



## Annual Test Data

GM

Specification: 9985281 Rev: Aug 2003 Lab: 3M Lab  
Product: 9472 950 9672 969 Lot#: K4106 Substrate:  
Stainless Steel; Product: 9472 950 9672 969 Lot#: K3301  
Substrate: Stainless Steel; Product: 9472 950 9672 969 Lot#:  
K1572 Substrate: Stainless Steel

<u>TEST</u>	<u>TEST METHODS</u>	<u>SPECIFICATION</u>	<u>As Received</u>	<u>90 Day Shelf Life @35°C</u>
Color		Translucent	Pass	Pass
Mass	9985281	0.118 to 0.219 kg/m <sup>2</sup>	0.117	0.121
Solids Content	9985281 Appendix A	94.5% min	99.15	98.82
Adhesive Thickness				
As Received	TAPPI 411 & 9985281	0.09 to 0.165 mm	0.123	NA
90 day aged	TAPPI 411 & 9985281	0.09 to 0.175 mm	NA	0.121
Adhesion to Steel				
As Received	ASTM D3330 E & 9985281	535 N/m min	583.14	NA
90 day aged	ASTM D3330 E & 9985281	420 N/m min	NA	569.13
Shear Adhesion	ASTM D3654 A & 9985281	25 min. @ 23°C	25+	25+
Liner Removability				
950	ASTM D3330 D	45 N/m max	19.7	17.9
9472	ASTM D3330 D	45 N/m max	19.5	14.9
9672	ASTM D3330 D	45 N/m max	16.6	14.5

Data Test Date: 08/31/2014

Approved by IATD Quality:

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