



# Technical Data Sheet

## 3M™ Impact Stripping Tape 528



[Product Details](#)



[Regulatory Info/SDS](#)

### **Product Description**

3M™ Impact Stripping Tape 528 is a thick rubber tape designed to provide excellent surface protection against blasting media during paint stripping operations. The durable, tan rubber backed tape comes with an acrylic adhesive and easy-release liner.

### **Product Features**

- It is recommended that the temperature of the application surface is at least 40°F (4°C) or above. The application surface should be warm, clean, and dry to ensure
- Rub down firmly when applying to achieve maximum adhesion to surface.
- Specially formulated rubber backing designed to withstand impact against common blasting media including aluminum oxide, steel shot, glass bead, and plastic media.
- Die-cutable, easy-release liner.
- Acrylic adhesive for excellent adhesion to various surfaces.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Physical Properties**

Attribute Name	Test Method	Value
Adhesive Type		Transparent Acrylic
Backing		Rubber
Backing Color		Tan
Total Tape Thickness	ASTM D3652	2.1 mm (82 mil)
Liner		Paper
Primary Liner Color		Tan

### **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	3.1 N/cm (29 oz/in) <sup>1</sup>
Long Term Temperature Resistance			49 °C (120 °F) <sup>2</sup>

<sup>1</sup> 12 in/min (300 mm/min)

<sup>2</sup> Long Term (day, weeks)

## **Handling/Application Information**

### **Application Examples**

- Masking to protect surfaces from overspray during blasting applications.
- Ideal for protection during plastic media blast (PMB) paint stripping operations.

### **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

### **Available Sizes**

<b>Attribute Name</b>	<b>Value</b>
Standard Roll Length	20, 19 m (10, 9.1 yd)

### **Information**

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### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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