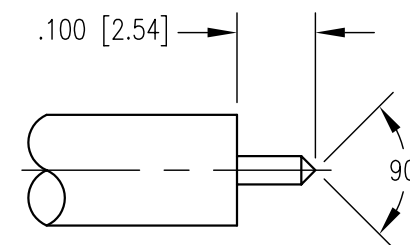
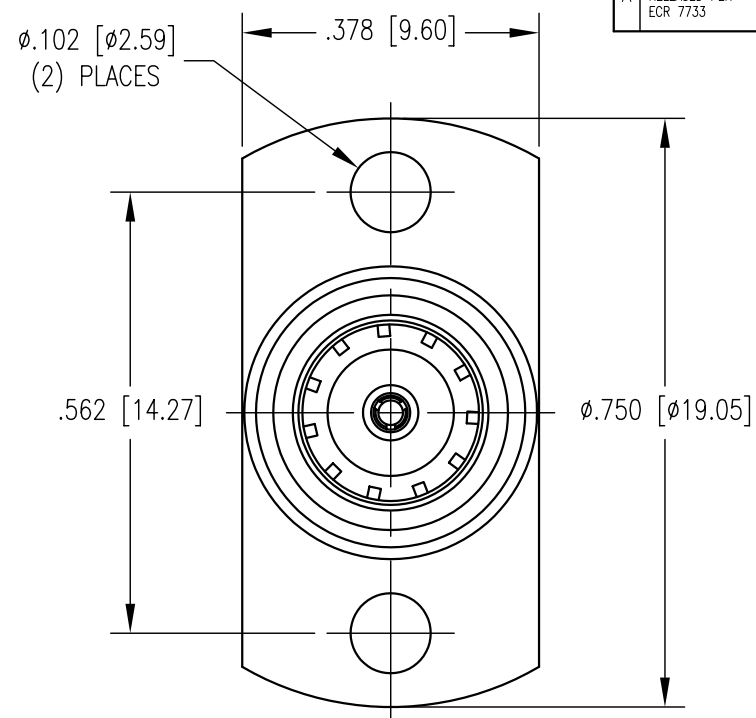
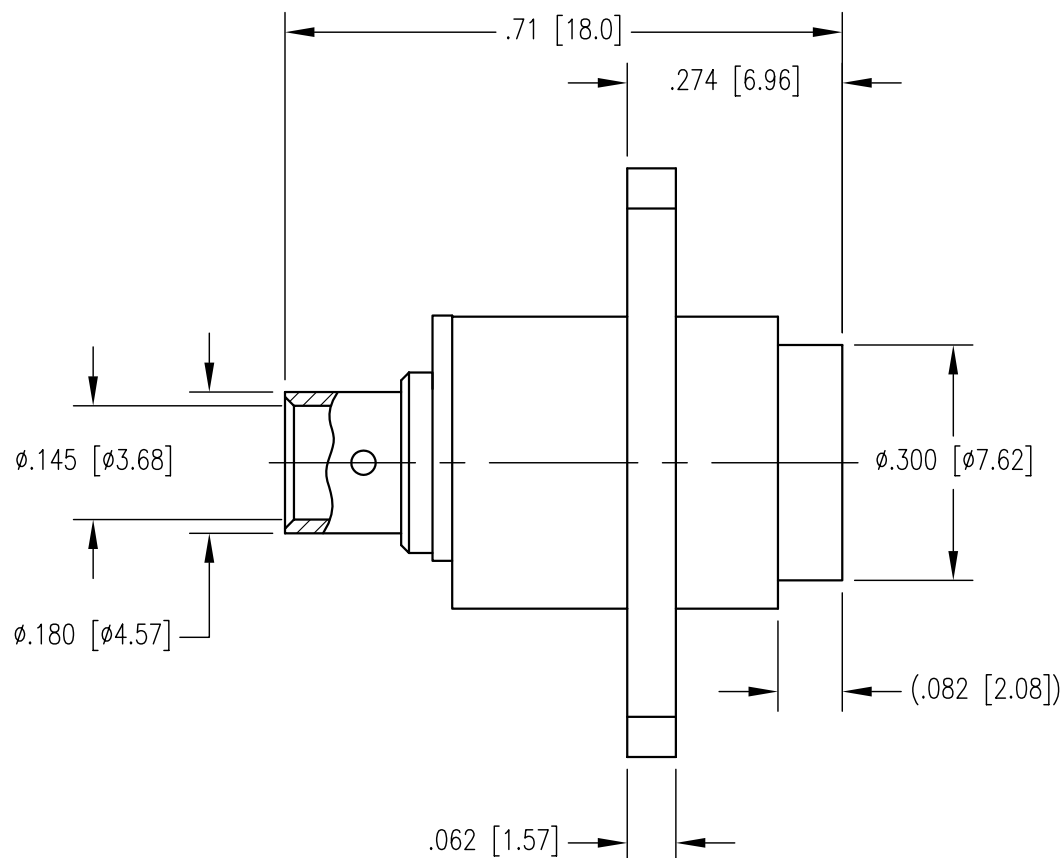


REV	DESCRIPTION	BY DATE	APP
A	RELEASED PER ECR 7733	JED 7/8/03	JEM



CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:

CENTER AND OUTER CONTACTS: COPPER ALLOY
SPRING: MUSIC WIRE PER ASTM A228
INSULATOR: TEFLON PER ASTM D1710
C-RING: SPRING STEEL
ALL OTHER METAL PARTS: BRASS PER ASTM B16

2. FINISH:

CONTACTS AND SHROUD: .000030 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290

BODY: .000015 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290

HOUSING: .000005 MIN. GOLD PER MIL-G-45204 OVER
.000050 MIN. NICKEL PER QQ-N-290

SPRING: UNPLATED

3. FOR USE WITH .141 DIA. SEMI-RIGID CABLE OR EQUIVALENT.

4. FOR CABLING PROCEDURES USE CAP 5-24 WITH TRIMMING DIMENSIONS SHOWN.

PER ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM]				<i>NORTHROP GRUMMAN</i>			
TOLERANCES: DECIMALS .XX ± .01 [0.254] .XXX ± .005 [0.127] ANGLES ± 2° SCALE: 4:1				Winchester Electronics 62 Barnes Industrial Road North Wallingford, CT 06492			
CUSTOMER DRAWING				TITLE BMA 2-HOLE FLANGE MOUNT FLOATING RECEPTACLE			
DRAWN JED		DATE 9/6/01		CHECKED MJF		DATE 9/7/01	
APPROVED JEM		DATE 9/6/01		APPROVED JWH		DATE 9/7/01	
A				SD361-594-1410H			
				SHT. OF REV.		1 1 A	