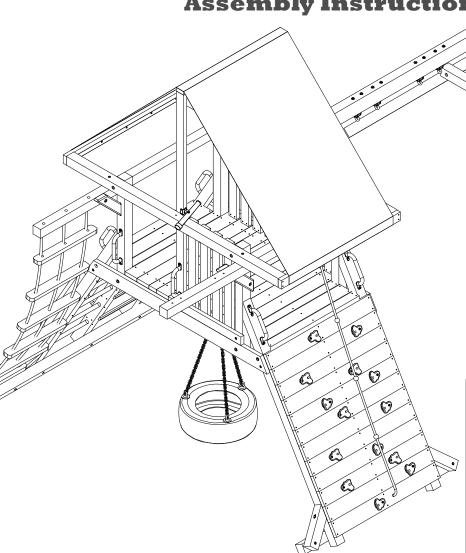
Child Life Playsets





REQUIRED TOOLS:

(2) 3/4" Sockets and Ratchets 3/4" Wrench 11/16" Wrench 1/2" Socket and Wrench

9/16" Socket and Wrench 5/16" Allen Wrench

Drill with Phillips Driver Bit

3/8" Drill Bit 1/8" Drill Bit

Hammer

Tape Measure

Utility Knife

2 ft level

Carpenters Square

6' to 8' Step Ladder

RECOMMENDED TOOLS:

Impact Driver

(2) Saw Horses

4) Bar Clamps or C-Clamps

PG-MA-0034

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INTRODUCTION

Welcome to our family of ready-to-build backyard play equipment. CHILDLIFE playsets are designed with ease of assembly in mind and we provide these step-by-step installation instructions.

After reading the information below, locate your structure site and carefully unpack parts. As you unpack your playset, keep the parts identification sheet handy and become familiar with each part before beginning assembly. Remember that a little extra time spent familiarizing yourself with the parts and instructions before you begin will help you avoid mistakes and save you time later.

Choosing A Location For Your Playset

When selecting your structure site, always keep the child's safety in mind. Here are some recommendations to help you create a safe play area.

A. The playset should be located on level ground. The stationary components such as ladders and slides are **REQUIRED** to be a minimum of six feet from any structure or obstruction such as a fence, garage, house, tree or overhanging branches, electrical wires or clotheslines. Any swinging equipment is also **REQUIRED** to be a minimum distance twice the height of the swing beam away from these obstructions or structures as well. We also recommend that you do not install your playset near a lake, river, swimming pool or other water hazard.

B. The U.S. Consumer Product Safety Commission (CPSC) recommends that you install and maintain a resilient surface under your play equipment. The CPSC's Consumer Information Sheet for Playground Surfacing Materials at the end of this manual. A resilient surface, should be installed after the equipment has been completely assembled according to these instructions. The equipment must rest on solid ground. Please note that this product has a maximum fall height of 8'.

Do not install home playground equipment indoors, or over concrete, asphalt, packed earth, grass, carpet or any other hard surface. A fall onto a hard surface can result in serious or fatal injury.

Responsible on-site adult supervision is one of the most important contributions to children's safety that you can make. CHILDLIFE strongly recommends on-site adult supervision of children of all ages. Safe swinging and climbing skills need to be taught to children, just like any other physical activity.

The weight limit for any single user on CHILDLIFE play equipment is 200 pounds. Limit the number of users to one on each swing. The tower portion of the play system will accommodate four (4) additional users.

When the time comes to disassemble and dispose of the play equipment, do so in such a way that no hazards will exist at the time the equipment is discarded.

Maintaining Your Playset

Here are some maintenance tips required to insure safe enjoyment of your equipment for years to come.

- A. At the beginning of each usage season and every two weeks during, check: nuts and bolts and tighten as needed, swing seats, chains, ladders, slides, rope and wood components for signs of deterioration and replace if necessary.
- B. On a yearly basis, we recommend that you coat your playset with a sealant or preservative. You may also want to spot sand any areas prior to sealing. Be sure that the sealant you select is non-toxic and child safe.
- C. Do not use line trimmers or "weed eaters" around your play equipment. The line will remove both stain and wood from uprights and base pieces. Any damage resulting from this type of abuse is not covered under our limited warranty.
- D. Remove plastic swing seats and take indoors or do not use when the temperature drops below 0° F.

If you have any questions about your playset, or are in need of replacement parts, call 1-800-GO-SWING.

Please keep these instructions for future reference.

SAFETY INSTRUCTIONS

Teach Children:

- Not to walk close to, in front of, behind, or between moving items.
- Not to twist the swing ropes, or loop them over the top support bar, since this may reduce the strength of the rope.
- · Not to swing empty swing seats.
- Not to swing sideways into the path of adjacent swings.
- Not to use the equipment in a manner other than that for which it is intended.
- Not to get off the equipment while it is in motion.
- · Not to jump off the tower.
- Not to climb or swing when they are wet or when the equipment is wet.
- To sit in the center of the swings with their full weight on the seats.
- To hold on to swings and climbers with both hands.

- Not to stand in the swing seats.
- Not to ride or leave bicycles or other toys in the swing area.
- Not to use hammers, saws, nails, or wrenches on the equipment.
- Not to swing so high that chains become slack, or above the height of the swing support.
- · Not to jump on a slide.
- Not to climb on top of the swing support.
- Not to attach to the playground equipment any item that is not specifically designed for use with the equipment, such as (but not limited to) jump ropes, clotheslines, pet leashes, cables, and chains. These may become strangulation hazards.
- To slide feet first, never head first.
- To watch for other children while swinging or playing near the equipment.

In Addition, Adults Must:

- Limit climbing and swinging heights to each child's ability.
- Verify that suspended climbing ropes are secured at both ends.
- Verify that suspended climbing ropes cannot be looped back on themselves.
- Dress children appropriately for play. Use well-fitting shoes that do not have slippery soles.
- Avoid ponchos, scarves, hoods, loose-fitting clothing, neckties, and any clothing with a drawstring. Serious injury could result should any part of the children's clothing become entangled in the equipment.
- Do not allow children to play wearing helmets.
- Remember that children are inventive. When they
 develop games that are unsafe, be alert and change
 the rules.

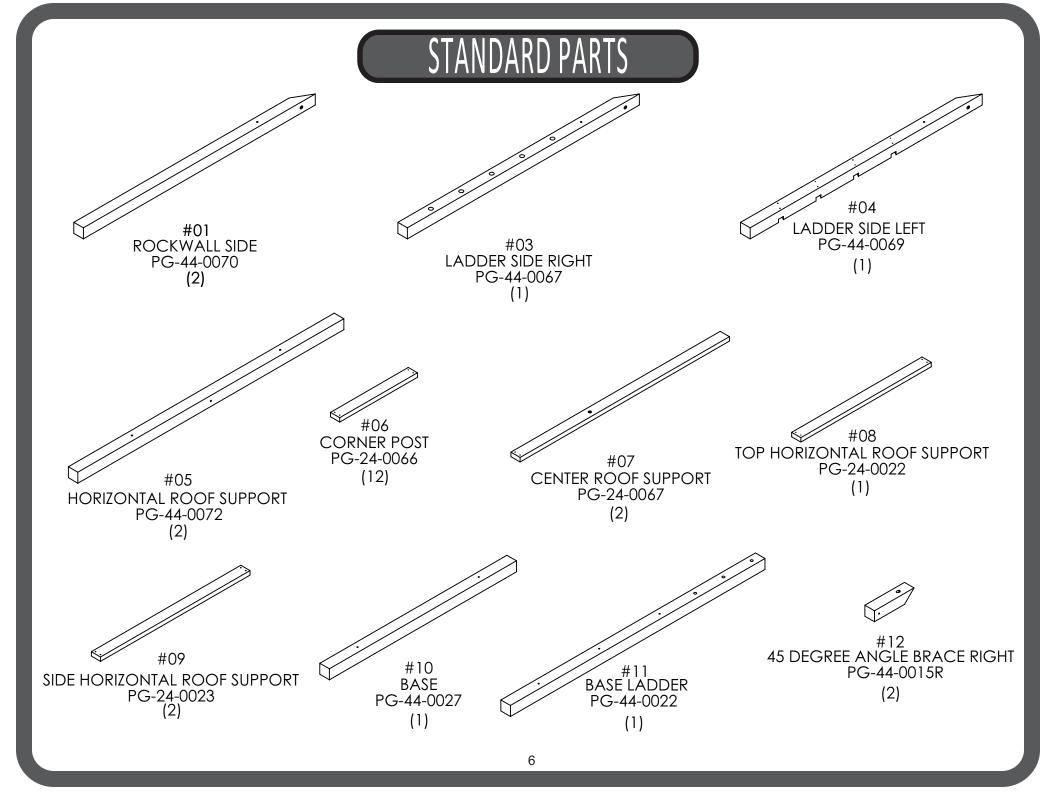
PARTS LIST

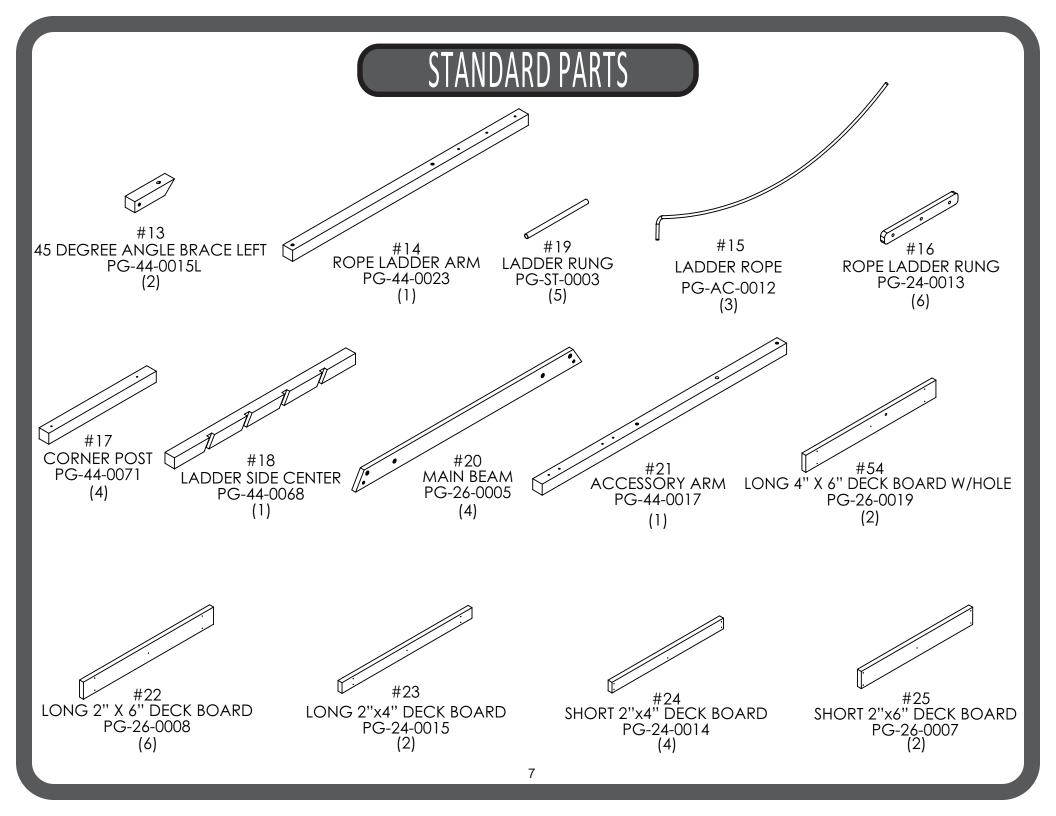
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PG-44-0070	84" ROCK WALL SIDE	2
3	PG-44-0067	84" LADDER SIDE (RIGHT)	1
4	PG-44-0069	84" LADDER SIDE LEFT	1
5	PG-44-0072	94" HORIZONTAL ROOF SUPPORT	2
6	PG-24-0066	34 1/4" CORNER POST	12
7	PG-24-0067	80 1/4" CENTER ROOF SUPPORT	2
8 9	PG-24-0022 PG-24-0023	46 1/4" TOP HORIZONTAL ROOF SUPPORT 52 7/8" SIDE HORIZONTAL ROOF SUPPORT	1 2
10	PG-44-0027	66 1/4" BASE	1
11	PG-44-0022	90" BASE LADDER	1
12	PG-44-0015R		2
13	PG-44-0015L	14" 45 DEGREE ANGLE BRACE LEFT	2
14	PG-44-0023	83 3/8" ROPE LADDER ARM	1
15	PG-AC-0012	LADDER ROPE	3
16	PG-24-0013	24" ROPE LADDER RUNG	6
17	PG-44-0071	41 3/8" CORNER POST	4
18	PG-44-0068	66" LADDER SIDE CENTER	1
19	PG-ST-0003	21 3/8" LADDER RUNG	5
20	PG-26-0005	73 7/8" MAIN BEAM	4
21	PG-44-0017	86 7/8" ACCESSORY ARM	
22	PG-26-0008	46" LONG 2"X6" DECK BOARD	6
23	PG-24-0015	46" LONG 2"x4" DECK BOARD	2
24	PG-24-0014	39 3/8" SHORT 2"x4" DECK BOARD	4
25	PG-26-0007	39 3/8" SHORT 2"x6" DECK BOARD	2
26	PG-24-0021	56 3/4" DECK FRAME	l
27	PG-24-0017	70" DECK BACKBOARD	
28	PG-24-0024	30" DECK FRAME HALF	
29	PG-24-0065	63 7/8" CLIMBING WALL BACKBOARD	
30	PG-AC-0002	SMALL HANDLE	6
31	PG-AC-0015	LONG HANDLE	3
32	PG-AC-0005	SHIPS WHEEL	I
33 34	PG-AC-0004 PG-HW-S002	TELESCOPE #8 X 1.25" ROUND HEAD SCREW	1 18
		CLIMBING ROPE	1
35 36	PG-AC-0006 PG-HW-M010	LADDER BRACKET	2
37	PG-26-0004	20" STEP	4
38	PG-AC-0013	VINYL ROOF	1
39	PG-HW-S004	#8X2" FLAT HEAD WOOD SCREW	198
40	PG-HW-W003	5/16" FLAT WASHER	48
41	PG-HW-L005	5/16 x 4" Hex Lag Screw	8
42	PG-HW-L006	5/16" x 5" LAG SCREW	21
43	PG-HW-S010	#8X4" FLAT HEAD WOOD SCREW	16
44	PG-HW-L004	5/16" x 3" LAG SCREW	5
45	PG-HW-W004	3/8" FLAT WASHER	74
46	PG-HW-B006	3/8"-16 X 6" HEX BOLT	12
		1	

4

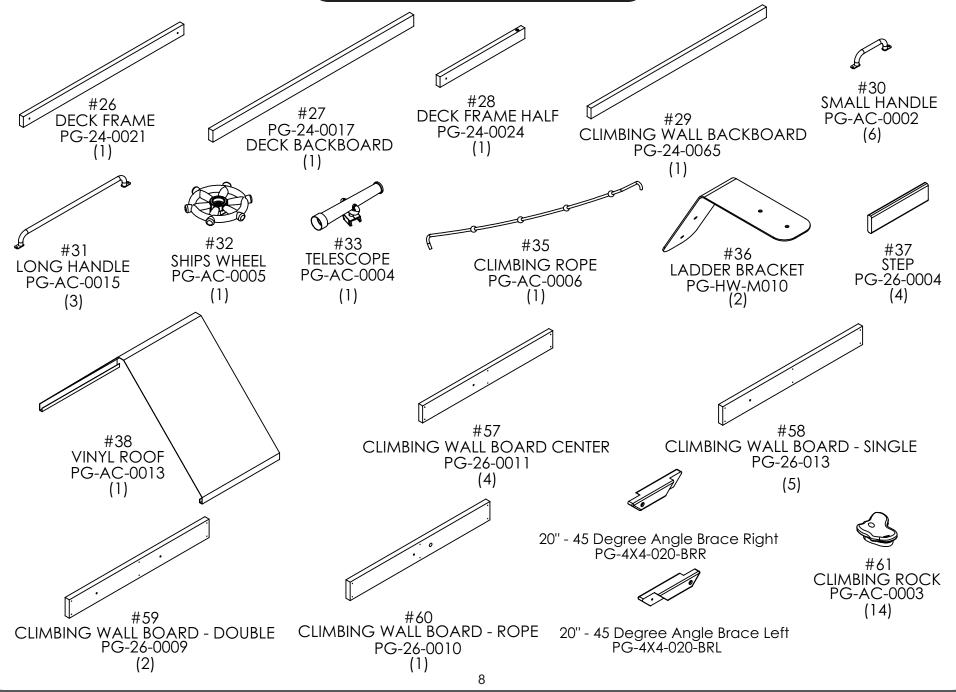
PARTS LIST

ITEM		PANTO LIST	
NO.	PART NUMBER	DESCRIPTION	QTY.
47	PG-HW-N001	3/8" NYLON LOCKNUT	36
48	PG-HW-N003	3/8"-16 ACORN NUT	15
50	PG-HW-B001	3/8"-16 x 6.5" HEX BOLT	20
51	PG-HW-S007	#8 X 1 Round Head Screw	8
52	PG-HW-L003	5/16" X 2.5" LAG SCREW	12
53	PG-HW-W002	1/4" FLAT WASHER	1
54	PG-26-0019	LONG DECK BOARD WITH HOLE	2
55	PG-HW-W001	#10 FLAT WASHER	42
56	PG-HW-S001	#10 X 1" ROUND HEAD SCREW	28
57	PG-26-0011	46" CLIMBING WALL BOARD CENTER	4
58	PG-26-013	46" CLIMBING WALL BOARD SINGLE	5
59	PG-26-0009	46" CLIMBING WALL BOARD DOUBLE	2
60	PG-26-0010	46" CLIMBING WALL BOARD ROPE	1
61	PG-AC-0003	CLIMBING ROCK	14
62	PG-HW-N002	3/8"-16 X 1/2" T-NUT	14
63	PG-HW-B010	3/8-16 x 2" Socket Head Screw	14
64	PG-HW-S006	#10 X 2" Self Tapping Screw	10
65	PG-46-0001	116 1/2" 3 POSITION HEAD BEAM	1 1
66	PG-46-0005 PG-HW-M003	104" 2 POSITION HEAD BEAM ANGLE BRACKET	2
67	PG-44-0073	112" A-FRAME LEG	2
68	PG-44-0005	65" A-FRAME CROSSBRACE	1
69	PG-44-0008	U-JOINT CENTER SPACE BLOCK	1
70	PG-44-0007	U-JOINT OUTSIDE	2
70 71	PG-HW-M002	DUCTILE SWING HANGER	8
72	PG-HW-M004	TRIANGLE SWING BEAM PLATE	1
73	PG-HW-N005	1/2"-13 ACORN NUT	2
74	PG-HW-W005	1/2" FLAT WASHER	6
75 75	PG-HW-B004	1/2"-13 x 10" HEX BOLT	1
76	PG-HW-N004	1/2" NYLON LOCKNUT	2
77	PG-HW-B005	1/2"-13 x 11.5" HEX BOLT	1
78	PG-HW-B003	3/8"-16 x 9" HEX BOLT	1
79		5/16"-16 X 2.5" CARRIAGE BOLT	2
	PG-HW-B007	·	
80	PG-HW-M009	CHAINS / EYE BOLTS / SWIVEL	1
81 82	PG-HW-N006	5/16" STANDARD NUT	2 2 2
83	PG-HW-W006 PG-HW-N007	5/16" LOCK WASHER 5/16"-16 ACORN NUT	2
84	PG-HW-S009	#8 X 2.5" WOOD SCREW	12
85	PG-HW-W007	3/8" STANDARD WASHER	1
86	PG-AC-0017	TIRE	i
87	PG-HW-B009	3/8" -16 X 4.5" HEX BOLT	4 1
88	PG-AC-0010	TRAPEZE SET]
89	PG-AC-0008 PG-AC-0009	BELT SWING-GREEN BELT SWING-YELLOW	1 2
90	PG-AC-0007	CHILDLIFE NAME PLATE	1
91	PG-HW-M008	SPRING CLIP	9 1
92	PG-HW-M014	TIRE SWING SWIVEL	ĺ
93	PG-4X4-020-BRL	20"-45° ANGLE BRACKET (LEFT)	1
94	PG-4X4-020-BRR	₅ 20''-45° ANGLE BRACKET (RIGHT)	l I

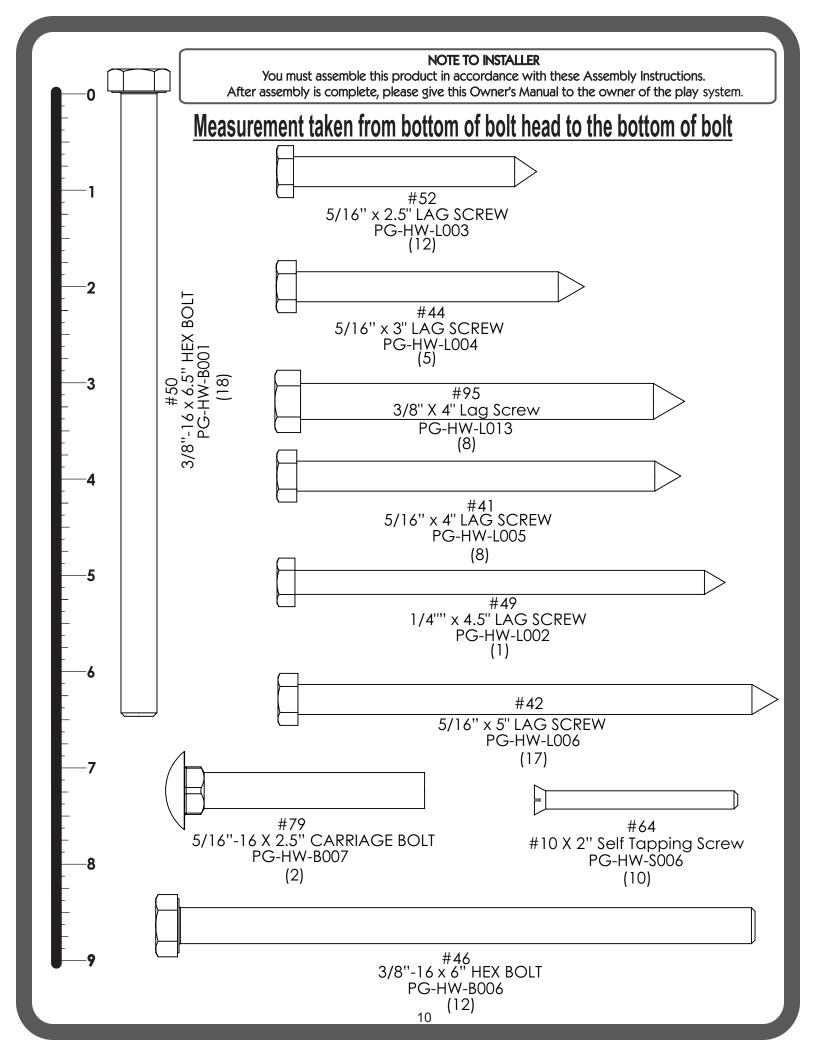


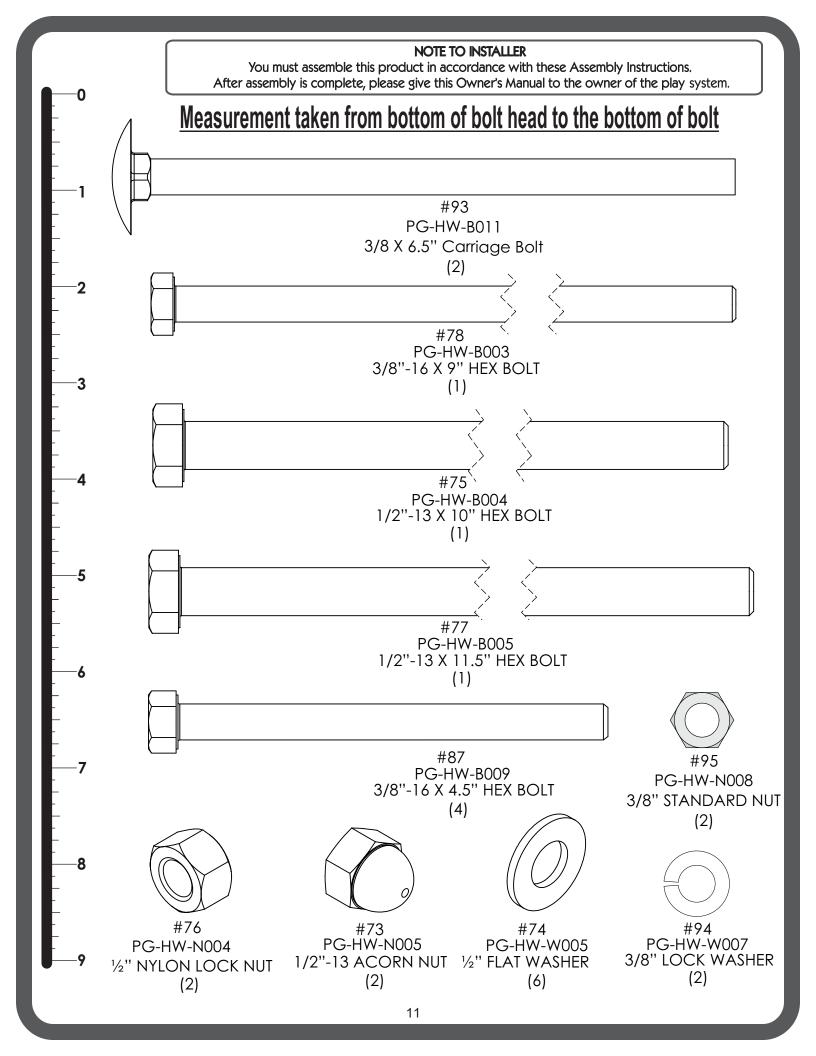


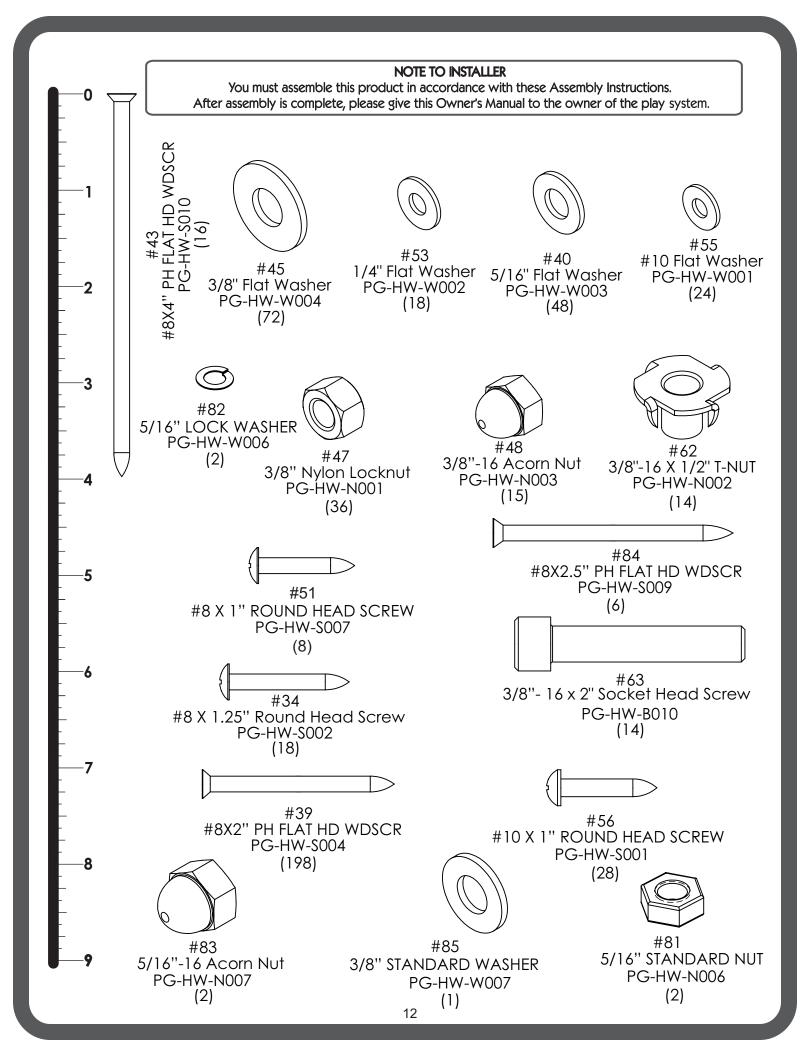
STANDARD PARTS



STANDARD PARTS #65 104" 2 POSITION **HEADBEAM** PG-46-0005 (1) #68 #65 #67 65" A-FRAME CROSSBRACE 16 1/2" 3 POSITION HEAD BEAM 118" A-FRAME LEG PG-44-0005 PG-46-0001 PG-44-0073 (1) (1) (2)#71 #66 #72 #70 **DUCTILE SWING HANGER ANGLE BRACKET** U-JOINT OUTSIIDE U-JOINT CENTER SPACE BLOCK TRIANGLE SWING BEAM PLATE PG-HW-M003 PG-HW-M002 PG-HW-M004 PG-44-0007 PG-44-0008 (8)(2)(1) (1) (2)#90 NAME PLATE PG-AC-0011 (1) #91 SPRING CLIP PG-HW-M008 (9) #89 #88 #86 Belt swing green w/chain TRAPEZE SET TIRE #92 #80 PG-AC-0008 (1) PG-AC-0010 PG-AC-0017 TIRE SWING SWIVEL **CHAINS / EYE BOLTS** Belt swing Yellow w/chain (1) (1) PG-HW-M014 PG-HW-M009 PG-AC-0009 (1) (1) (2)







PARTS NEEDED

- #04 84" LADDER SIDE LEFT (1)
- #18 64" LADDER SIDE CENTER (1)
- #37 WOOD LADDER THREAD (4)

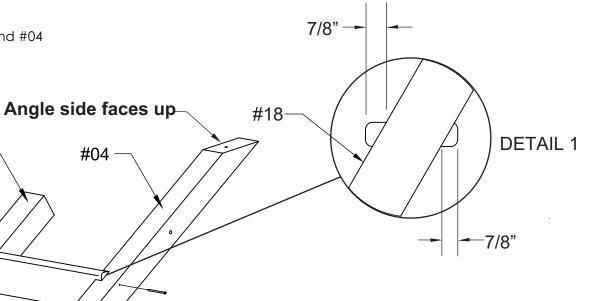
HARDWARE NEEDED

#43 #8x4" FLAT HEAD WOOD SCREW (16)

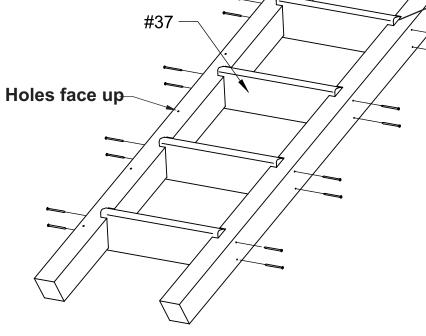
1. Attach Ladder Threads #37 to Ladder Side #18 and #04 Using Wood Screws #43.

#43

2. There should be 7/8" overhang on both sides of item #18 and item #04. See Detail 1.



LADDER ASSEMBLY



#18

#04

PARTS NEEDED

#03	84" LADDER SIDE LEFT	(1)
#12	45 DEGREE ANGLE BRACE (RIGHT)	(1)
		1 . (

#13 45 DEGREE ANGLE BRACE (LEFT) (1)

#19 21 3/8" LADDER RUNG (5)

HARDWARE NEEDED

#40	5/16" FLAT WASHER	(7)
#41	5/16" X 4" LAG SCRFW	(2)

#42 5/16" X 5" LAG SCREW (5)

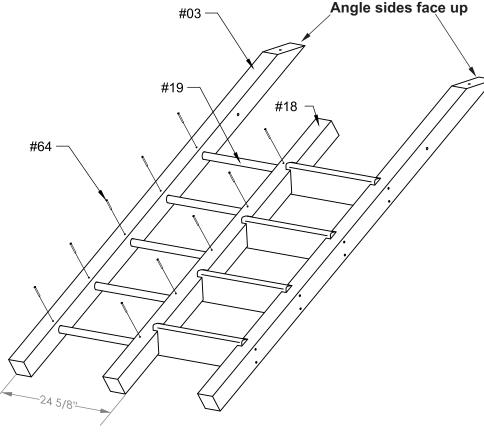
#64 #10 X 2" SELF TAPPING SCREW (10)

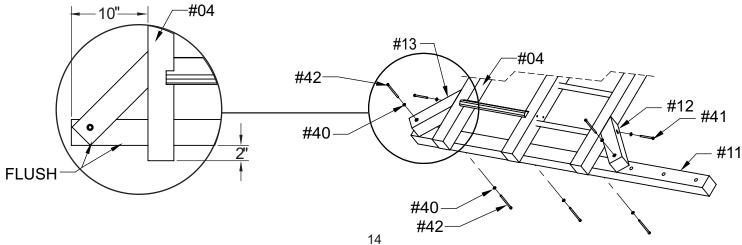
- 1. Slide Ladder Rungs #19 into Ladder center #18 and Ladder Side #03 onto rungs #19 as shown.
- 2. Secure Ladder Rungs #19 with Self Tapping Screws #64 as shown. The ladder should have a width of 24 5/8" as shown.

FLIP STEP 2 ASSEMBLY OVER AND CONTINUE WITH STEP 3.

- 3. Attach item #11 to the backside of ladder assembly approximatley 2" from bottom of items #01, #04, and #18. using hardware items #40 and #44. Left end of item #11 should extend 10" past item #04.
- 4. Attach items #12 and #13 to items #03 and #04 with angled surface flat against items #04 and #03. Attach items #11, #12, and #13 using hardware items #40 and #44.

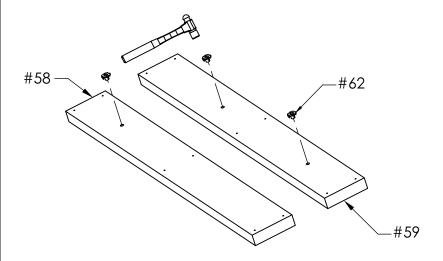
PIPE RUNG ASSEMBLY





ROCK WALL BOARD HARDWARE INSTALLATION

PARTS NEEDED #57 CLIMBING WALL BOARD (CENTER) #58 CLIMBING WALL BOARD (SINGLE) (5)CLIMBING WALL BOARD (DOUBLE) (2)#59 CLIMBING WALL BOARD (ROPE) #60 (1)HARDWARE NEEDED #62 3/8"-16 X 1/2" T-NUT (14)



1. Place all Climbing Wall Boards items #57, #58, #59, and #60 on a flat surface and install hardware items #63 into pre-drilled holes as shown. Use a hammer or rubber mallet to gently tap hardware into place as needed.

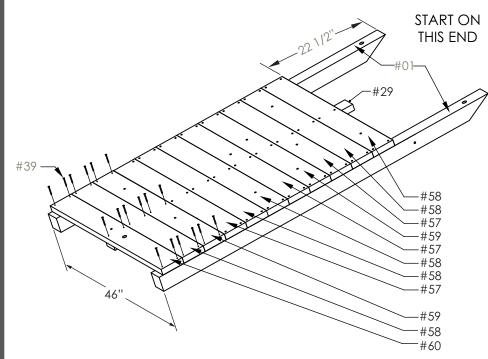
ROCK WALL ASSEMBLY

PARTS	NEEDED
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#01	LADDER SIDE	(2)
#29	CLIMBING WALL BACKBOARD	(1)
#57	CLIMBING WALL BOARD (CENTER)	(4)
#58	CLIMBING WALL BOARD (SINGLE)	(5)
#59	CLIMBING WALL BOARD (DOUBLE)	(2)
#60	CLIMBING WALL BOARD (ROPE)	(1)

HARDWARE NEEDED

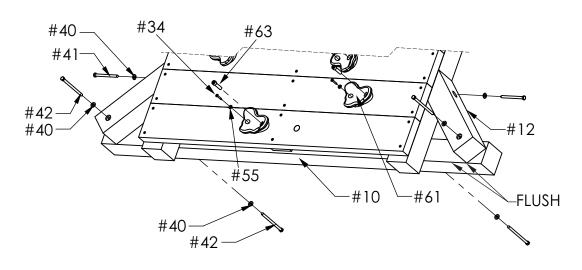
#39 #8 X 2" FLAT HEAD WOOD SCREW (66)



- 1. Lay items #01 as shown, measuring 46" from outside face to outside face.
- 2. Measure 22 1/2" down from angled edge of items #01, arrange items, #57, #58, #59, and #60 in order shown. Be sure that T-NUT #62 is facing down when arranging Climbing Wall Boards.

(MAKE SURE ASSEMBLY IS SQUARE)

3. Attach items #29, #57, #58, #59, and #60 using hardware item #39. (MAKE SURE ITEM #29 IS FLUSH WITH BOTTOM OF ITEM #60, AND CENTERED ON PRE-DRILLED HOLES IN ITEMS #57, #58, #59, AND #60)



ROCK WALL BASE ASSEMBLY

PARTS NEEDED

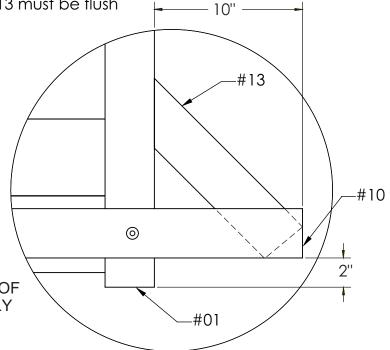
#10	BASE	(1)
#12	ANGLE BRACE (RIGHT)	(1)
#13	ANGLE BRACE (LEFT)	(1)
#61	CLIMBING ROCK	(14)

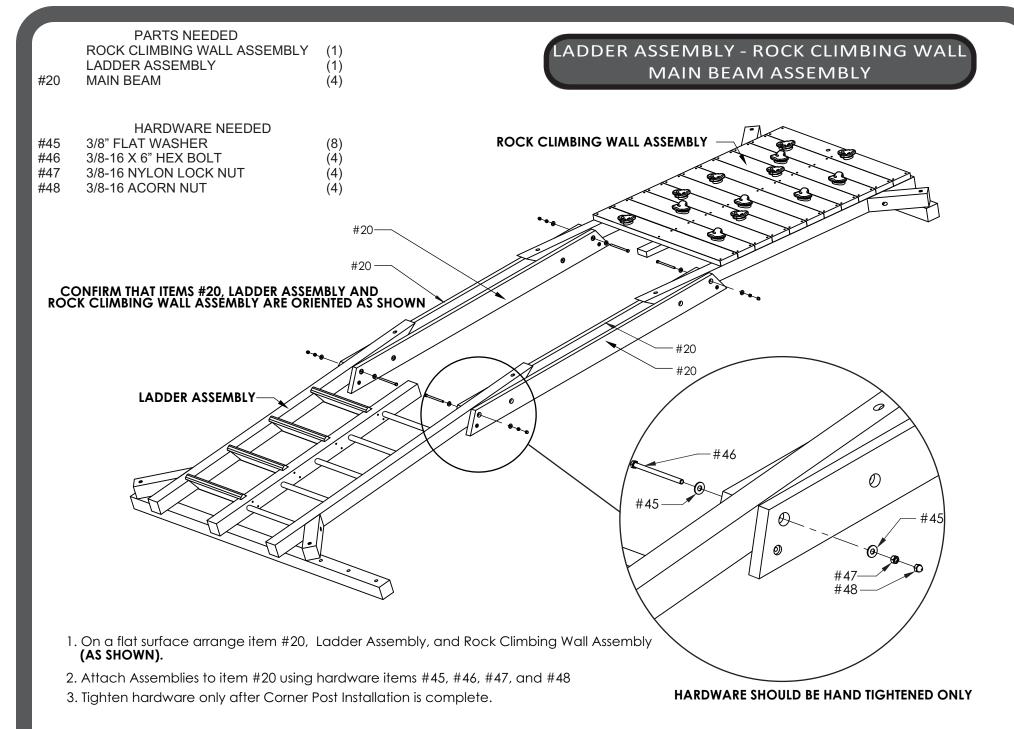
- 1. Turn Rock Wall Assembly face down and install item #10
- 2. Placing item #10, 2" up from bottom of items #01 AND #03 as shown in DETAIL VIEW.
- 3. Item #10 should extend out past the outside face of items #01 and #03 approximately 10". Attach item #10 to items #01 and #03 with hardware items #40 and #41.
- 4. Position items #12 and #13 as shown bottom edge of items #12 and #13 must be flush with bottom face of item #10.
- 5. Attach items #12 and #13 with hardware items #40, #41, and #42.
- 6. Attach items #61 using hardware #34, #55 and #63.

#34	#8X1.25 ROUND HEAD SCREW	(14)	
#40	5/16" FLAT WASHER	(6)	
#41	5/16 X 4" LAG SCREW	(2)	
#42	5/16 X 5" LAG SCREW	(4)	
#55	#10 FLAT WASHER	` '	(14)
400	#2/0 4C V 0" COCKET LIEAD CODEW	(4.4)	` /

#63 #3/8-16 X 2" SOCKET HEAD SCREW (14)

VIEW FROM BACKSIDE OF ROCK WALL ASSEMBLY

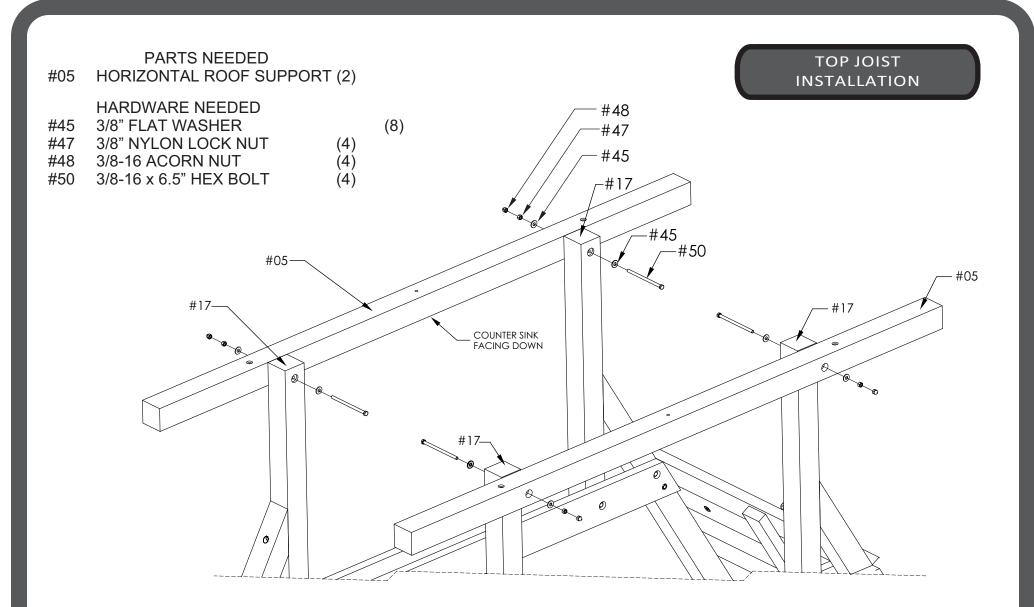




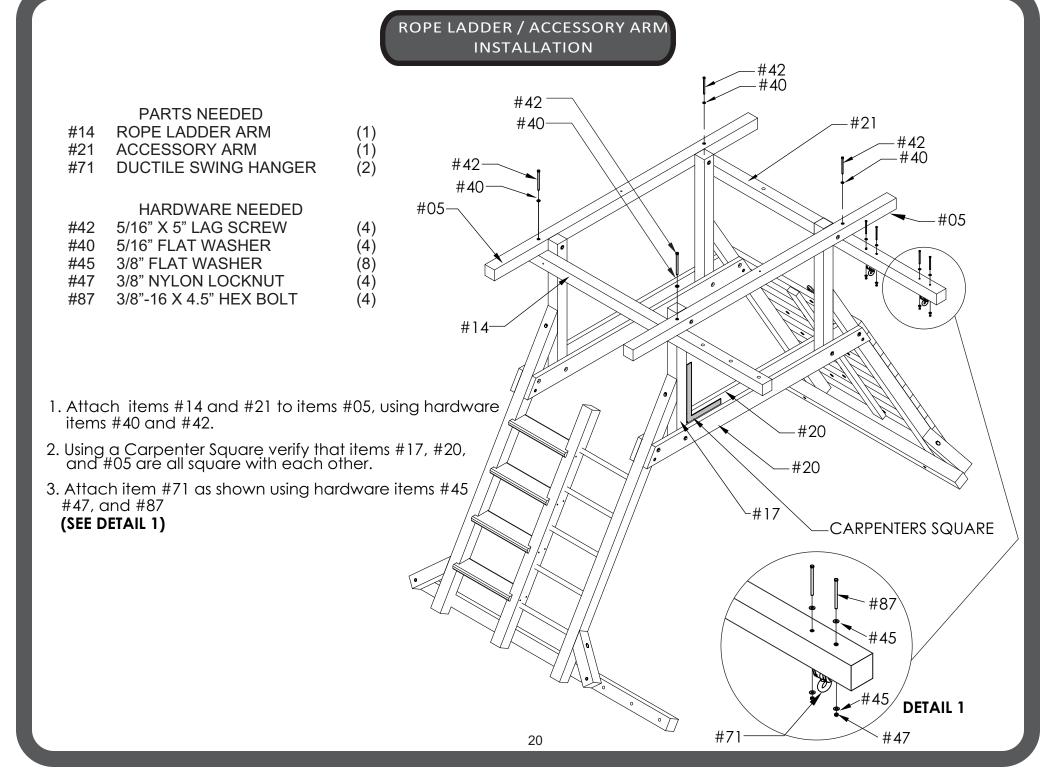
PARTS NEEDED #17 CORNER POST HARDWARE NEEDED #40 5/16" FLAT WASHER #45 3/8" FLAT WASHER #46 3/8-16 X 6" HEX BOLT #47 3/8" NYLON LOCKNUT #48 3/8-16 ACORN NUT #41 5/16" X 4" LAG SCREW #52 5/16" X 2.5" LAG SCREW	(4) (12) (8) (4) (4) (4) (4) (4) (4) (8)	 TWO OR MORE PEOPLE WILL BE REQUIRED TO COMPLETE THIS STEP. GATHER ALL PARTS AND HARDWARE REQUIRED FOR THIS STEP BEFORE PICKING UP ASSEMBLY.
		3. TIGHTEN ALL HARDWARE AT THIS TIME.
 Have one person pick up on the Ladder Assembly outside face of Ladder Legs are flush with the ang item #20 (SEE DETAIL 1) 	r pieces so the gled face of	COUNTER SINK ON INSIDE ROCK CLIMBING WALL ASSEMBLY
Place items #17 with countersunk holes facing one attach to items #20. NOTE: USE A CARPENTERS SQUARE TO ENSURE CORNARE SQUARE WITH ITEMS #20		#20
3. Secure the Ladder Assembly by attaching items #04 to items items #20, and #17. Using hardware it #45, #46, #47, #48, and #41. There should be miningaps between items #17, #03, and #04. As shown in (SEE DETAIL 2)	03 and ems #40, nal or no	
4. Repeat steps 1 through 3 for the Rock Climbing Wo	all Assembly.	#20 DETAIL 2
#04	4-	CARPENTERS SQUARE
#20 DETAIL 1 #20		#41 #46 #45 #47 #47 #48

-LADDER ASSEMBLY

#52---



1. Attach item #05 to items #17 using hardware items #45, #47, #48 and #50 making sure the countersunk holes in bottom of items #05 are facing down.



PARTS NEEDED

#93 20"-45° ANGLE BRACKET (RIGHT) (1) (1)

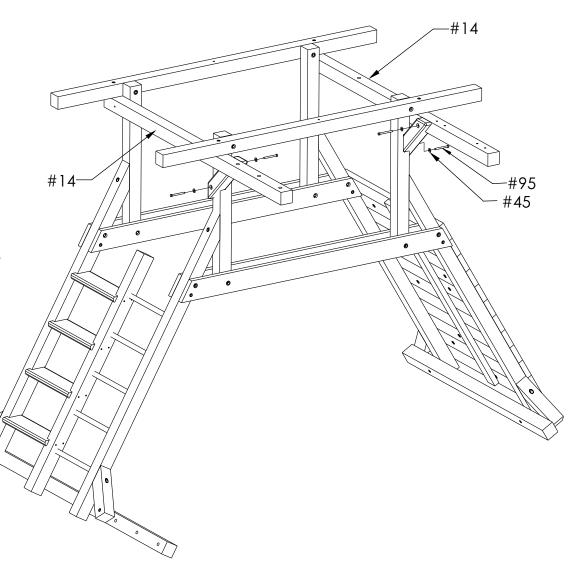
#94 20"-45° ANGLE BRACKET (LEFT)

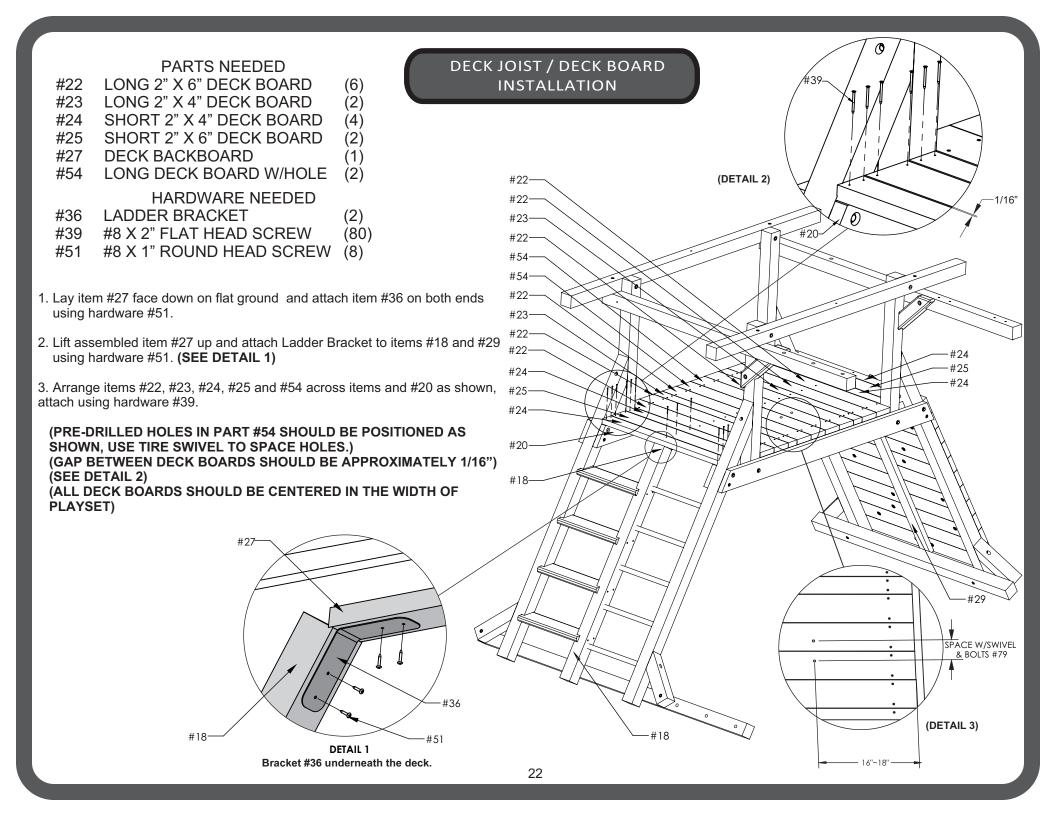
HARDWARE NEEDED

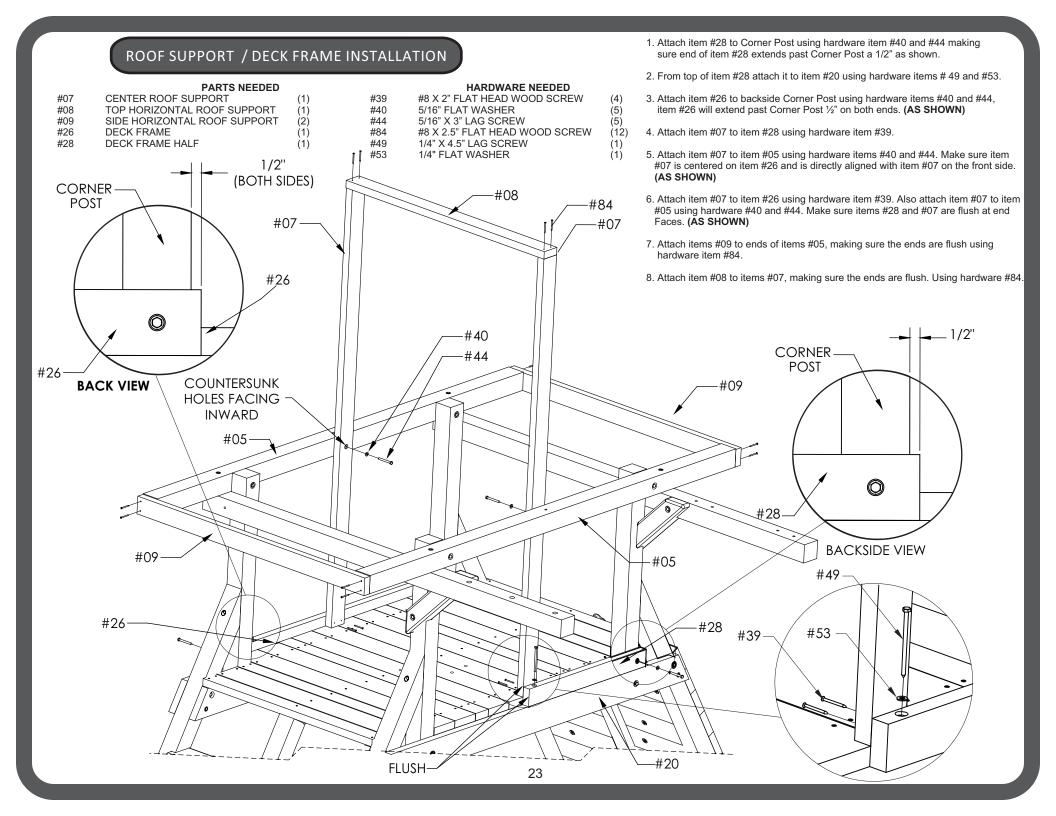
#95 3/8 X 4" LAG SCREW (8) (8)

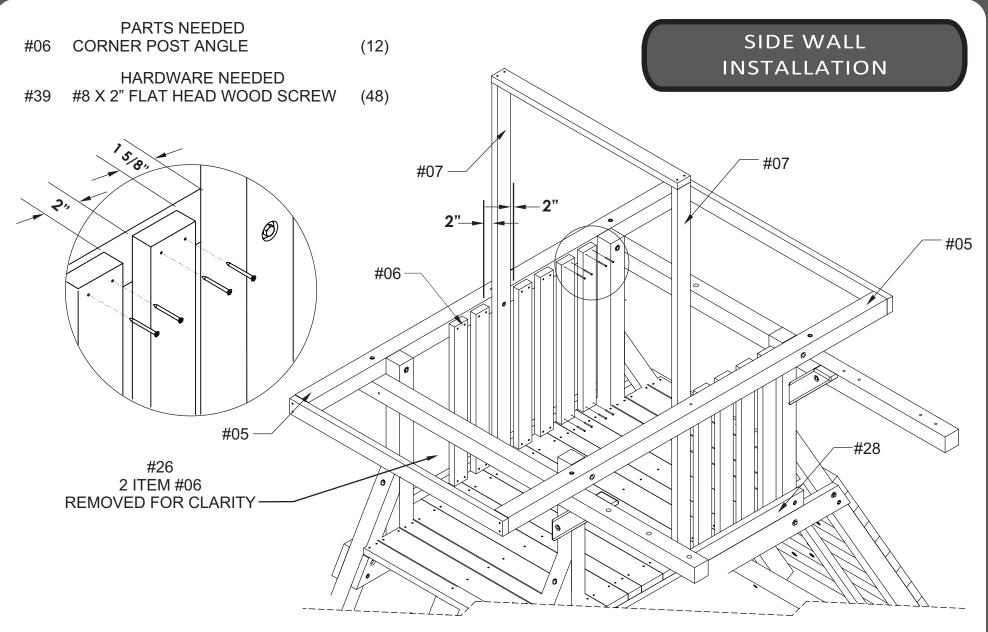
#45 3/8" FLAT WASHER

1. Attach #93 Angle Brace Left & #94 Angle Brace Right to items #14 as shown.

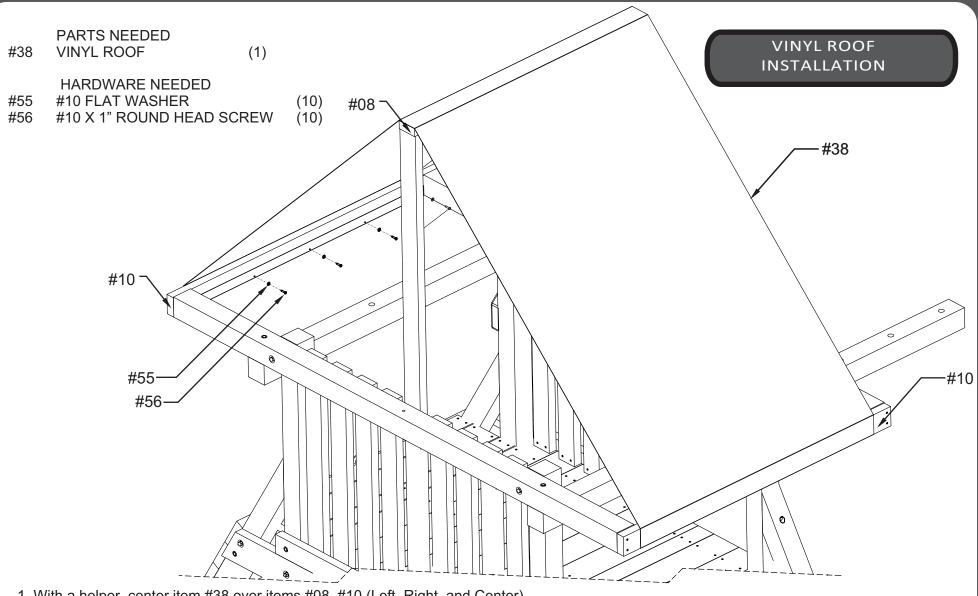




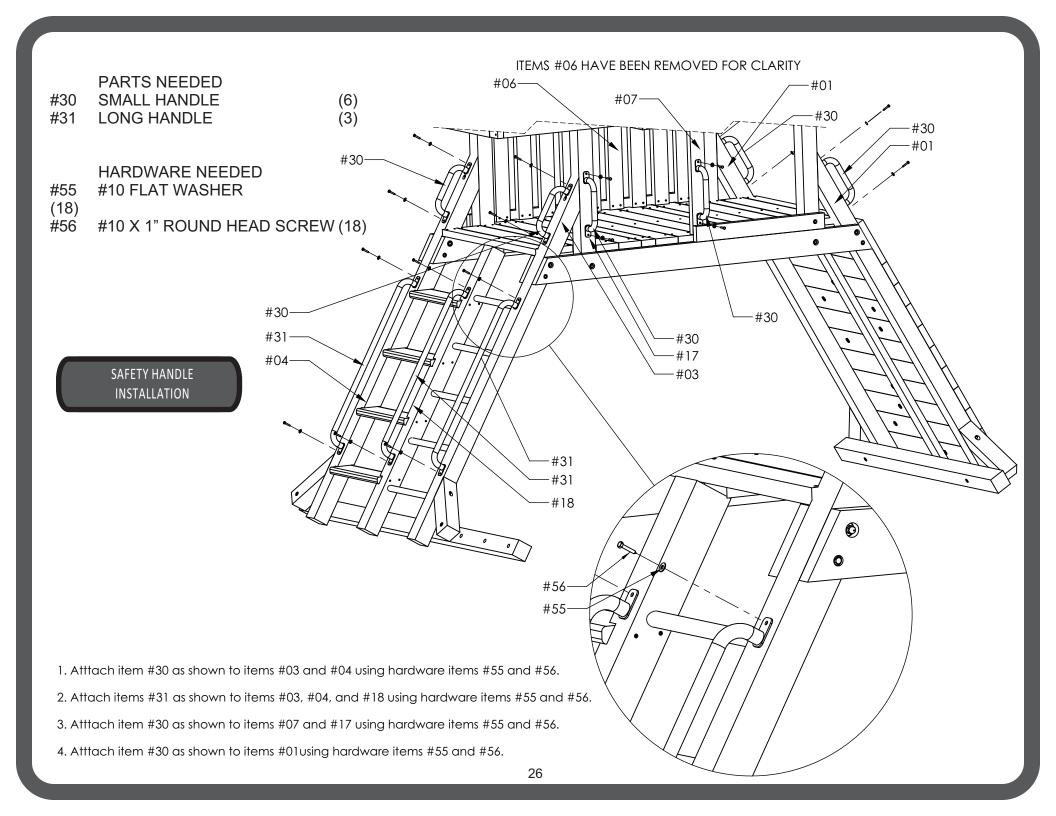


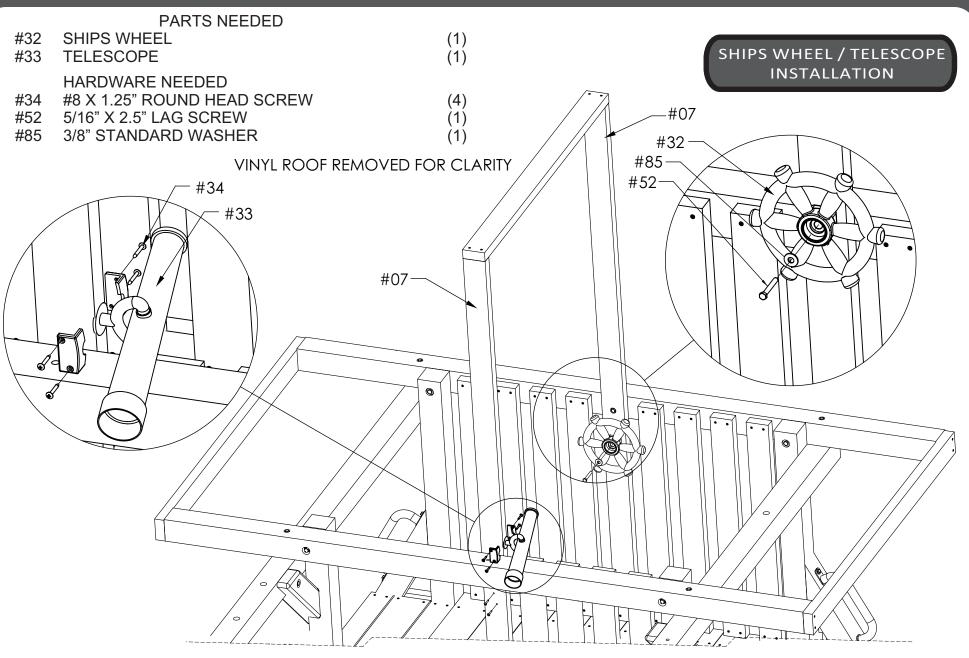


- 1. Starting at item #07 in the back of playset space items #06 approximately 2" apart from each side of item #07. (AS SHOWN)
- 2. Attach to items #26 and #05 using hardware item #39.
- 3. Repeat step 1 to attach item #06 to front side of playset item #28 and #05. (AS SHOWN)

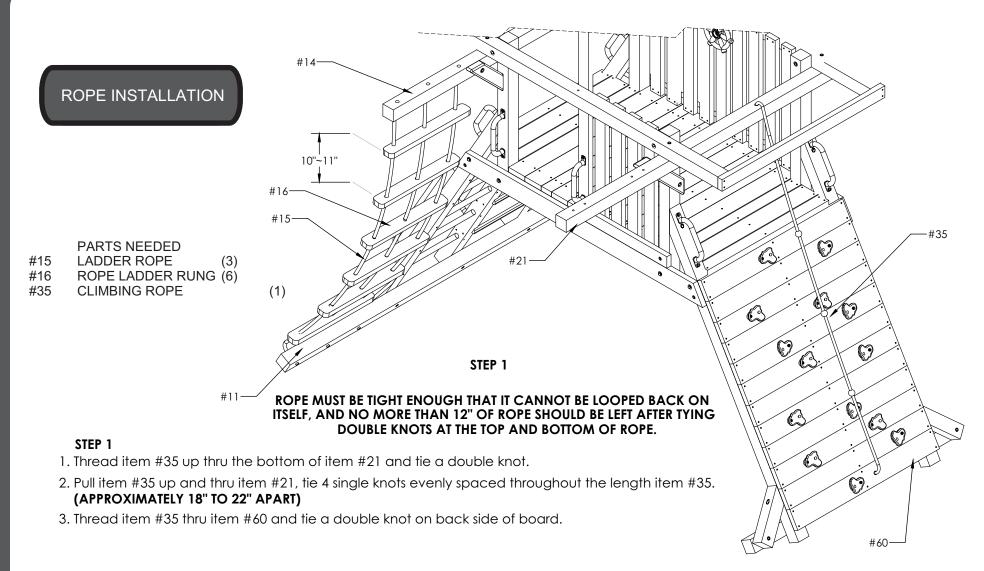


- 1. With a helper, center item #38 over items #08, #10 (Left, Right, and Center).
- 2. Wrap item #38 over right side item #10 and attach using hardware items #56 and #55, They should be evenly spaced 5 places from side to side.
- 3. With item #55 assembled on item #56 lightly tap item #56 through item #38 and into item #10.
- 4. Finish tightening with a screwdriver.
- 5. Pull item #38 tight and repeat steps 2, 3, and 4 for left side of #38. 25





- Attach item #32 as shown using hardware items #85 and #52.
 (DO NOT OVER TIGHTEN LAG SCREW SHIPS WHEEL SHOULD TURN FREELY)
- 2. Attach item #33 to item #07 as shown using hardware item #34.



STEP 2

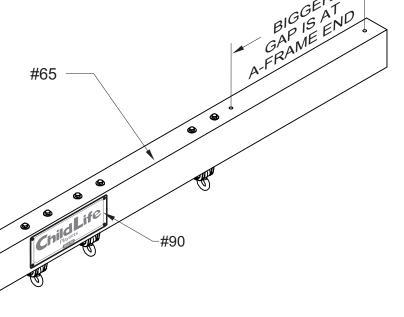
- 4. Thread items #15 up thru the bottom of item #14 and tie a double knot.
- 5. Slide one item #16 up on items #15 with approximately 10"~11" between bottom of item #14 and item #16, tie a single knot on each rope, directly below item #16.
- 6. Repeat step 5 for the remaing 5 items #16. There should be10"~11" between each item #16.
- 7. Thread items #15 thru item #11 and pull items #35 tight. Tie a double knot on the back side of item #11.

S W I N G - H A N G E R - A S S E M B L Y

#50

1. With the Head Beam #65 lying on the ground attach Ductile Swing Hangers #71, using Hex Bolt #50, Flat Washer #45, and Hex Nut #47 as shown.

2. Center and attach Name Plate #90 to head beam with hardware provided.



#71 #45 #47

PARTS NEEDED

116 1/2" 3 POSITION HEAD BEAM (1) 5 OR

#65 OR 14" 2 POSITION HEAD BEAM (1)

#71 DUCTILE SWING HANGER (6)

#90 NAME PLATE (1)

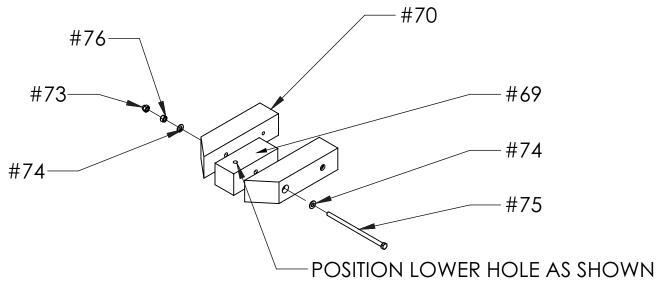
HARDWARE NEEDED

#45 3/8" FLAT WASHER (24)

#47 3/8" NYLON LOCKNUT (12)

#50 3/8"-16 X 6.5" HEX BOLT (12)

U-SHAPEDBRACKET-ASSEMBLY



PARTS NEEDED

#66	ANGLE BRACKET	
#67	118" A-FRAME LEG	
#69	U-JOINT CENTER SPACE BLOCK	
#70	U-JOINT OUTSIDE	

HARDWARE NEEDED

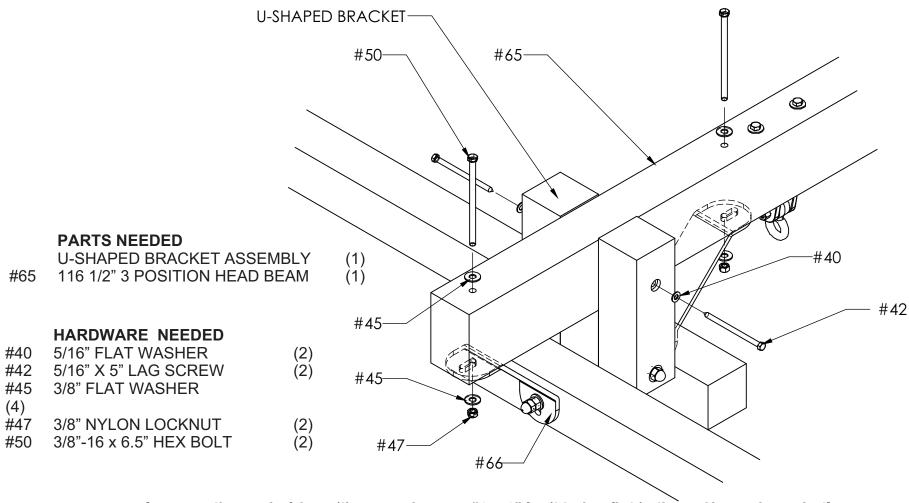
#73	1/2"-13 ACORN NUT	(2)
#74	½" FLAT WASHER	(4)
#75	1/2"-13 X 10" HEX BOLT	(1)
#76	1/2"-13 NYLON LOCKNUT	(1)
#77	1/2"-13 X 11.5" HEX BOLT	(1)

- 1. Arrange U-Shaped Bracket using item #70, and #69 as shown.
- 2. Using hardware items #73, #74, #75, and #76 assemble U-Shaped Bracket.
- 3. Lay items #67 on flat surface as shown.
- 4. Arrange U shaped Bracket Assembly and items #67 as shown.
- 5. Bolt item #66, U Shaped Bracket Assembly, and Items #67 together as shown. Using hardware items #73, #74, #76, and #77.

(2) #67 U -SHAPED BRACKET ASSEMBLY (2) (1) (1) #74 #74 #77 #76 #77 #76 #66

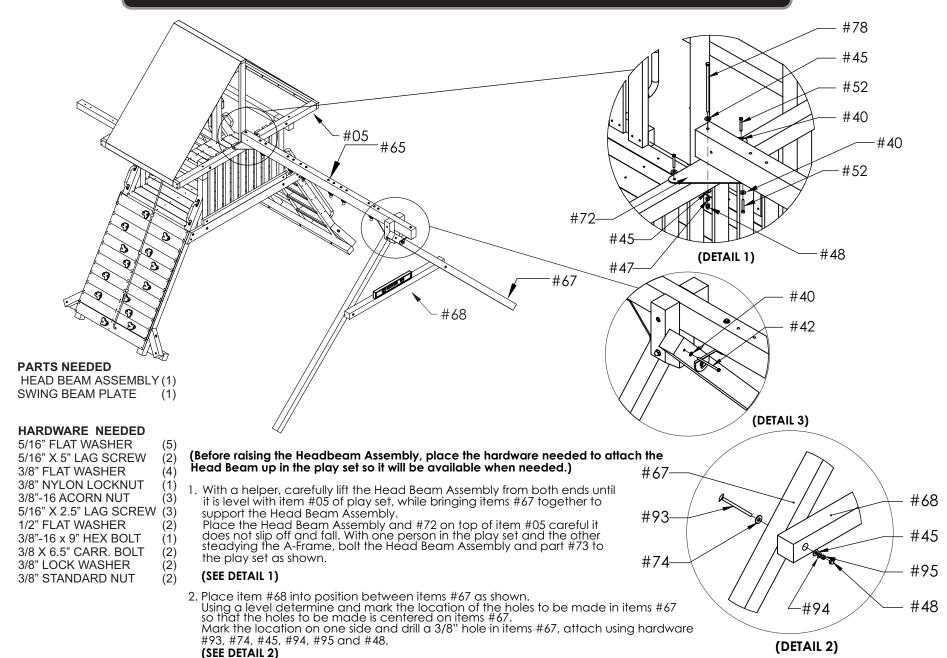
DO NOT TIGHTEN HARDWARE AT THIS TIME

HEADBEAMTO-A-FRAME-ASSEMBLY



- (Prop up the end of 3 Position Head Beam #65, 6" for it to lay flat in the U-Shaped Bracket)
- 1. Place item #65 into the U-Shaped Bracket and line up item #66 to the two single holes in the end of item #65 and attach using hardware items #45, #47, and #50
- 2. When item #65 is sitting flat in the U-Shaped Bracket, attach with hardware items #40, #42 from each side as shown.

RAISE HEADBEAM & ATTACH TOPLAYSET



3. Once item #65, and item #68 are in place attach items #67 to U-JOINT ASSEMBLY using hardware items #40 and #42 as shown.

(SEE DETAIL 3)

#72

#40

#42

#45

#47

#48

#52

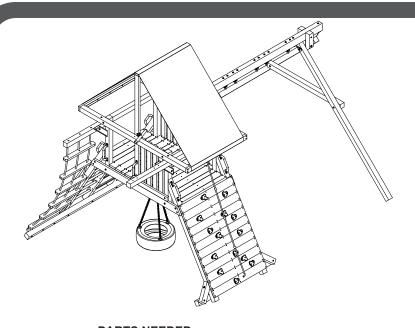
#74

#78

#93

#94

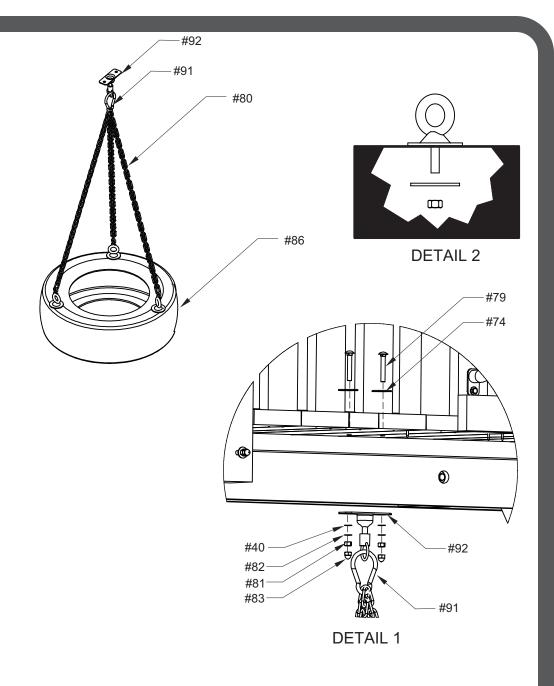
#95



	PARTS NEEDED	
#86	PG-AC-0017 TIRE	(1)

	HARDWARE NEEDED	
#40	5/16" FLAT WASHER	(2)
#74	½" FLAT WASHER	(2)
#79	5/16"-16 X 2.5" CARRIAGE BOLT	(2)
#80	TIRE CHAINS / EYE BOLTS	(1)
#81	5/16" STANDARD NUT	(2)
#82	5/16" LOCK WASHER	(2)
#83	5/16" ACORN NUT	(2)
#91	SPRING CLIP	(1)
#92	TIRE SWING SWIVEL	(1)

- 1. Using the holes drilled earlier in the Deck Boards attach Swivel #92 to bottom of Deck Boards using hardware items #74, #79, #81, #82, and #83 as shown in Detail 1.
- 2. Attach Eye Bolts and Chains to item #86 as shown in Detail 2.
- 3. Attach assembled Tire Swing and Chains to Swivel as shown in Detail 1.



Consumer Information Sheet for Playground Surfacing Materials¹

The U.S. Consumer Product Safety Commission (CPSC) estimates that about 100,000 playground equipment-related injuries resulting from falls to the ground surface are treated annually in the U.S. hospital emergency rooms. Injuries involving this hazard pattern tend to be among the most serious of all playground injuries, and have the potential to be fatal, particularly when the injury is to the head.

The surface under and around playground equipment can be a major factor in determining the injury-causing potential of a fall. It is self evident that a fall onto a shock absorbing surface is less likely to cause a serious injury than a fall onto a hard surface. Playground equipment should never be placed on hard surfaces such as concrete or asphalt and while grass may appear to be acceptable it may quickly turn to hard packed earth in areas of high traffic. Shredded bark mulch, wood chips, fine sand or fine gravel are considered to be acceptable shock absorbing surfaces when installed and maintained at a sufficient depth under and around playground equipment.

The following table lists the maximum height from which a child would not be expected to sustain a life-threatening head injury in a fall onto four different loose-fill surfacing materials if they are installed and

maintained at depths of 6", 9", and 12". However, it should be recognized that all injuries due to falls cannot be prevented no matter what surfacing material is used.

It is recommended that a shock absorbing material should extend a minimum of 6' in all directions from the perimeter of stationary equipment such as climbers and slides. However, because children may deliberately jump from a moving swing, the shock absorbing material should extend in the front and rear of a swing a minimum distance of 2 times the height of the pivot point measured from a point directly beneath the pivot point supporting structure.

This information is intended to assist in comparing the relative shock-absorbing properties of various materials. No particular material is recommended over another. However, each material is only effective when properly maintained. Materials should be checked periodically and replenished to maintain correct depth as determined necessary for your equipment. The choice of a material depends on the type and height of the playground equipment, the availability of the material in your area, and its cost.

FALL HEIGHT IN FEET FROM WHICH A LIFE THREATENING HEAD INJURY WOULD NOT BE EXPECTED

TYPE OF MATERIAL	6" рертн	9" рертн	12" рертн
Double Shredded Bark Mulch	6'	10'	11'
Wood Chips	6'	7'	12'
Fine Sand	5'	5'	9'
Fine Gravel	6'	7'	10'

¹This information has been extracted from the CPSC publications "Playground Surfacing—Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C. 20207. Or call the toll-free hotline: 1-800-638-2772.

Child Life Playsets

ChildLife Limited Lifetime & TwoYear Warranties

Subject to proper installation and normal residential use, Escalade Sports warrants, subject to the limitations stated below, to the original retail purchaser, all chain, seats, swing hangers, hardware, metal braces, ropes and accessories to be free from defects in material and workmanship for a period of two years from date of purchase. Cracks in non -functional plastic components are not considered defects in materials and workmanship if they do not affect the functionality of the playset. Merchandise covered under this limited two-year warranty will, at our option, be repaired or replaced, excluding any freight or labor fees that may be required.

In addition, for the lifetime of the playset, Escalade Sports warrants, to the original retail purchaser, all wooden components against structural failure due to corrosion, wood rot, or insect infestation. Seasonal checks and surface cracks, knotholes and knots, natural characteristics of all wooden play equipment, not resulting in structural failure, are not covered under this warranty.

Timber is a natural material which can absorb and release moisture. Although this product is designed to minimize this effect, in certain circumstances some movement or distortion is unavoidable. During dry hot weather timber may shrink and check - this is a normal process of weathering. After the first year of service it is advisable to apply a non-toxic stain / sealant safe for children's use.

Components covered under this limited lifetime warranty will be replaced free of charge excluding freight and labor fees.

Non-residential use of the playset is prohibited and voids the warranty as the playsets are designed for residential use only.

Escalade Sports reserves the right to examine photographs and/or physical evidence of merchandise claimed to be defective, and to recover said merchandise, prior to disposition of warranty claims. Merchandise returned to our factory for examination or recovery must be shipped freight prepaid, unless a Return Authorization Number is issued.

No warranty is offered on equipment subjected to abuse, negligence, improper installation, vandalism, acts of God, unauthorized alteration or attachment to equipment other than our own, or improper use, service or repair by customer or any third party. Escalade Sports assumes no responsibility for incidental or consequential damages which may arise from the purchase or use of our equipment. Please supervise your children's play activity and maintain your play equipment periodically.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR USE. CHILDLIFE PLAYSETS DOES NOT ASSUME, OR AUTHORIZE ANY PERSON TO ASSUME FOR US, ANY OTHER LIABILITY IN CONNECTION WITH THE SALE OF OUR PRODUCTS.

For warranty service, contact:

Childlife Playsets Escalade Sports P.O. Box 889 Evansville, IN 47706 1-800-GO-SWING

Or E-Mail us at: playgroundcs@escaladesports.com