## 16" VARIABLE SPEED PRODUCTION DUTY STEP PULLEY WITH POWER FEED

Palmgren's elite Variable Speed Step Pulley Drill Press has a wide range of speeds and is rigidly constructed through-out to form a solid base for heavy, accurate, continuous use. The pulleys are long wearing aluminum alloy, fully machined and balanced. Speed changes are made fast and easy with our quick-change handle, with an electronic inverter providing infinite speed changes within each pulley step. The motor spring plate provides consistent, proper tension from the motor to the belts and pulleys. This heavy-duty drill press uses a mechanical clutch system for the power feed and is built to handle all your drilling, reaming, chamfering, tapping, spot facing and counter boring applications.

## STANDARD FEATURES:

- Variable speed inverter
- Mechanical clutch spindle power feed
- Maximum spindle runout of 0.0005"
- Built in halogen work light
- Forward & reverse switch
- Drill depth stop

- T-slotted table and base
- Interlocking spindle safety guard
- Electric interlock on the pulley cover
- Magnetic overload protection
- Built in tool ejector
- Chuck and arbor

Item#	9680129
Electric Supply	
Motor	1HP / 230V / 1PH
Drilling Capacity	
Drilling capacity in steel	1.1"
Working range	16"
Quill travel	4.21"
Quill Diameter	2.05"
Spindle Taper	
Spindle Taper	MT3/JT3
Speeds	
Spindle speeds	80-3,500
Number of pulley steps	12 Steps+Variable
Drilling Table	
Table size L x W	13.38" x 14.09"
T-slot size	14mm
Distance spindle - table (max.)	36.54"
Working surface base L x W	13.7" x 20.7"
Distance spindle - base (max.)	50.35"
Dimensions	
Column diameter	3.6"
Dimensions	28" x 18" x 68"
Net weight	330 lbs.

