homestyles[®]

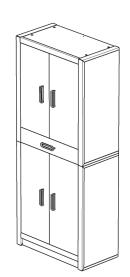
20 05506 0692 Pantry

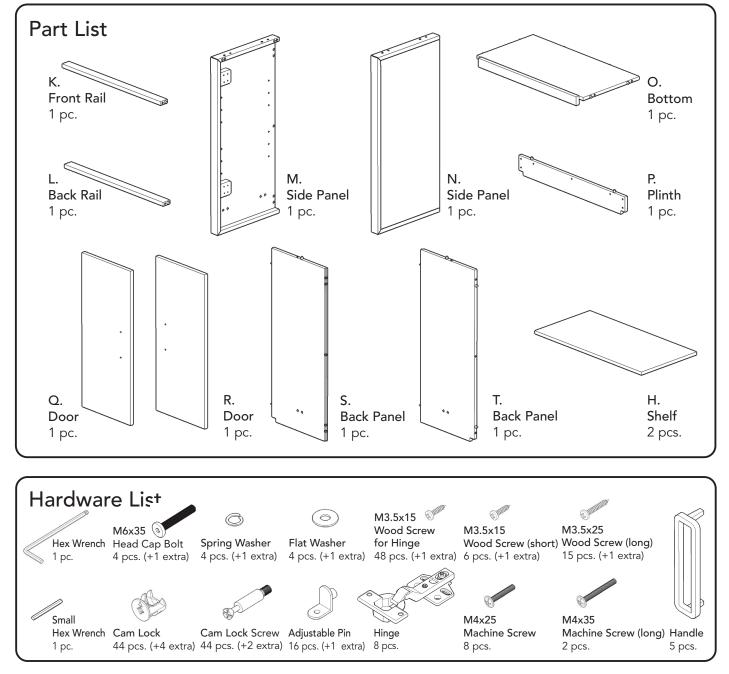
IMPORTANT

Carefully remove all the parts from the carton and place them individually on a soft cloth to prevent scratches or other damage.

Carefully and strictly follow these assembly instructions to ensure a completed product as designed.

Do not use power tools above 8 volts to assemble.





Carton 20 05506 0691 is also needed for assembly.

Tool(s) required for assembly: Phillips screwdriver, Level, Drill (8 volts or less), 3/8" Drill Bit

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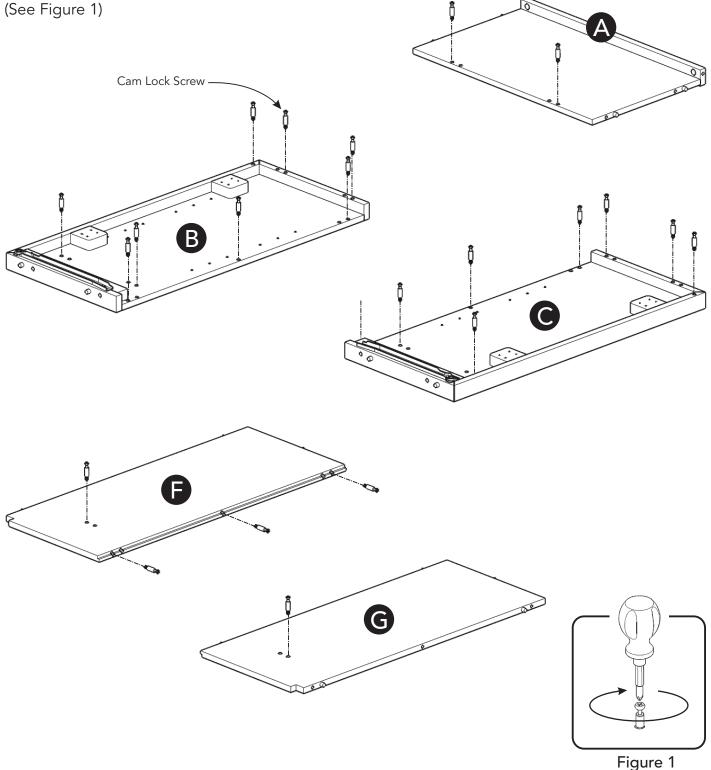
Assembly Instructions 2/13

IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the screws unit each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Hex Wrench as the bolts may need to be tightened in the future.

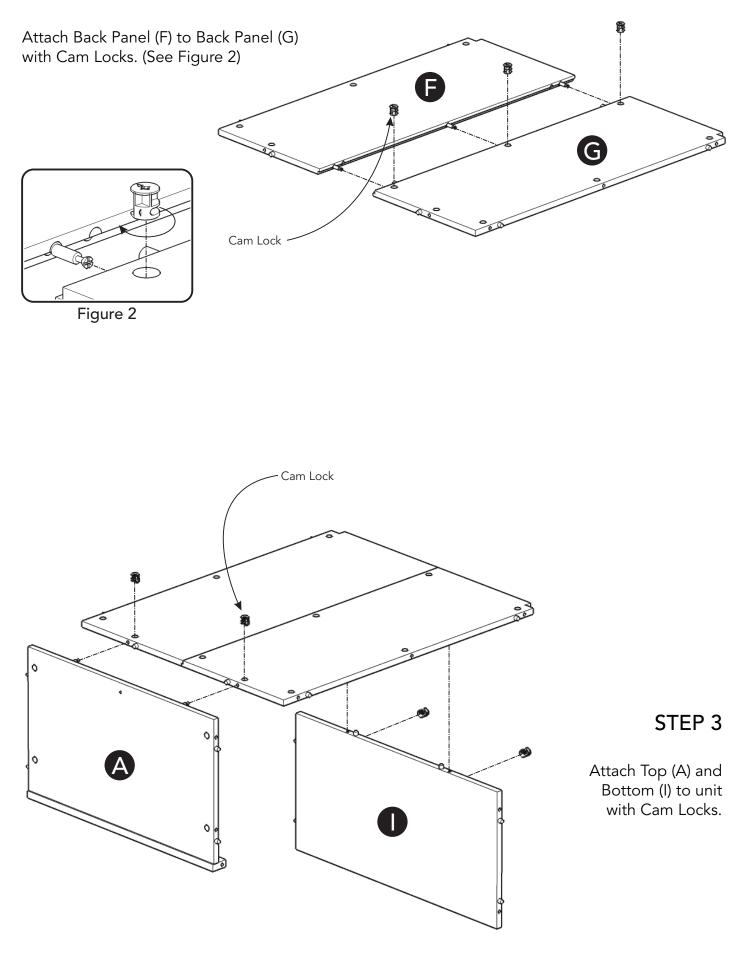
STEP 1

Insert Cam Lock Screws into pre-drilled holes in Top (A), Side Panels (B), (C), and Back Panels (F), (G), then tighten. (See Figure 1)

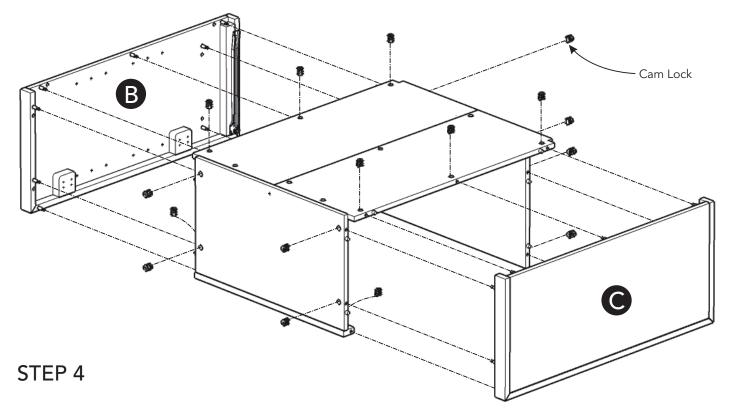


Assembly Instructions 3/13

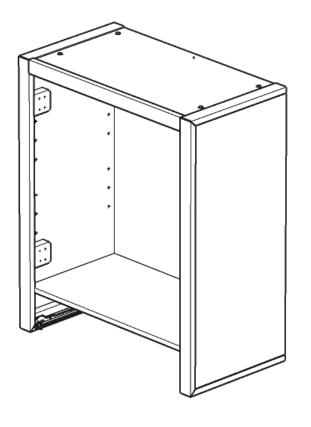
STEP 2



Assembly Instructions 4/13



Attach Side Panels (B) and (C) to unit with Cam Locks.



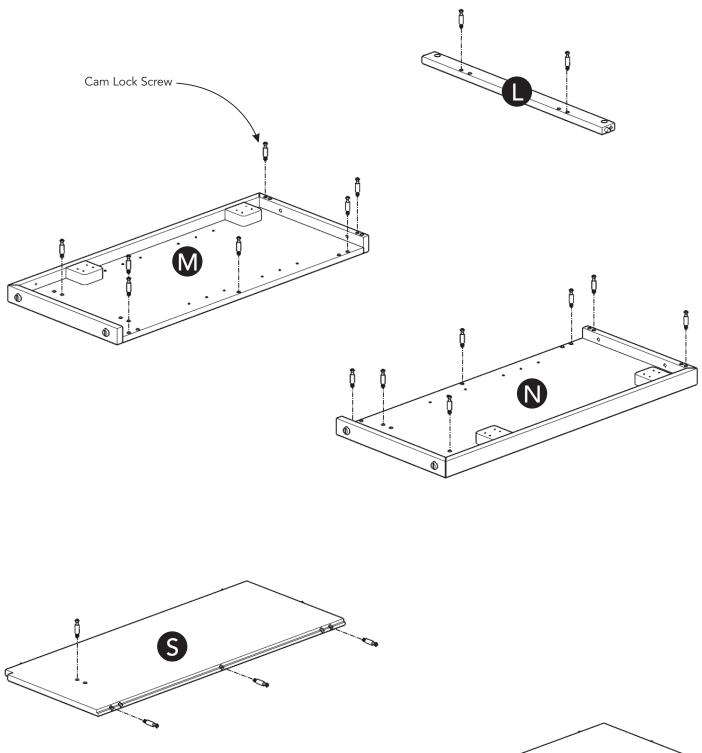
STEP 5

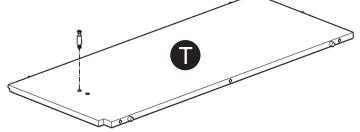
Turn unit to its upright position.

Assembly Instructions 5/13

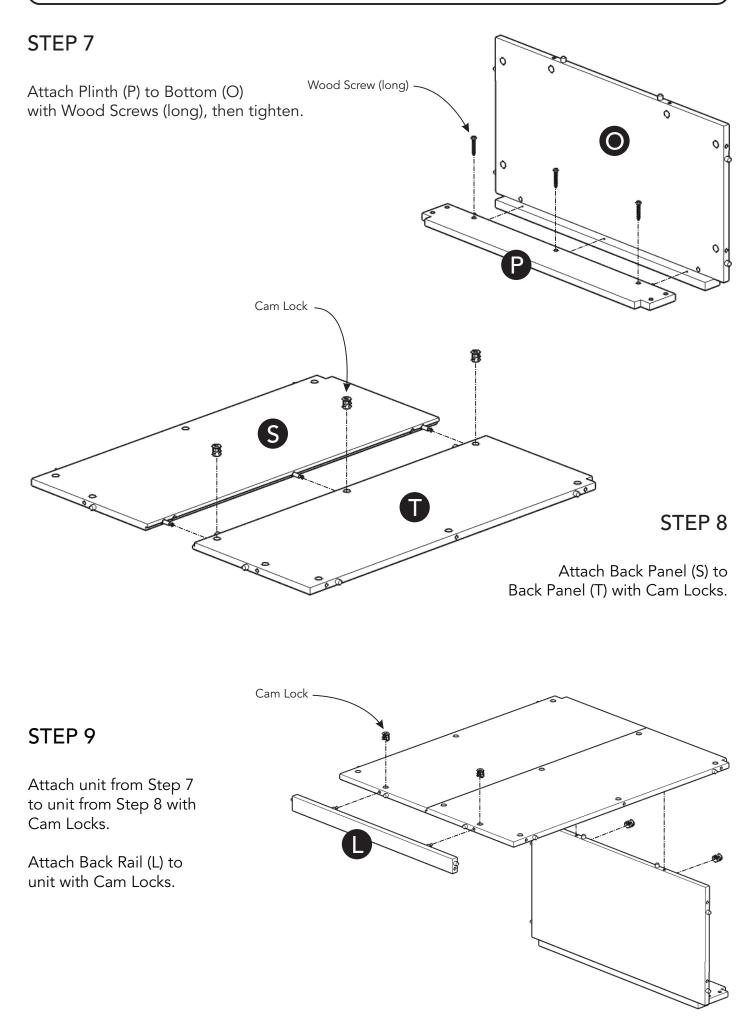
STEP 6

Insert Cam Lock Screws into pre-drilled holes in Back Rail (L), Side Panels (M), (N), and Back Panels (S), (T), then tighten.

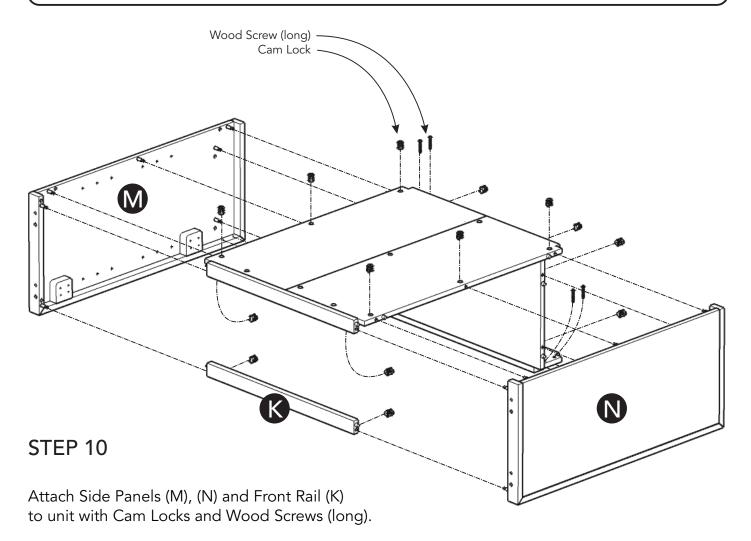


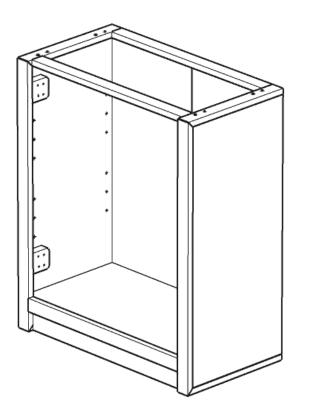


Assembly Instructions 6/13



Assembly Instructions 7/13

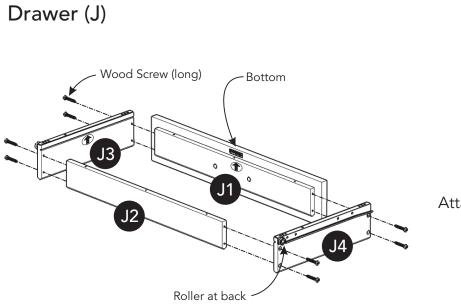


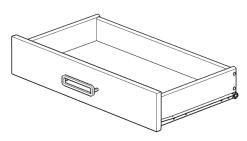


STEP 11

Turn unit to its upright position.

Assembly Instructions 8/13





STEP 12

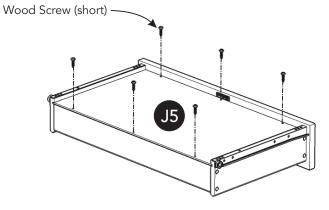
Attach Drawer Front (J1) and Drawer Back (J2) to Drawer Side (J3) with Wood Screws (long).

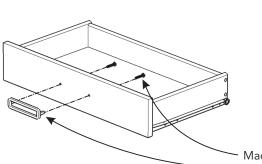
Attach Drawer Side (J4) to unit with Wood Screws (long).

STEP 13

Slide Drawer Bottom (J5) into groove.

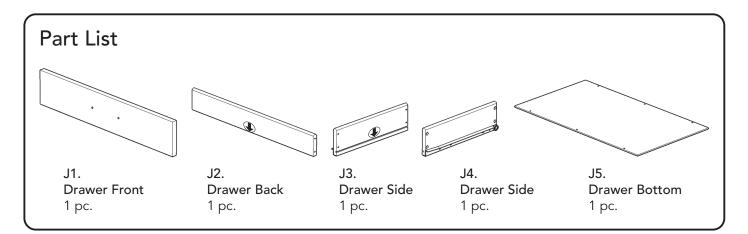
Attach Drawer Bottom (J5) to unit with Wood Screws (short).



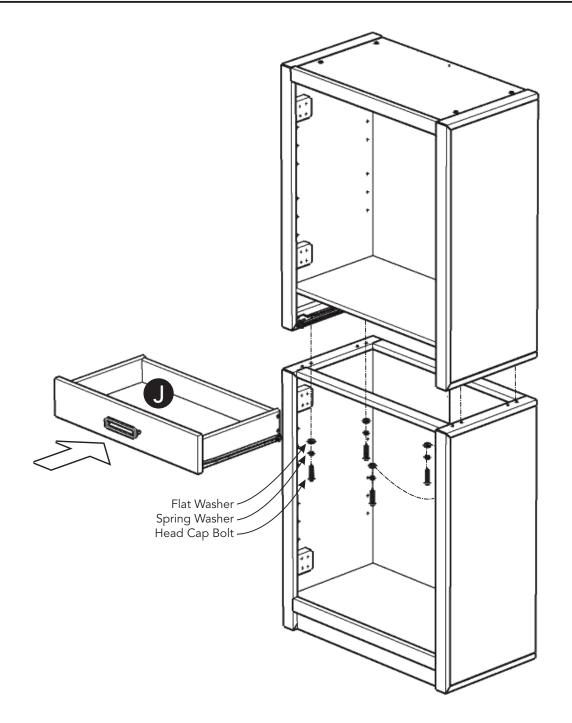


- Machine Screw (long) - Handle Attach Handle with Machine Screws (long).

STEP 14



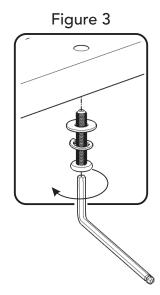
Assembly Instructions 9/13



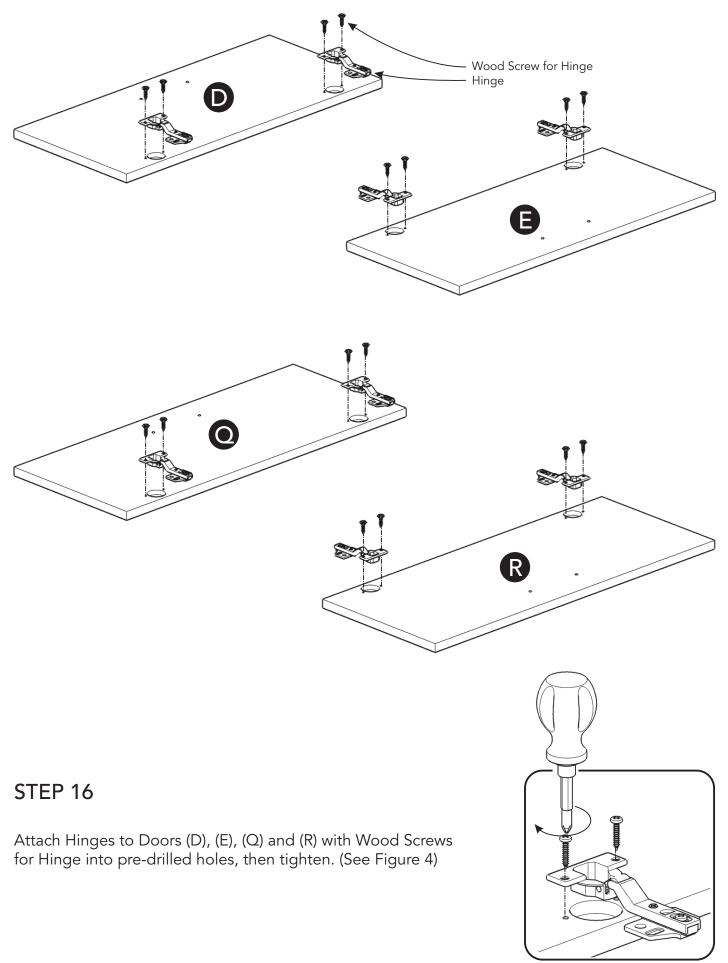
STEP 15

Attach unit from Step 5 onto unit from Step 11 with Flat Washers, Spring Washers and Head Cap Bolts, then tighten. (See Figure 3)

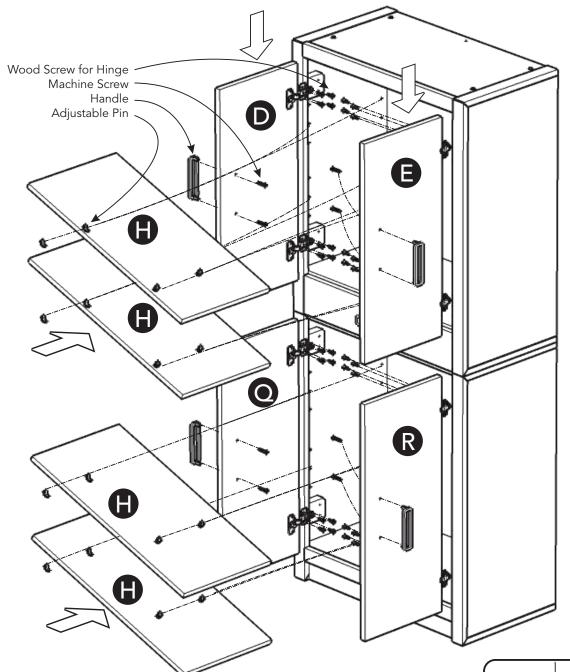
Slide Drawer (J) into position.



Assembly Instructions 10/13



Assembly Instructions 11/13



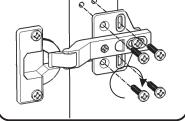
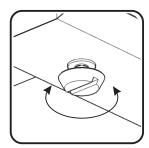


Figure 5



STEP 17

Attach Doors (D), (E), (Q) and (R) to unit with Wood Screws for Hinge. (See Figure 5)

Attach Handles to Doors (D), (E), (Q) and (R) with Machine Screws.

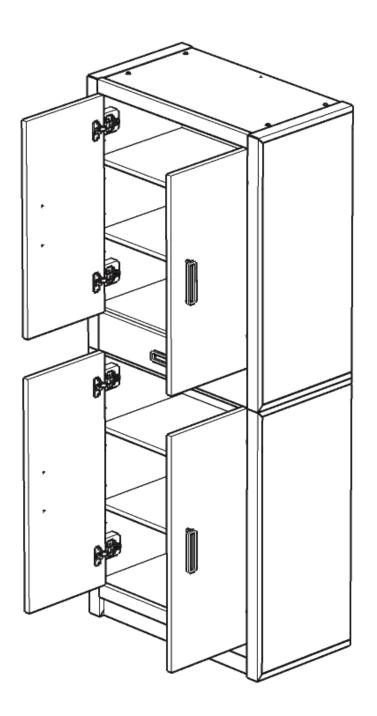
Insert Adjustable Pins into side panels at desired level.

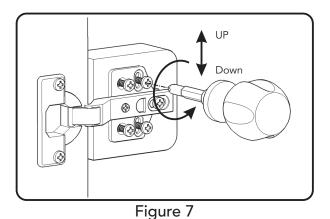
Place Shelves (H) into position.

Level unit by adjusting the adjustable levelers on bottom of unit. (See Figure 6)

Figure 6

Assembly Instructions 12/13





<image>

Figure 9

STEP 18

If needed, adjust doors up or down by removing the front Wood Screws for Hinge and loosening slightly the back Wood Screws for Hinge from side panel, adjusting doors up or down and reinstalling screws. (See Figure 7)

If needed, adjust doors left to right. (See Figure 8)

If needed, adjust doors front to back. (See Figure 9)

Assembly Instructions 13/13

IMPORTANT

• To help reduce the risk of the unit tipping over, the Tipover Restraint must be installed following these instructions exactly.

STEP 19

Drill a 3/8" hole in wall in-line with the pre-drilled hole at top of unit.

Move unit.

Insert Anchor into the wall hole and attach Bracket with Wall Screw.

Attach Bracket at pre-drilled hole at top of unit with Wood Screw.

Move unit back into place.

Slide Tipover Restraint through Bracket on wall and Bracket on unit. (See Figure 10)

Put tie end of Tipover Restraint into lock end of Tipover Restraint and pull until tight.

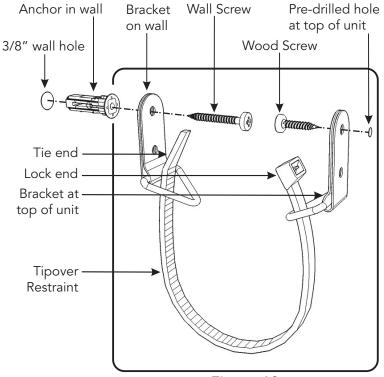
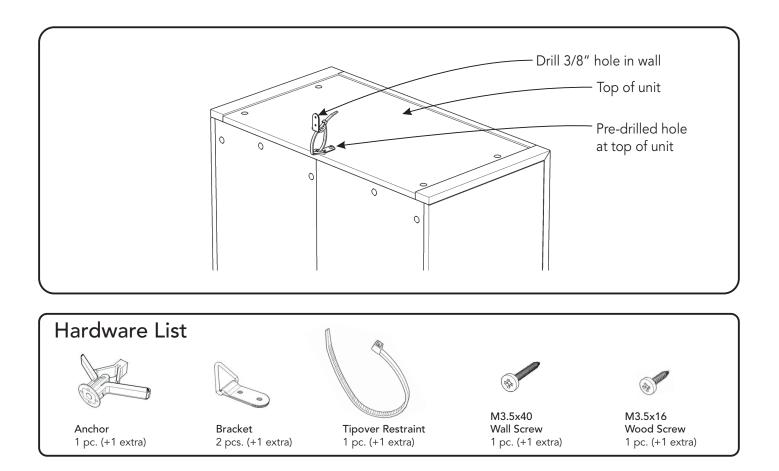


Figure 10





items nor are parts available for sale. Replacements for missing or damaged hardware or parts may be requested at: www.homestyles-furniture.com/customer-service/replacement-parts

in lukewarm soap and water. Buff with a dry clean cloth.

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