

# SILVERBACK

SBX 54" IN-GROUND  
BASKETBALL SYSTEM

MODEL NO.  
**B8407F**



**Please Do Not Return This  
Product to the Store!**

Contact Escalade® Sports customer service department at:  
Phone: 1-888-USA-GOAL Toll-Free!  
Fax: 1-866-873-3536 Toll-Free!  
E-mail: [customerservice@escaladesports.com](mailto:customerservice@escaladesports.com)

**ESCALADE®**  
SPORTS

Escalade® Sports products may be manufactured and/or licensed under the following patents.  
6120397, 5816957, 5769744, 5119741, 4911085, 4717157, D460140, D420563, 8414431  
Additional patents may be pending. One or more of the listed patents and/or pending patents may cover specific product.

2L-7876-01

2020 Escalade® Sports

## PRE-ASSEMBLY TIPS

1. **Read this manual carefully before starting assembly.** Read each step completely before beginning each step.
2. **Some smaller parts may be shipped inside larger parts. Check inside all parts and cartons before assembling or ordering parts.**
3. **To make assembly easier, use the Hardware Identifier on page 8 to identify and sort all fasteners. Check all cartons for kits. All hardware may not be located in one kit.**
4. **Do not tighten hardware until instructed to do so. If hardware is tightened too soon, mounting holes may not align and parts may not easily fit together. Leave locknuts slightly loose until you are instructed to tighten them.**
5. **Save these instructions and your proof of purchase (receipt) in the event that the manufacturer has to be contacted for replacement parts.**

### Tools required for assembly:

- 2 Capable Adults
- 50 lbs bags of concrete (x9 approximately)
- Wheel barrow
- Garden Hose/Water source
- Carpenters Level
- Pencil or other marking tool
- Masking tape
- 15ft (minimum) Tape Measure
- Step Ladder 8ft minimum (x2)
- 2 each Wrenches and/or Socket Wrenches and Sockets(deep-well sockets are recommended) (extension recommended) 13mm, 16mm, 17mm, 19mm
- 3/8" X 48" wood dowel
- Phillips Screw Driver
- Heavy Grease
- String (about 4' long)
- Cordless Drill
- 5/16" Driver (for cordless drill)

### Optional Items

- 2 Medium Size Adjustable Wrenches
- 5 gal. bucket
- Hex Key socket

**ESCALADE®**  
**S P O R T S**

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Phone: 1-800-USA-GOAL Toll – Free !

Fax: 1-866-873-3536 Toll – Free !

E-mail: basketball@escaladesports.com

Escalade Sports

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817 Maxwell Ave.  
Evansville, IN 47711

Mailing Address: (Correspondence Only)

PO Box 889  
Evansville, IN 47706

**Please visit our Website at:**

**[www.escaladesports.com](http://www.escaladesports.com)**

ON-LINE TROUBLE SHOOTING    TECHNICAL ASSISTANCE  
ON-LINE PARTS REQUESTS    FREQUENTLY ASKED QUESTIONS  
ADDITIONAL ESCALADE®SPORTS PRODUCT INFORMATION





## SAFETY INSTRUCTIONS



**FAILURE TO FOLLOW THESE WARNINGS MAY RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE.**  
Owner must ensure that all players know and follow these rules for safe operation of the system.



## WARNING

**FAILURE TO FOLLOW THESE WARNINGS MAY RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE.**

Owner must ensure that all players know and follow these rules for safe operation of the system.

- Do not dunk on this unit
- Do not hang from any part of the unit, including the backboard, rim, support braces, or net.
- Do not slide, climb, or play on pole.
- Keep organic material away from pole base. Grass, litter, etc. could cause corrosion and/or deterioration.
- Check pole system for signs of corrosion (rust, pitting, chipping). Remove rust and/or loose paint completely and repaint with exterior enamel paint. If rust has penetrated through the steel anywhere, replace pole immediately.
- Check system before each use for proper ballast, loose hardware, excessive wear, and signs of corrosion and repair before using.
- During play, use extreme caution to keep players face away from the backboard, rim, and net. Serious injury could occur if teeth/face come in contact with backboard, rim, or net.
- Wear a mouth guard when playing to avoid dental injuries.
- When adjusting height, keep hands and fingers away from moving parts.
- During play, do not wear jewelry (rings, watches, necklaces, etc.). Objects may entangle in net.
- Do not allow children to adjust system.
- Check system before each use for instability.
- Never play on damaged equipment.

4L-7609-00



## SAFETY INSTRUCTIONS



**FAILURE TO FOLLOW THESE SAFETY INSTRUCTIONS MAY RESULT IN SERIOUS INJURY, PROPERTY DAMAGE AND WILL VOID WARRANTY.**

Owner must ensure that all players know and follow these rules for safe operation of the system.

**To ensure safety, do not attempt to assemble this system without following the instructions carefully. Proper and complete assembly, use and supervision is essential for proper operation and to reduce the risk of accident or injury. A high probability of serious injury exists if this system is not installed, maintained, and operated properly.**

- If using a ladder during assembly, use extreme caution.
- 2 people are recommended for this operation.
- Seat the pole sections properly (if applicable). Failure to do so could allow the pole sections to separate during play.
- Before digging contact utility company to locate underground power cables, gas and water lines. Ensure there are no overhead power lines within 20 ft. (7m) radius of pole location.
- Climate, corrosion or misuse could result in system failure.
- If technical assistance is required, contact the manufacturer.
- Minimum operational height is 6'6" (1.98m) to the bottom of backboard.

*Most injuries are caused by misuse and/or not following instructions.  
Use caution when using this system.*

## WARNING!

**Failure to observe this warning  
may cause property damage  
and/or serious injury.**

(Affixed to backboard)

This product is NOT designed to support a player hanging from any component of this basketball system.  
Rim height adjustments should be made under parental supervision.  
Wear a mouth guard when playing to avoid dental injuries.  
During play, do not wear jewelry (rings, watches, necklaces, etc).  
Objects may entangle in net.



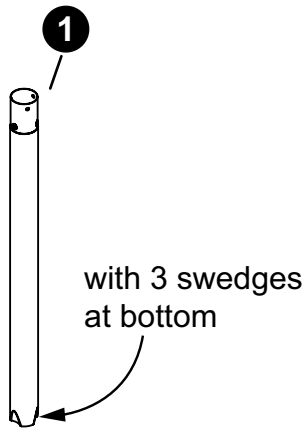
# **WARNING**

**DO NOT DUNK ON THIS UNIT .  
DO NOT HANG FROM ANY PART OF THIS  
UNIT , INCLUDING THE BACKBOARD, RIM,  
SUPPORT BRACES OR NET.**

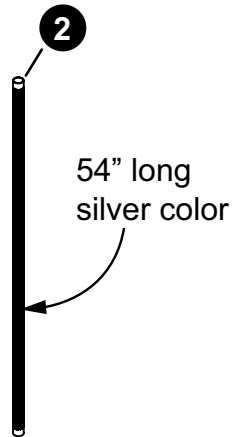
4L-8152-00



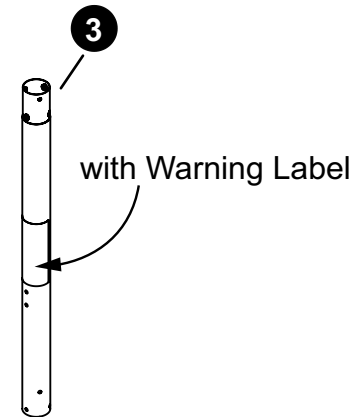
## PARTS LIST (NOT ACTUAL SIZE)



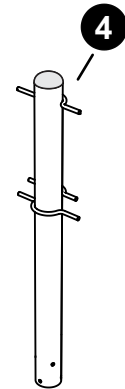
LOWER POLE  
1A-7946-10  
QTY. 1



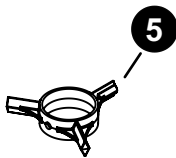
TUBE, REINFORCEMENT  
8S-8246-00  
QTY. 1



MIDDLE POLE  
1A-7947-10  
QTY. 1



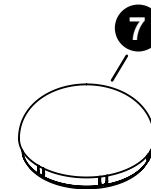
TOP POLE  
1A-7948-10  
QTY. 1



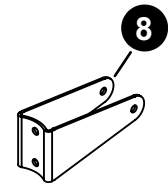
SPACER FOR REINFORCEMENT TUBE  
3M-9060-00  
QTY. 2



REINFORCEMENT PLATE  
8S-7711-00  
QTY. 1

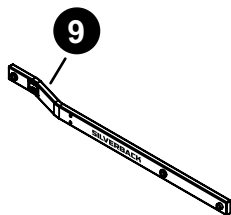


POLE CAP  
3M-8997-00  
QTY. 1  
(Pre-assembled  
to part #4)

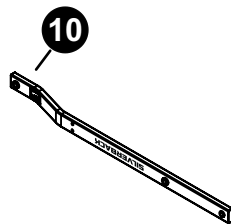


ACTUATOR BRACKET  
2S-9425-10  
QTY. 1

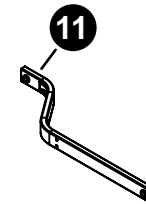
## PARTS LIST (NOT ACTUAL SIZE)



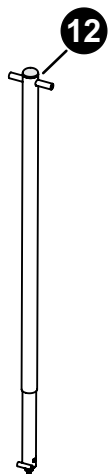
**LOWER BOARD ARM ASSEMBLY RH**  
(With SILVERBACK logo)  
1A-7949-30  
QTY. 1



**LOWER BOARD ARM ASSEMBLY LH**  
(With SILVERBACK logo)  
1A-7950-30  
QTY. 1



**UPPER BOARD ARM ASSEMBLY**  
(No logo)  
1A-7951-10  
QTY. 2



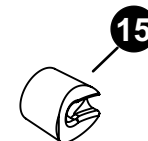
**ACTUATOR**  
4A-8284-00  
QTY. 1



**ACTUATOR COVER**  
3M-9058-00  
QTY. 1  
(Pre-assembled to part #12)



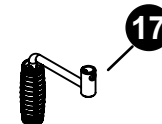
**ACTUATOR COVER CAP**  
3M-9059-00  
QTY. 1  
(Pre-assembled to part #13)



**BUSHING, BOARD ARM**  
3M-9057-00  
QTY. 4

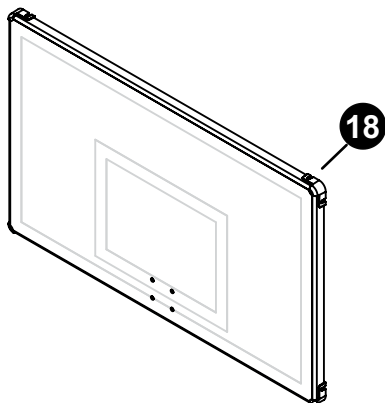


**HITCH PIN**  
(For part #17 Crank)  
7B-6550-00  
QTY. 1

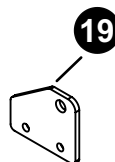


**ACTUATOR CRANK ASSEMBLY**  
4A-8285-00  
QTY. 1

## PARTS LIST (NOT ACTUAL SIZE)



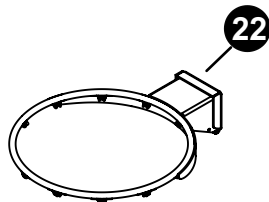
BACKBOARD ASSEMBLY, 54"  
4A-8282-30  
QTY. 1



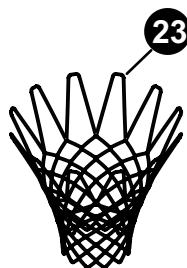
MOUNTING PLATE, BACKBOARD  
2S-9421-10  
QTY. 2



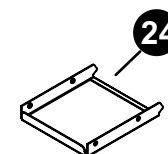
MOUNTING CHANNEL, BACKBOARD  
1A-7952-10  
QTY. 1



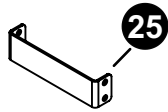
BREAK AWAY RIM ASSEMBLY  
4A-8283-20  
QTY. 1



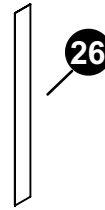
NET  
3F-6010-00  
QTY. 1



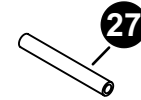
COVER PLATE  
(For Rim Assembly)  
2S-9422-20  
QTY. 1



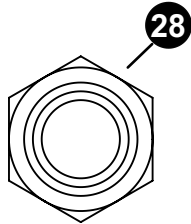
BRACE, BOARD ARM  
2S-9424-10  
QTY. 2



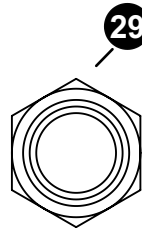
HEIGHT DECAL  
4L-8635-00  
QTY. 1



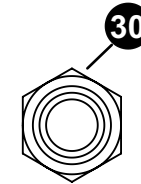
SPACER  
2S-9423-00  
QTY. 1  
(Pre-assembled to part #12)



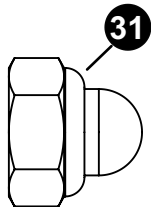
M12-1.75 HEX LOCK NUT  
2B-6805-00  
QTY. 8



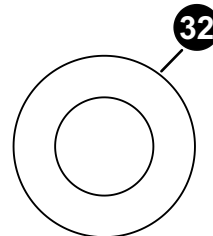
M10-1.5 HEX LOCK NUT  
2B-6801-00  
QTY. 6



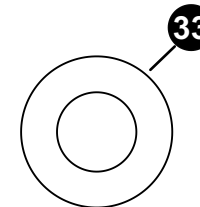
M8-1.25 HEX LOCKNUT  
2B-6808-00  
QTY. 12



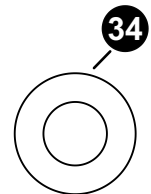
M10-1.5 HEX NUT, PROTECTIVE CAP  
2B-6799-00  
QTY. 1



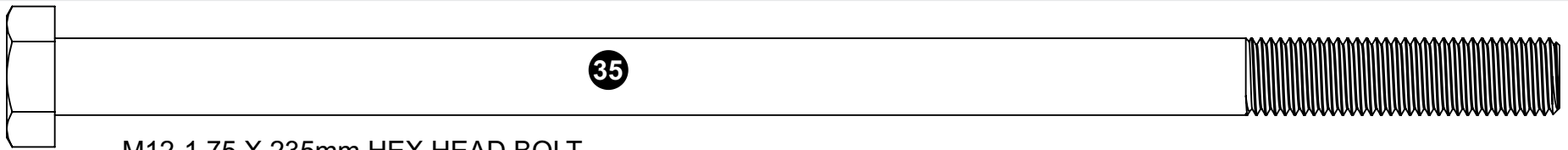
WASHER M12 X 24mm OD  
2B-6804-00  
QTY. 12



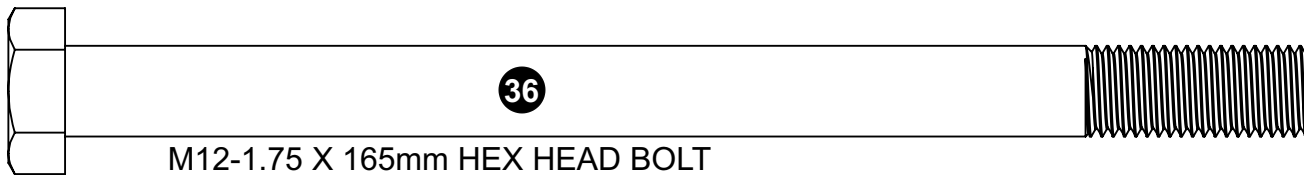
WASHER M10  
2B-6800-00  
QTY. 6



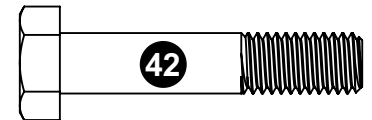
WASHER M8  
2B-6797-00  
QTY. 24



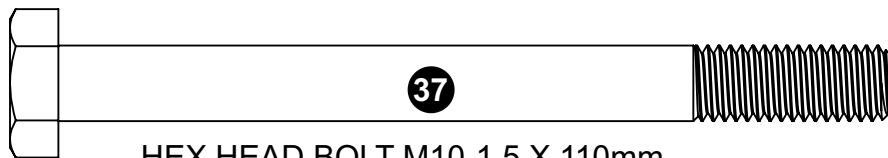
M12-1.75 X 235mm HEX HEAD BOLT  
1B-7177-00  
QTY. 1



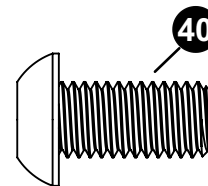
M12-1.75 X 165mm HEX HEAD BOLT  
1B-7175-00  
QTY. 1



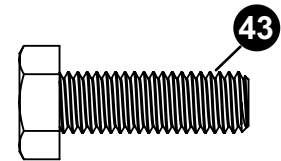
M8-1.25 X 40 HHCS ZINC  
1B-7176-00  
QTY. 8



HEX HEAD BOLT M10-1.5 X 110mm  
1B-7079-00  
QTY. 2



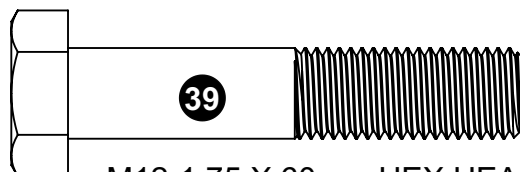
M10-1.5 X 20 BHCS STAINLESS STEEL  
1B-7178-00  
QTY.12



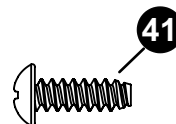
M8-1.25 X 25 HHCS  
1B-7170-00  
QTY. 4



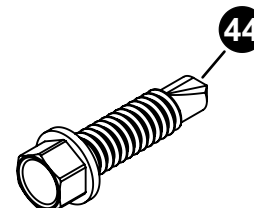
M10-1.5 X 80mm HHCS, ZINC  
1B-7179-00  
QTY. 1



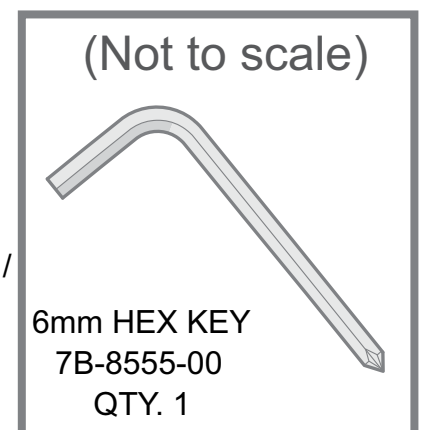
M12-1.75 X 60mm HEX HEAD BOLT  
1B-7174-00  
QTY. 2



#8 X 1/2" THREAD  
FORMING SCREW  
1B-6238-01  
QTY. 7



#10 X 1.0 ZINC SELF DRILLING /  
SELF TAPPING SCREW  
1B-7039-00  
QTY. 6



6mm HEX KEY  
7B-8555-00  
QTY. 1

## NOTE

WITH THE HELP OF ANOTHER ADULT, SLIDE THE LOWER POLE (#1) AND MIDDLE POLE (#3) TOGETHER AS SHOWN. MAKE SURE TO LINE UP THE HOLES ON BOTH POLES.

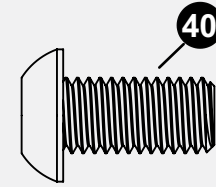
WARNING LABEL

## CAUTION:

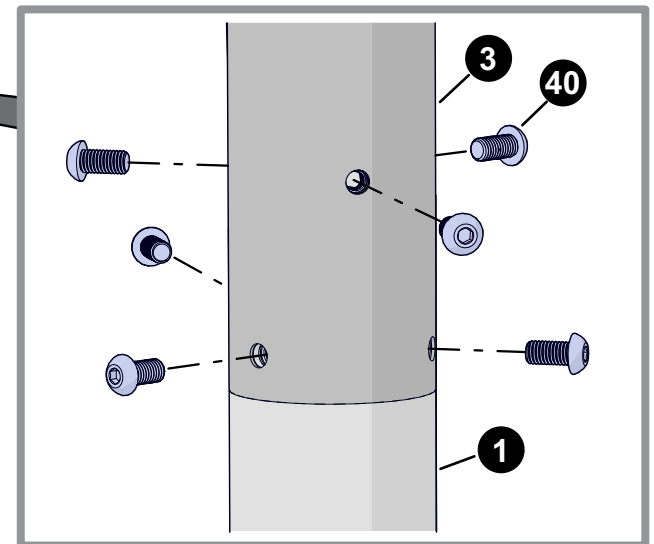
**PINCH POINTS!** DO NOT place your hand on any of these three locations when inserting the pole.

3 SWEDGES

## HARDWARE NEEDED (ACTUAL SIZE)



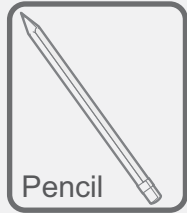
M10-1.5 X 20 BUTTON HEAD  
STAINLESS STEEL BOLTS  
1B-7178-00  
(QTY. 6)



## NOTE

INSERT 6 BUTTON HEAD SCREWS TO KEEP THE POLES TOGETHER AND HAND TIGHTEN THE BOLTS . DO NOT TIGHTEN WITH WRENCH.

## TOOLS NEEDED



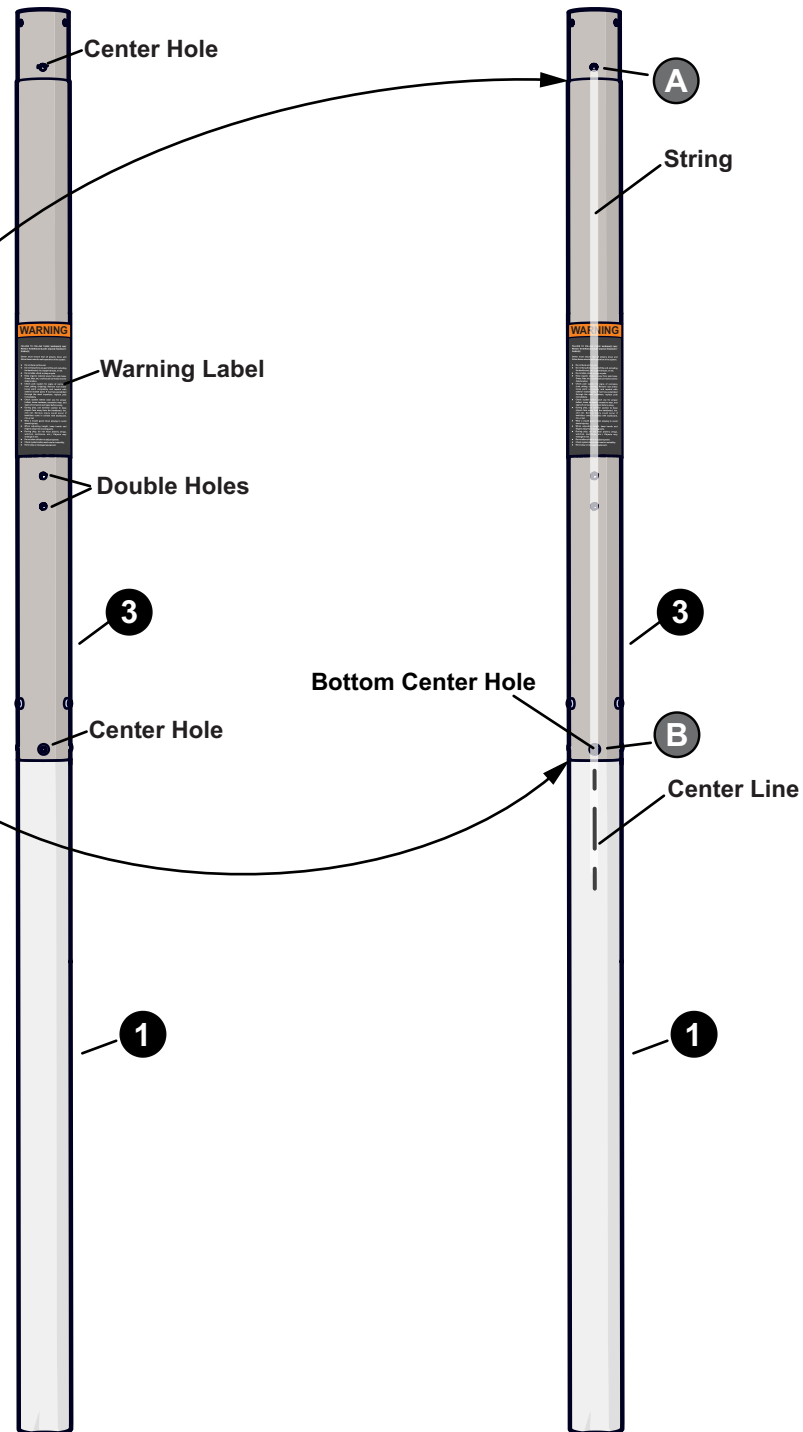
Pencil



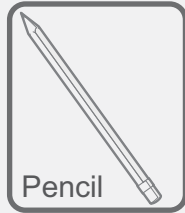
String

## NOTE

THE FRONT OF THE POLE WILL HAVE THE WARNING DECAL AND DOUBLE HOLES. RUN A PIECE OF STRING FROM THE TOP CENTER HOLE OF THE MIDDLE POLE (A) TO THE BOTTOM CENTER HOLE (B) AND MARK THE CENTER OF THE BOTTOM POLE (#1) AS SHOWN.



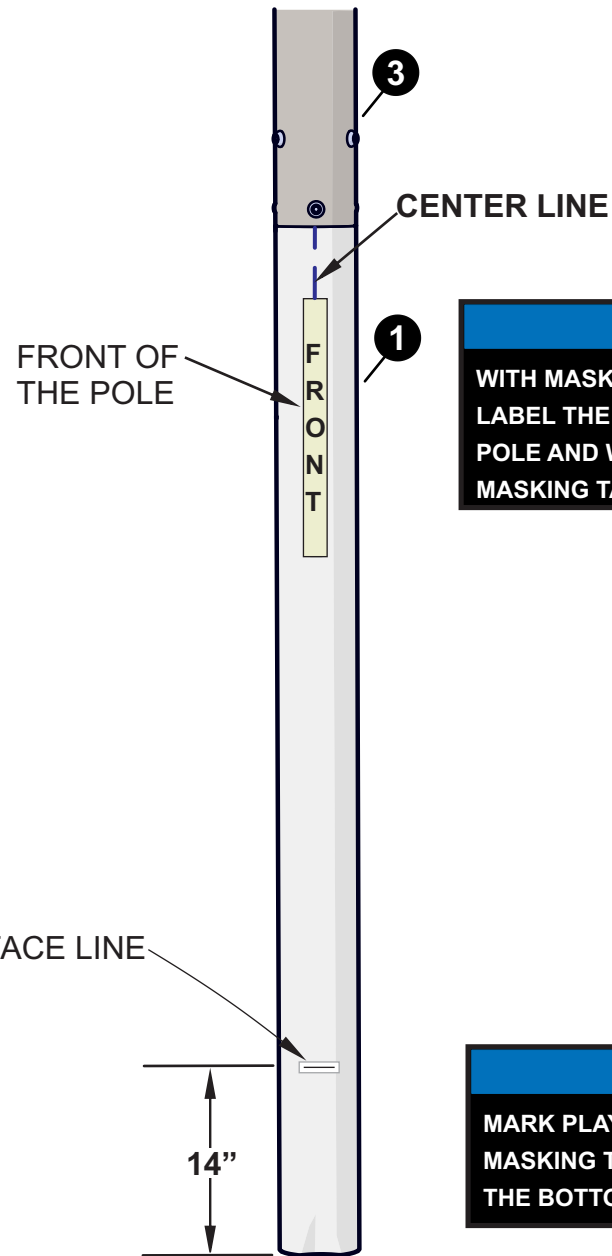
## TOOLS NEEDED



Pencil



Masking  
Tape



### NOTE

WITH MASKING TAPE AND PENCIL,  
LABEL THE CENTER OF THE LOWER  
POLE AND WRITE "FRONT" ON THE  
MASKING TAPE.

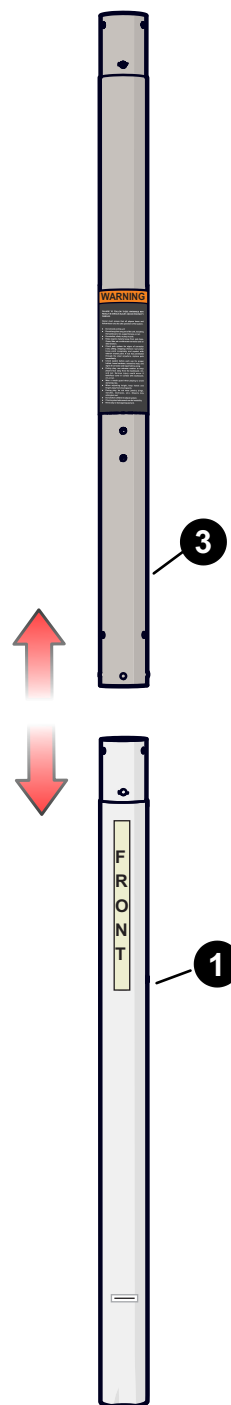
### NOTE

MARK PLAY SURFACE LINE WITH  
MASKING TAPE AND PENCIL 14" FROM  
THE BOTTOM OF THE POLE AS SHOWN.



## **NOTE**

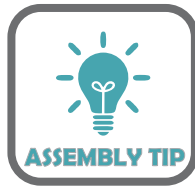
WITH THE HELP OF ANOTHER ADULT, REMOVE THE 6 BUTTON HEAD SCREWS AND TAKE THE MIDDLE (#3) AND BOTTOM (#1) POLES APART.



## TOOL NEEDED



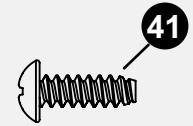
Phillips



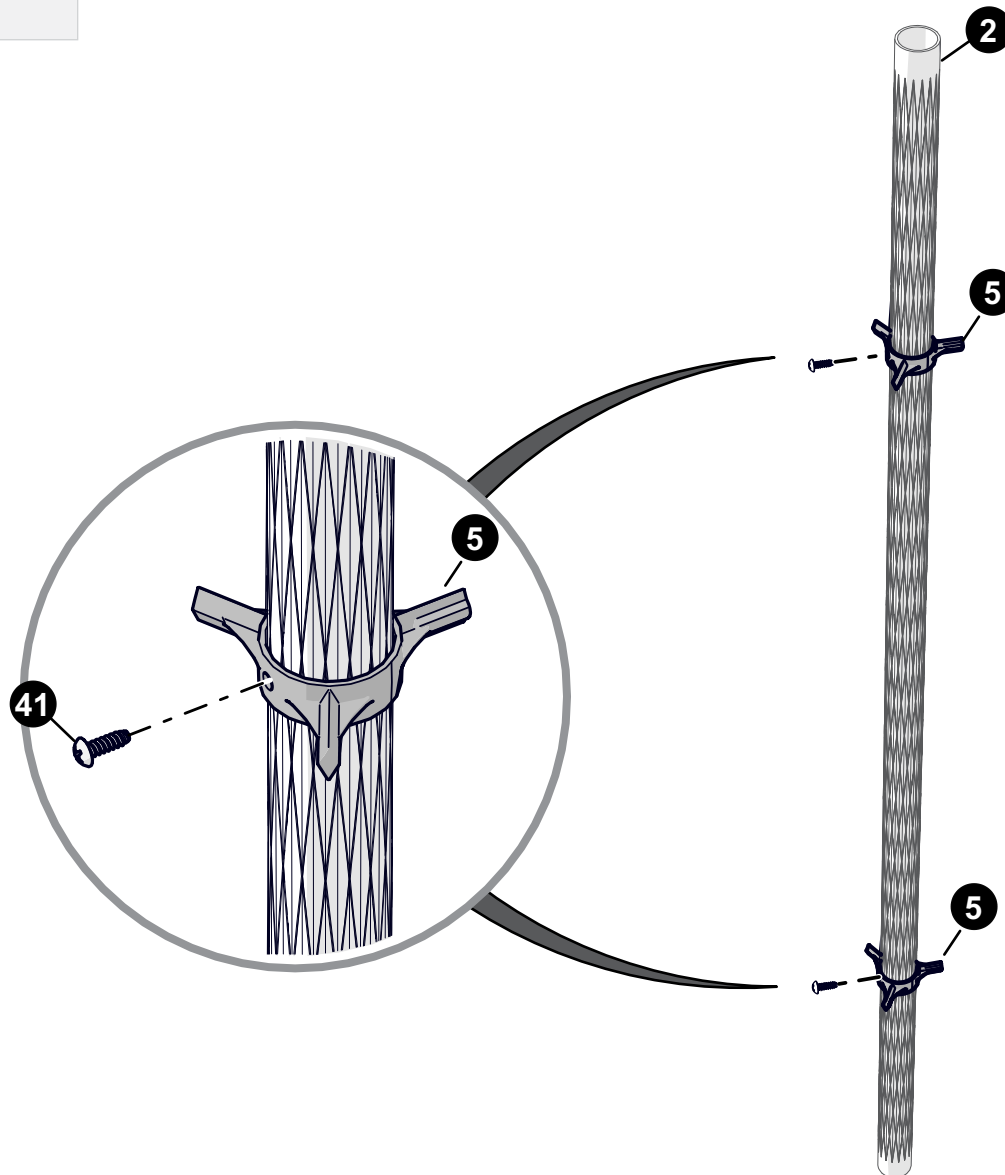
The following pages will have a picture of the **Hardware Needed** along with the Quantity, Part Number and Description. You can lay the hardware on the picture to identify the hardware.

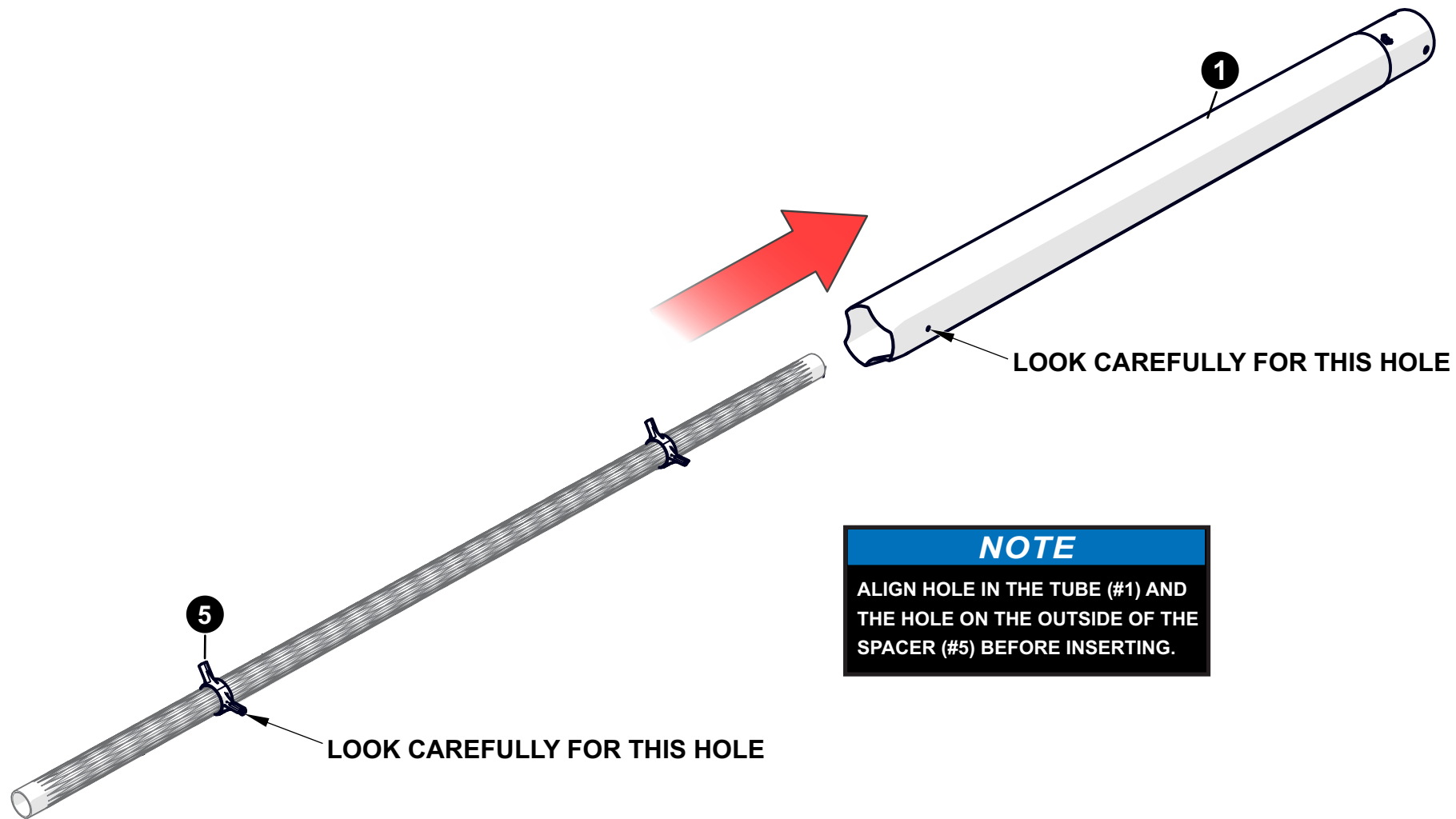


## HARDWARE NEEDED



#8 X 1/2" THREAD FORMING SCREW  
1B-6238-01  
QTY. 2

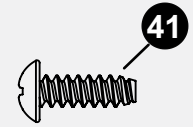




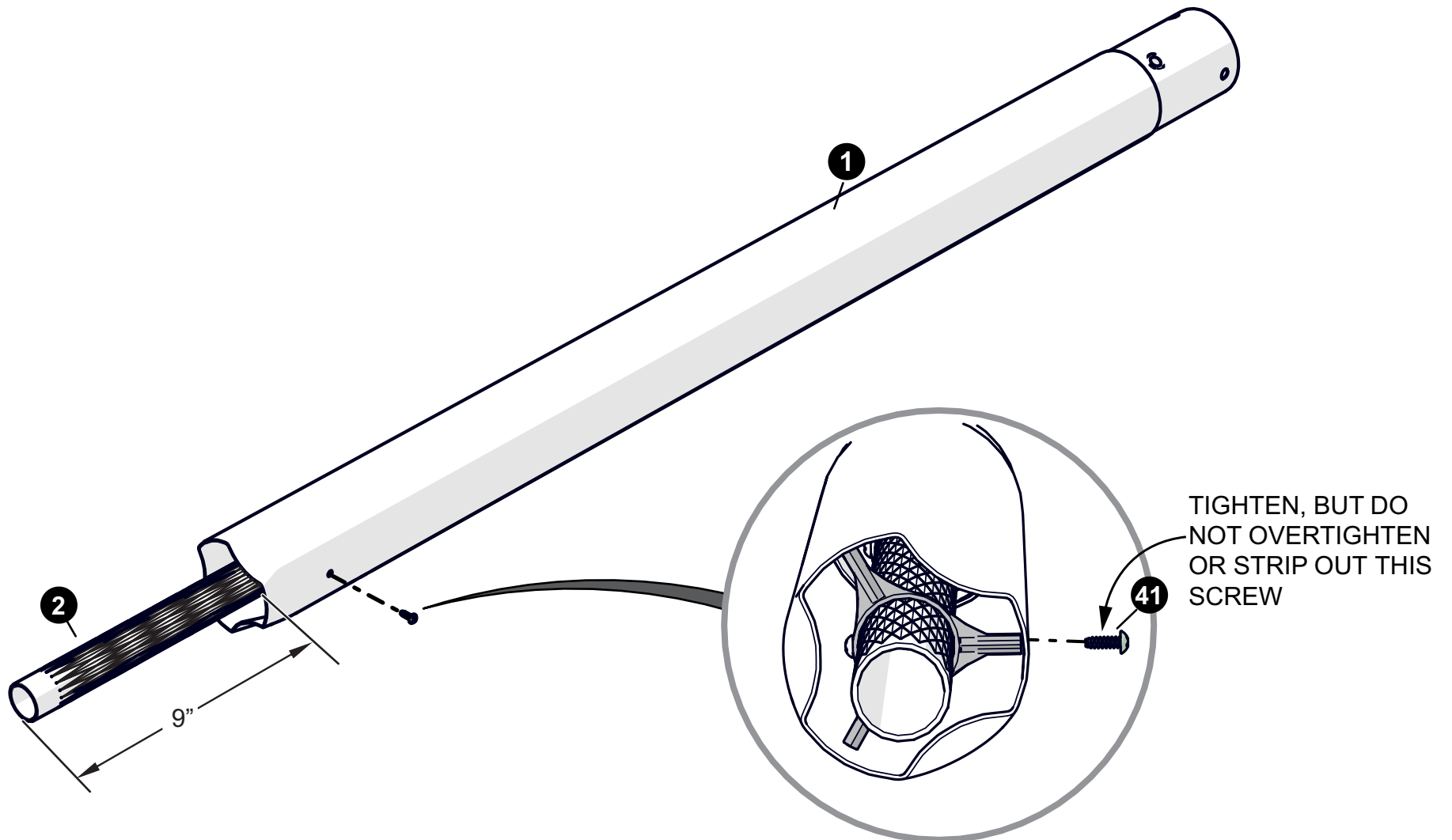
## TOOL NEEDED



## HARDWARE NEEDED



#8 X 1/2" THREAD FORMING SCREW  
1B-6238-01  
QTY. 1



**⚠ WARNING**

Before digging the hole,  
contact your local One-Call system  
(dial 811) in your area.



**Know what's below.  
Call before you dig.**  
1-888-258-0808

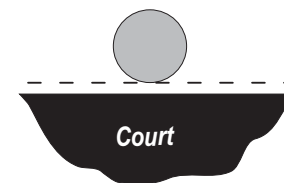
**Utility Markings**

Color	Definition
Red	Electric
Yellow	Gas, Oil, Petroleum
Orange	Communication, Phone, TV
Blue	Potable Water, Irrigation
Green/Brown	Sewer
White	Proposed Dig

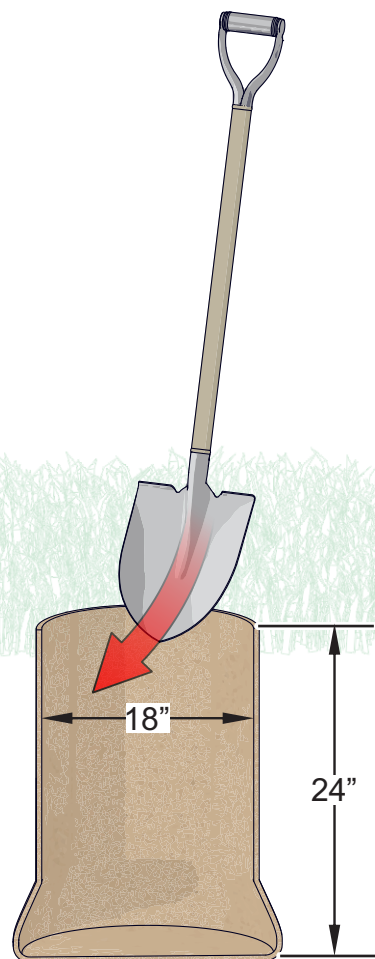
**⚡ WARNING ⚡**

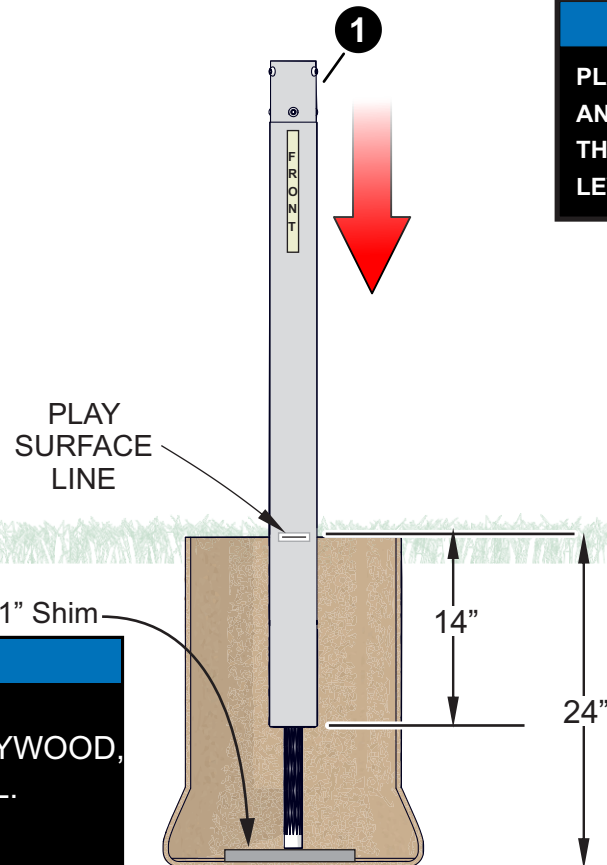
Before digging hole for anchor system, check for  
buried power, gas, water, and telecommunication  
lines! Failure to do so could result in serious or fatal  
injury! Contact your local utility company if unsure.

**Top View**



HOLE MUST BE CLOSE TO THE COURT EDGE  
WITHOUT MAKING CONTACT





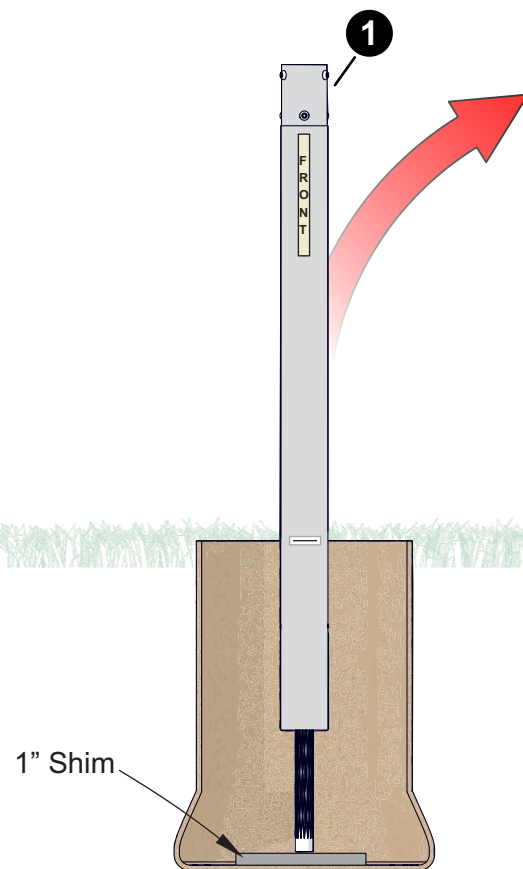
### NOTE

PLACE LOWER POLE ASSEMBLY IN THE HOLE AND SHIM (APROX. 1") AS REQUIRED SUCH THAT THE PLAY SURFACE LINE IS AT THE SAME LEVEL AS THE ACTUAL PLAY SURFACE.

### NOTE

SHIM NOT INCLUDED.  
SHIM SHOULD BE WOOD, PLYWOOD,  
BRICK OR SIMILAR MATERIAL.

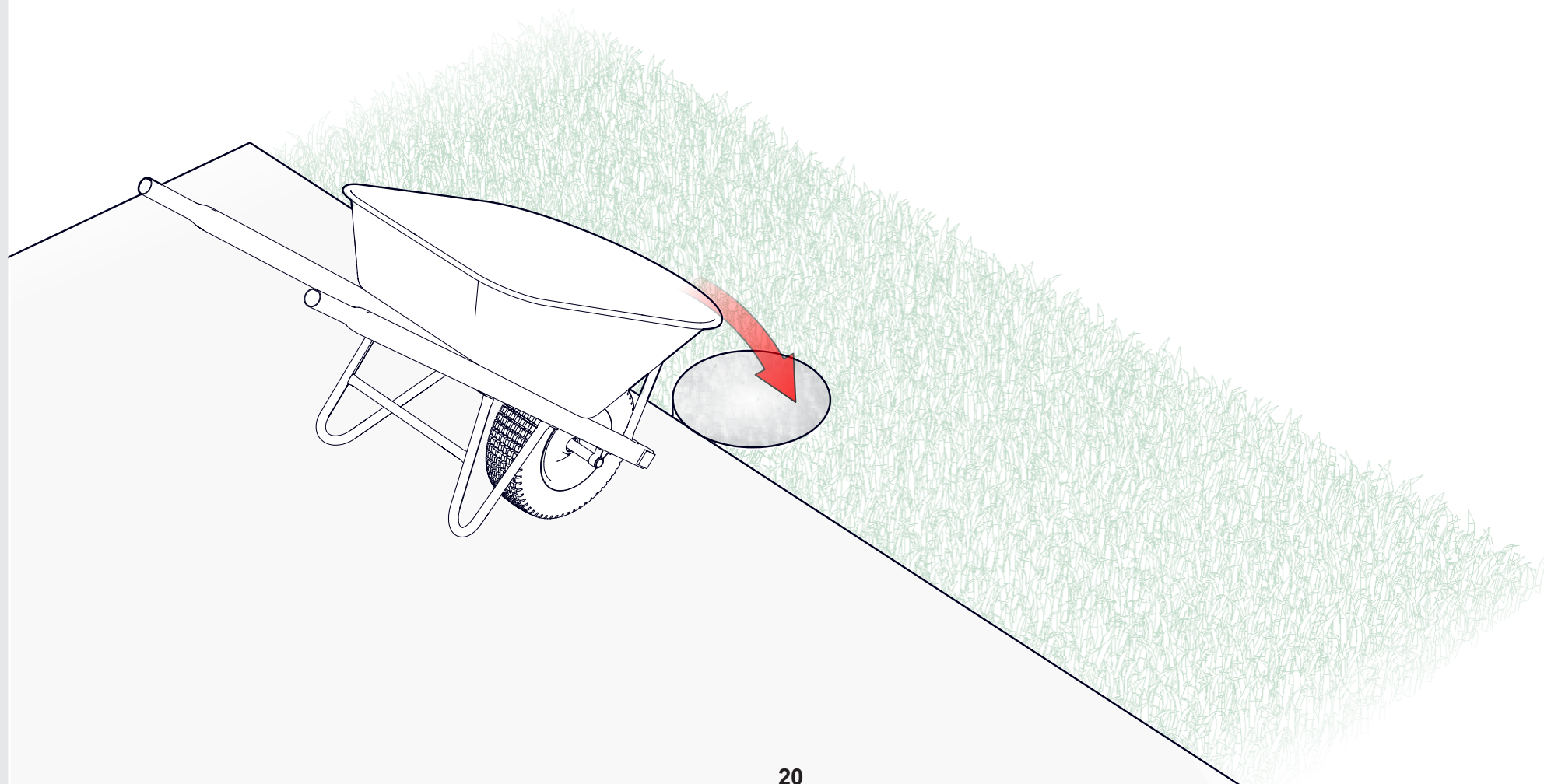
**SIZE OF SHIM:**  
APPROXIMATELY 1" THICK  
OR NO LESS THAN 4" X 4".



***NOTE***  
TAKE THE BOTTOM POLE OUT BUT  
LEAVE THE 1" SHIM IN PLACE.

### ***NOTE***

**MIX 7 1/2 BAGS OF CONCRETE AND POUR INTO THE HOLE. IF NEEDED, MIX MORE CONCRETE UNTIL HOLE IS FILLED TO THE TOP.**



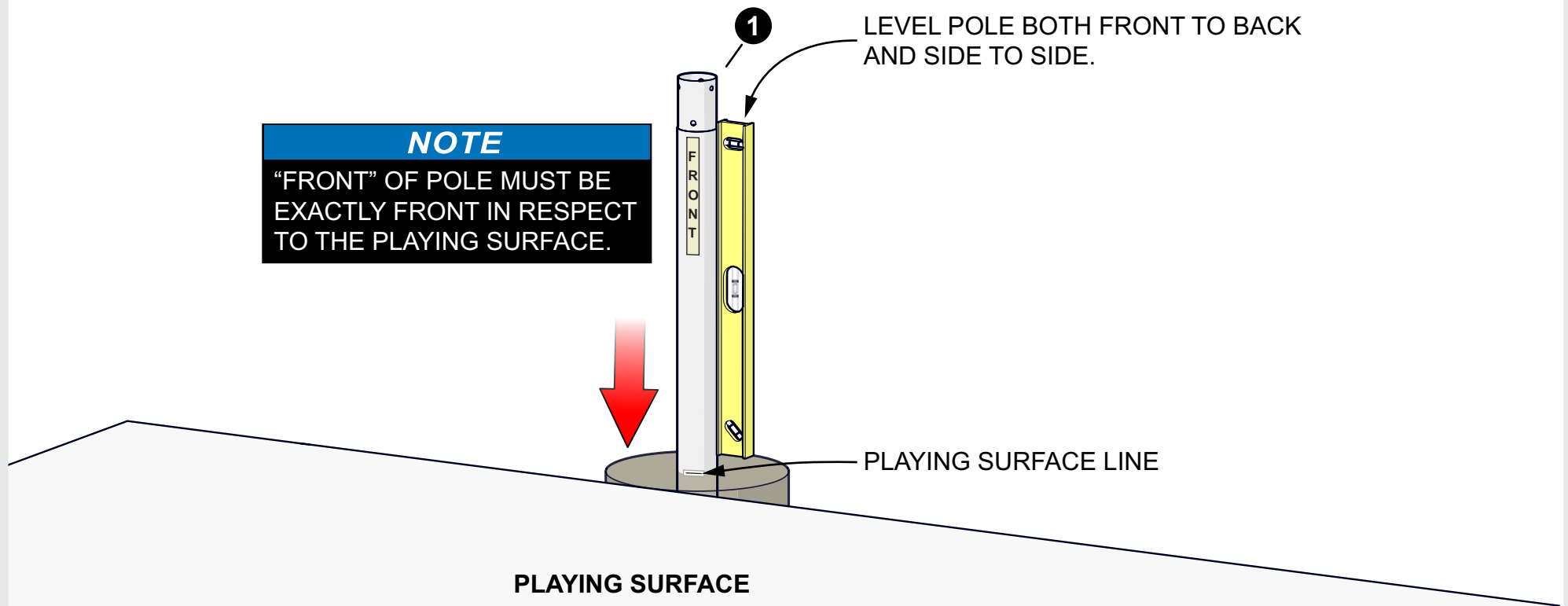


### **NOTE**

SLOWLY LOWER POLE ASSEMBLY INTO CENTER OF HOLE UNTIL PLAY SURFACE LINE IS LEVEL WITH PLAY SURFACE. USE LEVEL TO MAKE SURE LOWER POLE ASSEMBLY IS VERTICAL. FRONT OF LOWER POLE FACES PLAYING SURFACE. SLOPE CONCRETE AWAY FROM POLE.

### **NOTE**

"FRONT" OF POLE MUST BE EXACTLY FRONT IN RESPECT TO THE PLAYING SURFACE.

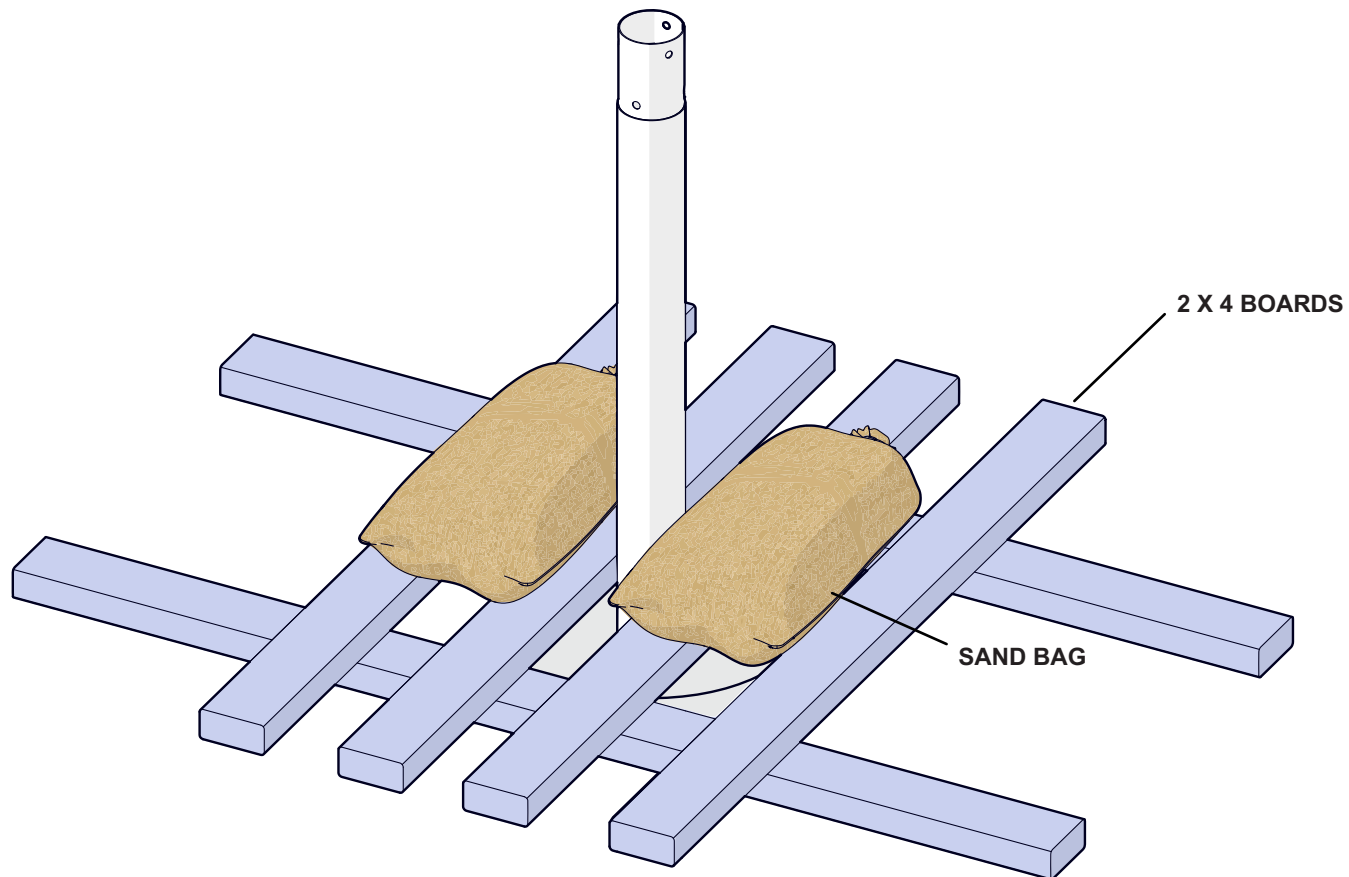


### NOTE

FIXTURE LOWER POLE ASSEMBLY UNTIL CONCRETE CURES. PERIODICALLY CHECK THAT LOWER POLE ASSEMBLY IS VERTICAL AND LEVEL WITH PLAY SURFACE.

### IMPORTANT!

Let concrete cure for a **MINIMUM** of 48 hours (2 days) before proceeding to the next step. In humid climates or wet weather, allow additional time for the concrete to cure. Do not install anything else until concrete is completely cured.



**TOOLS NEEDED**



&

**TOOLS NEEDED**

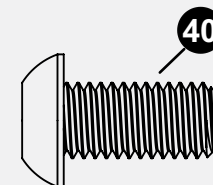


OR

**TOOLS NEEDED**



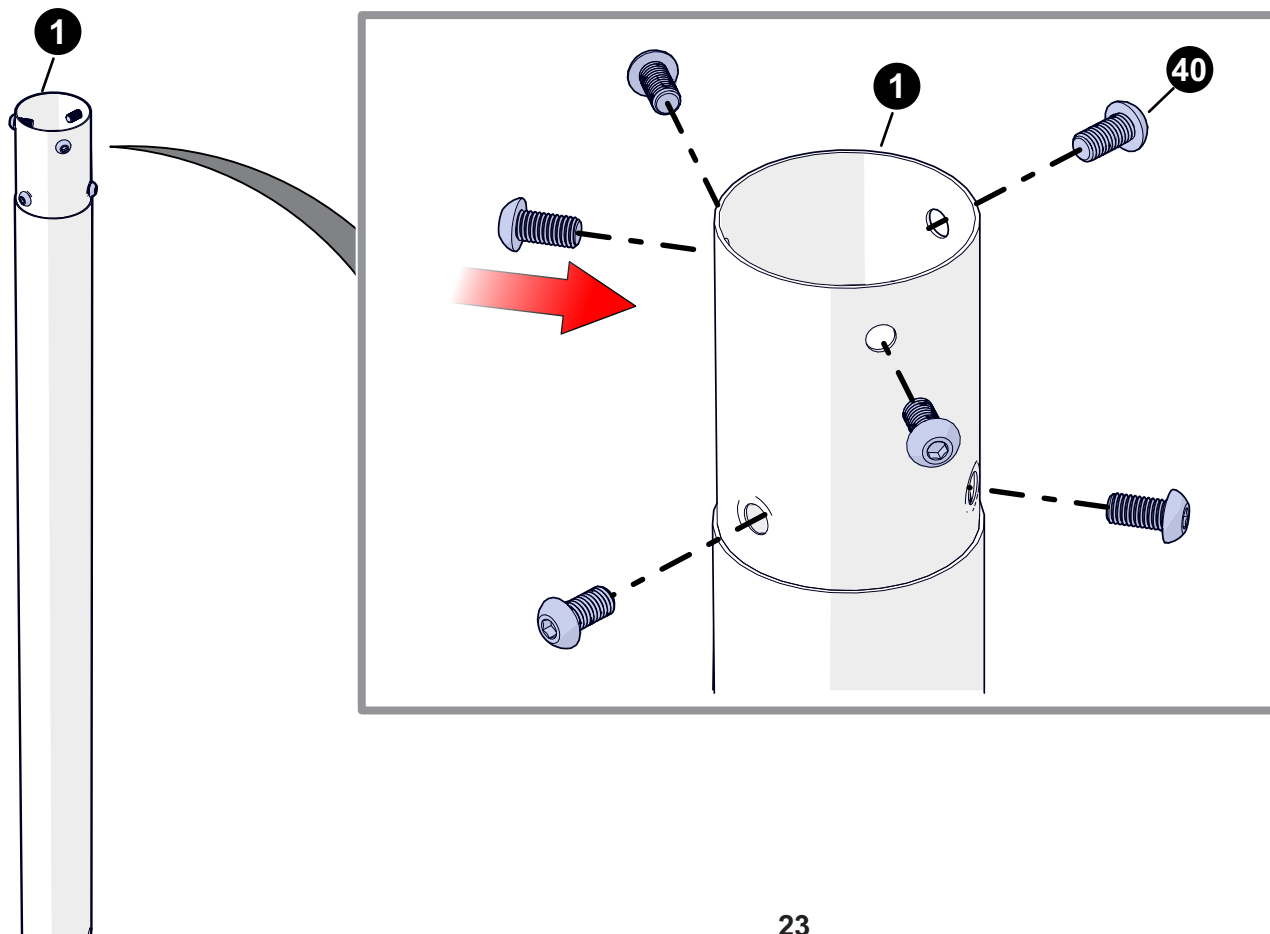
**HARDWARE NEEDED (ACTUAL SIZE)**



M10-1.5 X 20 BUTTON HEAD  
STAINLESS STEEL BOLTS  
1B-7178-00  
(QTY. 6)

**NOTE**

COAT THREADS OF 6 BUTTON HEAD BOLTS WITH GREASE  
AND INSERT INTO THREADED HOLES ON LOWER POLE.



### NOTE

MIX APPROXIMATELY 1/2 BAG OF CONCRETE IN A 5 GALLON BUCKET. THEN SLOWLY POUR CONCRETE INTO LOWER POLE AND REINFORCEMENT TUBE. OCCASIONALLY TAMP DOWN WITH 3/8" DOWEL TO REMOVE AIR AND MAKE SURE LOWER POLE AND REINFORCEMENT TUBE ARE FILLED. FILL TO TOP OF REINFORCEMENT TUBE. DO NOT OVER FILL.

You can continue with the installation on the next page immediately, concrete does not have to cure to continue with assembly.

### NOTE

DO NOT OVERFILL LOWER POLE. ALL BOLT THREAD MUST STILL BE EXPOSED AFTER FILLING POLE WITH CONCRETE.

### NOTE

3/8" X 48" WOOD DOWEL (NOT-INCLUDED) IS USED TO TAMP DOWN THE CONCRETE AND REMOVE AIR BUBBLES.

REINFORCEMENT  
TUBE

2

3/8" X 48" Wood  
Dowel

### HELPFUL HINT:

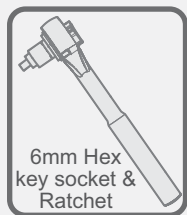
WRAP POLE WITH OLD NEWSPAPER & MASKING TAPE TO HELP KEEP OUTER POLE FREE OF CONCRETE MIX.

### NOTE

AFTER FILLING POLE WITH CONCRETE, QUICKLY WASH OFF ANY CONCRETE MIX ON THE OUTER POLE.

DO NOT FILL  
PAST THIS POINT

TOOLS NEEDED



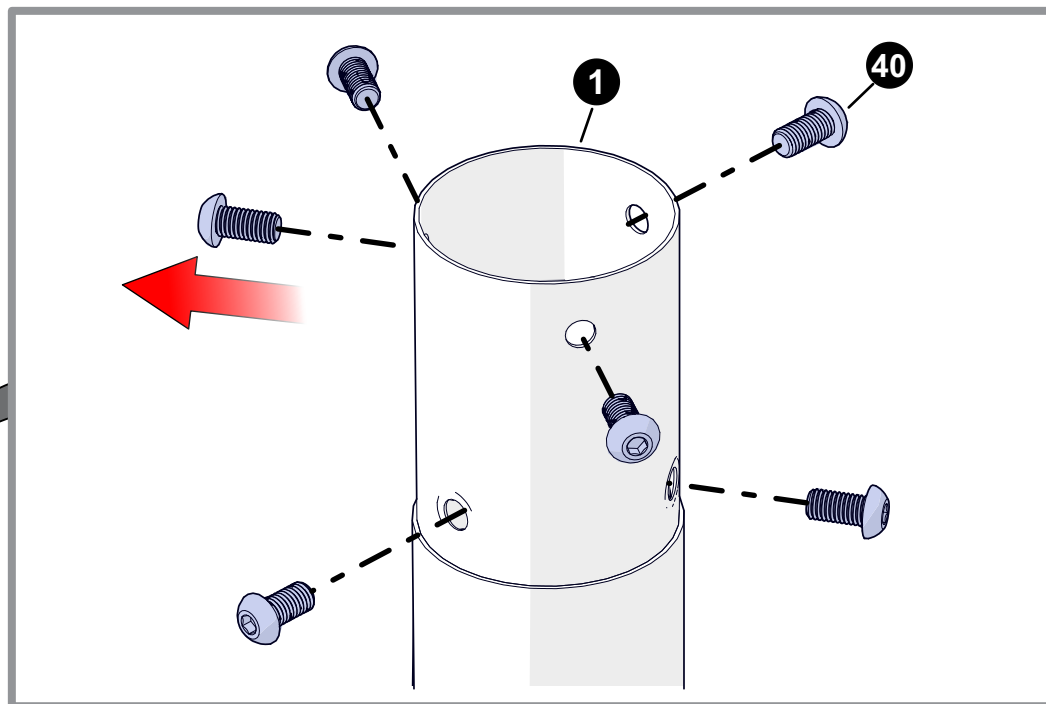
6mm Hex  
key socket &  
Ratchet

OR

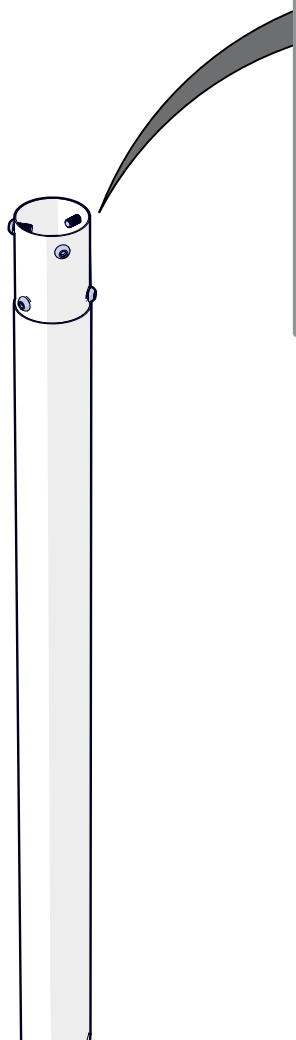
TOOLS NEEDED



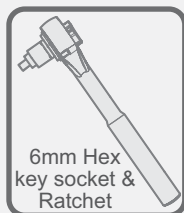
6mm



REMOVE ALL BOLTS.



## TOOLS NEEDED



OR

## TOOLS NEEDED



## NOTE

"FRONT" OF POLE MUST BE  
EXACTLY FRONT IN RESPECT  
TO THE PLAYING SURFACE.

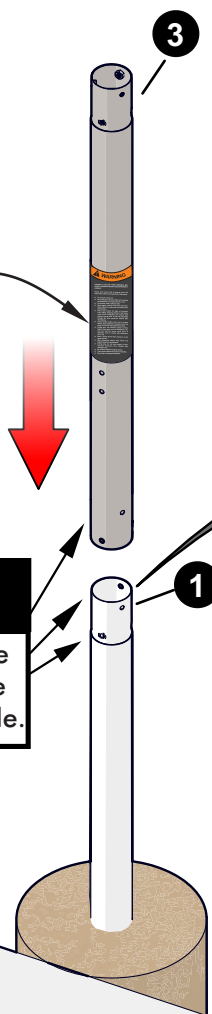
## IMPORTANT

WARNING LABEL  
FACES TOWARD THE  
COURT SURFACE



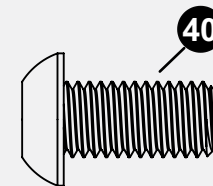
## CAUTION:

**PINCH POINTS! DO NOT** place  
your hand on any of these three  
locations when inserting the pole.

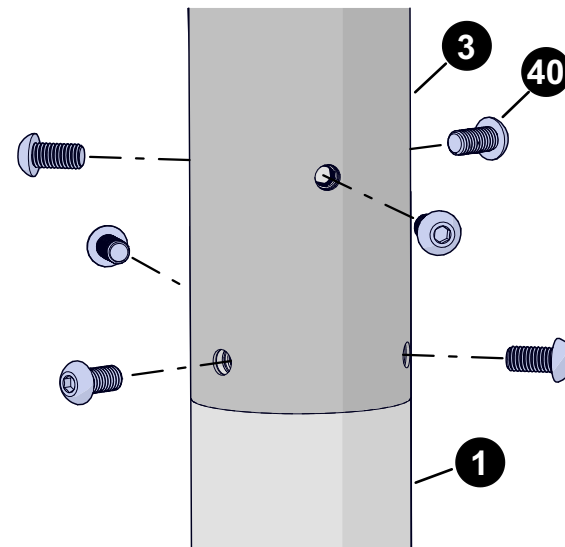


COURT SURFACE

## HARDWARE NEEDED (ACTUAL SIZE)

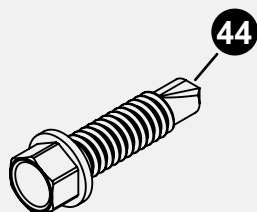


M10-1.5 X 20 BUTTON HEAD  
STAINLESS STEEL BOLTS  
1B-7178-00  
(QTY. 6)



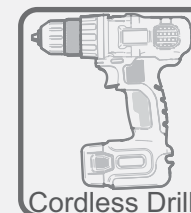
CAREFULLY INSTALL SIX  
#40 BOLTS - TIGHTEN.

## HARDWARE NEEDED (ACTUAL SIZE)



#10 X 1.0 ZINC SELF DRILLING /  
SELF TAPPING SCREW  
1B-7039-00  
QTY. 3

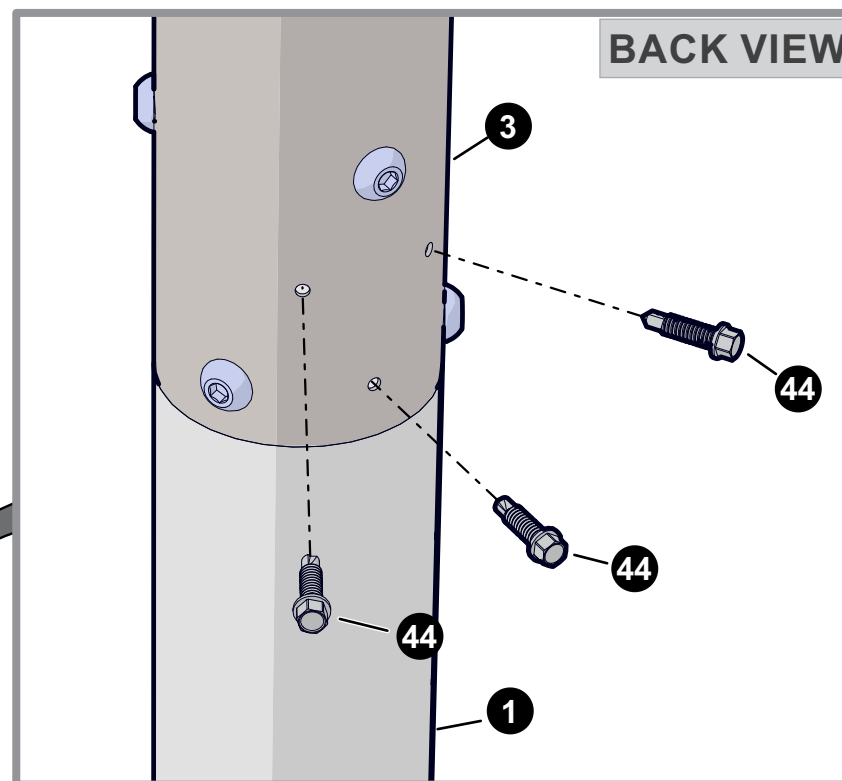
## TOOLS REQUIRED



Cordless Drill



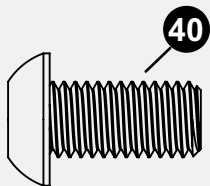
Socket Adapter



## NOTE

INSERT THREE (#44) SCREWS IN THE PRE-DRILLED  
HOLES IN THE BACK OF THE POLE. TIGHTEN  
UNTIL TIGHT BUT DO NOT OVER-TIGHTEN.

## HARDWARE NEEDED (ACTUAL SIZE)



M10-1.5 X 20 BUTTON HEAD  
STAINLESS STEEL BOLTS  
1B-7178-00  
(QTY. 6)

### IMPORTANT

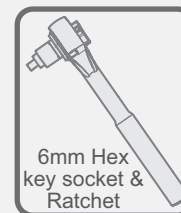
LOWER BOARD ARM PIVOT BAR  
AND THE WARNING LABEL FACE  
TOWARDS THE COURT SURFACE



### CAUTION:

PINCH POINTS! **DO NOT** place  
your hand on any of these three  
locations when inserting the pole.

## TOOLS NEEDED



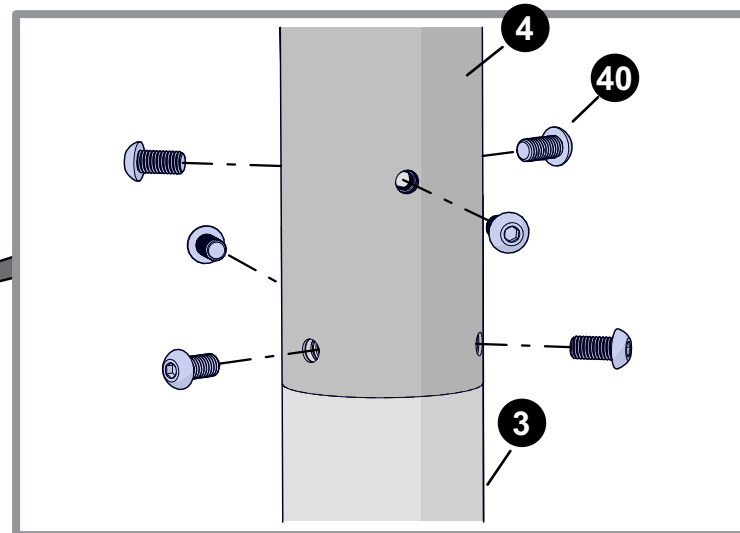
6mm Hex  
key socket &  
Ratchet

OR

## TOOLS NEEDED



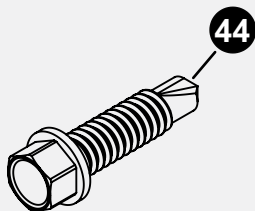
6mm



CAREFULLY INSTALL SIX  
#40 BOLTS - TIGHTEN.

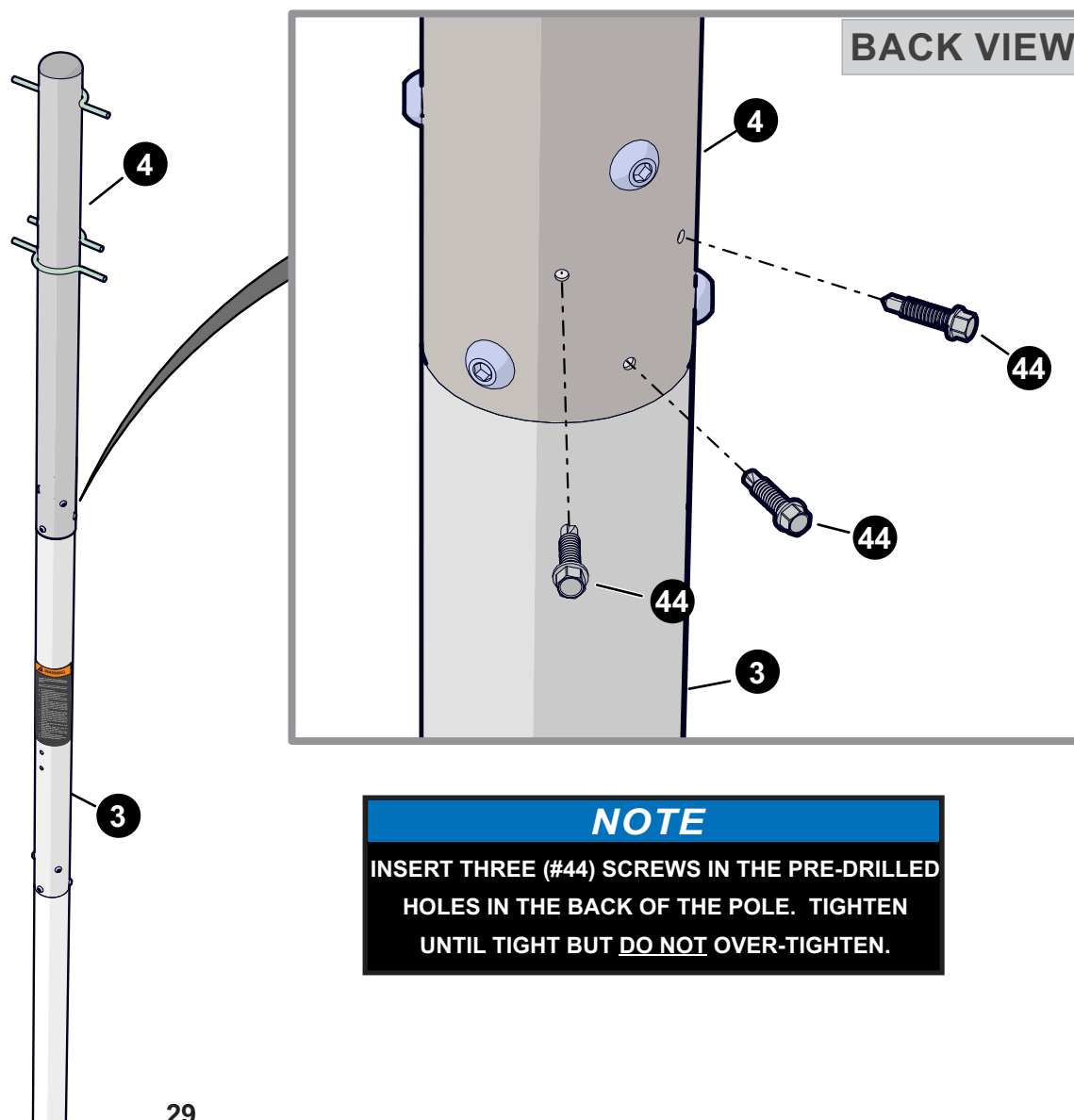
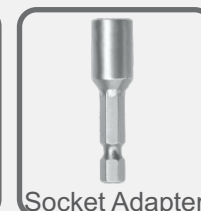
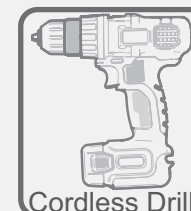


## HARDWARE NEEDED (ACTUAL SIZE)



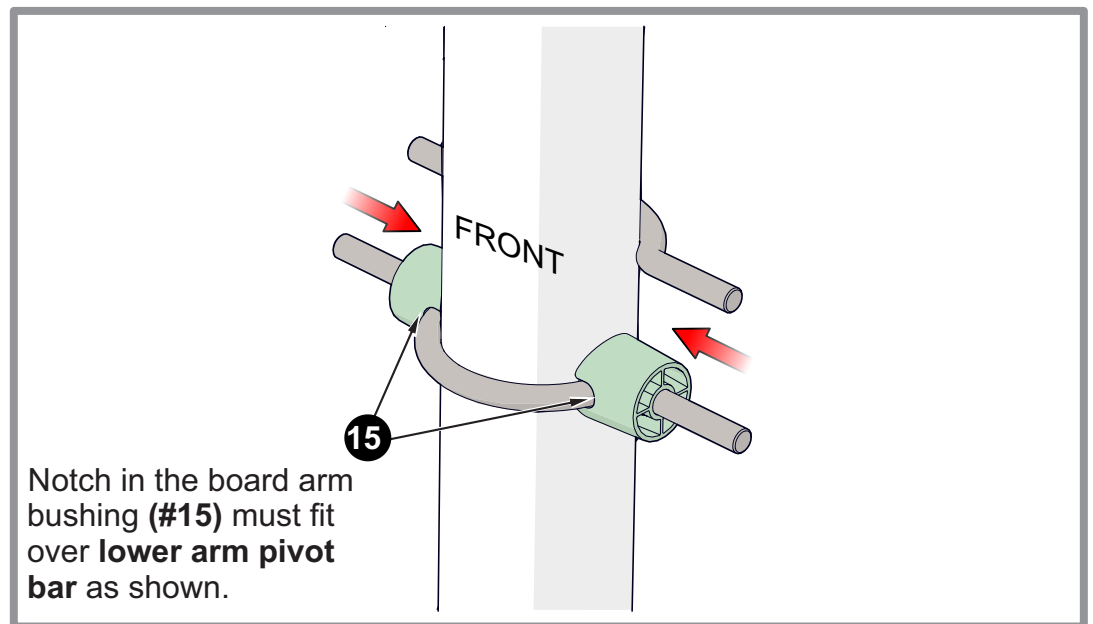
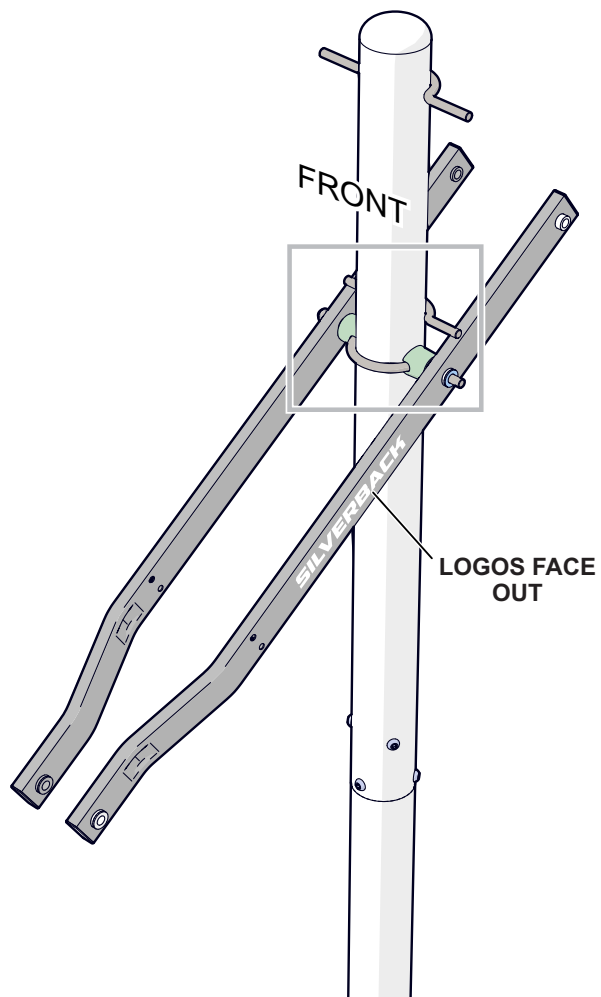
#10 X 1.0 ZINC SELF DRILLING /  
SELF TAPPING SCREW  
1B-7039-00  
QTY. 3

## TOOLS REQUIRED



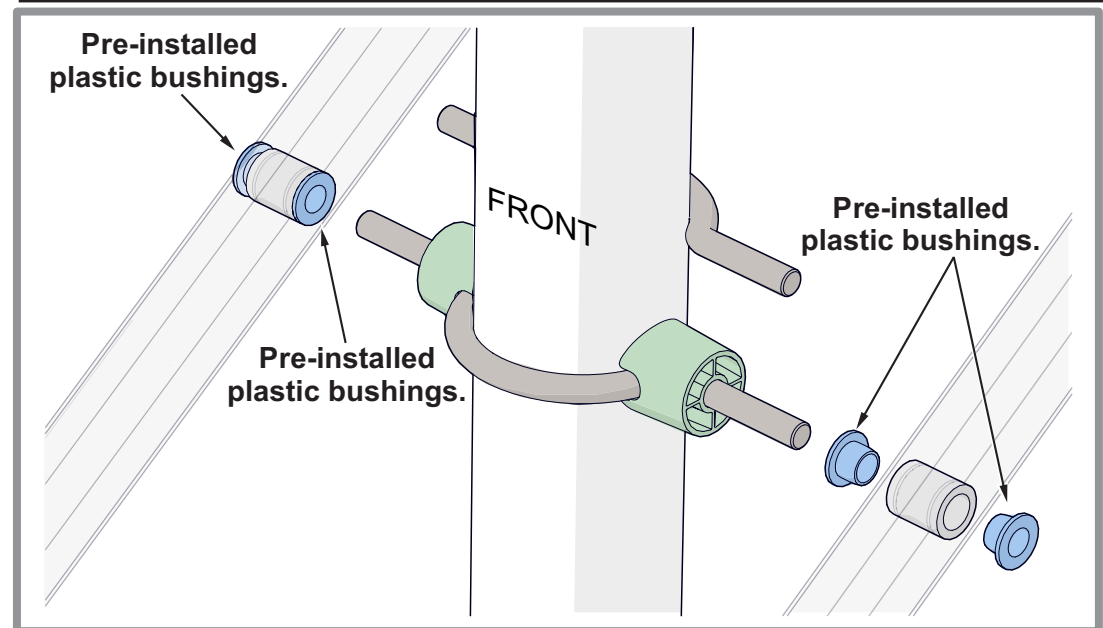
## NOTE

INSERT THREE (#44) SCREWS IN THE PRE-DRILLED  
HOLES IN THE BACK OF THE POLE. TIGHTEN  
UNTIL TIGHT BUT DO NOT OVER-TIGHTEN.

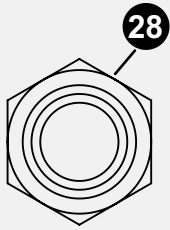


### NOTE

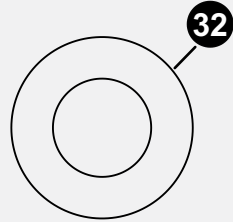
BEFORE INSTALLING ARM MAKE SURE THAT THE PLASTIC BUSHINGS ARE PRE-INSTALLED IN THE METAL SLEEVE OF THE ARM AS SHOWN. IF PARTS ARE NOT PRE-ASSEMBLED OR IN THE BOX PLEASE CALL OUR CUSTOMER SERVICE DEPARTMENT.



# HARDWARE NEEDED (ACTUAL SIZE)

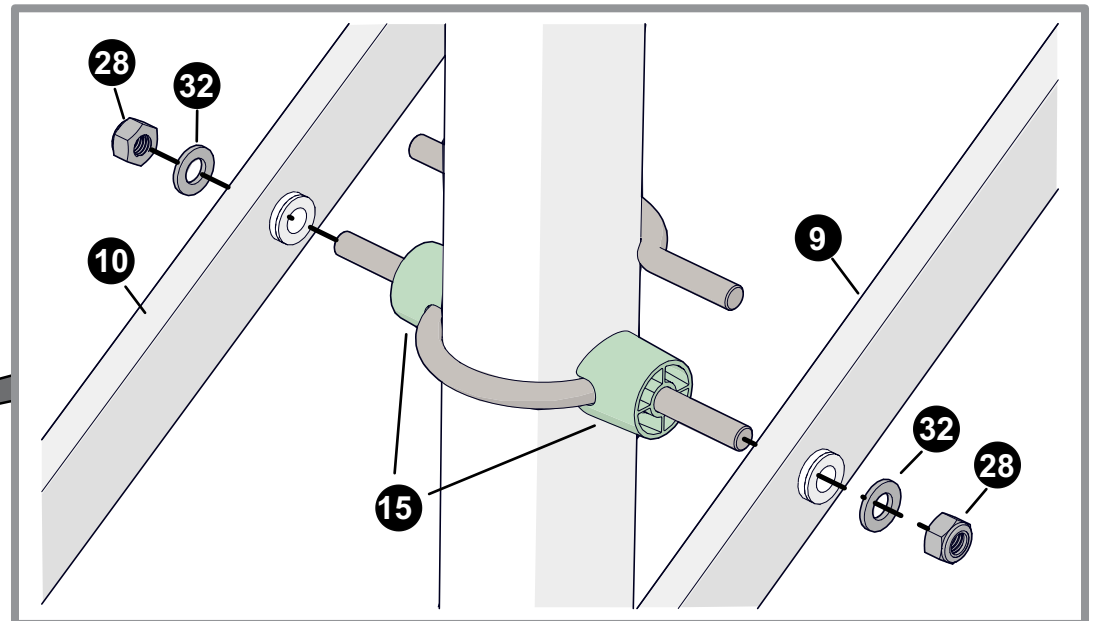
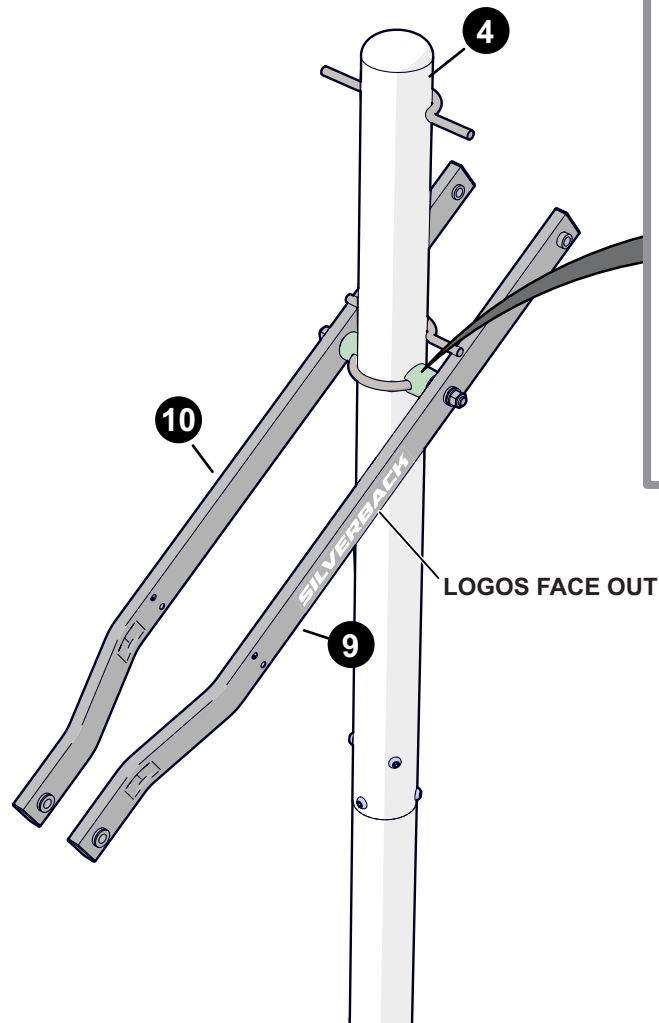
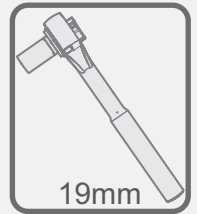


M12-1.75 HEX LOCK NUT  
2B-6805-00  
QTY. 2



WASHER M12 X 24mm OD  
2B-6804-00  
QTY. 2

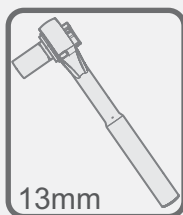
# TOOLS NEEDED



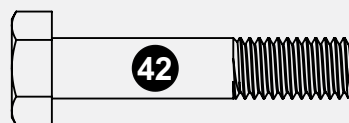
## NOTE

**Tighten hardware but back off half a turn**  
once you feel the hardware is snug.

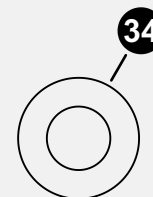
## TOOLS NEEDED



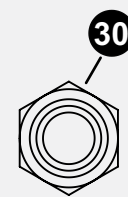
## HARDWARE NEEDED (ACTUAL SIZE)



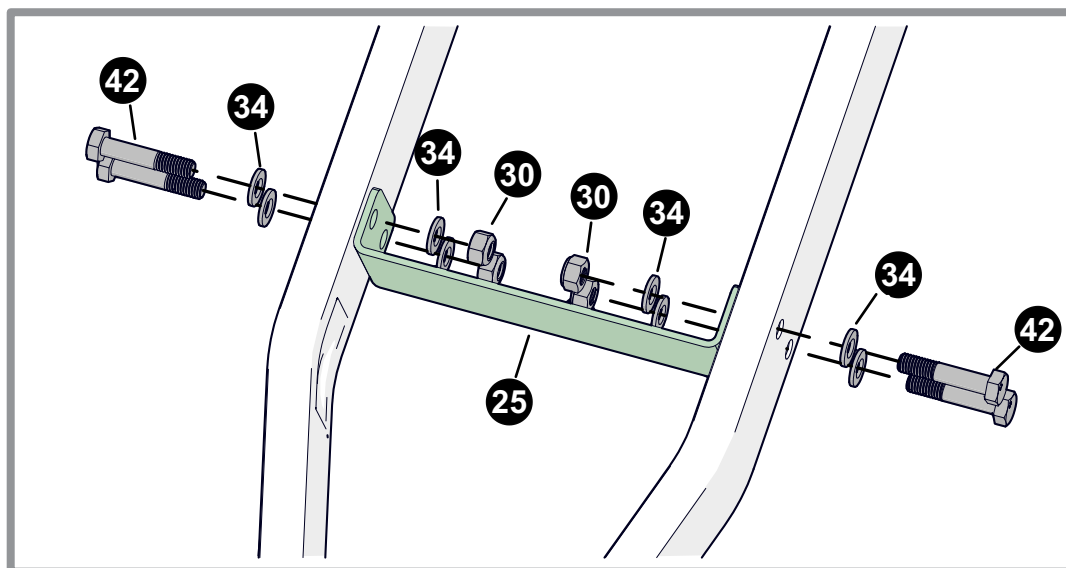
M8-1.25 X 40 HHCS ZINC  
1B-7176-00  
QTY. 4



WASHER M8  
2B-6797-00  
QTY. 8

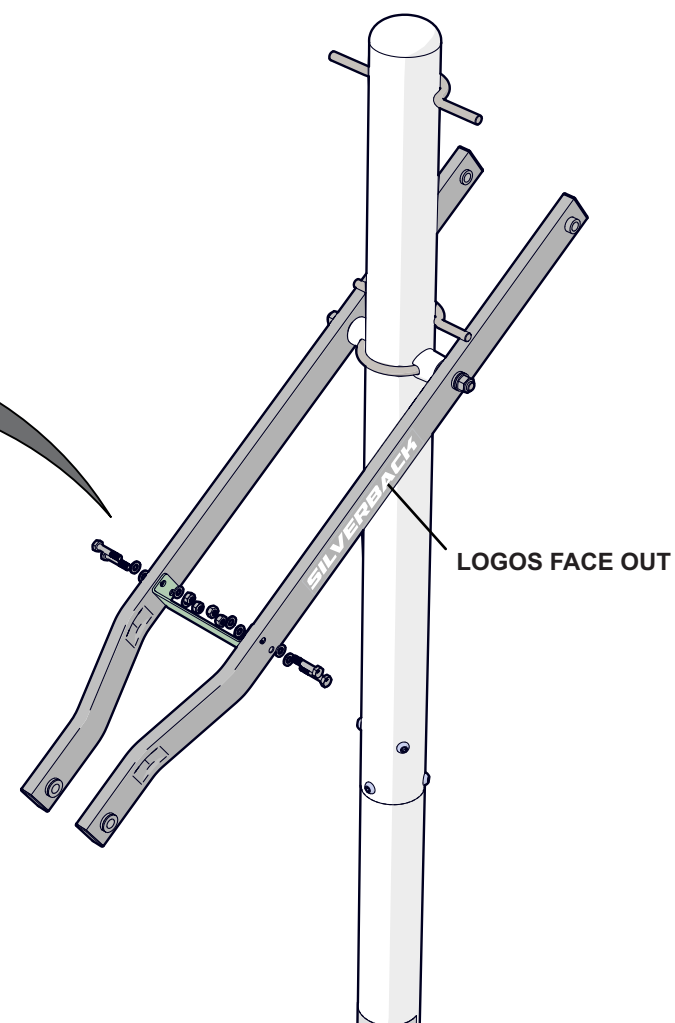


M8-1.25 HEX LOCKNUT  
2B-6808-00  
QTY. 4

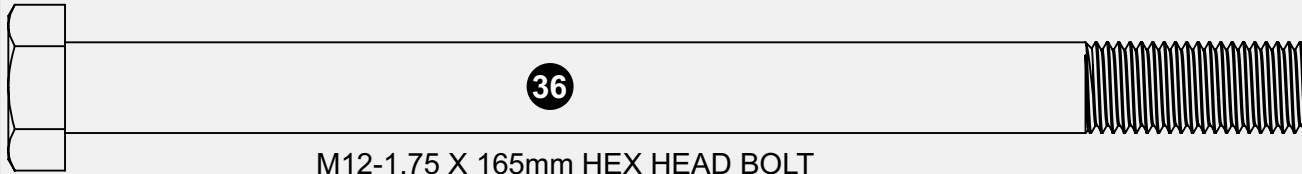


### NOTE

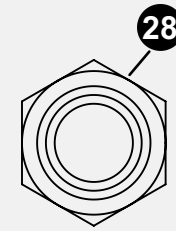
**Tighten** hardware about 3/4ths of the way. Leave loose enough to attach the mounting channel (#21) on the next page.



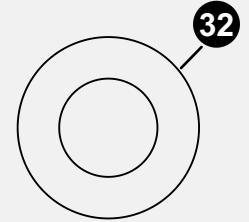
# HARDWARE NEEDED (ACTUAL SIZE)



M12-1.75 X 165mm HEX HEAD BOLT  
1B-7175-00  
QTY. 1

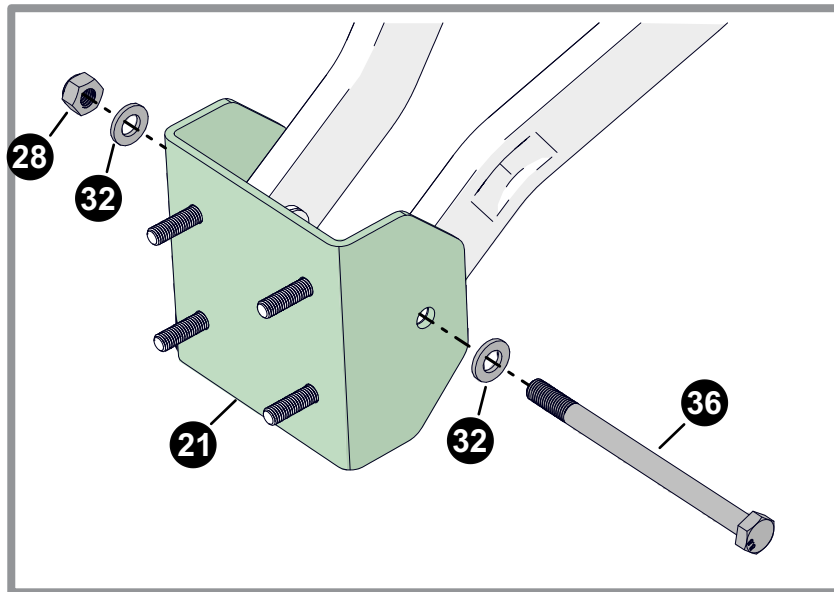
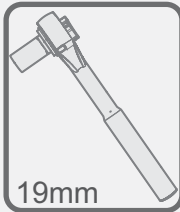
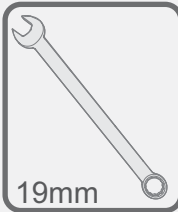


M12-1.75 HEX LOCK NUT  
2B-6805-00  
QTY. 1



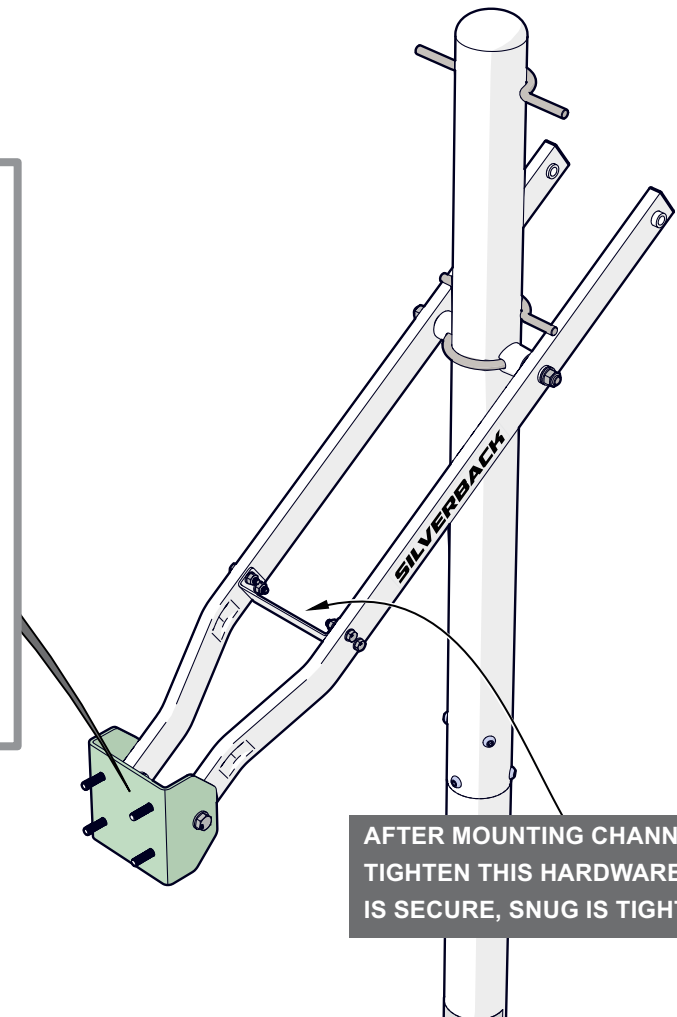
WASHER M12 X 24mm OD  
2B-6804-00  
QTY. 2

## TOOLS NEEDED



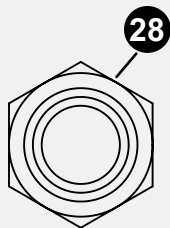
## NOTE

**Tighten hardware but back off half a turn once you feel the hardware is snug.**

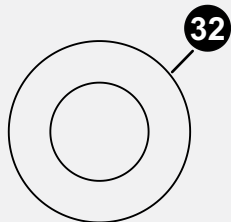


**AFTER MOUNTING CHANNEL (#21), TIGHTEN THIS HARDWARE UNTIL IT IS SECURE, SNUG IS TIGHT ENOUGH.**

## HARDWARE NEEDED (ACTUAL SIZE)

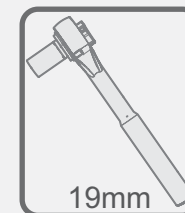


M12-1.75 HEX LOCK NUT  
2B-6805-00  
QTY. 2

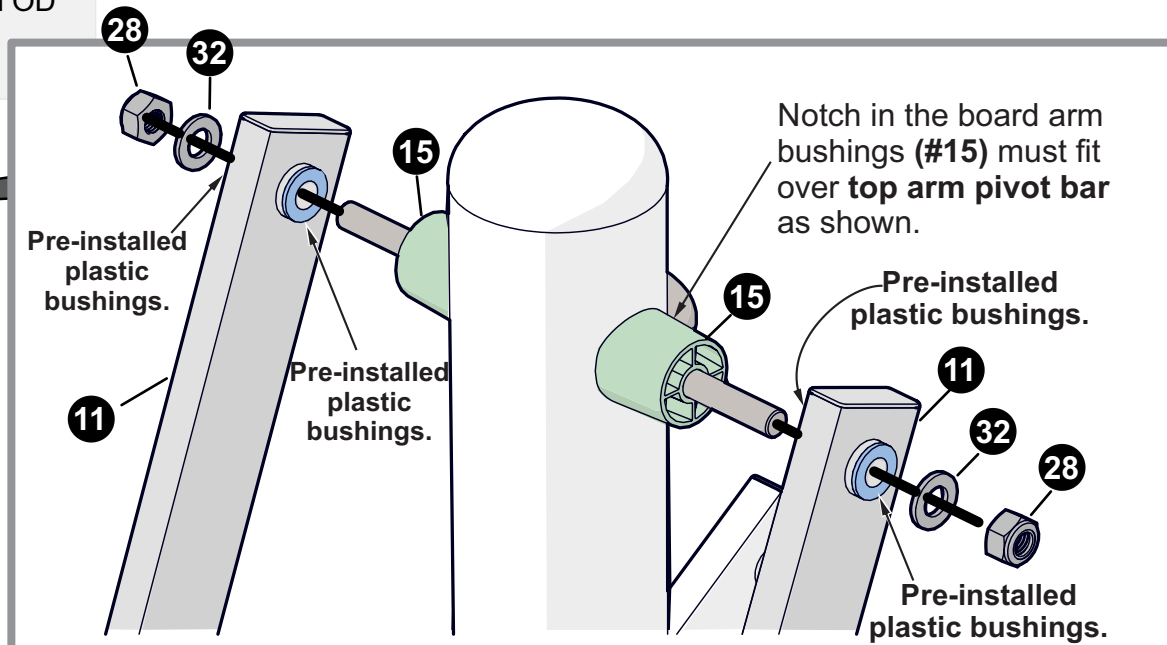
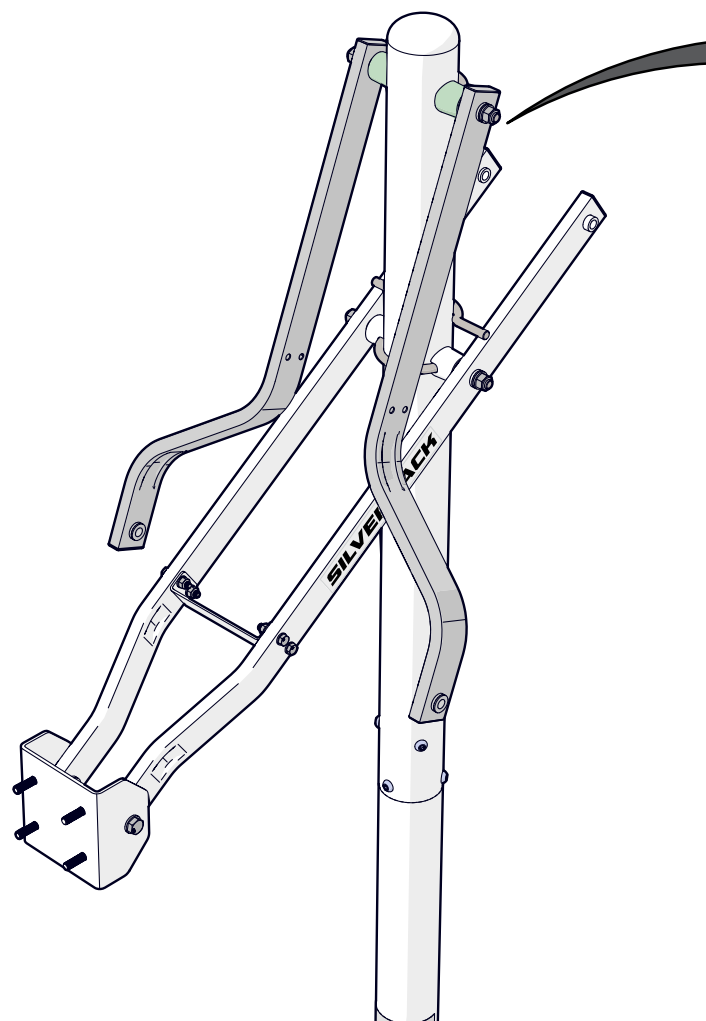


WASHER M12 X 24mm OD  
2B-6804-00  
QTY. 2

## TOOLS NEEDED



19mm



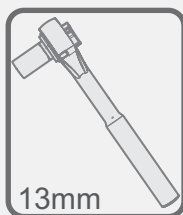
## NOTE

BEFORE INSTALLING ARM MAKE SURE THAT THE PLASTIC BUSHINGS ARE PRE-INSTALLED IN THE METAL SLEEVE OF THE ARM AS SHOWN. IF PARTS ARE NOT PRE-ASSEMBLED OR IN THE BOX PLEASE CALL OUR CUSTOMER SERVICE DEPARTMENT.

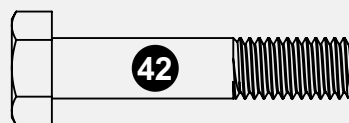
## NOTE

**Tighten hardware but back off half a turn**  
once you feel the hardware is snug.

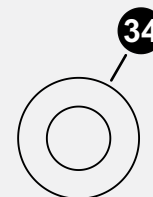
## TOOLS NEEDED



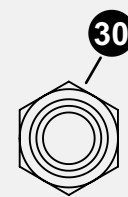
## HARDWARE NEEDED (ACTUAL SIZE)



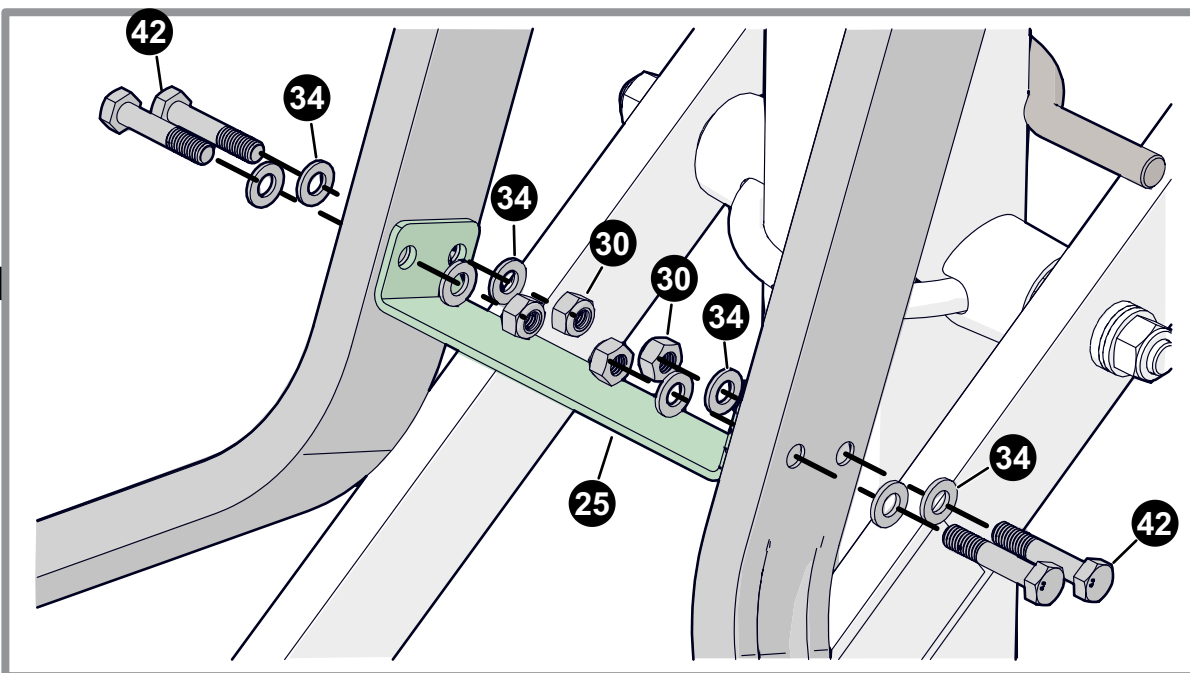
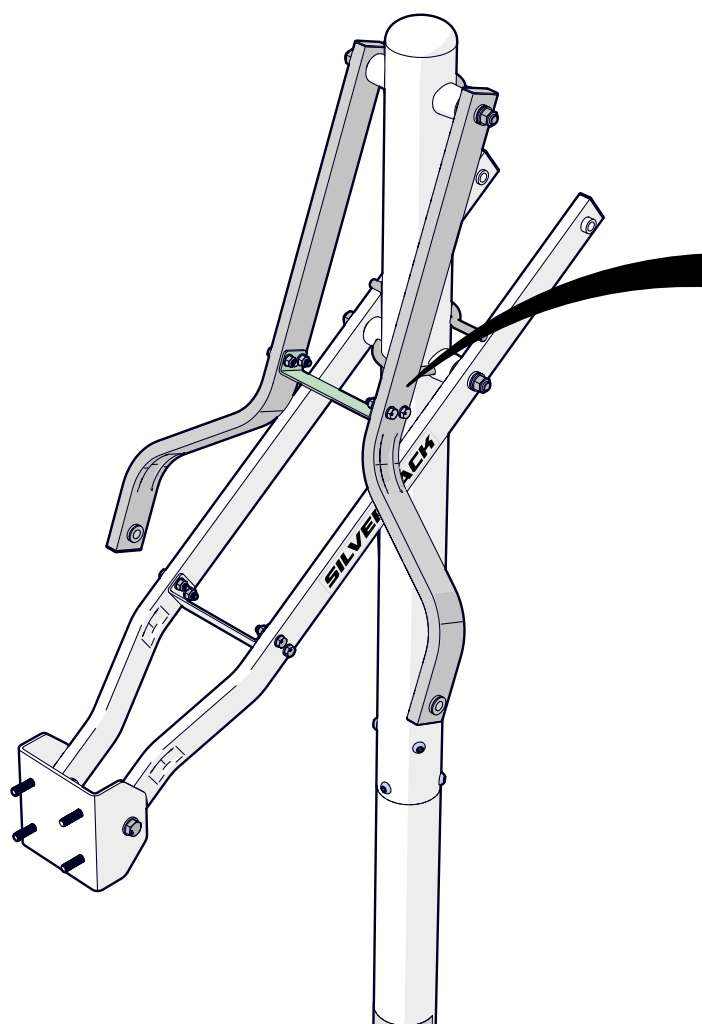
M8-1.25 X 40 HHCS ZINC  
1B-7176-00  
QTY. 4



WASHER M8  
2B-6797-00  
QTY. 8



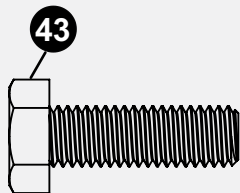
M8-1.25 HEX LOCKNUT  
2B-6808-00  
QTY. 4



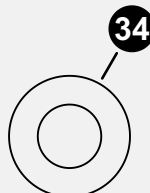
## NOTE

**Tighten** hardware about 3/4ths of the way.  
Leave loose enough to attach the top arms to  
the backboard on page 34.

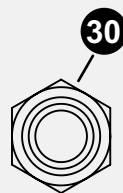
## HARDWARE NEEDED (ACTUAL SIZE)



M8-1.25 X 25 HHCS  
1B-7170-00  
QTY. 4

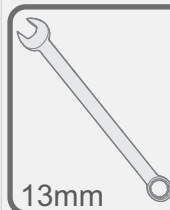


WASHER M8  
2B-6797-00  
QTY. 8

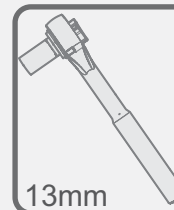


M8-1.25 HEX LOCKNUT  
2B-6808-00  
QTY. 4

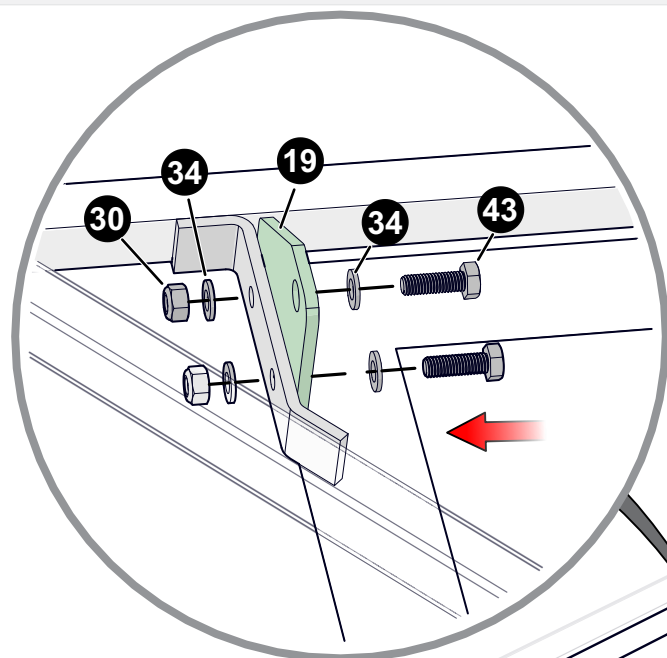
## TOOLS NEEDED



13mm

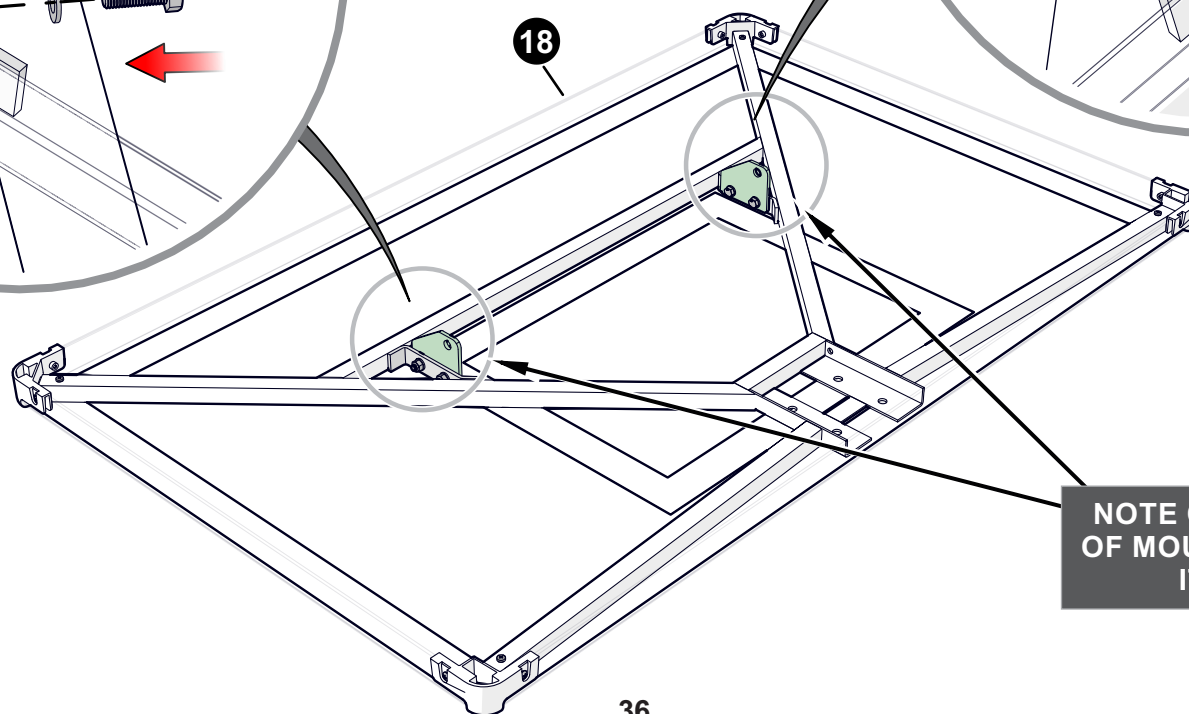
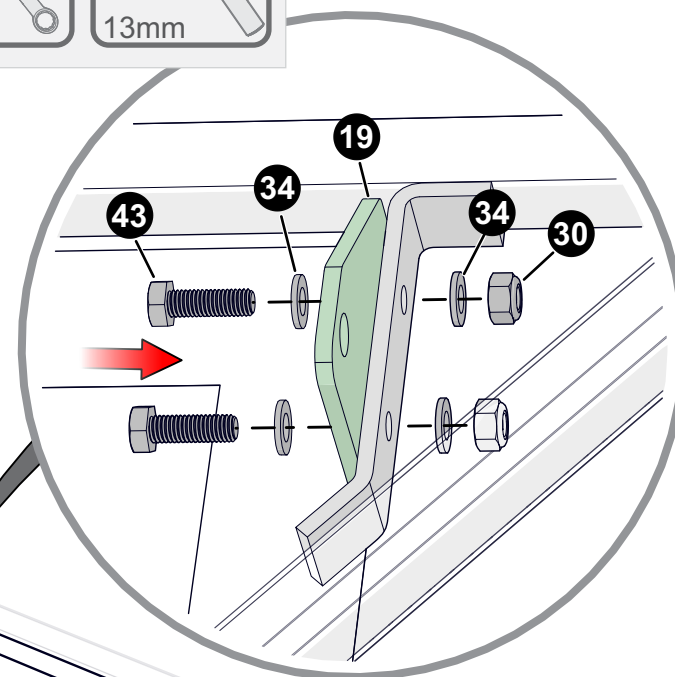


13mm



## NOTE

MAKE SURE HEAD OF BOLTS ARE ASSEMBLED ON THE INSIDE OF THE BRACKET AS SHOWN IN THE DETAIL VIEWS. FULLY TIGHTEN THIS HARDWARE UNTIL SECURE.



NOTE ORIENTATION OF MOUNTING PLATE ITEM #19



## **WARNING**

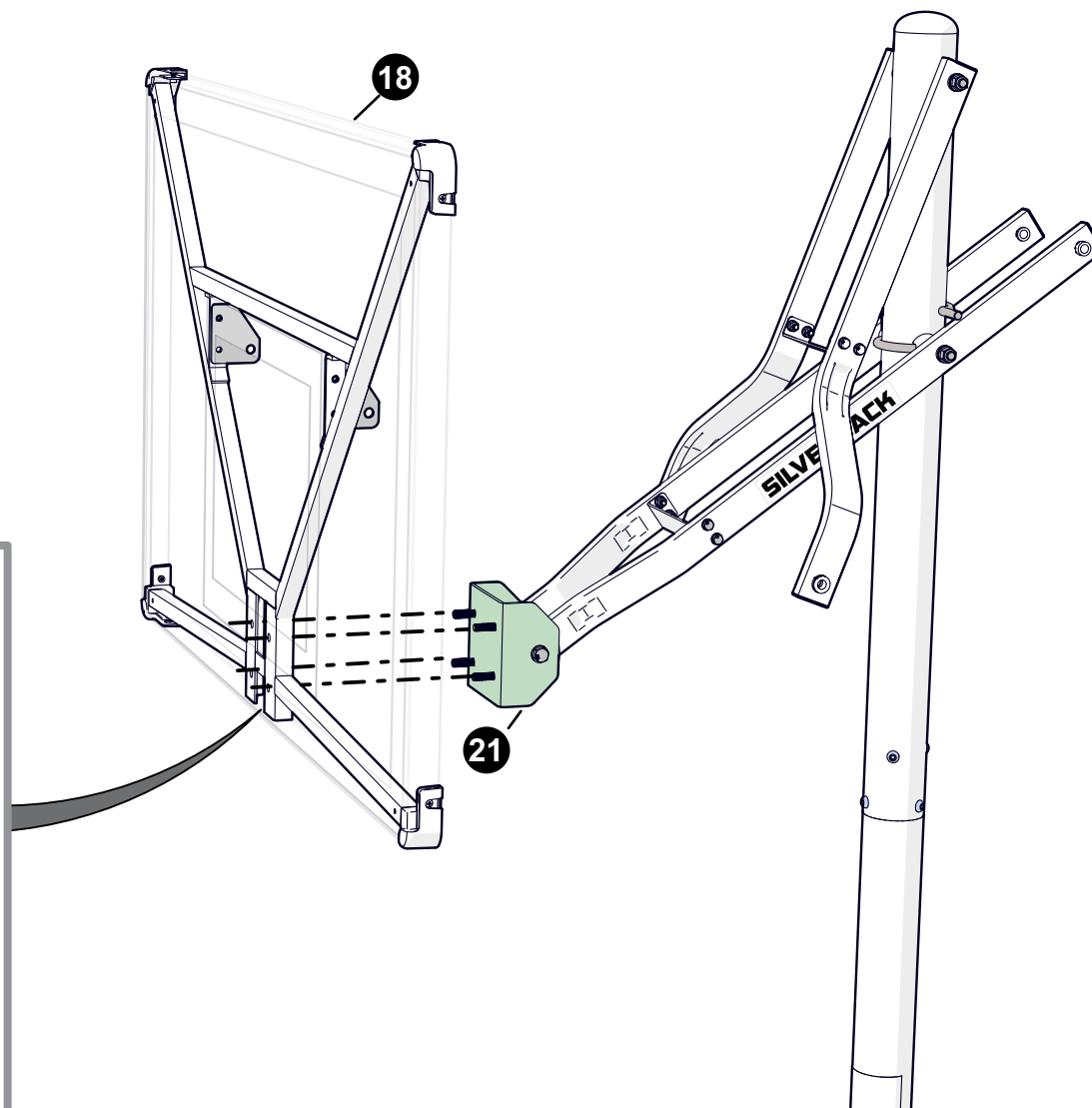
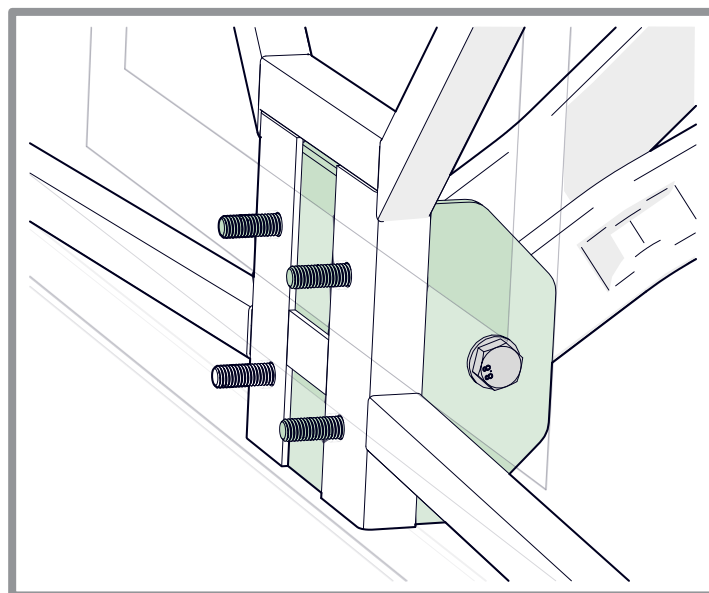
USE EXTREME CAUTION WHEN STANDING ON LADDERS TO PERFORM ASSEMBLY STEPS. FOLLOW ALL WARNINGS AND CAUTIONS ON THE LADDER. FAILURE TO FOLLOW ALL THESE INSTRUCTIONS AND WARNINGS COULD LEAD TO SERIOUS PERSONAL INJURY OR PROPERTY DAMAGE.

### **NOTE**

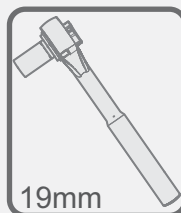
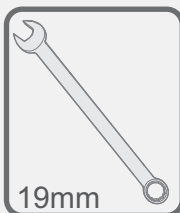
SLIDE BACKBOARD ONTO THREADED STUDS EXTENDING FROM BACKBOARD MOUNTING CHANNEL. HOLD IN PLACE WHILE HELPER COMPLETES NEXT STEP.

THE FOLLOWING STEPS REQUIRE 2 PEOPLE.

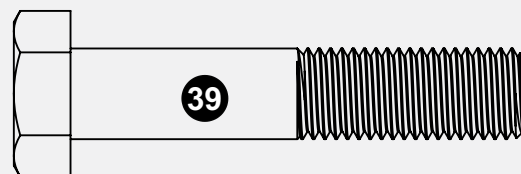
### TOOLS NEEDED



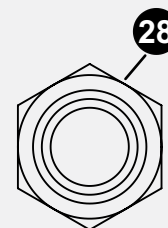
## TOOLS NEEDED



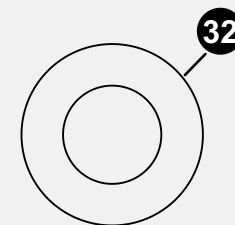
## HARDWARE NEEDED (ACTUAL SIZE)



M12-1.75 X 60mm HEX HEAD BOLT  
1B-7174-00  
QTY. 2



M12-1.75 HEX LOCK NUT  
2B-6805-00  
QTY. 2

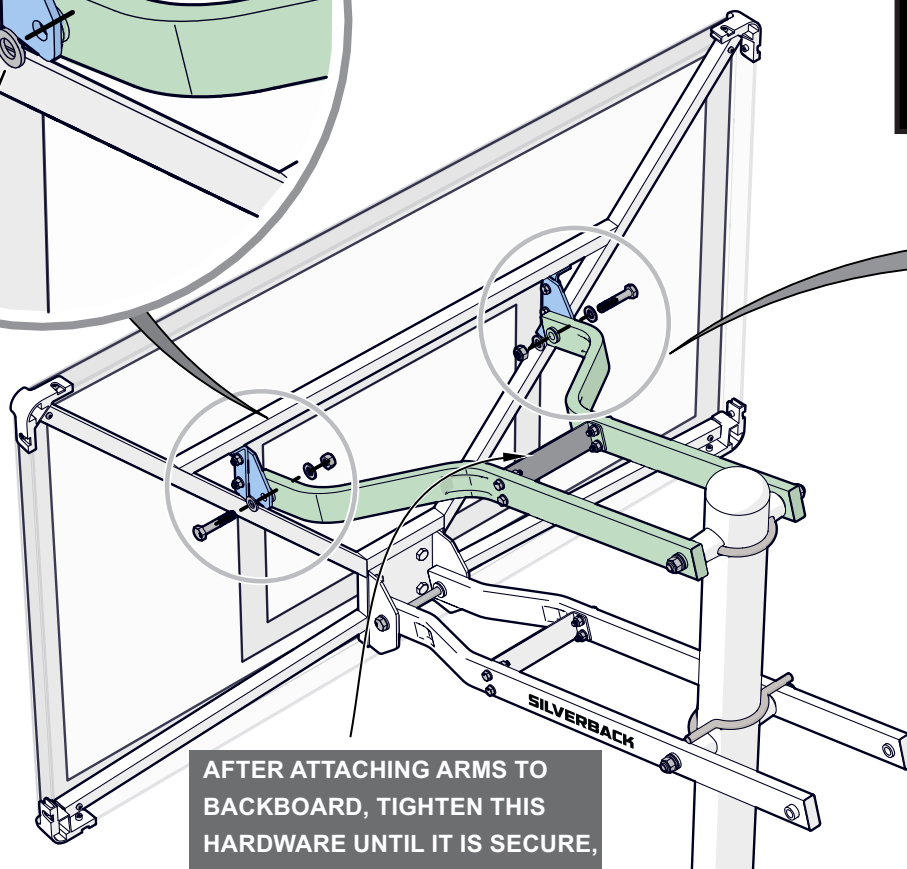
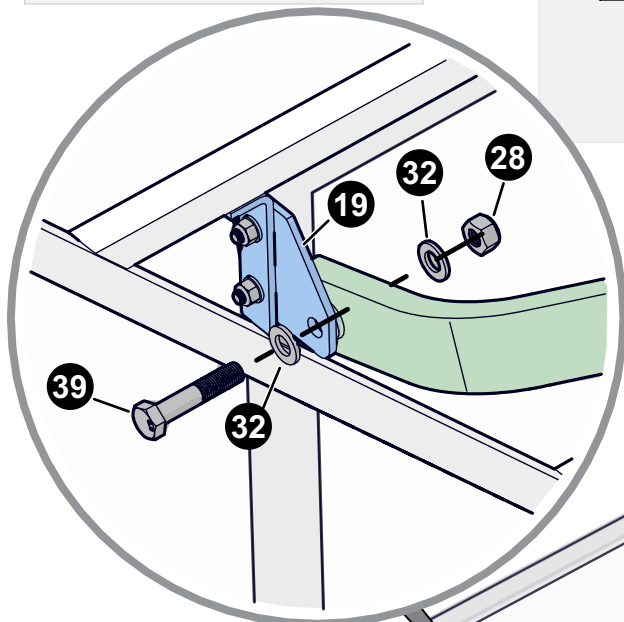


WASHER M12 X 24mm OD  
2B-6804-00  
QTY. 4

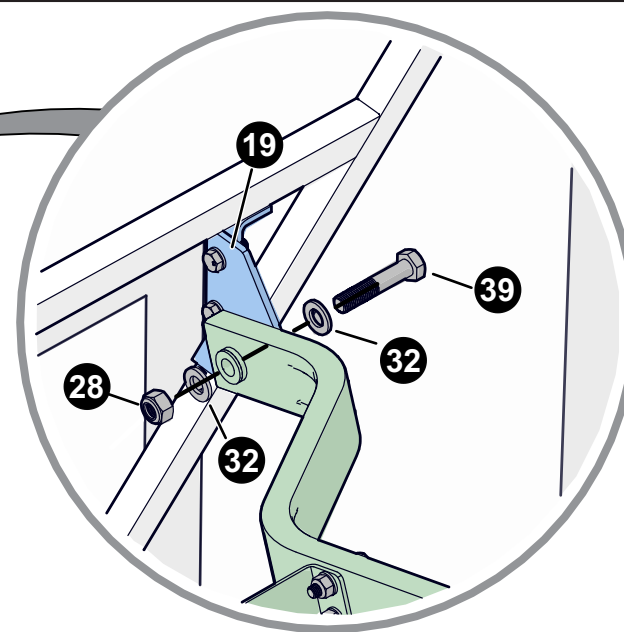
THE FOLLOWING STEPS REQUIRE 2 PEOPLE.

## NOTE

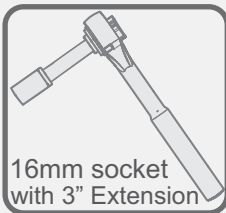
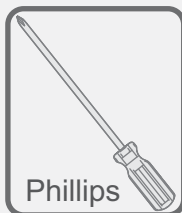
WHILE SOME ONE IS HOLDING THE BACKBOARD IN PLACE  
HAVE A HELPER ASSEMBLE THE UPPER BOARD ARMS TO  
BACKBOARD MOUNTING PLATES AS SHOWN.



AFTER ATTACHING ARMS TO  
BACKBOARD, TIGHTEN THIS  
HARDWARE UNTIL IT IS SECURE,  
SNUG IS TIGHT ENOUGH.



## TOOLS NEEDED



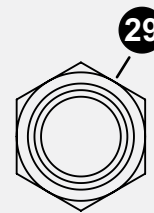
## NOTE

TAKE PROTECTIVE COATING OFF THE  
BACKBOARD BEFORE ATTACHING THE RIM.

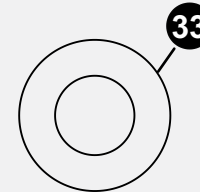
## CAUTION

NEVER USE RIM WITH COVERPLATE REMOVED!

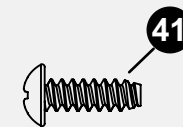
## HARDWARE NEEDED (ACTUAL SIZE)



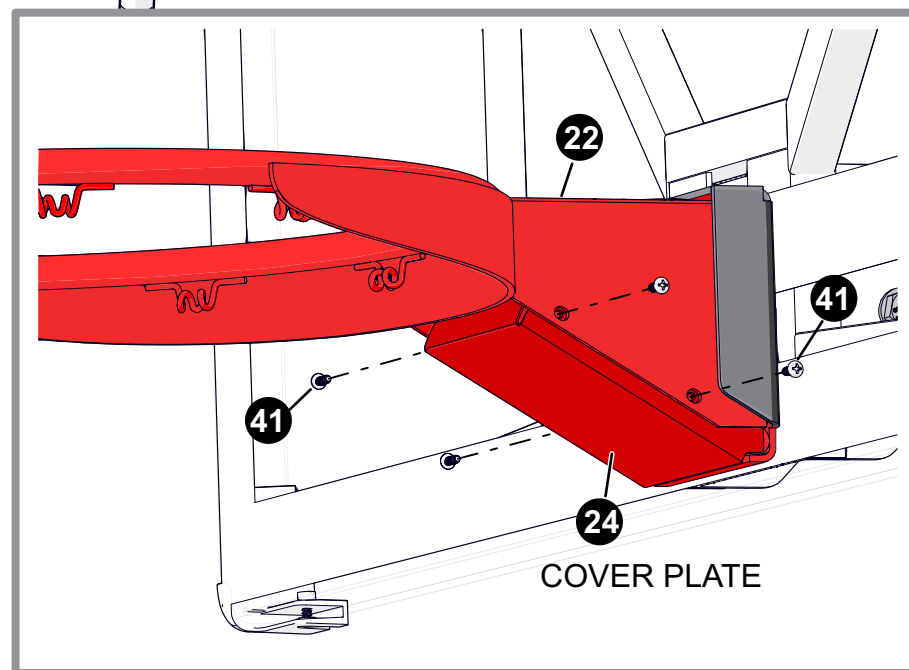
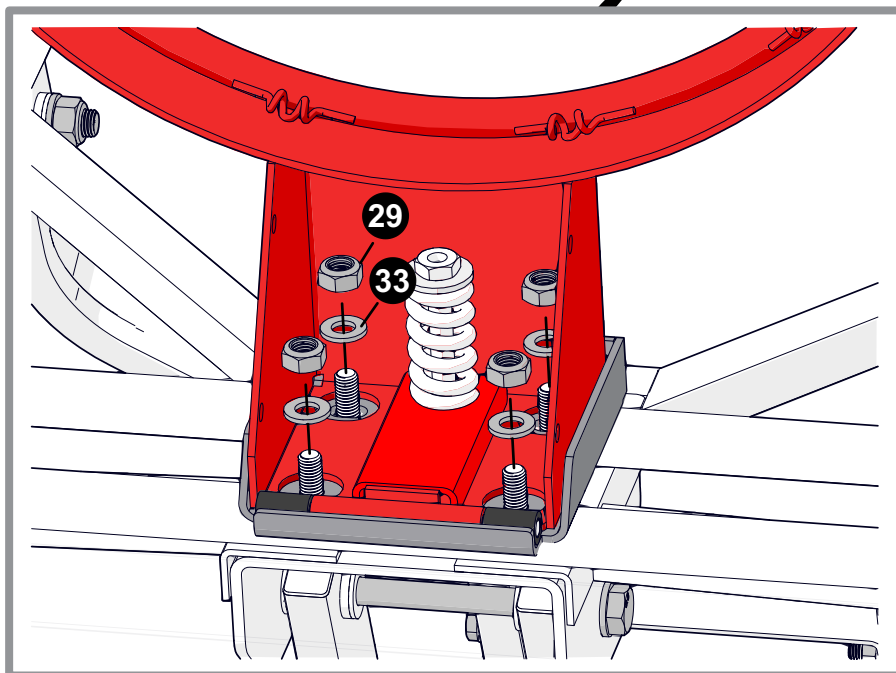
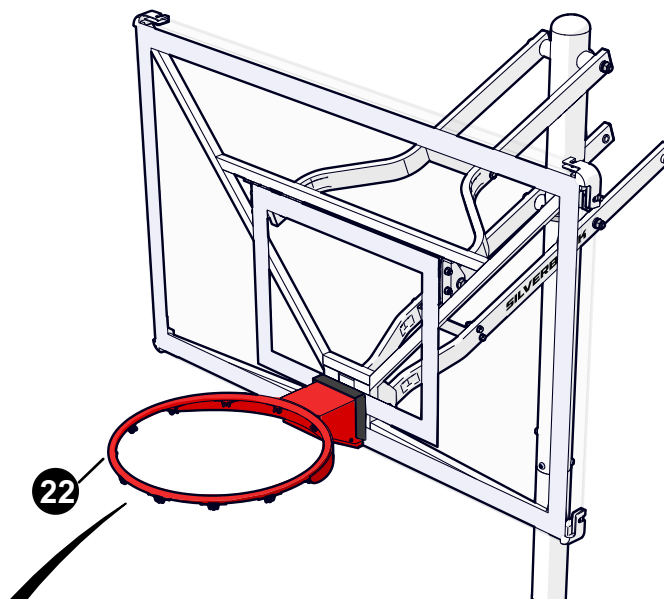
M10-1.5 HEX LOCK NUT  
2B-6801-00  
QTY. 4



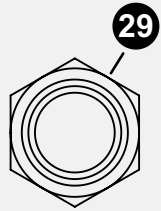
WASHER M10  
2B-6800-00  
QTY. 4



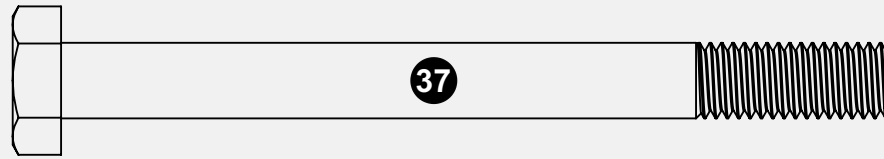
#8 X 1/2" THREAD FORMING SCREW  
1B-6238-01  
QTY. 4



## HARDWARE NEEDED (ACTUAL SIZE)

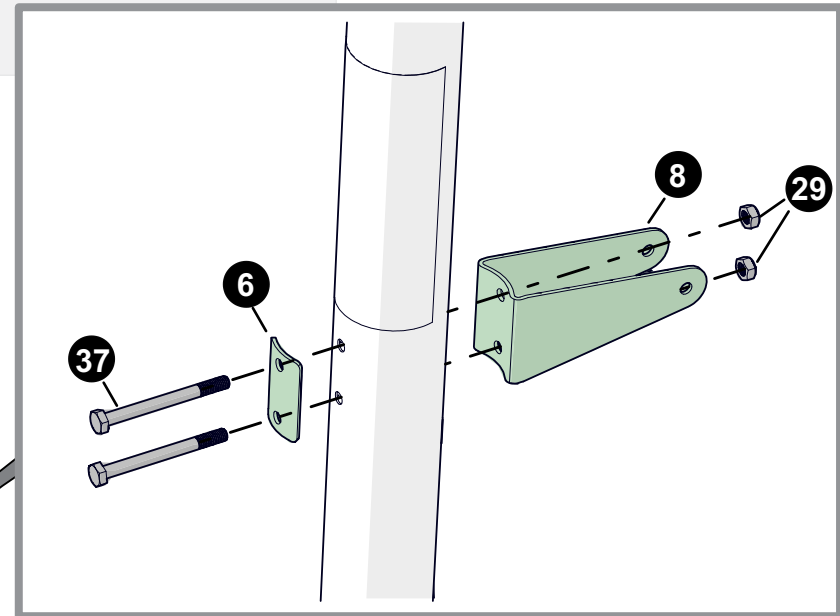
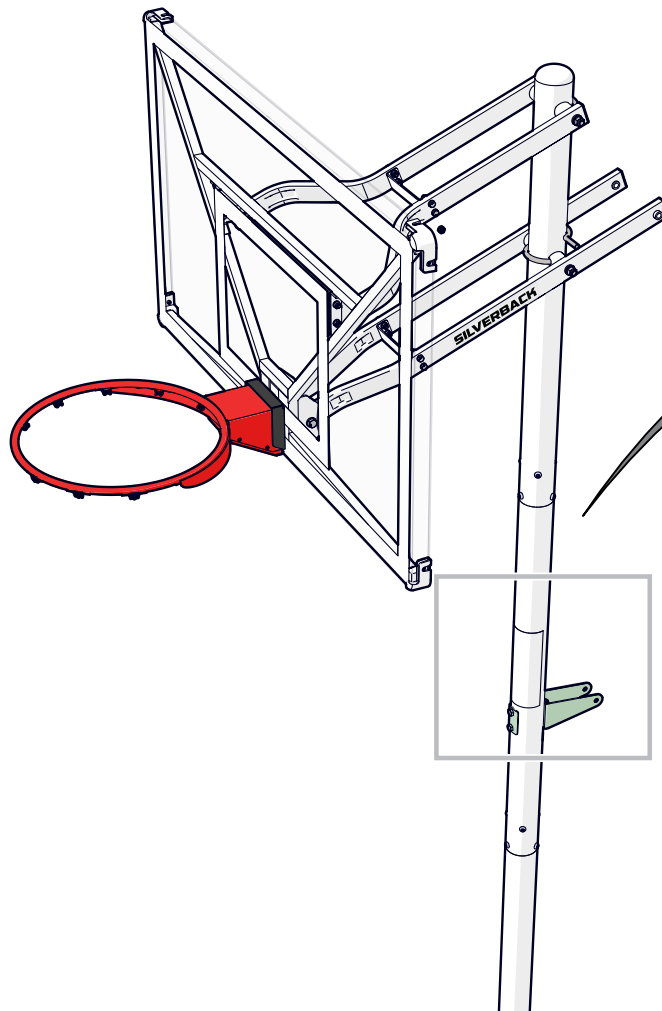
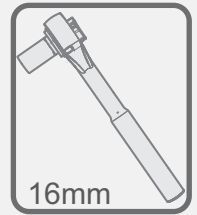
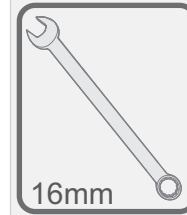


M10-1.5 HEX LOCK NUT  
2B-6801-00  
QTY. 2

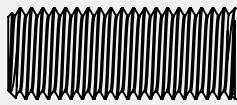


HEX HEAD BOLT M10-1.5 X 110mm  
1B-7079-00  
QTY. 2

## TOOLS NEEDED

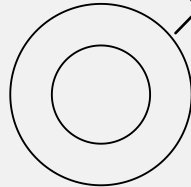


# HARDWARE NEEDED (ACTUAL SIZE)



28

M12-1.75 HEX LOCK NUT  
2B-6805-00  
QTY. 1

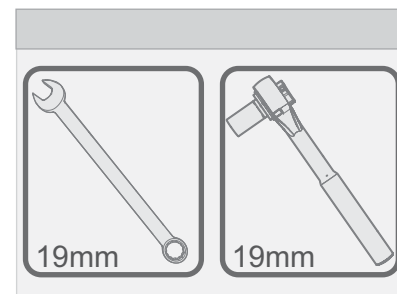
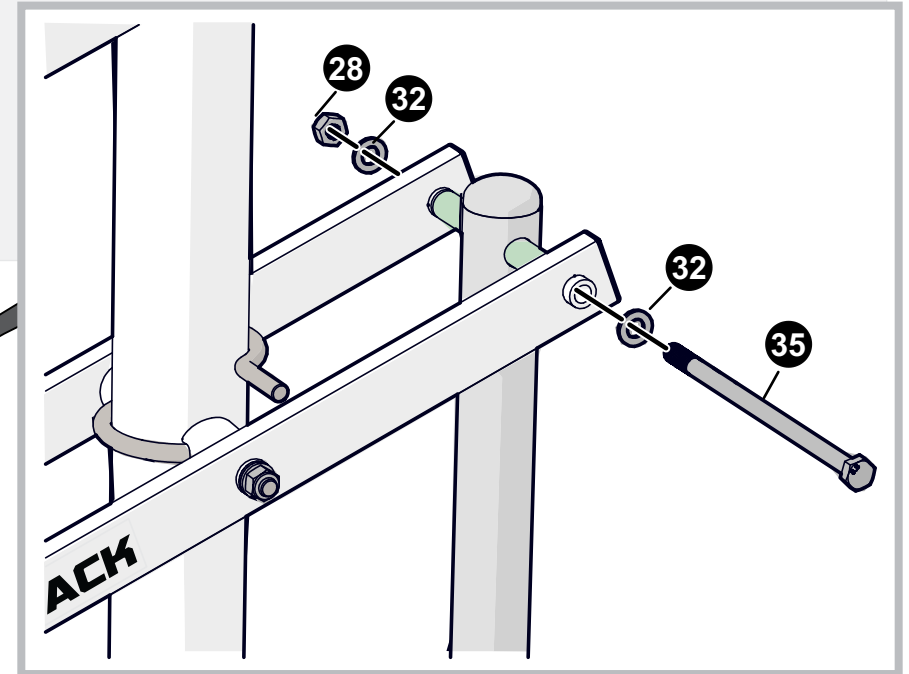
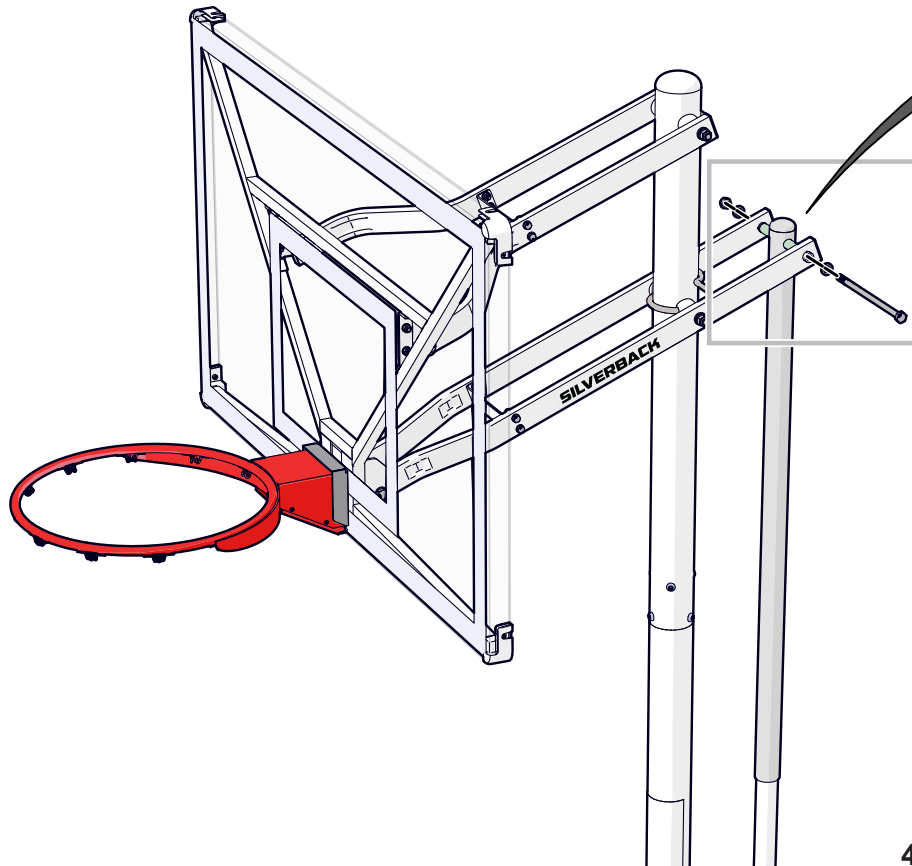


32

WASHER M12 X 24mm OD  
2B-6804-00  
QTY. 2

35

M12-1.75 X 235mm HEX HEAD BOLT  
1B-7177-00  
QTY. 1

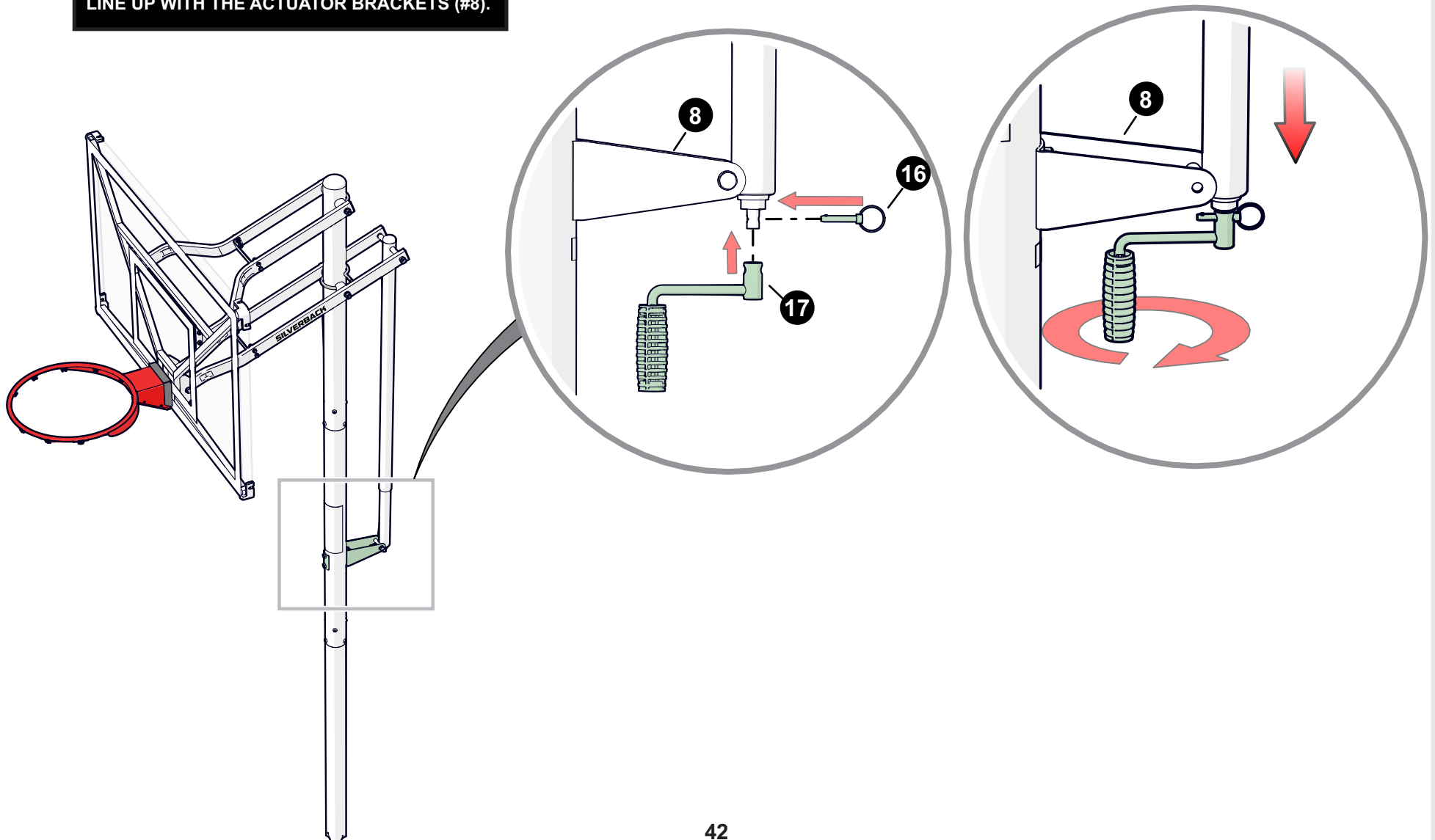


## NOTE

WHEN ATTACHING ACTUATOR TO  
LOWER BOARD ARMS MAKE  
SURE THE HARDWARE IS SNUG.

## NOTE

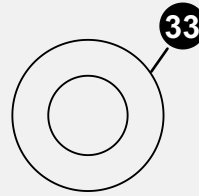
IF NEEDED ATTACH THE HANDLE (#17) WITH PIN (#16) AND ROTATE THE ACTUATOR UNTIL IT IS EXTENDED TO THE MAXIMUM HEIGHT AND SO THAT THE BOTTOM HOLES IN THE ACTUATOR LINE UP WITH THE ACTUATOR BRACKETS (#8).



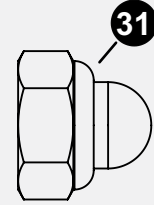
## HARDWARE NEEDED (ACTUAL SIZE)



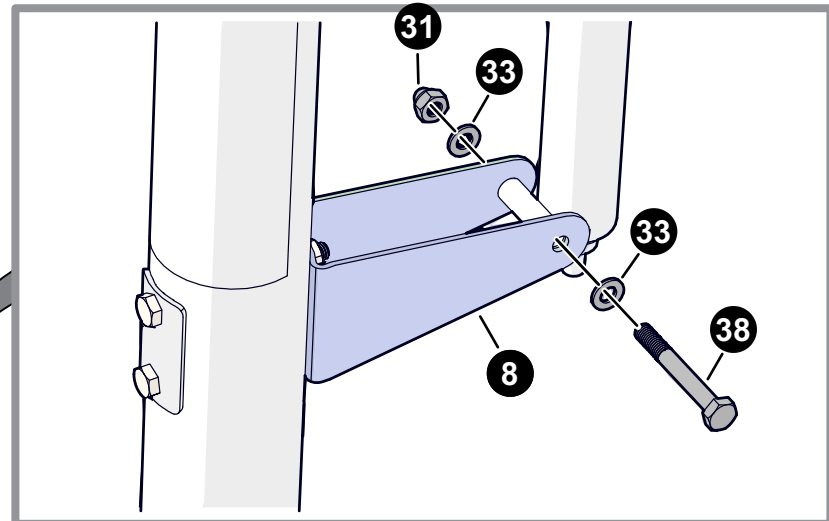
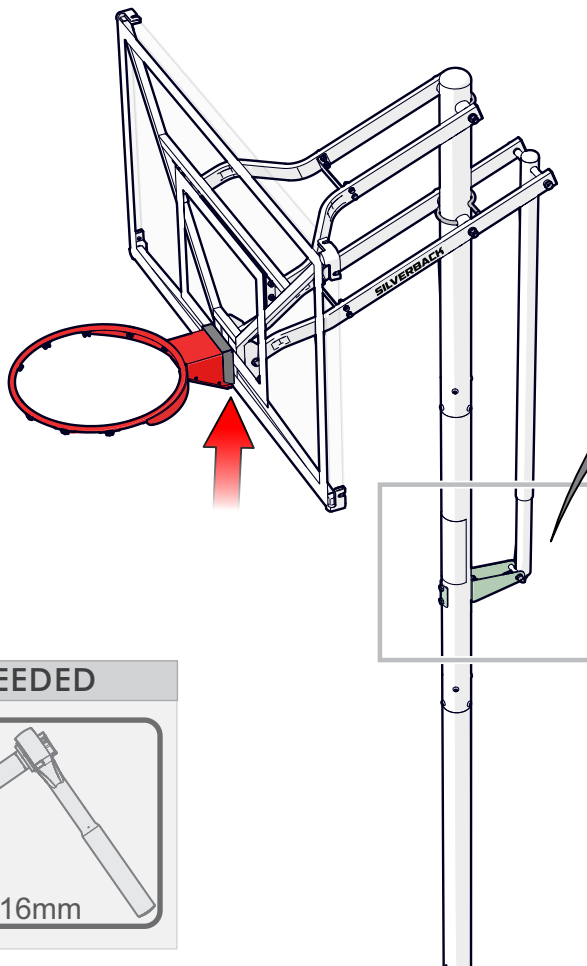
M10-1.5 X 80mm HHCS, ZINC  
1B-7179-00  
QTY. 1



WASHER M10  
2B-6800-00  
QTY. 2



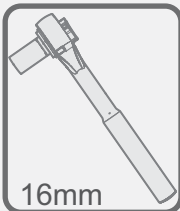
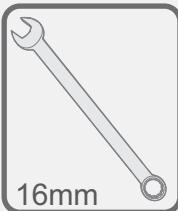
M10-1.5 HEX NUT, PROTECTIVE CAP  
2B-6799-00  
QTY. 1



### NOTE

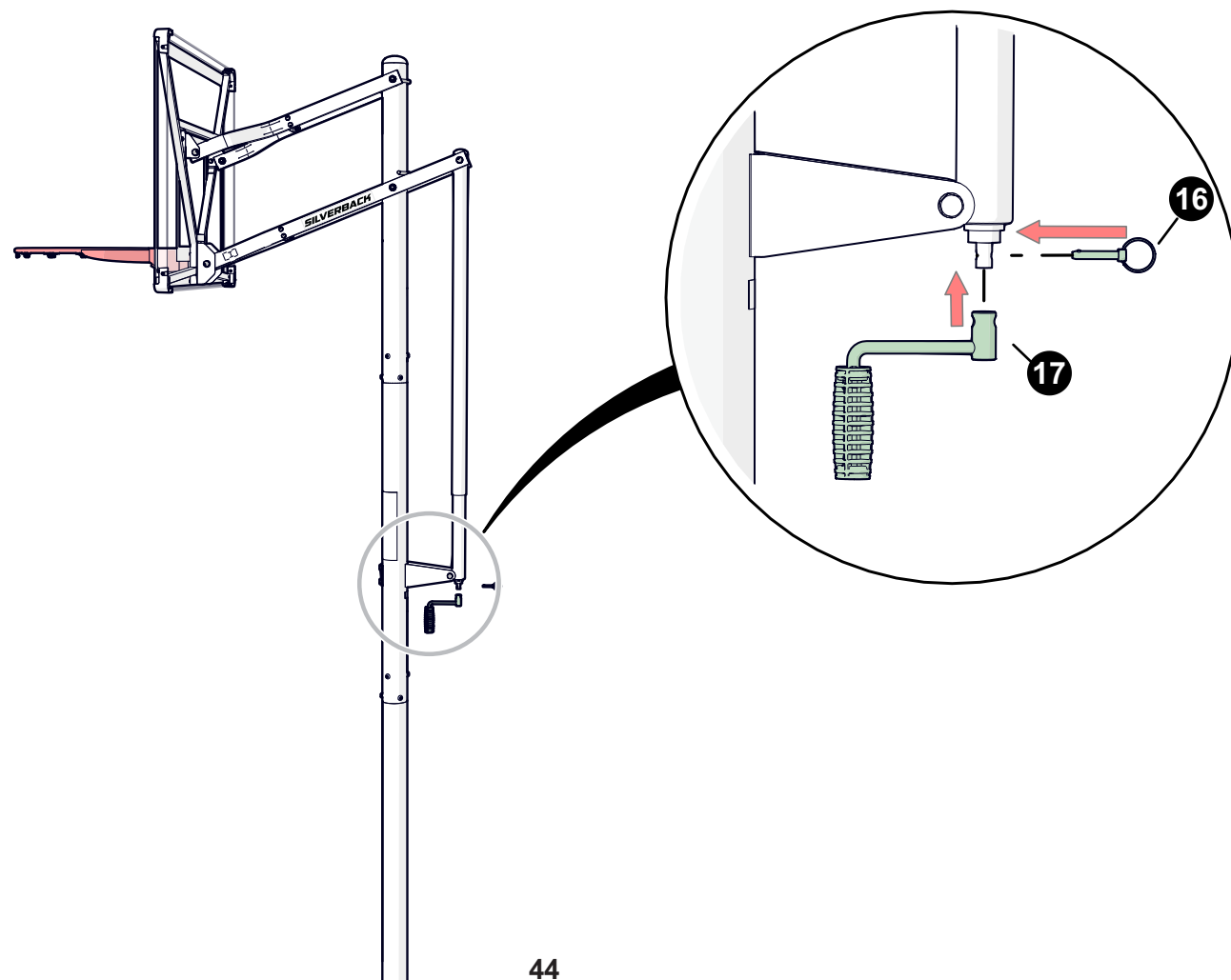
IT MAY BE NECESSARY TO HAVE A SECOND PERSON PUSH UP ON THE BACKBOARD SO THAT THE HOLES IN THE BOTTOM OF ACTUATOR LINE UP WITH THE HOLES IN THE POST BRACKETS (# 8). DO NOT OVER-TIGHTEN WHEN ATTACHING BOTTOM OF ACTUATOR TO ACTUATOR BRACKET. ACTUATOR MUST BE ABLE TO PIVOT FREELY.

### TOOLS NEEDED

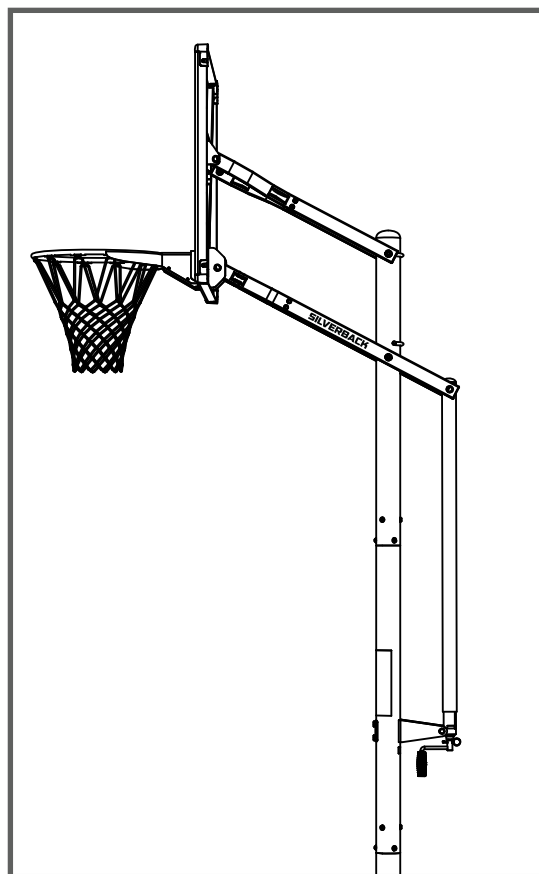
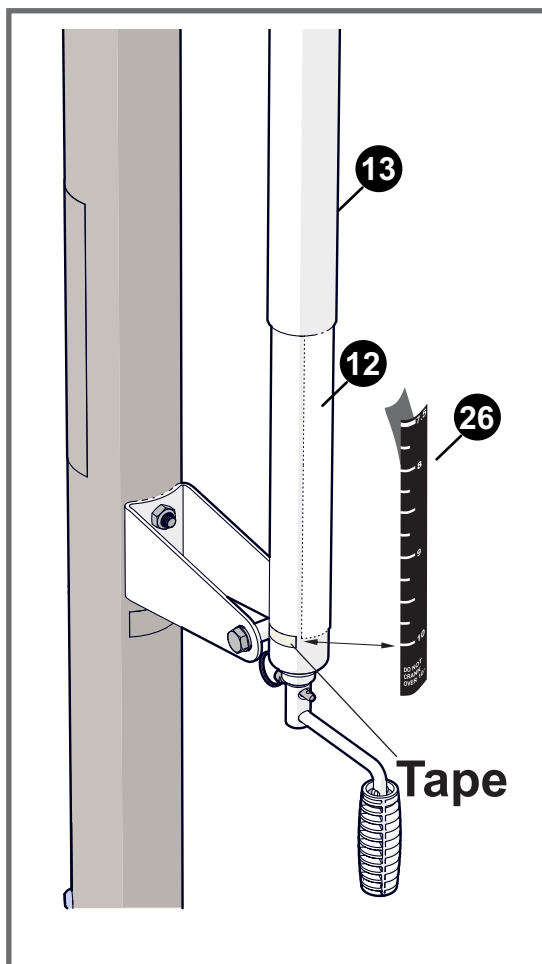


## NOTE

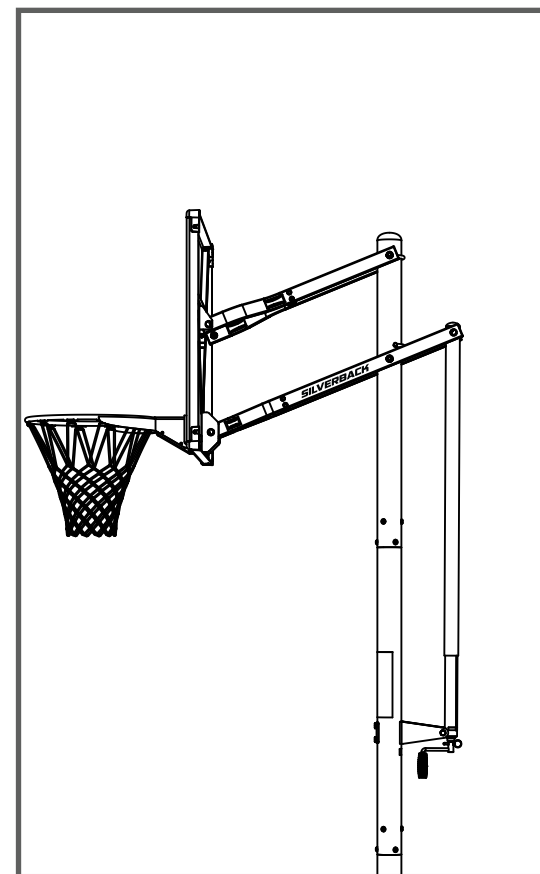
IF NOT ALREADY INSTALLED, ATTACH  
HANDLE AT THIS TIME.







SET AT 10 FEET HIGH



LOWER ALL THE WAY DOWN

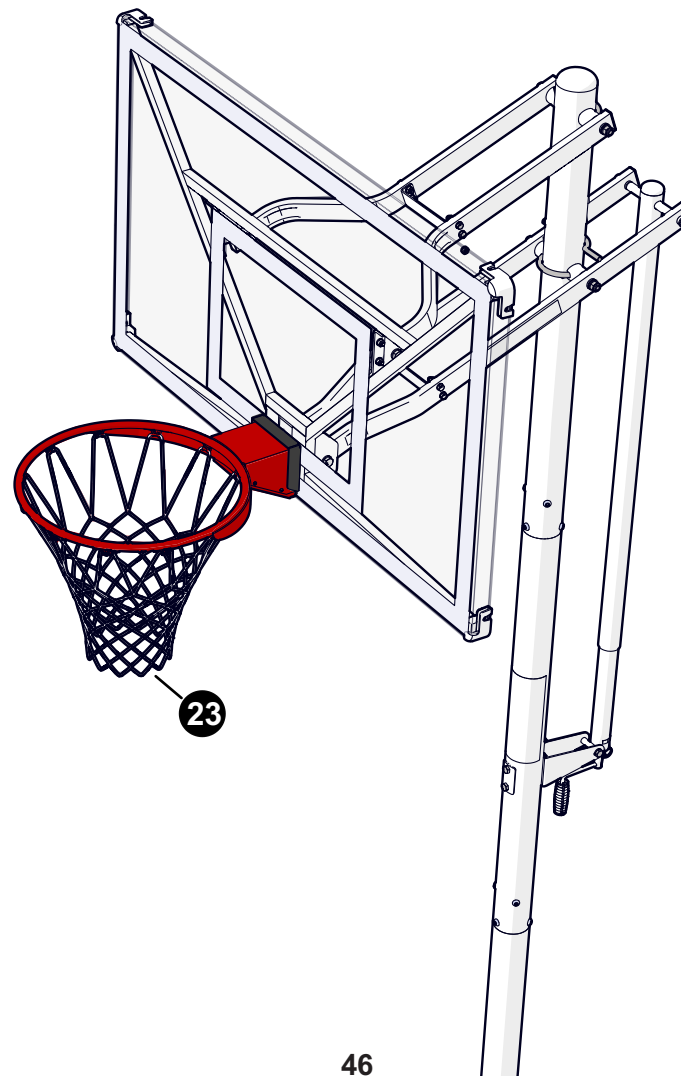
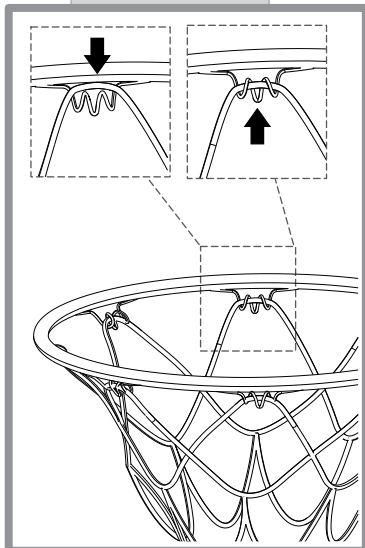
Raise Backboard to 10 FT. regulation playing height. Measure from top of rim straight down to the playing surface.

Using tape - mark the side of the steel actuator (#12) just under the plastic actuator sleeve (#13) at this 10 ft rim height. See **Figure 1**.

Lower backboard all the way down. Do not force actuator once backboard is in it's lowest position. See **Figure 2**.

**Do not** remove adhesive backing from height decal (#26) yet. Carefully place height decal on backside of steel actuator and line up the 10 ft mark on the tape with the 10 ft mark on the height decal. Decal should fit correctly onto the backside of the steel actuator. ( If not, simply trim to fit the top of the actuator decal).

**DETAIL A**



# CARE INFORMATION

## BACKBOARD CARE AND MAINTENANCE

### Items needed to clean backboard:

- 100% cotton soft cloth, (only)
- Mild dish washing liquid for soap
- Luke warm water
- Mild plastic polish to minimize scratches

Rinse backboard with lukewarm water. Wash gently with a **100% Cotton** soft cloth, lukewarm water and **mild** soap. Do not scrub. Rinse backboard with lukewarm water again. Dry with **100% Cotton** soft cloth. To minimize scratches and minor abrasions to your backboard, apply a **mild** polish such as Johnson's Paste Wax, Novus Plastic Polish # 1 or Mirror Glaze Plastic Polish. Strong cleansers will damage backboard and void warranty.

## RIM

**Only hang from the rim briefly to regain balance or avoid injuring others. Release the rim as soon as safely possible.**

Rims are not warranted for any defects other than workmanship. Torn back plates, damaged springs, bent rings, damaged eye bolts, and torn or distorted rim supports result from hanging on the rim and are not warranted.

The goal should not be cranked over 10'. Adjustments of the goal should be done under adult supervision.

When attempting slam dunk activity you should always wear a mouth guard to avoid dental injury.

## MAINTENANCE

To ensure ease of operation, lubricate all pivot points at least every 6 months or as needed with a good lubricant such as WD-40.

## RUST

Inspect your pole periodically, if rust should appear, remove loose paint, sand lightly, primer and paint with exterior flat matte finish enamel paint.

## LIMITED 5 YEAR WARRANTY

This consumer warranty extends to the original consumer purchase of any Escalade® Sports Product (hereinafter referred to as the "Product").

**WARRANTY COVERAGE:** Escalade® Sports warrants to the original Consumer Purchaser that any Product of its manufacture is free from defects in material and workmanship. THIS WARRANTY IS VOID IF THE PRODUCT HAS BEEN DAMAGED BY ACCIDENT, UNREASONABLE USE, NEGLIGENCE, IMPROPER SERVICE, FAILURE TO FOLLOW INSTRUCTIONS PROVIDED WITH THE PRODUCT OR OTHER CAUSES NOT ARISING OUT OF DEFECTS IN MATERIAL OR WORKMANSHIP.

Subject to proper installation and normal Residential use, Escalade® Sports warrants, subject to the limitations below, to the original retail purchaser all structural components of the Silverback® System to be free of defects in material and workmanship for a period of five (5) years from the original purchase.

Merchandise must be shipped prepaid with a copy of proof of purchase to Escalade® Sports factory for examination to determine if the basketball system needs to be repaired or replaced. Any labor costs, travel expenses and any other changes involved in the removal, installation or replacement of the defective/repaired parts from/to your Silverback® System will be the purchaser's responsibility. Shipping charges for replaced or warranted merchandise sent back to the customer from Escalade® Sports factory must be prepaid by the customer in advance. If not, the replacement shipment will be sent out collect.

Escalade® Sports reserves the right to examine photographs or physical evidence of merchandise claimed to be defective, and to recover said merchandise, prior to authorization of warranty claims. A "Returned Goods Authorization" number may be required, please call for details prior to the return of any photographs or merchandise.

This limited 5 year warranty is expressly in lieu of all warranties, expressed or implied, including warranties of merchantability or fitness for use. Escalade® Sports does not assume or authorize any person or representative to assume for us, any other liability in connection with the sale of our products.

The remedy of repair or replacement stated above is Escalade® Sports exclusive remedy. Escalade® Sports will not be liable for any other damages or expenses which may incur, including but not limited to incidental or consequential damages. Escalade® Sports assumes no other obligations or liability on the part of the purchaser, and Escalade® Sports neither assumes nor authorizes any other person to assume for it any other liability in connection with the goods sold.

This warranty shall not apply in any manner to parts or accessories not manufactured by Escalade® Sports.

### NOT COVERED BY THIS WARRANTY

- Merchandise not intended to be in places of public assembly, such as, but not limited to, schools, parks, public or private recreational facilities.
- Any merchandise subjected to Non-residential abuse, negligence, improper installation, vandalism, acts of God, alteration of product, or any other events beyond the control of Escalade® Sports.
- Paint or rusted parts. If rust should appear, remove loose paint, sand lightly, primer and paint with exterior flat matte finish enamel paint.
- HANGING ON RIM WILL VOID THE WARRANTY: Rims are not warranted for any defects other than workmanship. Torn back plates, damaged springs, bent rings, damaged eyebolts, and torn or distorted rim supports result from hanging on the rim and are not warranted.
- Shipping charges both ways. Note: Any merchandise shipped to Escalade® Sports collect will be refused.
- Dealer service charges, labor charges and travel expenses associated with replacement of repair of warranty item.

**WARRANTY DISCLAIMERS:** ANY IMPLIED WARRANTIES ARISING OUT OF THIS SALE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION. ESCALADE® SPORTS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE PRODUCT OR OTHER CONSEQUENTIAL OR INCIDENTAL COSTS. EXPENSES OR DAMAGES INCURRED BY THE CONSUMER OF ANY OTHER USE.

Some states do not allow the exclusion or limitation of implied warranties or consequential or incidental damages, so the above limitations or exclusions may not apply to you.

LEGAL REMEDIES: This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

### WARRANTY GUIDELINES IS REQUIRED FOR ALL WARRANTY CLAIMS

1. Proof of Purchase (original retail purchaser) is required for all warranty claims.
  2. Call or write Escalade® Sports to receive a Return Authorization # and determine specific needs.
- Phone: 1-888-USA-GOAL / Warranty Dept.  
Or Write Escalade® Sports at: Escalade® Sports - P.O. Box 889, Evansville, IN 47706 - Attn: Warranty Dept.  
Or E-mail us at: [basketball@escaladesports.com](mailto:basketball@escaladesports.com)