



Technical Data Sheet

3M™ Glass Cloth Tape 361





Last Revision Date: May, 2022

English

Regulatory Info/SDS

Product Description

3M™Glass Cloth Tape 361 is coated with a silicone adhesive for many applications requiring high temperature resistance, high adhesion and a very strong, abrasion- resistant backing.

Product Features

- Can be certified to meet FAR 25.853 (a) Appendix F Part I (a) (1) (ii), flame resistant specification.
- Can withstand intermittent temperatures up to 550°F (288°C) or higher, depending upon the type and duration of the
- Continuous exposure to temperatures above 450°F (232°C) will gradually degrade the adhesive causing loss of tape adhesion and darken the glass cloth backing.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

| Attribute Name | Test Method | Value | |
|----------------------|-------------|-------------------|--|
| Color | | White | |
| Adhesive Type | | Silicone | |
| Backing | | Glass Cloth | |
| Backing Thickness | ASTM D3652 | 0.13 mm (5 mil) | |
| Total Tape Thickness | ASTM D3652 | 0.16 mm (6.4 mil) | |

Typical Performance Characteristics

| Attribute Name | Test Method | Temperature | Value |
|------------------------|-------------|---------------|----------------------------------|
| 180° Peel Adhesion | ASTM D3330 | 22 °C (72 °F) | 4.2 N/cm (38 oz/in) ¹ |
| Elongation at Break | ASTM D3759 | | 9 % |
| Tensile Strength | ASTM D3759 | | 255.7 N/cm (146 lb/in) |
| Long Term Temperature | | | 232 °C (450 °F) ² |
| Resistance | | | 232 C (430 T) |
| Minimum Long Term | | | -54 °C (-65 °F) ² |
| Temperature Resistance | | | -54 C (-05 1) - |

^{1 12} in/min (300 mm/min)

Handling/Application Information

Application Examples

- High temperature applications requiring high tensile strength, good holding power and abrasion resistance.
- Permanent sealing of high temperature ducts or chambers.
 As a back up strip for submerged arc welding.
- Applications requiring heat treatment followed by clean removal of the tape with little or no stain.

² Long Term (day, weeks)

Industry Specifications

Can be certified to meet FAR 25.853 (a) Appendix F Part I (a) (1) (ii)

Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton. To obtain best performance, use this product within 24 months from date of manufacture.

Available Sizes

| Attribute Name | Value |
|----------------------|--|
| Standard Roll Length | 55 m (60 yd) |
| Standard Width | 13, 19, 25, 38, 50, 75 mm (1/2, 3/4, 1, 11/2, 2, 3 in) |

Automotive Disclaimer

Select Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M Industrial Adhesives and Tapes Division 3M Center, Building 225-3S-06 St. Paul, MN 55144-1000 800-362-3550

©3M 2022 (5/22)