



## Annual Test Data

GM

Specification: 9985281 Rev: Aug 2003 Lab: 3M Lab  
Product: 9372FL 9472FL 9472LE 9672LE Lot#: 13733  
Substrate: Stainless Steel

<u>TEST</u>	<u>TEST METHODS</u>	<u>SPECIFICATION</u>	<u>As Received</u>	<u>90 Day Shelf Life @35°C</u>
Adhesive Thickness				
As Received		0.09 to 0.165 mm	0.134	NA
90 day aged		0.09 to 0.175 mm	NA	0.116
Color		Translucent	Pass	Pass
Mass				
9472LE	9985281	0.118 to 0.219 kg/m <sup>2</sup>	0.121	0.126
9672LE	9985281	0.118 to 0.219 kg/m	0.130	0.132
Solids Content	GM9010P	94.5% min	99.34	99.78
180° Peel Adhesion	ASTM D3330 E	535 N/m min	743.38 N/m	693.47 N/m
Shear Adhesion	ASTM D3654 A	25 min. @ 23°C	25+	25+
Liner Removability				
9472LE	ASTM D3330 D	45 N/m max	19.28 N/m	17.05 N/m
9672LE	ASTM D3330 D	45 N/m max	20.51 N/m	18.87 N/m

Data Test Date: 08/31/2014

Approved by IATD Quality:

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