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# **Technical Data Sheet**

3M<sup>™</sup> Specialty High Temperature Purple Masking Tape 501+





**English** 

# **Product Description**

3M<sup>™</sup> Specialty High Temperature Purple Masking Tape 501+ is a purple colored crepe paper masking tape for critical paint masking applications in the automotive, specialty vehicle, and industrial markets where excellent holding and high temperature performance are required.

# **Product Features**

- Purple colored specialty high temperature masking tape used for critical paint masking applications.
  High-temperature adhesive quickly sticks with confidence to most surfaces including metal, rubber, glass, and plastic while removing cleanly in one piece.

- Extra strong high-temperature purple crepe-paper backing conforms to irregular surfaces and resists bleed through from most industrial paint systems.
   Temperature resistant up to 300°F (149°C) for 30 minutes.

· Provides sharp paint lines.

Backing provides excellent conformability.

## **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# **Typical Physical Properties**

Attribute Name	Test Method	Value
Color		Purple
Adhesive Type		Rubber
Backing		Heat resistant smooth crepe paper
Total Tape Thickness	ASTM D3652	0.185 mm (7.3 mil)

## **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	4 N/cm (37 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		11 %
Tensile Strength	ASTM D3759		54.3 N/cm (31 lb/in)
Short Term Temperature		140 °C (200 °E) 2	
Resistance			149 °C (300 °F) <sup>2</sup>

<sup>1 12</sup> in/min (300 mm/min)

## Storage and Shelf Life

Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton. To obtain best performance, use within 18 months from date of manufacture.

<sup>&</sup>lt;sup>2</sup> Short Term (minutes, hour)

#### **Available Sizes**

Attribute Name	Value
Standard Roll Length	55 m (60 yd) <sup>1</sup>

<sup>&</sup>lt;sup>1</sup> Available in metric widths (eg, 24 mm corresponds to 1 inch).

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#### **ISO Statement**

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