


CABLE TRIMMING DIMENSIONS

NOTES:

1. MATERIALS:
 BODIES: BRASS PER ASTM B16
 CENTER CONTACT: BERYLLIUM COPPER PER ASTM B196
 INSULATORS: TEFLON PER ASTM D1710
2. FINISHES:
 BODIES: .000015 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
 CENTER CONTACT: .000030 MIN. GOLD PER MIL-G-45204 OVER
 .000050 MIN. NICKEL PER QQ-N-290
3. FOR USE WITH .047 DIA. SEMI-RIGID CABLE

THIS INFORMATION IS PROPRIETARY AND CONFIDENTIAL. IT IS DISCLOSED TO YOU ON CONDITION NO FURTHER DISCLOSURE IS MADE TO OTHER THAN RETCONN PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM RETCONN INC., TORRINGTON, CT.

| UNLESS OTHERWISE SPECIFIED | | | | |
|-----------------------------------------------------------|-----------------------|----------|-----|--------|
| TOLERANCES: 3 PLACE DECIMALS ±.005 2 PLACE DECIMALS ±.010 | | | | |
| FRACTIONS ±1/64 ANGLE ±2° | | | | |
| ALL DIMENSIONS PRIOR TO PLATING | | | | |
| CHAMFER 1ST THREAD 45° TO ROOT DIAMETER | | | | |
| REMOVE ALL BURRS AND SHARP EDGES | | | | |
| ALL DIAMETERS TO BE CONCENTRIC WITHIN .003 TIR | | | | |
| SURFACE FINISH SHALL BE 63 MICROINCHES MAXIMUM | | | | |
| DIMENSIONS IN INCHES DO NOT SCALE PRINT | | | | |
| REV. | DESCRIPTION OF CHANGE | DATE | DRN | APPR |
| - | RELEASED PER NPR 665 | 12/29/97 | JED | 237 |
| REVISIONS | | | | FINISH |

| | | | | |
|----------------------------------------------------------------------------------------------------------|---------------------------|--------------------------|--------------|--------|
| SALES DRAWING | | | | |
|  | | RETCONN | | |
| A SUBSIDIARY OF SPM 199 W. PEARL ROAD TORRINGTON, CT. 06790 TEL. (860) 489-1220 FAX (860) 498-7307 | | | | |
| TITLE MCX STRAIGHT JACK | | | | |
| DRAWN JED | DATE 12/29/97 | CHECKED <i>Pat P.</i> | SCALE 6:1 | FSCM (|
| APPR. 237 | DWG. NO. 451-500-0470H | RE | | |