



FLEXSTEEL®

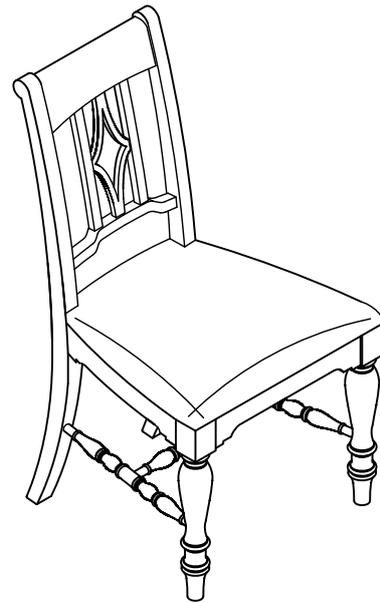
W1147-844

Upholstered Armless Side Chair

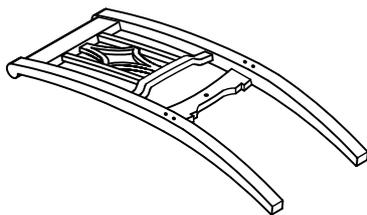
IMPORTANT NOTE

Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent damage to the parts.

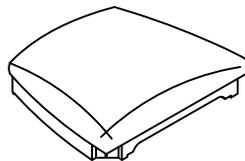
We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.



Part List



A. Backrest
1 piece



B. Seat Frame
1 piece



C. Left/Right Front Leg
2 pieces



D. Side Facing Stretcher
2 pieces



E. Middle Stretcher
1 piece

Hardware List



Short Bolt $\Phi 5/16'' \times 50\text{mm}$
5 pieces



Long Bolt $\Phi 5/16'' \times 76\text{mm}$
4 pieces



Short Screw #8*25mm
2 pieces



Long Screw #8*32mm
4 pieces



Flat Washer $\Phi 5/16'' \times 19 \times 1.5\text{mm}$
9 pieces



Spring Washer $\Phi 5/16''$
9 pieces



Hex Key 60*25*4mm
1 piece

Tool(s) recommended for assembly: Screwdriver



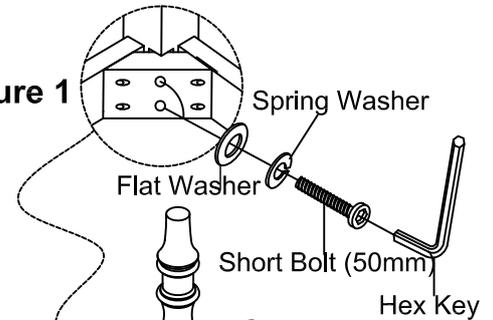
IMPORTANT

- Do not tighten up all the screws until each part is properly assembled.
- You should keep Hex Key in a safe place as you may need to tighten up the bolts in the future.
- Use a soft cloth between these parts and the floor.
- 2 people recommended to make assembly process easier.

STEP 1

Attach both front legs (C) to Seat Frame (B) using Flat Washer, Spring Washer and Short Bolts (50mm) in 4 locations. Insert hardware a few threads and leave loose until Step 5 to prevent damage to wood. (See Figure 1)

Figure 1



STEP 2

Lay the Backrest (A) flat on a soft cloth. Due to the design of the cushion, angle the assembled frame (B) when inserting into the Backrest (A) for proper fitment. DO NOT INSTALL HARDWARE YET. (See Figure 2)

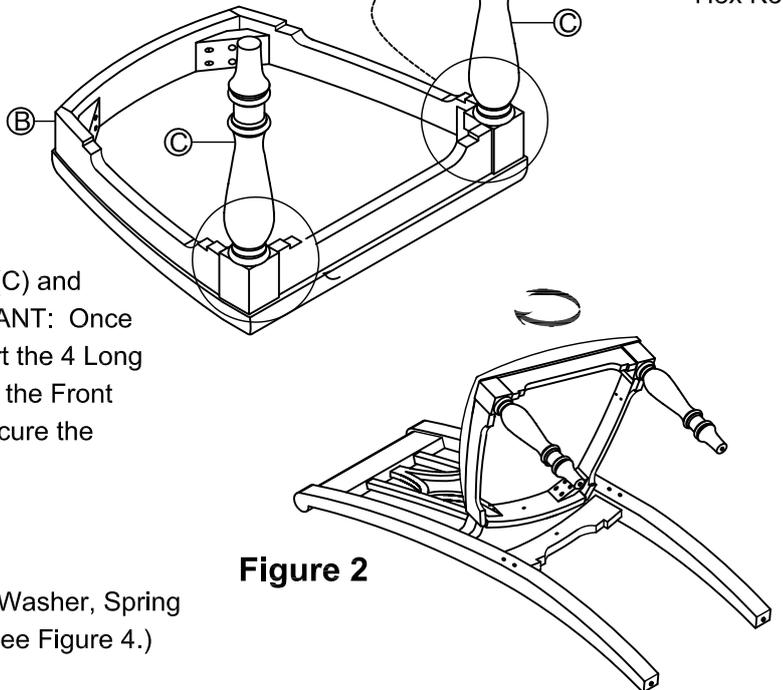


Figure 2

STEP 3

Insert both Side Facing Stretchers (D) to the Front Leg (C) and Backrest (A). Insert the Middle Stretcher (E). IMPORTANT: Once all pieces are fitted together in the proper location, Insert the 4 Long Screws (30mm) to secure the Side Facing Stretchers to the Front and Rear Legs. Insert the 2 Short Screws (25mm) to secure the Middle Stretcher. Secure the 6 screws. (See Figure 3.)

STEP 4

Secure the Backrest (A) and Seat Frame (B) using Flat Washer, Spring Washer and Long Bolt (76mm) in all 4 side locations. (See Figure 4.)

STEP 5

Secure the Backrest (A) and Seat Frame (B) using Flat Washer, Spring Washer and Short Bolt (50mm) in the middle location. (See Figure 5.)

After all pieces are fitted together, fully tighten all Short and Long Bolts to achieve proper stability.

Figure 4

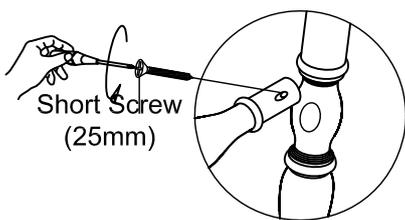
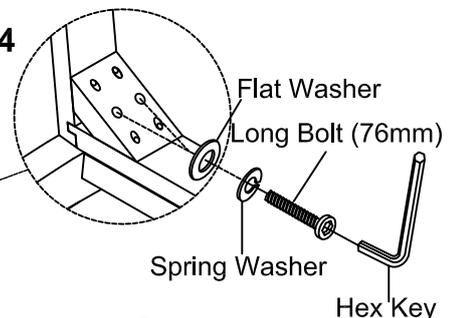


Figure 3

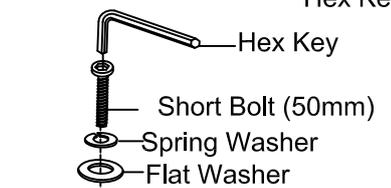
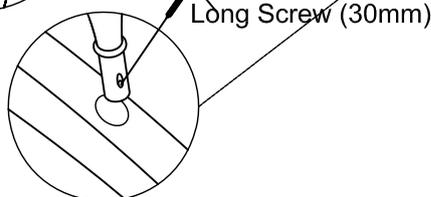


Figure 5