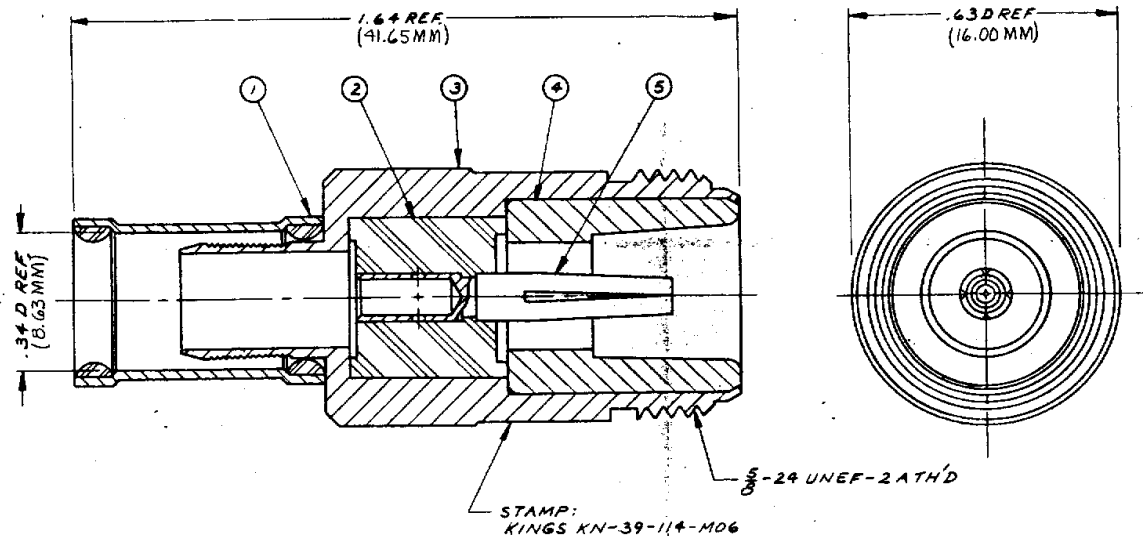


DASH NO.	M CODE	MADE FROM
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NOTES:

1. FOR USE WITH RAYCHEM 5012H 3012 #1TTBA2000AB CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-5402.
3. FOR CABLE TRIMMING USE KTJ-187 & KTD-225.
4. FOR CRIMPING USE DIE SIZE 127.

5. ITEMS ①, ③ & ④ TO HAVE A TR-5 FINISH.

6. MARK PACKAGE: KINGS KN-39-114-M06
XXXX (DATE CODE).

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES FRACTIONS & 2 PLACE DECIMALS $\pm .010$
- 3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
- T, I, R CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICRONS RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

MAX. WEIGHT
40 GRAMS

(SHEET 1 OF 2)

KN-39-114-M06

S-D

REVISIONS	
NO.	CHANGES
0	ER 22231 GL 8 JAN 83
1	CN 20043E CNC 23 MAY 87
2	CN 3104A C H.Z.B. 8 AUG 89

SCALE	4:1
APPROX SURFACE AREA	
USED ON	
REF	BOEING
N JACK	
DRAWN	KOR
DATE	1 MAY 81
APPD	VLS
DATE	5 MAY 81
 ELECTRONICS CO., INC. NEW YORK, NEW YORK 10004	
KN-39-114-M06	

(SHEET 1 OF 2) S-D