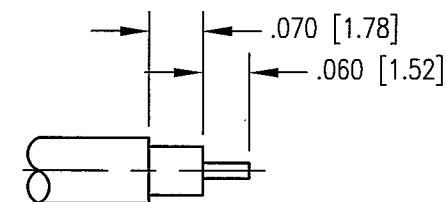
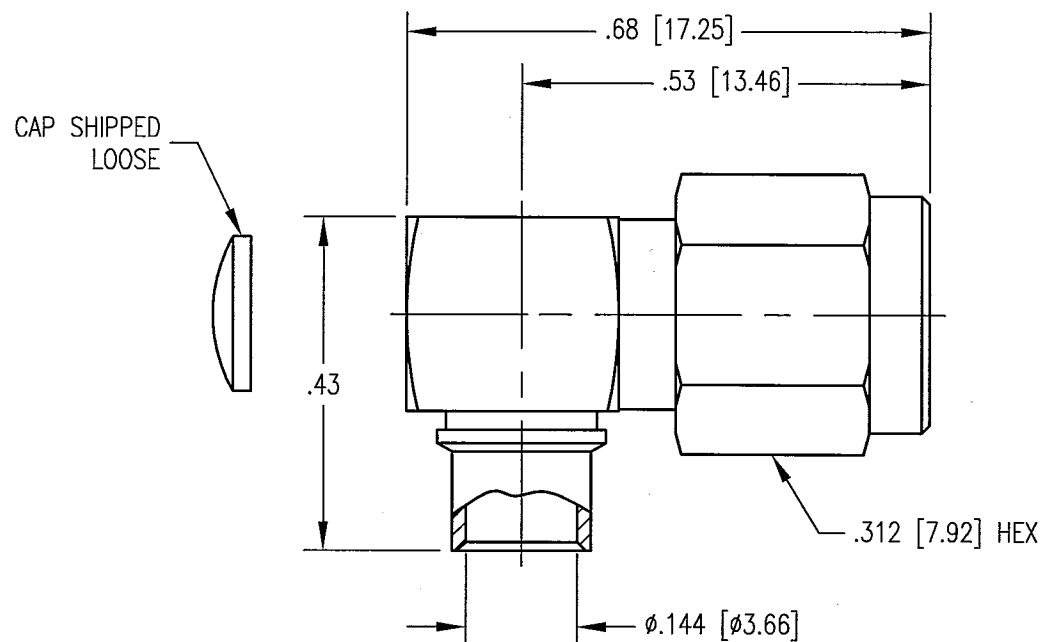


DWG. NO.		252-500-1413P	
REV	DESCRIPTION	BY DATE	APPD
C	ECR 7492	10/01/02	[Signature]



CABLE TRIMMING DIMENSIONS

NOTES:

- MATERIALS:**
 BODY AND COUPLING NUT: STAINLESS STEEL PER ASTM A582
 RETAINING RING: BERYLLIUM COPPER PER ASTM B194
 ALL OTHER METAL PARTS: BRASS PER ASTM B16
 INSULATOR: TEFLON PER ASTM D1710
- FINISH:**
 BODY: .000015 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 CENTER CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 COUPLING NUT: PASSIVATED PER ASTM A967
 CAP: .000100 NICKEL PER QQ-N-290 OVER COPPER FLASH.
- FOR USE WITH .141 DIA. SEMI-RIGID CABLE.
- FOR CABLING PROCEDURES USE CAP 5-06 WITH TRIMMING DIMENSIONS SHOWN.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES: DECIMALS .XX ± .01/0.254 .XXX ± .005/0.127 ANGLES ± 2° SCALE: 4:1		NORTHROP GRUMMAN Winchester Electronics 400 Park Road Watertown, CT 06795	
CUSTOMER DRAWING		TITLE SMA RIGHT ANGLE PLUG (STAKED CAPTIVATION)	
DRAWN KJT APPROVED	DATE 09/20/02 DATE	CHECKED DATE	DATE
A 252-500-1413P		SHT. 1 OF 1	REV. C