} = PL$$

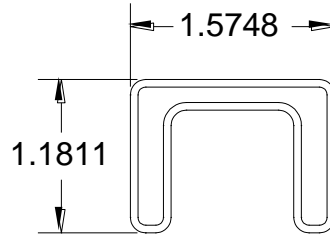
$$L_{\text{concentrated vert.}} = 12.40 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 21.55 \text{ in}$$

Allowable Rail Span = 12 in = 1.00 ft

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**R15 MAT-SHS Cap Rail Allowable Span**



Area = 0.4022 in<sup>2</sup>  
 Perim. = 13.621 in  
 Ixx = 0.0588 in<sup>4</sup>  
 Iyy = 0.1302 in<sup>4</sup>  
 rxx = 0.3824 in  
 ryy = 0.569 in  
 Cxx = 0.7874 in  
 Cyy = 0.7041 in  
 Sxx = 0.0835 in<sup>3</sup>  
 Syy = 0.1654 in<sup>3</sup>  
 t = 0.0591 in  
 w = 0.59055 in

Material = 2205 Stainless Steel

Fy = 65 ksi  
 Fu = 90 ksi

$$F_{cr} = \frac{\pi^2 k \eta E_0}{12(1-\mu^2)(w/t)^2}$$

η (Plasticity Reduction Factor) = 0.62 (Table A6a)  
 K (plate buckling coef.) = 4 (Section 2)  
 E<sub>0</sub> = 29000 ksi  
 μ (Poisson's Ratio) = 0.3 (Elastic Range)

$$\eta = \sqrt{\frac{E_t}{E_o}}$$

F<sub>cr</sub> = 651.01 ksi

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$$M_n = 1.25 S_e F_y$$

$$M_n \text{ Vertical Load} = 6.7853 \text{ k-in}$$

$$M_n \text{ Horizontal Load} = 13.4350 \text{ k-in}$$

$$M_{nult} = S_e F_{cr}$$

$$M_{ULT} \text{ Vertical Load} = 54.3665 \text{ k-in}$$

$$M_{ULT} \text{ Horizontal Load} = 107.6475 \text{ k-in}$$

### Simply Supported Rail

$$M_w = wL^2/10$$

$$L_{\text{uniform Vert.}} = 127.61 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 179.57 \text{ in}$$

$$M_c = PL/5$$

$$L_{\text{concentrated vert.}} = 169.63 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 335.88 \text{ in}$$

Allowable Rail Span =	127	in =	10.58	ft
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### Cantilever Supported Rail

$$M_{wc} = wL^2/2$$

$$L_{\text{uniform Vert.}} = 57.07 \text{ in}$$

$$L_{\text{uniform Horiz.}} = 80.30 \text{ in}$$

$$M_{cc} = PL$$

$$L_{\text{concentrated vert.}} = 33.93 \text{ in}$$

$$L_{\text{concentrated horiz.}} = 67.18 \text{ in}$$

Allowable Rail Span =	33	in =	2.75	ft
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# APPENDIX

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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**Determination of moment and amplification factors**

Glass Panel Width: 36 in                      Uniform Load: 50 plf

Height	36	42	48	60
Mave (lb-in)	1800	2100	2400	3000
Calculated Stress (psi)	4090.90	4772.72	5454.54	6818.17
Stress by FEA (psi)	8729	10250	11920	15110
$\beta$	2.1338	2.1476	2.1853	2.2161
Calculated Defl. (in.)	0.7246	1.1506	1.7175	3.3545
Defl. by FEA (in.)	0.726	1.153	1.720	3.358
$\lambda$	1.00196	1.00208	1.00144	1.00103

Glass Panel Width: 36 in                      Wind Load: 10 PSF

Height	36	42	48	60
Mave (lb-in)	540	735	960	1500
Calculated Stress (psi)	1227.27	1670.45	2181.81	3409.08
Stress by FEA (psi)	2431	3358	4512	7213
$\beta$	1.9808	2.0102	2.0680	2.1158
Calculated Defl. (in.)	0.1630	0.3020	0.5153	1.2580
Defl. by FEA (in.)	0.162	0.300	0.513	1.255
$\lambda$	0.9937	0.9933	0.9956	0.9977

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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Glass Panel Width: 48 in Uniform Load: 50 plf

Height	36	42	48	60
Mave (lb-in)	1800	2100	2400	3000
Calculated Stress (psi)	4090.90	4772.72	5454.54	6818.17
Stress by FEA (psi)	11080	13150	15300	19280
$\beta$	2.7084	2.7552	2.8050	2.8277
Calculated Defl. (in.)	0.7246	1.1506	1.7175	3.3545
Defl. by FEA (in.)	0.823	1.288	1.901	3.646
$\lambda$	1.1358	1.1194	1.1068	1.0869

Glass Panel Width: 48 in Wind Load: 10 PSF

Height	36	42	48	60
Mave (lb-in)	540	735	960	1500
Calculated Stress (psi)	1227.27	1670.45	2181.81	3409.08
Stress by FEA (psi)	3109	4344	5820	9257
$\beta$	2.5333	2.6005	2.6675	2.7154
Calculated Defl. (in.)	0.1630	0.3020	0.5153	1.2580
Defl. by FEA (in.)	0.187	0.342	0.578	1.388
$\lambda$	1.1470	1.1323	1.1218	1.1034

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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Glass Panel Width: 60 in Uniform Load: 50 plf

Height	36	42	48	60
Mave (lb-in)	1800	2100	2400	3000
Calculated Stress (psi)	4090.90	4772.72	5454.54	6818.17
Stress by FE A (psi)	13700	16140	18690	23550
$\beta$	3.3489	3.3817	3.4265	3.4540
Calculated Defl. (in.)	0.7246	1.1506	1.7175	3.3545
Defl. by FE A (in.)	0.932	1.442	2.106	3.978
$\lambda$	1.2863	1.2532	1.2262	1.1859

Glass Panel Width: 60 in Wind Load: 10 PSF

Height	36	42	48	60
Mave (lb-in)	540	735	960	1500
Calculated Stress (psi)	1227.27	1670.45	2181.81	3409.08
Stress by FE A (psi)	3861	5350	7132	11330
$\beta$	3.1460	3.2027	3.2688	3.3235
Calculated Defl. (in.)	0.1630	0.3020	0.5153	1.2580
Defl. by FE A (in.)	0.215	0.390	0.652	1.539
$\lambda$	1.3188	1.2912	1.2654	1.2234

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Glass Panel Width: 68 in Uniform Load: 50 plf

Height	36	42	48	60
Mave (lb-in)	1800	2100	2400	3000
Calculated Stress (psi)	4090.90	4772.72	5454.54	6818.17
Stress by FEA (psi)	15430	18150	21020	26470
$\beta$	3.7718	3.8029	3.8537	3.8823
Calculated Defl. (in.)	0.7246	1.1506	1.7175	3.3545
Defl. by FEA (in.)	1.01	1.552	2.254	4.219
$\lambda$	1.3939	1.3488	1.3124	1.2577

Glass Panel Width: 68 in Wind Load: 10 PSF

Height	36	42	48	60
Mave (lb-in)	540	735	960	1500
Calculated Stress (psi)	1227.27	1670.45	2181.81	3409.08
Stress by FEA (psi)	4355	6029	8031	11330
$\beta$	3.5485	3.6092	3.6809	3.3235
Calculated Defl. (in.)	0.1630	0.3020	0.5153	1.2580
Defl. by FEA (in.)	0.238	0.423	0.704	1.648
$\lambda$	1.4598	1.4005	1.3663	1.3101

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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Glass Panel Width: 72 in Uniform Load: 50 pif

Height	36	42	48	60
Mave (lb-in)	1800	2100	2400	3000
Calculated Stress (psi)	4090.90	4772.72	5454.54	6818.17
Stress by FEA (psi)	16300	19170	22190	27940
β	3.9845	4.0166	4.0682	4.0979
Calculated Defl. (in.)	0.7246	1.1506	1.7175	3.3545
Defl. by FEA (in.)	1.05	1.609	2.331	4.344
λ	1.4491	1.3984	1.3572	1.2950

Glass Panel Width: 72 in Wind Load: 10 PSF

Height	36	42	48	60
Mave (lb-in)	540	735	960	1500
Calculated Stress (psi)	1227.27	1670.45	2181.81	3409.08
Stress by FEA (psi)	4603	6370	8483	13470
β	3.7506	3.8133	3.8880	3.9512
Calculated Defl. (in.)	0.1630	0.3020	0.5153	1.2580
Defl. by FEA (in.)	0.25	0.441	0.730	1.704
λ	1.5335	1.4601	1.4168	1.3546

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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**Determination of Effective Thickness of Laminated Glass**

**3/16 + 0.06 PVB + 3/16 = 7/16 Laminated Glass**

Glass Ply 1 Nominal Thickness: 3/16 in  
 Glass Ply 2 Nominal Thickness: 3/16 in  
 Interlayer Type: PVB  
 Interlayer Complex Shear Modulus: 70 psi

Laminate Nominal Thickness: 7/16 in  
 Glass Temper: Fully Tempered:

Glass Ply 1 min. Thickness (h1): 0.18 in  
 Glass Ply 2 min. Thickness (h2): 0.18 in  
 Interlayer Thickness (hv): 0.060 in

Laminate Minimum Thickness (hs): 0.240 in  
 Ply 1 weighted Thickness (hs1): 0.120 in  
 Ply 2 weighted Thickness (hs2): 0.120 in

Glass Inertia (Is): 0.0052 in<sup>3</sup>

Height Dimension (in)	Shear Transfer Coefficient (Γ)	Effective Thickness for Deflection (hef;w)	Effective thickness for Bending (h1;ef;σ)	Effective thickness for Bending (h2;ef;σ)
24	0.070	0.252	0.285	0.285
30	0.105	0.263	0.298	0.298
36	0.144	0.274	0.310	0.310
42	0.186	0.285	0.322	0.322
48	0.230	0.296	0.332	0.332
54	0.275	0.306	0.342	0.342
60	0.319	0.316	0.350	0.350
66	0.361	0.324	0.358	0.358
72	0.402	0.332	0.364	0.364

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**3/16 + 0.06 PVB ES + 3/16 = 7/16 Laminated Glass**

Glass Ply 1 Nominal Thickness: 3/16 in  
 Glass Ply 2 Nominal Thickness: 3/16 in  
 Interlayer Type: PVB ES  
 Interlayer Complex Shear Modulus: 246.56 psi

Laminate Nominal Thickness: 7/16 in  
 Glass Temper: Fully Tempered:

Glass Ply 1 min. Thickness (h1): 0.18 in  
 Glass Ply 2 min. Thickness (h2): 0.18 in  
 Interlayer Thickness (hv): 0.060 in  
 Laminate Minimum Thickness (hs): 0.240 in  
 Ply 1 weighted Thickness (hs1): 0.120 in  
 Ply 2 weighted Thickness (hs2): 0.120 in

Glass Inertia (Is): 0.0052 in<sup>3</sup>

Height Dimension (in)	Shear Transfer Coefficient (Γ)	Effective Thickness for Deflection (hef;w)	Effective thickness for Bending (h1;ef,σ)	Effective thickness for Bending (h2;ef,σ)
24	0.208	0.291	0.327	0.327
30	0.292	0.310	0.345	0.345
36	0.372	0.327	0.360	0.360
42	0.447	0.340	0.371	0.371
48	0.513	0.352	0.379	0.379
54	0.571	0.361	0.386	0.386
60	0.622	0.369	0.391	0.391
66	0.666	0.376	0.395	0.395
72	0.703	0.381	0.399	0.399

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**3/16 + 0.06 SGP + 3/16 = 7/16 Laminated Glass**

Glass Ply 1 Nominal Thickness: 3/16 in  
 Glass Ply 2 Nominal Thickness: 3/16 in  
 Interlayer Type: SGP  
 Interlayer Complex Shear Modulus: 1638.9 psi

Laminate Nominal Thickness: 7/16 in  
 Glass Temper: Fully Tempered:

Glass Ply 1 min. Thickness (h1): 0.18 in  
 Glass Ply 2 min. Thickness (h2): 0.18 in  
 Interlayer Thickness (hv): 0.060 in

Laminate Minimum Thickness (hs): 0.240 in  
 Ply 1 weighted Thickness (hs1): 0.120 in  
 Ply 2 weighted Thickness (hs2): 0.120 in

Glass Inertia (Is): 0.0052 in<sup>4</sup>

Height Dimension (in)	Shear Transfer Coefficient (Γ)	Effective Thickness for Deflection (hef;w)	Effective thickness for Bending (h1;ef;σ)	Effective thickness for Bending (h2;ef;σ)
24	0.636	0.372	0.393	0.393
30	0.732	0.385	0.401	0.401
36	0.798	0.394	0.406	0.406
42	0.843	0.400	0.410	0.410
48	0.875	0.404	0.412	0.412
54	0.899	0.407	0.413	0.413
60	0.916	0.410	0.414	0.414
66	0.930	0.411	0.415	0.415
72	0.940	0.412	0.416	0.416

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**1/4 + 0.06 PVB + 1/4 = 9/16 Laminated Glass**

Glass Ply 1 Nominal Thickness: 1/4 in  
 Glass Ply 2 Nominal Thickness: 1/4 in  
 Interlayer Type: PVB  
 Interlayer Complex Shear Modulus: 70 psi

Laminate Nominal Thickness: 9/16 in  
 Glass Temper: Fully Tempered:

Glass Ply 1 min. Thickness (h1): 0.219 in  
 Glass Ply 2 min. Thickness (h2): 0.219 in  
 Interlayer Thickness (hv): 0.060 in

Laminate Minimum Thickness (hs): 0.279 in  
 Ply 1 weighted Thickness (hs1): 0.140 in  
 Ply 2 weighted Thickness (hs2): 0.140 in

Glass Inertia (Is): 0.0085 in<sup>3</sup>

Height Dimension (in)	Shear Transfer Coefficient (Γ)	Effective Thickness for Deflection (hef;w)	Effective thickness for Bending (h1;ef;σ)	Effective thickness for Bending (h2;ef;σ)
24	0.058	0.300	0.338	0.338
30	0.088	0.311	0.351	0.351
36	0.121	0.322	0.364	0.364
42	0.158	0.334	0.376	0.376
48	0.197	0.345	0.388	0.388
54	0.237	0.356	0.399	0.399
60	0.278	0.367	0.408	0.408
66	0.317	0.377	0.417	0.417
72	0.356	0.386	0.425	0.425

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**1/4 + 0.06 PVB ES + 1/4 = 9/16 Laminated Glass**

Glass Ply 1 Nominal Thickness: 1/4 in  
 Glass Ply 2 Nominal Thickness: 1/4 in  
 Interlayer Type: PVB ES  
 Interlayer Complex Shear Modulus: 246.56 psi

Laminate Nominal Thickness: 9/16 in  
 Glass Temper: Fully Tempered:

Glass Ply 1 min. Thickness (h1): 0.219 in  
 Glass Ply 2 min. Thickness (h2): 0.219 in  
 Interlayer Thickness (hv): 0.060 in

Laminate Minimum Thickness (hs): 0.279 in  
 Ply 1 weighted Thickness (hs1): 0.140 in  
 Ply 2 weighted Thickness (hs2): 0.140 in

Glass Inertia (Is): 0.0085 in<sup>3</sup>

Height Dimension (in)	Shear Transfer Coefficient (Γ)	Effective Thickness for Deflection (hef;w)	Effective thickness for Bending (h1;ef,σ)	Effective thickness for Bending (h2;ef,σ)
24	0.178	0.340	0.382	0.382
30	0.253	0.361	0.402	0.402
36	0.328	0.379	0.419	0.419
42	0.399	0.395	0.433	0.433
48	0.464	0.409	0.443	0.443
54	0.523	0.421	0.452	0.452
60	0.575	0.431	0.459	0.459
66	0.621	0.439	0.464	0.464
72	0.661	0.446	0.469	0.469

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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**1/4 + 0.06 SGP + 1/4 = 9/16 Laminated Glass**

Glass Ply 1 Nominal Thickness: 1/4 in  
 Glass Ply 2 Nominal Thickness: 1/4 in  
 Interlayer Type: SGP  
 Interlayer Complex Shear Modulus: 1638.9 psi

Laminate Nominal Thickness: 9/16 in  
 Glass Temper: Fully Tempered:

Glass Ply 1 min. Thickness (h1): 0.219 in  
 Glass Ply 2 min. Thickness (h2): 0.219 in  
 Interlayer Thickness (hv): 0.060 in

Laminate Minimum Thickness (hs): 0.279 in  
 Ply 1 weighted Thickness (hs1): 0.140 in  
 Ply 2 weighted Thickness (hs2): 0.140 in

Glass Inertia (Is): 0.0085 in<sup>3</sup>

Height Dimension (in)	Shear Transfer Coefficient (Γ)	Effective Thickness for Deflection (hef;w)	Effective thickness for Bending (h1;ef;σ)	Effective thickness for Bending (h2;ef;σ)
24	0.590	0.433	0.461	0.461
30	0.692	0.451	0.472	0.472
36	0.764	0.463	0.479	0.479
42	0.815	0.471	0.484	0.484
48	0.852	0.476	0.487	0.487
54	0.879	0.481	0.489	0.489
60	0.900	0.484	0.490	0.490
66	0.916	0.486	0.492	0.492
72	0.928	0.488	0.493	0.493

Project Description: Glass Warehouse/Future Glass DOR-BPRD Spigot Engineering Analysis	Date: February 11, 2025	Customer: Glass Warehouse/Future Glass	
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