3M

Annual Test Data
GM
Specification: 9985281   Rev: Aug 2003   Lab: 3M Lab
Product: 9472 950 9672 969   Lot#: K4106   Substrate:
Stainless Steel; Product: 9472 950 9672 969   Lot#: K3301
Substrate: Stainless Steel; Product: 9472 950 9672 969   Lot#:
K1572   Substrate: Stainless Steel

TEST	TEST METHODS	SPECIFICATION	As Received	90 Day Shelf Life @35°C
Color		Translucent	Pass	Pass
Mass	9985281	0.118 to 0.219 kg/m^2	0.117	0.121
Solids Content	9985281 Appendix A	94.5% min	99.15	98.82
Adhesive Thickness				
As Received	TAPPI 411 & 9985281	0.09 to 0.165 mm	0.123	NA
90 day aged	TAPPI 411 & 9985281	0.09 to 0.175 mm	NA	0.121
Adhesion to Steel				
As Received	ASTM D3330 E & 9985281	535 N/m min	583.14	NA
90 day aged	ASTM D3330 E & 9985281	420 N/m min	NA	569.13
Shear Adhesion	ASTM D3654 A & 9985281	25 min. @ 23°C	25+	25+
Liner Removability				
950	ASTM D3330 D	45 N/m max	19.7	17.9
9472	ASTM D3330 D	45 N/m max	19.5	14.9
9672	ASTM D3330 D	45 N/m max	16.6	14.5

Data Test Date: 08/31/2014

Approved by IATD Quality:

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