


Product Information for Scotchcast Insulating and Sealing Compounds

	Product Number	Description	Gel Time @ 73° (23°C)	Energize Time	Used in these 3M Kits	Maximum Operating Temperature	Color
	Scotchcast 4 Electrical Insulating Resin	PERMANENT rigid, hard material insulating up to 8 kV jacketing up to 69 kV epoxy	16 mins.	45 min.*	82-A series 82-B1 85-14CP 90-B1	194°F (90°C) continuous 266°F (130°C) overload 482°F (250°C) intermittent	Black

*At 73°F (23°C) and cooler temperatures, resin will cure slower. Do not energize until resin has cooled and solidified.